

## SRC MALE FLANGE GASKET

### 1.0 SCOPE

This document specifies the general requirements for packaging the SRC Male Flange Gasket, made from Silicone Rubber (Part Number 850710017).

### 2.0 PRODUCT DESCRIPTION

SRC 84 Pin Male Blade Housing Assembly:	85071
SRC2 84 Pin Male Blade Housing Assembly:	93288 (Anti-scoop version)
SRC 60+6 Pin Male Blade Housing Assembly:	85083
SRC Mixed Power Male Blade Housing Assemblies:	93792

### 3.0 REFERENCE DOCUMENTS

850710017 PSD	SRC Male Flange Gasket Sales Drawing
SD-85071-100	SRC Male 84 Pin Sales Drawing
932880001 PSD	SRC2 Male 84 Pin Sales Drawing
850830010 PSD	SRC 60+6 Male Mixed Power Sales Drawing
937921000 PSD	SRC Male Mixed Power Sales Drawing

### 4.0 PROCEDURE

#### 4.1. GENERAL REQUIREMENTS

The purpose of this specification is to assure that all SRC Male Flange Gaskets shipped shall do so damage free and in a manner which allows ease of handling, storage and distribution.

The recommended carton closure is tape.

The shipping weight for a carton should not exceed 5 kg.

#### 4.2. PACKING INSTRUCTIONS

90 gaskets are placed in a bag (P/N 99990136), as specified in the table below.

The bag is then sealed.

Next, a quantity of 4 sealed bags is placed in a carton (P/N 967070001) for shipping.


Item	Part Numbers	Quantity	Description
1	850710017	90	SRC Male Gasket with Ribs
2	967070001	1	Carton, Corrugated
3	99990136	4	Bag

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DOCUMENT NUMBER: <b>850710020 PSK</b>	CREATED / REVISED BY: <b>JDWALLACE</b>	CHECKED BY: <b>SMCGREEVY</b>	APPROVED BY: <b>JDWALLACE</b>

### 4.3. LABELLING

The labels used are standard Molex Ireland labels and measure 124.0mm x 76.2mm.

See figure 1 below for a sample of the label for each carton.

(1P) PART NUMBER <b>850710017</b> 		(9D) DATE CODE <b>1518</b> 	
DESCRIPTION <b>SRC2 FLANGE GASKET WITH RIBS</b>		 <a href="http://www.molex.com">www.molex.com</a>	
(Q) QUANTITY <b>360</b> 			
(12D) INV CTRL DATE <b>2016/02/04</b>			
(4L) COUNTRY OF ORIGIN <b>Ireland</b>			
(1T) TRACEABILITY <b>000987654321</b> 			
ELV and RoHS Compliant REACH SVHC information - see <a href="http://www.molex.com">www.molex.com</a>			
BATCH Nr. <b>XXXX</b> VS* Pr1			<b>1/*</b>
Eng. Nr. <b>85071-0017</b>			Pack Std **/*** <b>IOUTER</b>
Customer P/N <b>9876543210</b>			
MOLEX IRELAND LTD., SHANNON INDUSTRIAL ESTATE, SHANNON, CO.CLARE, IRELAND			
Figure 1 : Example of Standard Molex Ireland Label			

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