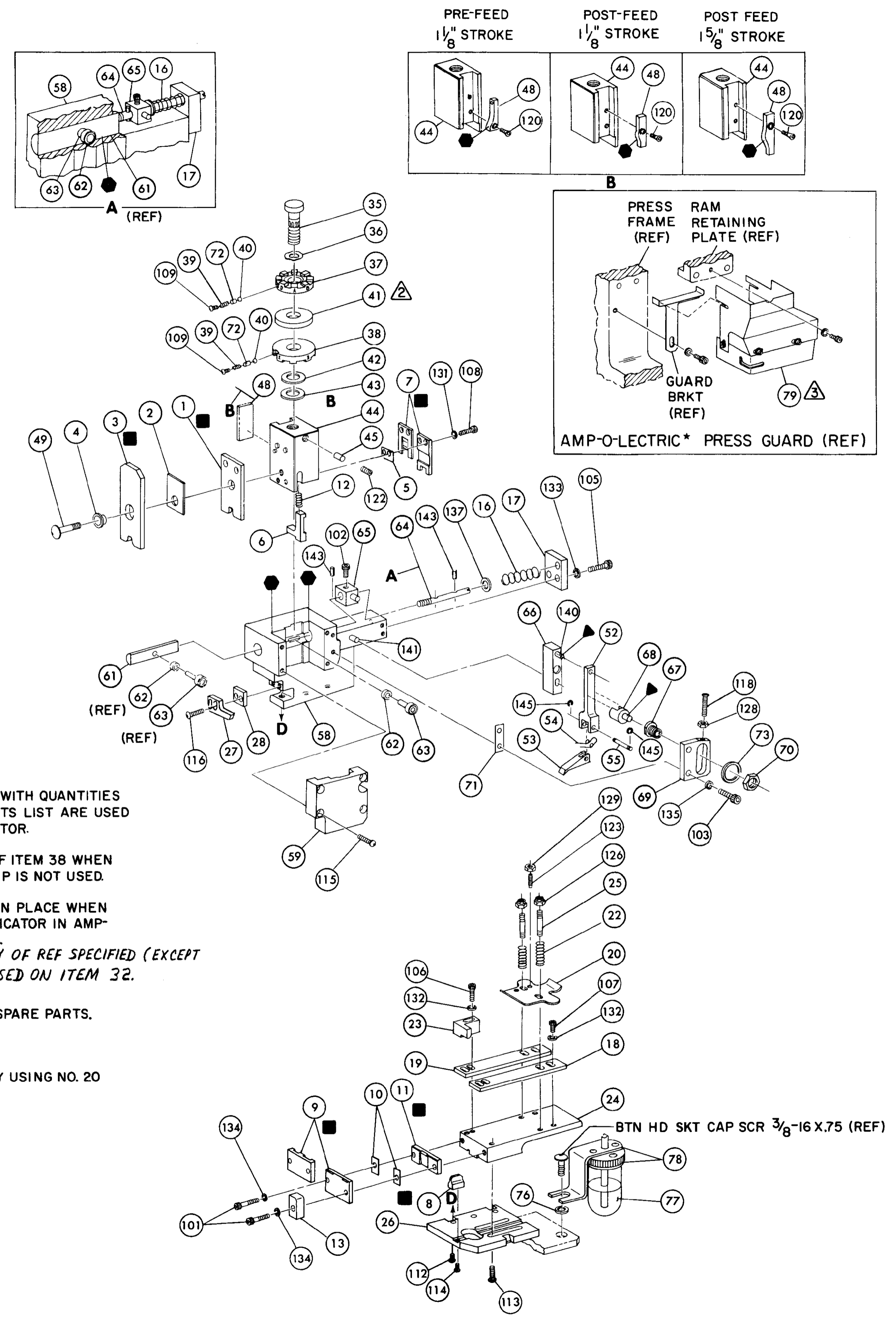


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- NOTES:**
- ONLY THE ITEMS WITH QUANTITIES SPECIFIED ON PARTS LIST ARE USED ON THIS APPLICATOR.
 - USED IN PLACE OF ITEM 38 WHEN INSULATION CRIMP IS NOT USED.
 - GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN AMP-O-LECTRIC PRESS.
 - PARTS WITH QTY OF REF SPECIFIED (EXCEPT ITEM 79) ARE USED ON ITEM 32.
- KEY:**
- RECOMMENDED SPARE PARTS.
 - LUBRICATE DAILY USING NO. 20 MACHINE OIL.
 - GREASE LIGHTLY.

QTY	PART NO	DESCRIPTION	ITEM NO
REF	21045-3	RING, RETAINING 'C' (.187 DIA) FEED PIN	145
REF	5-21028-1	PIN, SLOT SPG (.12 DIA X .50) FD ADJ ROD	143
REF	1-21030-7	PIN, DOWEL (.187 DIA X 1.50) HOUSING	141
REF	1-21030-1	PIN, DOWEL (.187 DIA X .50) LEVER	140
REF	21899-4	WASHER, FLAT (5/16 DIA) SCR ADJ	137
REF	21024-5	WASHER, LOCK (NO 10) FEED ADJ PLATE	135
2	21024-5	WASHER, LOCK (NO 10) SHEAR PLATES	134
REF	21024-5	WASHER, LOCK (NO 10) FEED ROD GUIDE	133
5	21024-4	WASHER, LOCK (NO 8) STRIP GUIDE	132
2	21024-4	WASHER, LOCK (NO 8) SHEAR BLADE	131
2	21018-4	NUT, HEX MACH (4-40) DRAG	129
REF	21018-5	NUT, HEX MACH (6-32) FD ADJ PLATE	128
2	21022-2	NUT, HEX SELF-LKG (8-32) DRAG STUD	126
2	4-21078-8	SCR, SKT SET OVAL POINT (4-40 X .75) DRAG	123
1	21009-2	SCR, SKT SET (1/4-20 X 25) (LOC-WEL) RAM	122
1	1-21002-7	SCR, BTN HD SKT CAP (6-32 X .38) CAM	120
REF	6-23715-5	SCR, PAN HD MACH (6-32 X 1.50) FEED ADJ	118
2	2-21002-0	SCR, BTN HD SKT CAP (8-32 X .25) STRIPPER	116
REF	2-21002-9	SCR, BTN HD SKT CAP (10-32 X .75) HSG CAP	115
1	22733-8	SCR, BTN HD SKT CAP (8-32 X .38) (LOC-WEL) ANVIL	114
4	3-21002-3	SCR, BTN HD SKT CAP (1/4-20 X .50) STR GDE PL	113
REF	17177-1	SCR, BTN HD SKT CAP (1/4-20 X .62) BASE PL	112
1	23030-1	SCR, SKT HD CAP (6-32 X .25) (LOC-WEL) CP DISC	110
2	2-21000-7	SCR, SKT HD CAP (8-32 X .50) SHEAR BLADE	108
3	2-21000-5	SCR, SKT HD CAP (8-32 X .25) STRIP GUIDE	107
2	2-21000-8	SCR, SKT HD CAP (8-32 X .62) STRIP GUIDE	106
REF	3-21000-7	SCR, SKT HD CAP (10-32 X .75) FD ROD GUIDE	105
REF	3-21000-6	SCR, SKT HD CAP (10-32 X .62) FD ADJ PLATE	103
REF	3-21000-4	SCR, SKT HD CAP (10-32 X .38) PIVOT BLK	102
2	3-21000-8	SCR, SKT HD CAP (10-32 X .88) SHEAR PLATE	101
REF	455745-1	GUARD (WINDOW)	79
—	465184-9	LUBRICATOR ASSY	78
—	561230-3	OIL, LUBRICATING	77
—	454406-1	SPACER, LUB BRACKET	76
REF	458109-1	WASHER, FLAT (SPECIAL)	74
1	690603-1	SPRING, ASSIST	73
REF	690517-1	SPACER	71
22594-8	NUT, HEX	70	
240628-1	PLATE, ADJ	69	
240626-1	SHAFT, PIVOT	68	
240633-1	BUSHING	67	
455680-1	LEVER, INTERMEDIATE	66	
240629-1	BLOCK, PIVOT	65	
240632-2	SCREW, ADJ	64	
240659-3	PIN, CAM ROLLER	63	
240658-1	CAM, ROLLER	62	
REF	454398-1	ROD, FEED	61
REF	454220-1	CAP, RAM	59
REF	453736-1	HOUSING	58
REF	240624-1	PIN, FEED FINGER	55
REF	691499-1	SPRING, FEED FINGER	54
REF	240635-1	FINGER, FEED	53
REF	240634-1	LEVER, TERMINAL	52
REF	7-21002-9	BOLT, CRIMPER	49
1	690602-5	CAM, PRE FEED 1 1/8 STROKE	48
REF	690191-1	PLUG, NYLON	45
1	455674-1	RAM	44
1	690125-1	WASHER, LAMINATED	43
1	690124-1	WASHER, RAM	42
1	690223-1	SPACER, DISC	41
1	23241-6	BALL, STEEL	40
1	690170-1	SPRING, COMPRESSION	39
1	1-692155-1	DISC, WIRE	37
1	22480-5	WASHER, SPRING	36
1	690212-1	POST, RAM	35
1	458980-1	APPLICATOR, BASIC (SUB ASSY)	32
2	2-21002-0	SCR, BTN HD SKT CAP (8-32 X .25) STRIPPER	31
REF	2-21002-9	SCR, BTN HD SKT CAP (10-32 X .75) HSG CAP	30
1	22733-8	SCR, BTN HD SKT CAP (8-32 X .38) (LOC-WEL) ANVIL	29
4	3-21002-3	SCR, BTN HD SKT CAP (1/4-20 X .50) STR GDE PL	28
REF	17177-1	SCR, BTN HD SKT CAP (1/4-20 X .62) BASE PL	27
1	23030-1	SCR, SKT HD CAP (6-32 X .25) (LOC-WEL) CP DISC	26
2	2-21000-7	SCR, SKT HD CAP (8-32 X .50) SHEAR BLADE	25
3	2-21000-5	SCR, SKT HD CAP (8-32 X .25) STRIP GUIDE	24
2	2-21000-8	SCR, SKT HD CAP (8-32 X .62) STRIP GUIDE	23
REF	3-21000-7	SCR, SKT HD CAP (10-32 X .75) FD ROD GUIDE	22
REF	3-21000-6	SCR, SKT HD CAP (10-32 X .62) FD ADJ PLATE	21
REF	3-21000-4	SCR, SKT HD CAP (10-32 X .38) PIVOT BLK	20
2	3-21000-8	SCR, SKT HD CAP (10-32 X .88) SHEAR PLATE	19
REF	455745-1	GUARD (WINDOW)	18
—	465184-9	LUBRICATOR ASSY	17
—	561230-3	OIL, LUBRICATING	16
—	454406-1	SPACER, LUB BRACKET	15
REF	458109-1	WASHER, FLAT (SPECIAL)	14
1	690603-1	SPRING, ASSIST	13
REF	690517-1	SPACER	12
22594-8	NUT, HEX	11	
240628-1	PLATE, ADJ	10	
240626-1	SHAFT, PIVOT	9	
240633-1	BUSHING	8	
455680-1	LEVER, INTERMEDIATE	7	
240629-1	BLOCK, PIVOT	6	
240632-2	SCREW, ADJ	5	
240659-3	PIN, CAM ROLLER	4	
240658-1	CAM, ROLLER	3	
REF	454398-1	ROD, FEED	2
REF	454220-1	CAP, RAM	1

CRIMPING DATA				APPLICATOR WILL APPLY	
PAD LTR	CRIMP HEIGHT	WIRE SIZE	WIRE STRIP LENGTH	63357	
A	.050	20			
B	.048	22			
C	.044	24			
D	NOT USED				
CRIMP	SIZE	TYPE	FEED	APPL INST	
WIRE	.070	F	.665	A1 8039	
INSUL					
WIRE RANGE		INSULATION RANGE		PRESS NO	
24-20				565435-5	
REMARKS					
AMP-O-LECTRIC PRE-FEED					
REF I.D. PLATE: 461264-1					

REMARKS	NO	REV
TO APPLY TERMINAL		
APPL USED ON MACHINE PART NO	MACH SERIAL NO	DISTRIBUTION
CUSTOMER NAME	APPL SERIAL NO	ORIGINAL
ADDRESS	PURCHASE ORDER	CUSTOMER COPY
CITY	ENG APP	FIELD ENG COPY