

### Features

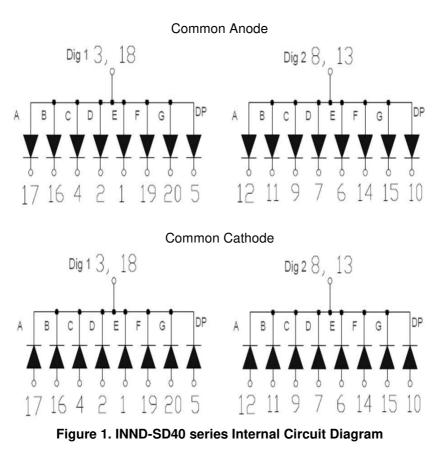
- 0.4" (10.16mm) Digit Height
- Dual Digit Display
- Black/Grey Face , White Segment
- IC compatible, Easy assembly
- Dynamic drive connect
- RoHS Compliant, Pb Free

## Applications

- Consumer Electronics
- Industrial Equipment

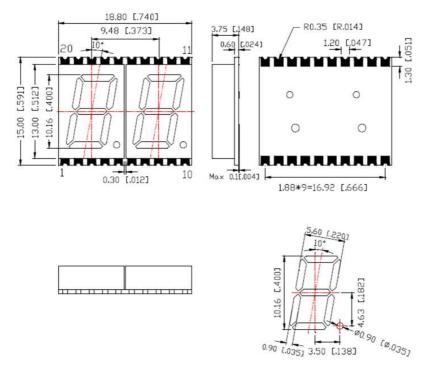
## Description

The INND-SD40 series is a 0.4" dual digit display. It is a SMD type LED display which can be used in various applications.



# Internal Circuit Diagram





#### **Package Dimensions**

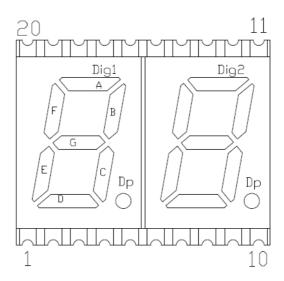
Figure 2. INND-SD40 series Package Dimensions

#### Notes

1. Dimension in millimeter [inch], tolerance is ±0.25 [.010] and angle is ±1° unless otherwise noted.

#### 2. Bending≤Length\*1%.

# All Light On Segments Feature & Pin Position



#### Figure 3. All Light On Segments Feature & Pin Position



# Absolute Maximum Rating at 25°C (Note 1)

Product (Per Segment)	Emission Color	Technology	P <sub>d</sub> (mW)	I <sub>F</sub> (mA)	I <sub>FP</sub> * (mA)	V <sub>R</sub> (V)	Derate From 25°C (mA/°C)	T <sub>OP</sub> (°C)	T <sub>ST</sub> (°C)
INND-SD40YGXX	Yellow Green	AlGaInP	70	25	90	5	0.33	-40 °C ~+105 °C	-40 °C ~+105 °C
INND-SD40YXX	Yellow	AlGaInP	70	25	90	5	0.33	-40 °C ~+105 °C	-40 °C ~+105 °C
INND-SD40AXX	Amber	AlGaInP	70	25	90	5	0.33	-40 °C ~+105 °C	-40 °C ~+105 °C
INND-SD40RXX	Red	AlGaInP	70	25	90	5	0.33	-40 °C ~+105 °C	-40 °C ~+105 °C
INND-SD40DRXX	Deep Red	AlGaInP	70	25	90	5	0.33	-40 °C ~+105 °C	-40 °C ~+105 °C
INND-SD40GXX	Green	InGaN	114	30	100	5	0.4	-40 °C ~+105 °C	-40 °C ~+105 °C
INND-SD40BXX	Blue	InGaN	114	30	100	5	0.4	-40 °C ~+105 °C	-40 °C ~+105 °C
INND-SD40WXX	White	InGaN	114	30	100	5	0.4	-40 °C ~+105 °C	-40 °C ~+105 °C

#### Notes

1. Condition for IFP is pulse of 1/10 duty and 0.1msec width



#### **Electrical Characteristics** *T<sub>A</sub>* = 25°C (Note 1)

		VF	(V)@20r	nA	λ(nm)@	020mA	l* <sub>v</sub> (n	ncd)@1	OmA	$I_R(\mu A)@V_R=5V$	I <sub>V-M</sub> @I <sub>F</sub> =10mA
Product (Per Segment)	Emission Color	min	typ.	max	$\lambda_{D}$	$\lambda_{P}$	min	typ.	max	max	max
INND-SD40YGXX	Yellow Green	-	2.0	2.8	570	572	-	2	-	100	2:1
INND-SD40YXX	Yellow	-	2.0	2.8	590	592	-	13	-	100	2:1
INND-SD40AXX	Amber	-	2.0	2.8	605	612	-	13	-	100	2:1
INND-SD40RXX	Red	-	2.0	2.8	630	644	-	4	-	100	2:1
INND-SD40DRXX	Deep Red	-	2.0	2.8	645	660	-	4	-	100	2:1
INND-SD40GXX	Green	-	3.2	3.8	525	-	-	47	-	100	2:1
INND-SD40BXX	Blue	-	3.2	3.8	465	-	-	7	-	50	2:1
INND-SD40WXX	White	-	3.2	3.8	X: 0.27 Y: 0.25	-	-	30	-	50	2:1

#### **Notes**

1. Performance guaranteed only under conditions listed in above tables.

#### **ESD** Precaution



The symbol above denotes that ESD precaution is needed. ESD protection for GaP and AlGaAs based chips is necessary even though they are relatively safe in the presence of low static-electric discharge. Parts built with AlInGaP, GaN, or/and InGaN based chips are STATIC SENSITIVE devices. ESD precaution must be taken during design and assembly. If manual work or processing is needed, please ensure the device is adequately protected from ESD during the process.

Please be advised that normal static precautions should be taken in the handling and assembly of this device to prevent damage or degradation which may be induced by electrostatic discharge (ESD).





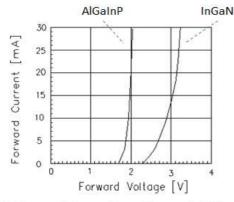


Fig 1. Forward Current vs. Forward Voltage

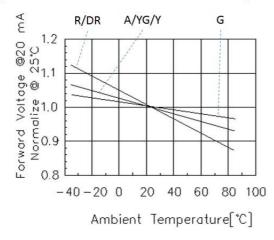


Fig 3. Forward Voltage vs. Temperature

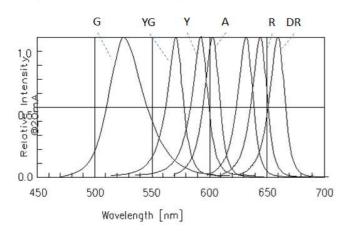
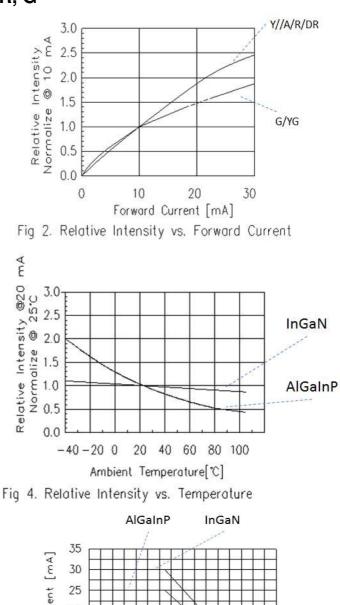
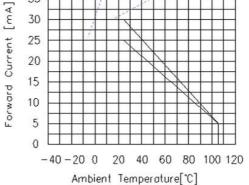
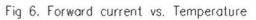


Fig 5. Relative Intensity vs. Wavelength









#### INND-SD40 Series 0.4" SMD Dual Digit Display

### **Characteristic Curves for B**

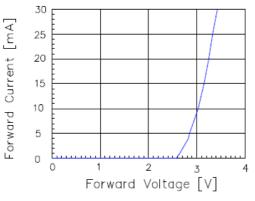


Fig 1. Forward Current vs. Forward Voltage

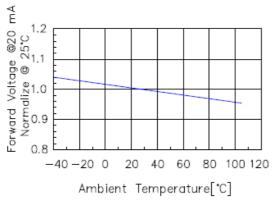


Fig 3. Forward Voltage vs. Temperature

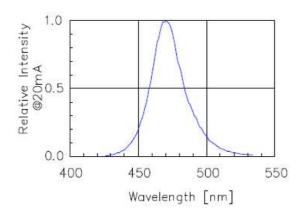


Fig 5. Relative Intensity vs. Wavelength

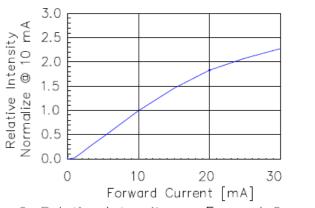
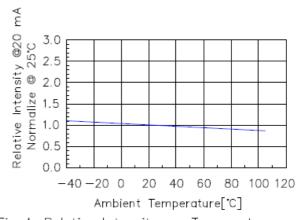


Fig 2. Relative Intensity vs. Forward Current





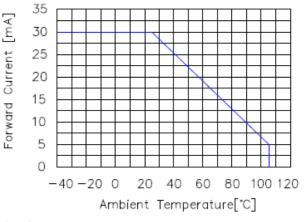


Fig 6. Forward current vs. Temperature



#### INND-SD40 Series 0.4" SMD Dual Digit Display

## **Characteristic Curves for W**

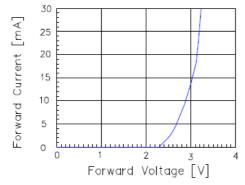


Fig 1. Forward Current vs. Forward Voltage

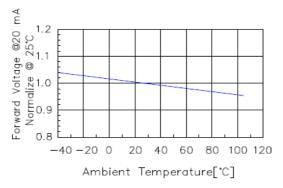
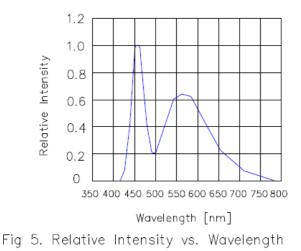
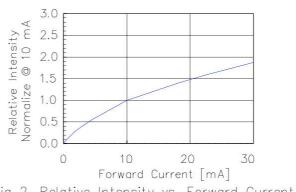
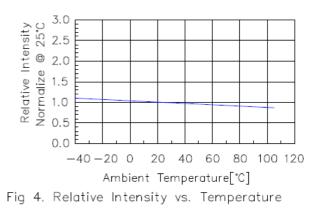


Fig 3. Forward Voltage vs. Temperature









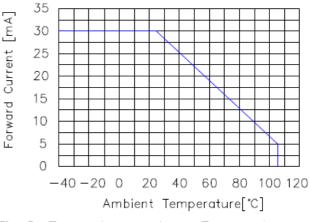
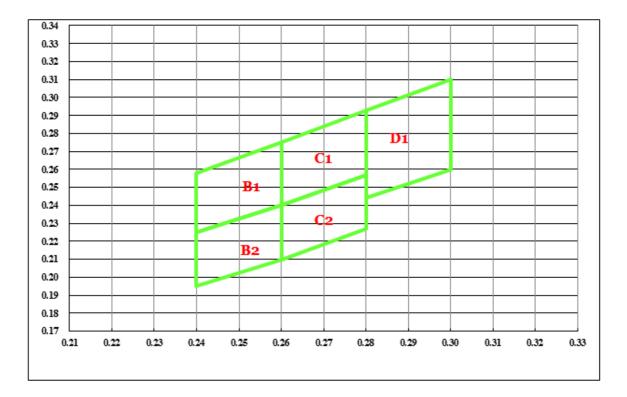


Fig 6. Forward current vs. Temperature



# Chromaticity Bin (for White only)



		B1		
Х	0.240	0.240	0.260	0.260
Y	0.225	0.258	0.275	0.240

		C1			
Х	0.260	0.260	0.280	0.280	
Y	0.240	0.275	0.293	0.257	

		D1		
Х	0.280	0.280	0.300	0.300
Y	0.244	0.293	0.310	0.260

		B2		
Х	0.240	0.240	0.260	0.260
Y	0.195	0.225	0.240	0.210

		C2		
Х	0.260	0.260	0.280	0.280
Y	0.210	0.240	0.257	0.227



# **Ordering Information**

Product	Emission Color	Technology	I*V(mcd) @10mA	VF(V) @20mA	Polarity	Face Color	Orderable Part Number
					Common Anode	Black	INND-SD40YGAB
INND-SD40YGXX	Yellow Green	AlGaInP	2	2.0	Common Cathode	Black	INND-SD40YGCB
INND-SD401GXX	Yellow Green	AlGainP	2	2.0	Common Anode	Grey	INND-SD40YGAG
					Common Cathode	Grey	INND-SD40YGCG
					Common Anode	Black	INND-SD40YAB
	Yellow	AlGaInP	13	2.0	Common Cathode	Black	INND-SD40YCB
INND-SD40YXX	Yellow		15	2.0	Common Anode	Grey	INND-SD40YAG
					Common Cathode	Grey	INND-SD40YCG
					Common Anode	Black	INND-SD40AAB
					Common Cathode	Black	INND-SD40ACB
INND-SD40AXX	Amber	AlGaInP	13	2.0	Common Anode	Grey	INND-SD40AAG
					Common Cathode	Grey	INND-SD40ACG
					Common Anode	Black	INND-SD40RAB
					Common Cathode	Black	INND-SD40RCB
INND-SD40RXX	Red	AlGaInP	4	2.0	Common Anode	Grey	INND-SD40RAG
					Common Cathode	Grey	INND-SD40RCG

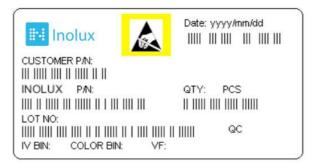


# INND-SD40 Series 0.4" SMD Dual Digit Display

Product	Emission Color	Technology	I*V(mcd) @10mA	VF(V) @20mA	Polarity	Face Color	Orderable Part Number
					Common Anode	Black	INND-SD40DRAB
	Doop Rod	AlGaInP	4	2.0	Common Cathode	Black	INND-SD40DRCB
INND-SD40DRXX	Deep Red	AlGainP	4	2.0	Common Anode	Grey	INND-SD40DRAG
					Common Cathode	Grey	INND-SD40DRCG
					Common Anode	Black	INND-SD40GAB
INND-SD40GXX	Green	InGaN	47	3.2	Common Cathode	Black	INND-SD40GCB
INND-3D40GAA					Common Anode	Grey	INND-SD40GAG
					Common Cathode	Grey	INND-SD40GCG
					Common Anode	Black	INND-SD40BAB
INND-SD40BXX		InGaN	7	3.2	Common Cathode	Black	INND-SD40BCB
	Blue	Indan	1	3.2	Common Anode	Grey	INND-SD40BAG
					Common Cathode	Grey	INND-SD40BCG
					Common Anode	Black	INND-SD40WAB
	White	InCoN	20	2.0	Common Cathode	Black	INND-SD40WCB
INND-SD40WXX	White	InGaN	30	3.2	Common Anode	Grey	INND-SD40WAG
					Common Cathode	Grey	INND-SD40WCG



## **Label Specifications**



#### Inolux P/N:

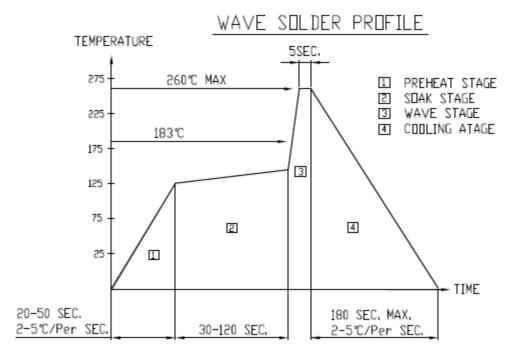
I	Ν	Ν	D	-	S	D	4	0	Х	Х	Х	-	Х	Х	Х	Х
			play pe		Displa	у Туре	Dime	nsion	Color	Polarity	Face Color			ustoi itam		
Inc	blux	Nun	D = neric play		S: SMI D: D			0.40" ' Height	YG: 570 nm Y: 590 nm A: 605 nm R: 624 nm DR: 660 nm G: 520 nm B: 470 nm W: X: 0.27 Y: 0.25	A = Common Anode C=Common Cathode	B = Black G = Grey					

## Lot No.:

Z	2	2 0 1 7				24	001
Internal		Year (2017	2019 \		Month	Data	Sorial
Tracker		fear (2017	, 2018,)	Month	Date	Serial	



# **Reflow Soldering**



# **Soldering Iron**

Basic Spec is  $\leq$  4 sec. when 260°C (+10°C  $\rightarrow$  -1 second). Power dissipation of Iron should be less than 15W. Surface temperature should be under 230°C

# Rework

Rework should be completed within 4 second under 245°C



#### **Revision History**

Changes since last revision	Page	Version No.	<b>Revision Date</b>
Initial Release		1.0	12-25-2019

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