



NOTES:

- FOR WAVESOLDERING (SOLDER BATH TEMPERATURE 260°C FOR 5 SEC. AND SOLDER PREHEAT 100°C FOR 30 SEC.)
- METALSHELLS: STEEL; min. 315µin TIN over 40-80µin NICKEL
- INSULATOR: HIGH TEMPERATURE PLASTIC UL 94 V-0; BLACK
- CONTACTS: COPPER ALLOY; PLATING (SEE PART NO.):
 PLEASE ADD A for GOLD FLASH over NICKEL (PREFERRED TYPE)
 PLEASE ADD B for 20µin HARD GOLD over min. 50µin NICKEL
 PLEASE ADD C for 30µin HARD GOLD over min. 50µin NICKEL
 CONTACT TAILS PRETINNED
- THREADED SPACER CLIPS: COPPER ALLOY; min. 200µin TIN over 80µin NICKEL
 PCB-HOLE: ø3,1±0,1; PCB THICKNESS 1,6mm
- COLLARS: COPPER ALLOY; min. 200µin TIN over 80µin NICKEL
- CAPACITANCE: 2 x 830pF ± 20%
- DIELECTRIC WITHSTANDING VOLTAGE: 300 VDC
- MAXIMUM TORQUE VALUE FOR THREAD: 6 in.LB
- CONNECTOR IS PART MARKED: 242□26350X CONEC ABC (see note 4)

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| | | | | | material: SEE NOTES | |
| | drawn | 20.01.16 | Lehmenkühler | | title: D-SUB PI FILTER FEMALE 15pos. SOLDER PIN STRAIGHT with threaded spacer clip | |
| | appd. | 20.01.16 | Schmidt | | | |
| | norm | | | | | |
| d-old | | | | | | |
| rev. a | Original | | | dwg no: | 24K1A1654 | DIN-A3 |
| rev. | description | date | name | part no: 242□26350X (see note 4) | | sh: 1 |

