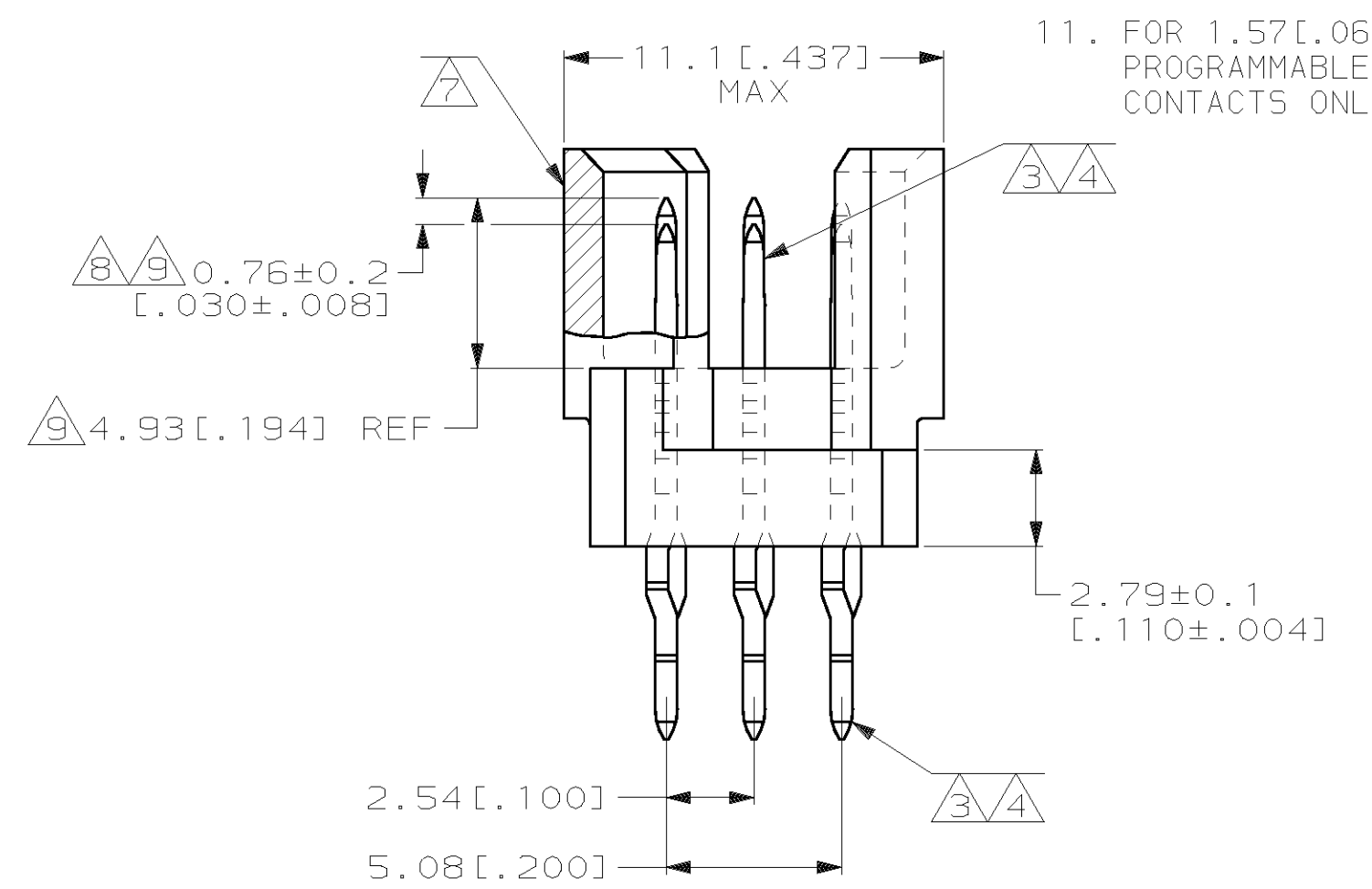
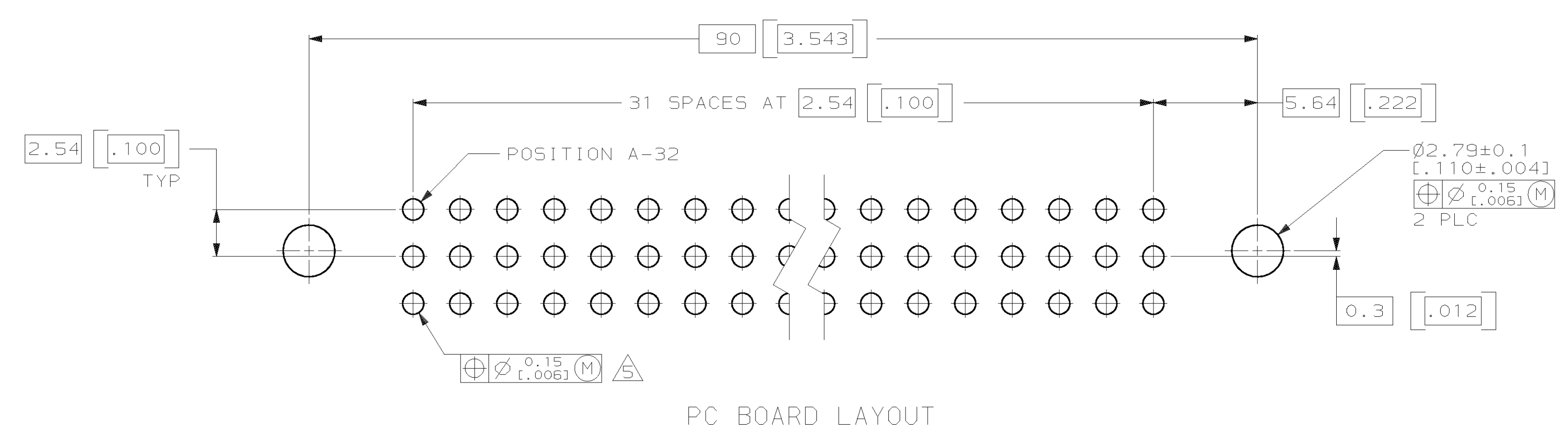
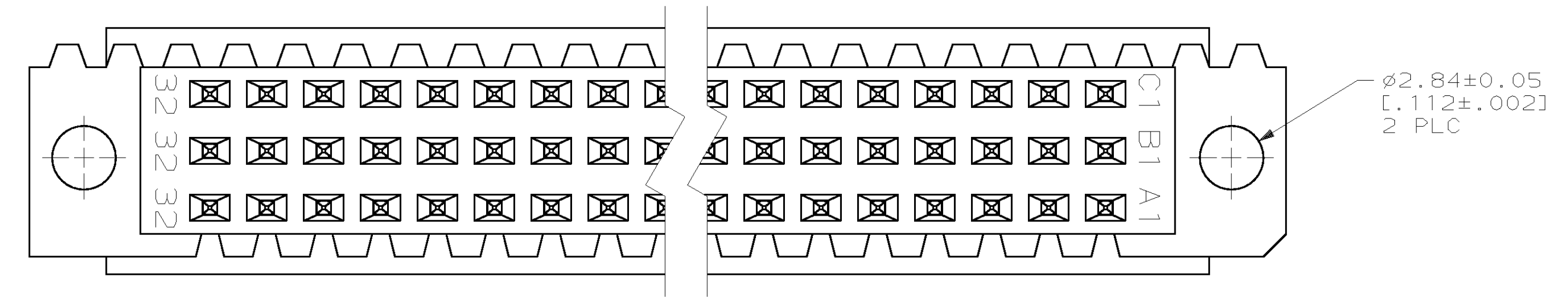
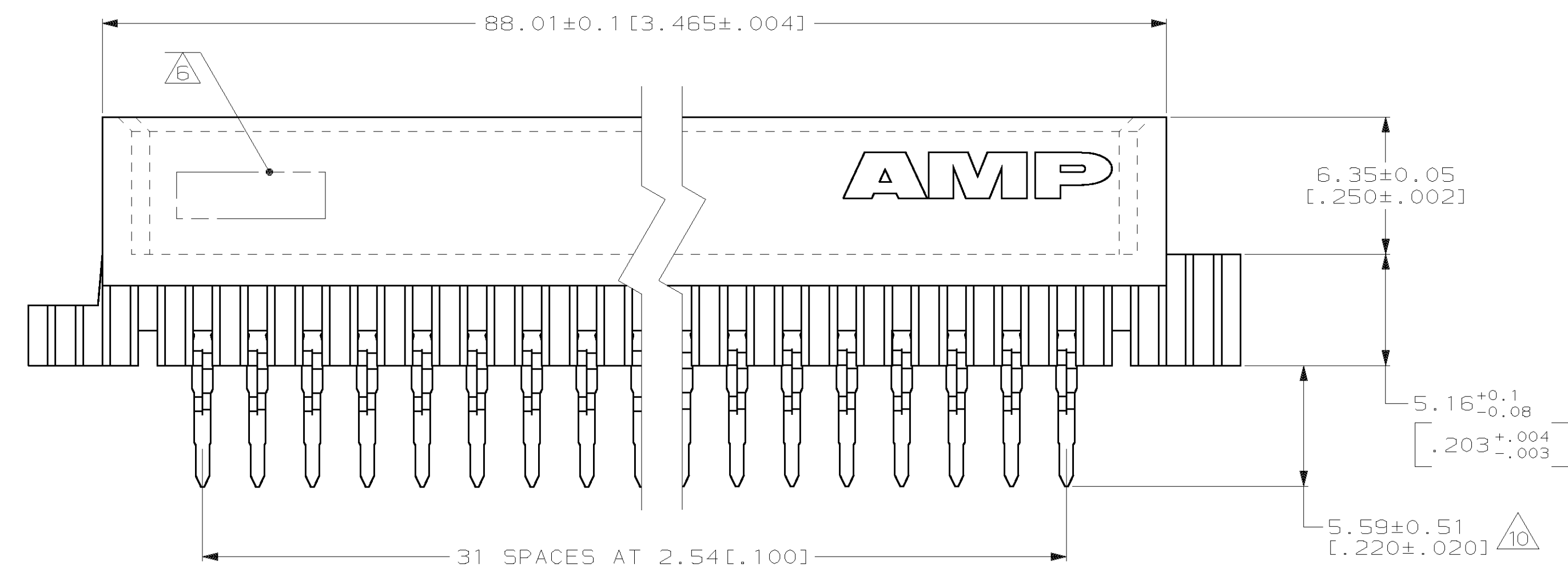
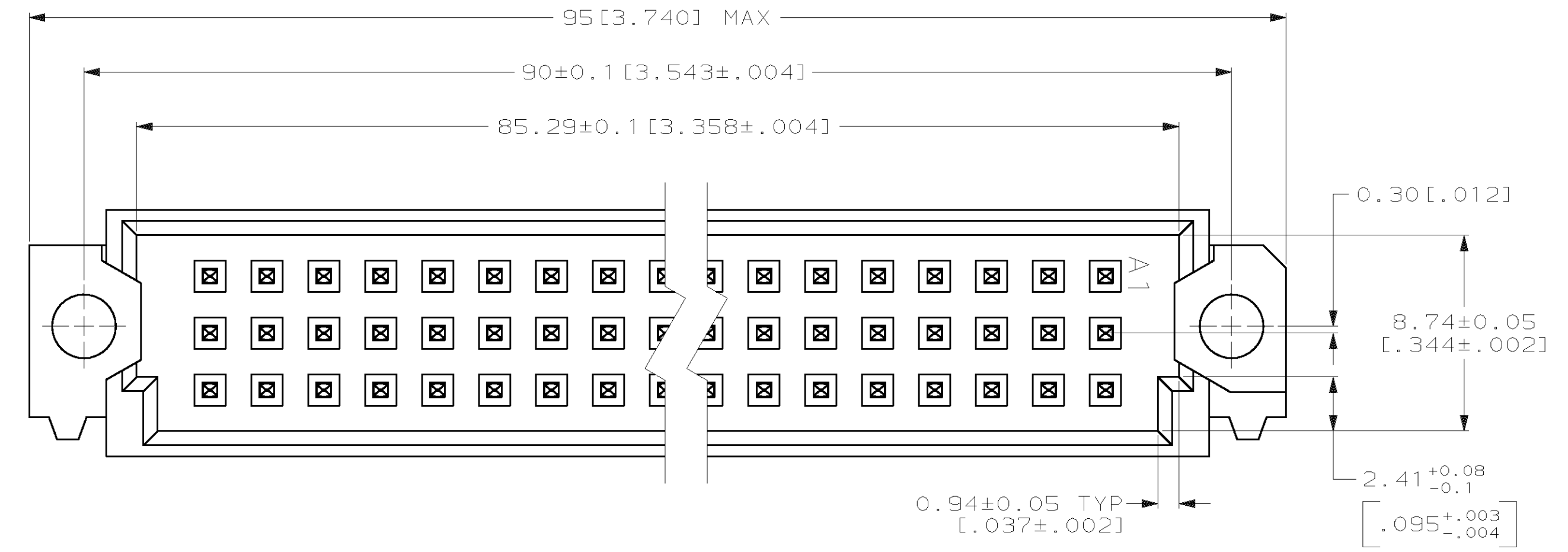


LOC	DIST	P	F	ZONE	LTR	DESCRIPTION	DATE	APPD
AD	25					REVISIONS		
						0 DRAWN	-	-
						A ECN AD6251	3/9/92	LSB
						B ECN AD6256	6/2/92	LSB
						C EC 0010-0269-92	11/23/92	LSB
						E EC 0010-0880-93, 0010-1320-93	9/17/93	LSB
						F EC 0010-0151-94	2/7/94	LSB
						G EC 0010-0436-94	3/25/94	LSB
						H REV PER EC 0512-0029-03	08DEC03	AMS



- 1 HOUSING MATERIAL: GLASS-FILLED POLYESTER. COLOR: GRAY.
- 2 POST MATERIAL: PHOSPHOR BRONZE.
- 3 POST FINISH: DIN 41612 CLASS 3 IN CONTACT AREA. TIN-LEAD PLATE ON POSTS.
- 4 POST FINISH: DIN 41612 CLASS 2 IN CONTACT AREA. TIN-LEAD PLATE ON POSTS.
- 5 PC BOARD HOLES REQUIRED FOR ACTION PIN CONTACTS ARE 1.151 [.0453] DRILL DIAMETER PLATED THROUGH WITH 0.02-.008 [.001-.003] COPPER AND 0.008 [.0003] MINIMUM TIN-LEAD PLATING. FINISHED HOLE AFTER PLATING, 0.94-1.09 [.037-.043] DIAMETER.
- 6 [PART NUMBER, DATE CODE] MARKED THIS APPROXIMATE AREA.
- 7 MARKING ON THIS SIDE.
- 8 FOR "MFBL" APPLICATIONS, A 2.36 [.093] MINIMUM THICK PC BOARD IS REQUIRED. PROGRAMMABLE SEATING TOOL 768216-2 MUST BE USED.
- 9 TO BE 4.16 [.164] REF FOR LAST MAKE PINS AFTER SEATING. POST LENGTH DIFFERENCE BETWEEN SHORT AND LONG PINS TO BE 0.76 ± 0.2 [.030 ± .008] AFTER SEATING.
- 10 THIS DIMENSION WILL BE 6.35 ± 0.51 [.250 ± .020] AFTER SEATING FOR PINS WITH 4.17 [.164] REF MATING POST.
- 11. FOR 1.57 [.062] THICK PC BOARD APPLICATIONS, USE SEATING TOOL 768211-2. PROGRAMMABLE SEATING TOOL 768216-2 WITH PUSH PINS FOR MAKE FIRST CONTACTS ONLY, CAN ALSO BE USED.

NOTES	POSITIONS LOADED	C	B	A	NO. OF LOADED POSITION	ASSY PART NUMBER
SUPERSEDED BY 536019-5						

DO NOT SCALE PRINT. UNLESS SPECIFIED DIMENSIONS IN mm [INCHES]		PART NO	
DR L. BRINER	10/24/91	AMP Incorporated Harrisburg, PA 17105-3608	
CHK D.C. RUBENDALL	11/6/91	NAME	
APPD D.C. RUBENDALL	11/6/91	PIN ASSEMBLY, EUROCARD, TYPE R	
APPD K.R. PARMER	11/6/91	MFBL OR FOR 1.57 [.062] PC BOARD	
FINISH	APPLICATION SPEC	SIZE	CAGE CODE
POST: 3 4		D	00779
		DRAWING NO	536019
		SCALE	5:1
		SHEET	1 OF 1