NTC thermistors for temperature measurement

SMD NTC thermistors for automotive applications

Series/Type: **Automotive series**
Ordering code: **B57***V5**

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Applications

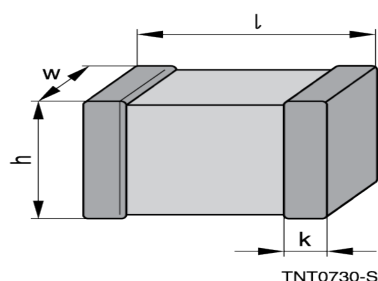
Temperature measurement and compensation in various automotive circuits such as

- charging and temperature control of battery packs and battery management systems (BMS)
- electronic control units (ECUs), e.g. motor management, HVAC, electronic power steering (EPS), gearbox controls, ABS systems
- temperature sensor for air-conditioning
- LED lighting
- DC/DC converter, inverters, on-board charger (OBC)
- thermal protection of semiconductors (GaN / SiC) in power modules

Features

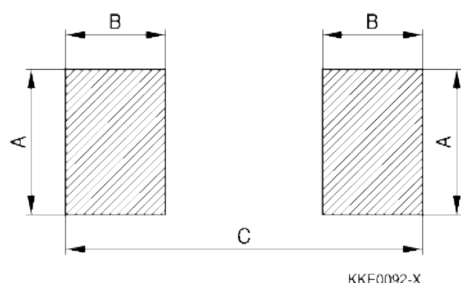
- Qualification based on AEC-Q200
- Multilayer SMD NTC thermistor with nickel barrier termination (AgNiSn)
- Accurate temperature measurement from -40 °C to 150°C
- Excellent long-term aging stability in high temperature and high humidity environment
- Tight R- and B- tolerances
- Short response time
- High mechanical robustness (selected types also available with soft termination)
- 100% Pb free, RoHS
- UL approval, file number E69802

Dimensional drawing



Case size EIA/mm	l	w	h	k
0402/1005	1.0 ± 0.1	0.5 ± 0.05	0.6 max.	0.25 ± 0.15
0603/1608	1.6 ± 0.15	0.8 ± 0.15	0.9 max.	0.35 ± 0.15
0805/2012	2.0 ± 0.2	1.25 ± 0.15	1.3 max.	0.5 ± 0.25

Recommended solder pad layout



Case size EIA/mm	A mm	B mm	C mm
0402/1005	0.6	0.6	1.7
0603/1608	1.0	1.0	3.0
0805/2012	1.3	1.2	3.4

General technical data, case size 0402 (1005)

Operating temperature		T_{op}	-40 ... 150	°C
Maximum power	(at 25 °C, on PCB)	P_{25} 1)	150	mW
Rated temperature		T_R	25	°C
Dissipation factor	(on PCB)	δ_{th} 1)	approx. 2.5	mW/K
Thermal cooling time constant	(on PCB)	τ_c 1)	approx. 3	s
Heat capacity		C_{th} 1)	approx. 7.5	mJ/K
Weight of component			approx. 2	mg

1) Depends on mounting situation

Electrical specifications and ordering codes, case size 0402 (1005)

R_{25} kΩ	$\Delta R_R/R_R$ %	$B_{25/50}$ K	$B_{25/85}$ K	$B_{25/100}$ K	Ordering code
4.7 k	±5	3940	3980	4000 ±3%	B57251V5472J060
10 k	±0.5, ±1, ±3, ±5	3380	3435	3455 ±1%	B57232V5103+360
10 k	±5	3940	3980	4000 ±3%	B57251V5103J060
47 k	±1, ±3, ±5	4050	4108	4131 ±1%	B57259V5473+360 *)
100 k	±1, ±3, ±5	4250	4311	4334 ±1%	B57254V5104+360

+ = Resistance tolerance D = ±0.5%, F = ±1%, H = ±3%, J = ±5%

*) extended temperature range -45°C – 150 °C

General technical data, case size 0603 (1608)

Operating temperature		T_{op}	-40 ... 150	°C
Maximum power	(at 25 °C, on PCB)	P_{25} 1)	180	mW
Rated temperature		T_R	25	°C
Dissipation factor	(on PCB)	δ_{th} 1)	approx. 3	mW/K
Thermal cooling time constant	(on PCB)	τ_c 1)	approx. 4	s
Heat capacity		C_{th} 1)	approx. 12	mJ/K
Weight of component			approx. 6	mg

1) Depends on mounting situation

Electrical specifications and ordering codes, case size 0603 (1608)

R_{25} kΩ	$\Delta R_R/R_R$ %	$B_{25/50}$ K	$B_{25/85}$ K	$B_{25/100}$ K	Ordering code
10 k	±1	3366	3419	3439 ±0.5%	B57333V5103F460
10 k	±0.5	3380	3435	3455 ±0.7%	B57332V5103D560
10 k	±1, ±3, ±5	3380	3435	3455 ±1%	B57332V5103+360 **)
10 k	±1, ±3, ±5	3568	3610	3624 ±1%	B57343V5103+360
10 k	±3, ±5	3590	3635	3650 ±3%	B57342V5103+060 **)
10 k	±1, ±3, ±5	3940	3980	4000 ±1%	B57358V5103+360
10 k	±3, ±5	3940	3980	4000 ±3%	B57351V5103+060
10 k	±3, ±5	4386	4455	4480 ±3%	B57352V5103+060
22 k	±3, ±5	3940	3980	4000 ±3%	B57351V5223+060
22 k	±3, ±5	4386	4455	4480 ±3%	B57352V5223+060
47 k	±1, ±3, ±5	4050	4108	4131 ±1.5%	B57359V5473+260 *) **)
47 k	±3, ±5	4050	4108	4131 ±2%	B57359V5473+160 *)
47 k	±3, ±5	4386	4455	4480 ±3%	B57352V5473+060
100 k	±1, ±3, ±5	4200	4260	4282 ±1%	B57355V5104+360
100 k	±3, ±5	4250	4311	4334 ±2%	B57354V5104+160
100 k	±1, ±3, ±5	4386	4455	4131 ±1.5%	B57359V5104+260
100 k	±1, ±3, ±5	4386	4455	4480 ±1%	B57352V5104+360
100 k	±3, ±5	4386	4455	4480 ±3%	B57352V5104+060

+ = Resistance tolerance F = ±1%, G = ±2%, H = ±3%, J = ±5%

*) extended temperature range -45°C – 150 °C

**) also available in soft termination. For further information, please contact your local sales organization.

General technical data, case size 0805 (2012)

Operating temperature		T_{op}	-40 ... 150	°C
Maximum power	(at 25 °C, on PCB)	P_{25}[1)]	210	mW
Rated temperature		T_R	25	°C
Dissipation factor	(on PCB)	δ_{th}[1)]	approx. 3.5	mW/K
Thermal cooling time constant	(on PCB)	τ_c[1)]	approx. 10	s
Heat capacity		C_{th}[1)]	approx. 35	mJ/K
Weight of component			approx. 13	mg

1) Depends on mounting situation

Electrical specifications and ordering codes, case size 0805 (2012)

R_{25} kΩ	$\Delta R_R/R_R$ %	$B_{25/50}$ K	$B_{25/85}$ K	$B_{25/100}$ K	Ordering code
4.7 k	±3, ±5	3590	3635	3650 ±3%	B57442V5472+062
4.7 k	±3, ±5	4386	4455	4480 ±3%	B57452V5472+062
10 k	±3, ±5	3590	3635	3650 ±3%	B57442V5103+062
10 k	±3, ±5	3940	3980	4000 ±3%	B57451V5103+062
10 k	±3, ±5	4386	4455	4480 ±3%	B57452V5103+062
33 k	±3, ±5	3940	3980	4000 ±3%	B57451V5333+062
47 k	±3, ±5	3940	3980	4000 ±3%	B57451V5473+062
47 k	±1, ±3, ±5	4050	4108	4131 ±1.5%	B57459V5473+262
100 k	±3, ±5	4386	4455	4480 ±3%	B57452V5104+062

+ = Resistance tolerance F = ±1%, G = ±2%, H = ±3%, J = ±5%

Reliability data

Tests of SMD NTC thermistors are based on AEC-Q200.

The parts are mounted on standardized PCB.

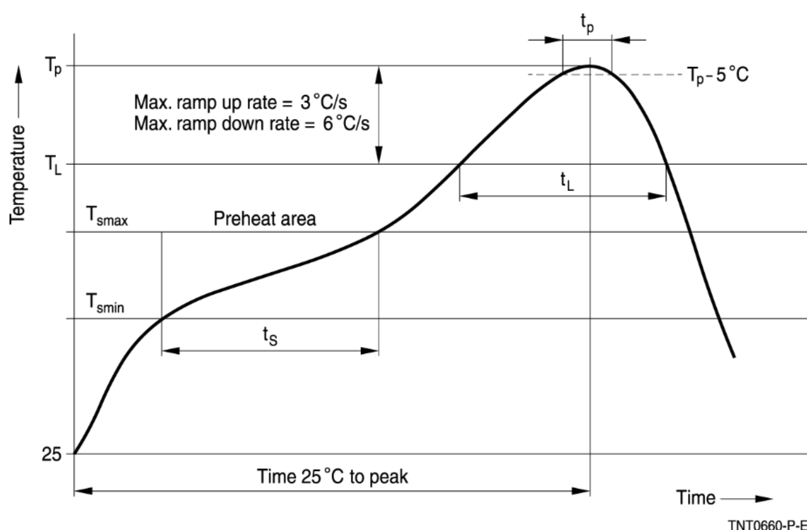
Test	Standard	Test conditions	$\Delta R_{25} / R_{25}$ (typical)	Remarks
Pre- and post-stress electrical test		Resistance at: 25 °C and 100 °C	-	
High temperature exposure (storage)	MIL-STD-202, method 108	Test temperature: 150 °C Duration: 1000 h Unpowered	< 5%	
		Except B57*32V5* and B57*59V5* B57*54V5* and B57*55V5*	 <1% <2%	
Temperature cycling	JESD22, method JA-104	Lower test temperature: Top min Upper test temperature: Top max Number of cycles: 1000 Transfer time: < 10 s Dwell time: 15 min Air – Air	< 5%	Temperature cycling is performed acc. MIL-STD-202, method 107. No warrant will be assumed for the reliability of solder joint.
Biased humidity	MIL-STD-202, method 103	Test temperature: 85 °C Rel. humidity of air: 85% Duration: 1000 h Test voltage: V_{NTC} = 0.3 V DC	< 5%	
Operational life	MIL-STD-202, method 108	Test temperature: 150 °C P_{max} = 0.35 mW Duration: 1000 h	< 5%	
External visual	MIL-STD-883E, method 2009	Visual inspection		
Physical dimensions	JESD22, method JB-100	Measured with callipers		Within the specified values
Resistance to solvents	MIL-STD-202, method 215	Not applicable for SMD NTC thermistors (component has no marking. color coding or coating)		
Mechanical shock	MIL-STD-202, method 213	Peak value: 1500 *g* Half sine Condition F	< 5%	

Test	Standard	Test conditions	ΔR25 / R25 (typical)	Remarks
Vibration	MIL-STD-202, method 204	Acceleration: 5 g Sweep time: 20 min Frequency range:10 … 2000 Hz 3 x 12 cycles **Except** B574*V5*	< 1% < 5%	
Resistance to soldering heat	MIL-STD-202, method 210	Dip: 260°C; 10 s 1 heat cycle **Except** B57*32V5* and B57*59V5* B57*54V5* and B57*55V5*	< 3% < 1% < 1%	
ESD	AEC-Q200-002, method -002	Discharge capacitance: 150 pF Discharge resistance: 2 kΩ Charging voltage: 6 kV Contact discharge 2 pulses in each polarity	< 5%	
Solderability	J-STD-002	a) Dip: 235 °C; 5 s: aging 4 h @ 155 °C b) Dip: 215 °C; 5 s: steam aging 8 h @ 92 °C c) Dip: 260 °C; 7 s: steam aging 8 h @ 92 °C		95% of termination wetted
Electrical characterization		R(25 °C), R(100 °C), B(25/100)		Within the specified values
Flammability	UL-94;V-0 or V-1	Not applicable for SMD NTC thermistors (component is not coated or encapsulated with plastic materials)		
Board flex	AEC-Q200-005, method -005	B572*V5* Max. bending 1mm B573*V5* Max. bending 2mm B574*V5* Max. bending 2mm Duration @ max. bending: 60 s	< 2% < 2% < 5%	
Terminal strength	AEC-Q200-006, method -006	B572*V5* Max. F: 5 N B573*V5* Max. F: 10 N B574*V5* Max. F: 17 N	< 2% < 2% < 5%	
Resistance drift after soldering		Reflow soldering profile	< 1%	

Recommended soldering profiles

Reflow soldering

Temperature ranges for reflow soldering acc. To IEC 60068-2-58 recommendations.



Profile feature		Sn-Pb eutectic assembly	Pb-free assembly
Preheat and soak - Temperature min - Temperature max - Time	 T_{smin} T_{smax} t_s	 100 °C 150 °C 60 … 120 s	 150 °C 200 °C 60 … 120 s
Average ramp-up rate	T_{smax} to T_p	3 °C/ s max.	3 °C/ s max.
Liquidous temperature Time at liquidous	T_L t_L	183 °C 40 … 150 s	217 °C 40 … 150 s
Peak package body temperature	T_p 1)	215 °C … 260 °C	235 °C … 260 °C
Time (t_p) above (T_p -5 °C)	t_p	10 ... 40 s	10 … 40 s
Average ramp-down rate	T_p to T_{smax}	6 °C/ s max.	6 °C/ s max.
Time 25 °C to peak temperature		max. 8 minutes	max. 8 minutes

1) Depending on package thickness.

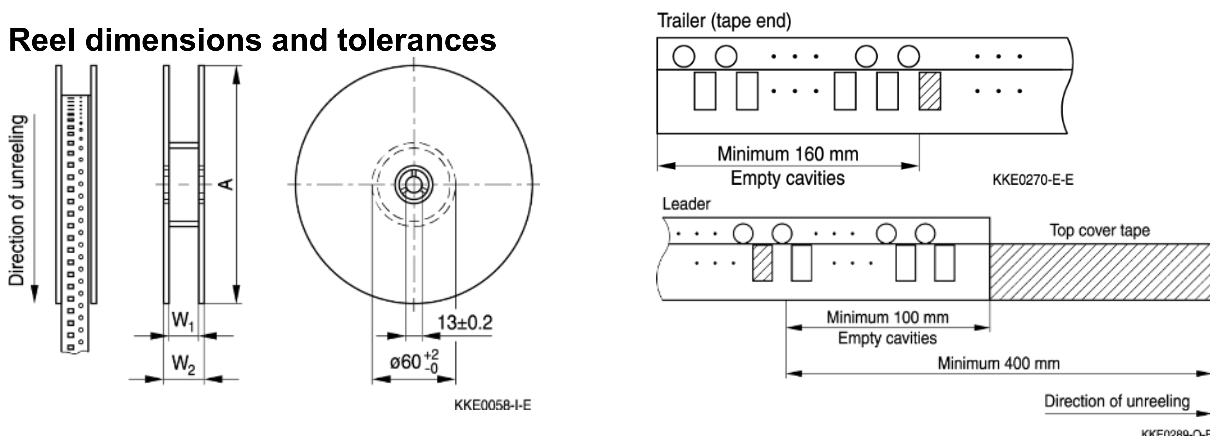
Note: All temperatures refer to topside of the package, measured on the package body surface.
Number of reflow cycles: 3
Iron soldering should be avoided hot air methods are recommended for repair purposes.

Recommended solder

Flux less Pb-free Sn (95.1 … 96.0), Ag (3.0 … 4.0), Cu (0.5 … 0.9) solder is recommended.

Taping and packing

Tape and reel packing according to IEC 60286-3



		8-mm tape	
Definition	Symbol	180-mm reel	330-mm reel
Reel diameter	A	180 +0/-3	330 +0/-2.0
Reel width (inside)	W1	8.4 +1.5/-0	8.4 +1.5/-0
Reel width (outside)	W2	14.4 max.	14.4 max.

Packing units for discrete chip

Case size inch/mm	Chip thickness class	Cardboard tape W	Blister tape W	∅ 180-mm reel pcs.	∅ 330-mm reel pcs.
0402/1005	0.5 mm	8 mm	–	10000	50000
0603/1608	0.8 mm	8 mm	–	4000	16000
0805/2012	0.8 mm	–	8 mm	4000*)	16000
	1.2 mm	–	8 mm	3000	12000

*) **Except** B57442V5103* 3000 pcs. / reel

Packing codes

The last two digits of the complete ordering code state the packing mode.
60 ≙ cardboard tape, 180-mm reel
62 ≙ blister tape, 180-mm reel
70 ≙ cardboard tape, 330-mm reel
72 ≙ blister tape, 330-mm reel

Cautions and warnings

Storage

- Store thermistors only in original packaging. Do not open the package before storage.
- Storage conditions in original packaging: storage temperature –25 °C …+45 °C, relative humidity ≤75% annual mean, 95% on max. 30 days in a year, dew precipitation and wetness are inadmissible.
- Do not store SMDs where they are exposed to heat or direct sunlight. Otherwise, the packing material may be deformed or SMDs may stick together, causing problems during mounting.
- Avoid contamination of thermistors surface during storage, handling and processing. Touching the metallization of unsoldered thermistors may change their soldering properties.
- Avoid storage of thermistor in harmful environments like corrosive gases (SO_x, Cl etc.)
- After opening the factory seals, such as polyvinyl-sealed packages, use the SMDs as soon as possible.
- Solder thermistors after shipment from TDK Electronics within the time specified:
  SMD NTC thermistors with nickel-barrier termination: 12 months

Handling

- NTC thermistors must not be dropped. Chip-offs must not be caused during handling of NTCs.
- Components must not be touched with bare hands. Gloves are recommended.
- Avoid contamination of thermistor surface during handling.
- Washing processes may damage the product due to the possible static or cyclic mechanical loads (e.g. ultrasonic cleaning). They may cause cracks to develop on the product and its parts, which might lead to reduced reliability or lifetime.

Soldering

- Use resin-type flux or non-activated flux.
- Insufficient preheating may cause ceramic cracks.
- Rapid cooling by dipping in solvent is not recommended.
- Complete removal of flux is recommended.

Mounting

- When NTC thermistors are encapsulated with sealing material or over molded with plastic material, there must be no mechanical stress caused by thermal expansion during the production process (curing / over molding process) and during later operation. The upper category temperature of the thermistor must not be exceeded. Ensure that the materials used (sealing compound and plastic material) are chemically neutral.
- Electrode must not be scratched before/during/after the mounting process.
- Contacts and housing used for assembly with thermistor have to be clean before mounting.
- Ensure that adjacent materials are designed for operation at temperatures comparable to the surface temperature of the thermistor. Be sure that surrounding parts and materials can withstand the temperature.
- Avoid contamination of thermistor surface during processing.

Operation

- Use thermistors only within the specified operating temperature range.
- Environmental conditions must not harm the thermistors. Use thermistors only in normal atmospheric conditions.

- Contact of NTC thermistors with any liquids and solvents should be prevented. It must be ensured that no water enters the NTC thermistors (e.g. through plug terminals). For measurement purposes (checking the specified resistance vs. temperature), the component must not be immersed in water but in suitable liquids (e.g. Galden).
- Avoid dewing and condensation.
- Be sure to provide an appropriate fail-safe function to prevent secondary product damage caused by malfunction (e.g. use VDR for limitation of overvoltage condition).

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Important notes

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