

# AM60026-B

11-20-1164

## Assembling 71521 Connectors Using AM-60008 (11-31-5555) Change Parts Kit

1. Place AM-60008-1 (11-31-5556) housing insert into large slot in fixture plate.
2. Place AM-60561-2 (11-31-2178) cable stop on to housing insert (locate in dowel holes).
3. Place AM-60561-4 (11-31-2180) cable guide in slot perpendicular to housing insert.
4. Place AM-60007-3 (11-31-5559) fixture rail on fixture plate (in dowel holes) and locate so contoured edge lines up with edge of pocket in housing insert.
5. Load pre-assembled connector #71521 into housing insert with metallic portion facing up and load with appropriate end towards cable stop.
6. Place cable on approx. centerline of cable insert with outside edge of cable running along side fixture rail and slide cable and insert toward connector. Insert should butt up against connector and cable should then pass through slot in connector and stop against cable stop. The fixture rail will square off the cable with the connector. (NOTE: Cable will not touch fixture rail - there will be a .010 clearance.)
7. Slide fixture plate into press under the platen and press until closed and locking tabs are set.





# PARTS LIST

Sheet 1 of 1

TITLE: CHANGE PART KIT FOR  
71521 CONN.

main assem.  
eng. no.

AM60008

main assem.  
edp. no.

11-31-5555

DET. NO.	ENG. NO.	DWG. SIZE	QTY.	DESCRIPTION	*	EDP. NO.
	AM60008-1	B	1	Housing Insert		11-31-5556
	AM60007-3		1	Fixture Rail		11-31-5559

\*=MANUFACTURING CODES  
C=COMMERCIAL PART  
M=SUPPLIED BY MOLEX  
S=MADE IN SHOP

CM=COMMERCIAL PART MODIFIED  
P=PARISHABLE TOOLING  
SS=SEE SUPPLEMENT SHEET

CO=CUSTOMER ORDER  
R=REPLACEMENT PART  
SE=SEE ENGINEERING