DRAWING MADE IN THIRD ANGLE PROJECTION
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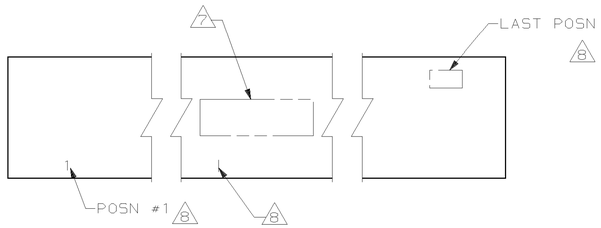
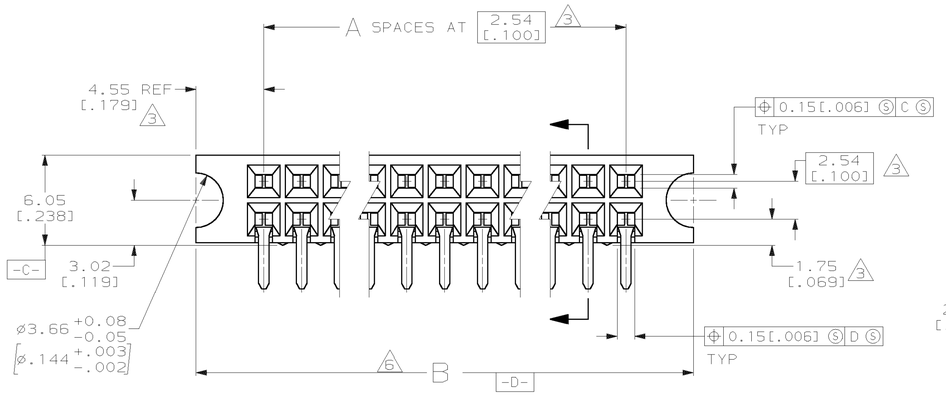
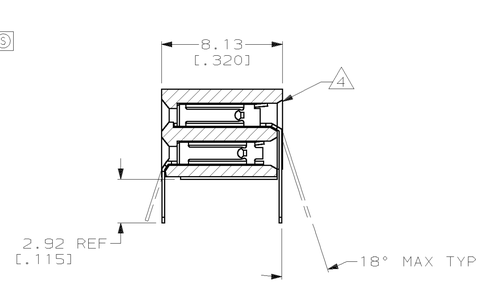
LOC	DIST
DF	Z0

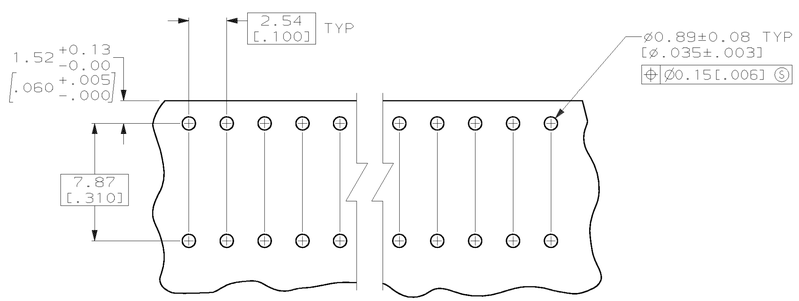
P	F	ZONE	LTR	DESCRIPTION	DATE	APPD
			C	REDRAWN AND REV PER AD5392	5-1-91	DD
			D	REVISE PER ECN AD5303	6-13-91	–
			E	REV PER 0600-5131-96 TA	11-11-96	GA
			F	REV PER 0600-8506-99 JEB	2-16-00	DM

1. QUALITY CONFORMANCE INSPECTION PER MIL-C-55302 (GROUP A, B & C).
2. PACKAGED PER MIL-C-55302
3. THESE DIMENSIONS PERTAIN TO CAVITY CENTERLINES ONLY, NOT TO CONTACT LOCATIONS.
4. SLOT OPTIONAL AT INDICATED AREA OF HOUSING.
5. CONTACTS: 0.00127[.000050] GOLD OVER 0.000762 TO .00381 [.000030 TO .000150] NICKEL ENTIRE CONTACT.
6. TOLERANCE TO CENTER OR RADIUS IS ±0.15[.006], TO END OF BLOCK ±0.51[.020].
7. MARK IN APPROXIMATE AREA SHOWN
   EXAMPLE: AMP PART NO
   DATE CODE MILITARY PART NUMBER
8. CHARACTERS MARKED IN AREA SHOWN, EVERY FIFTH POSITION MARKED WITH A BAR
9. "CSA" LOGO MARKED ON HOUSING.









RECOMMENDED PC BOARD HOLE LAYOUT

MILITARY PART NUMBER	B	A	NO OF POSN	PART NUMBER
M55302/128-DL2B	158.95 [6.258]	59	120	1-102193-1
M55302/128-DA2B	133.55 [5.258]	49	100	1-102193-0
M55302/128-CG2B	108.15 [4.258]	39	80	102193-9
M55302/128-BH2B	70.05 [2.758]	24	50	102193-8
M55302/128-DB2B	136.09 [5.358]	50	102	102193-7
M55302/128-AM2B	39.57 [1.558]	12	26	102193-6
M55302/128-AK2B	34.49 [1.358]	10	22	102193-5
M55302/128-BN2B	82.75 [3.258]	29	60	102193-4
M55302/128-BK2B	75.13 [2.958]	26	54	102193-3
M55302/128-BM2B	80.21 [3.158]	28	58	102193-2
M55302/128-CJ2B	113.23 [4.458]	41	84	102193-1

DO NOT SCALE PRINT.
UNLESS SPECIFIED
DIMENSIONS IN mm [INCHES]
TOLERANCES ON :
2 PLC DEC ± 0
3 PLC DEC ± 0.25[.010]
ANGLES ± -

MATERIAL
HOUSING:
POLYPHENYLENE SULFIDE, NATURAL
CONTACTS: PH BRZ

FINISH
5

DR 5-1-91 J GALLUCCI BG
CHK 6-10-91 KATE HELM
APPD 6-10-91 DIRK DIXON
APPD 6-10-91 DIRK DIXON
PRODUCT SPEC –
APPLICATION SPEC –
WEIGHT –

AMP Incorporated
Harrisburg, PA 17105-3608

NAME
ASSEMBLY, HOUSING, MOD II, 2.54[.100]℄ DOUBLE ROW, WITH GUIDE PIN EARS, SHORT POINT CONTACTS

SIZE	CAGE CODE	DRAWING NO
D	00779	102193
SCALE 5:1		SHEET 1 OF 1

CUSTOMER DRAWING