Crystal Oscillator (SPXO) · Package size (2.5 mm × 2.0 mm × 0.74 mm)

- · Fundamental mode SPXO
- · Output: LVDS

· Reference weight Typ.12 mg

[1] Product Number / Product Name / Marking

(1-1) Product Number / Ordering Code

X1G0059410008xx

Last 2 digits code(xx) defines Quantity.

The standard is "15", 2 000 pcs/Reel.

(1-2) Product Name / Model Name

SG2520VHN 174.703000MHz DCGPZA

[2] Operating Range

Parameter	Symbol	ę	Specification	S	Unit	Conditions
Farameter	Symbol	Min.	Тур.	Max.	Unit	Conditions
Supply voltage	V _{CC}	2.375	2.5	2.625	V	-
Supply voltage	GND	0	-	0	V	-
Input voltage	V _{IN}	0	-	V _{CC}	V	-
Operating temperature range	T_use	-40	-	+85	°C	-
LVDS load condition	L_LVDS	-	100	-	Ω	Connected between OUT and $\overline{O}\overline{U}\overline{T}$

[3] Frequency Characteristics

(Unless stated otherwise [2] Operating Range)

Parameter	Symbol		Specifications	3	Unit	Conditions
Falameter	Symbol	Min.	Тур.	Max.		
Output frequency	fo	-	174.703000	-	MHz	-
Frequency tolerance *1	f_tol	-20	-	+20	×10 ⁻⁶	T_use

*1 Frequency tolerance includes Initial frequency tolerance, Frequency / temperature characteristics, Frequency / voltage coefficient and aging (10 years, +25 °C).

[4] Electrical Characteristics

(Unless stated otherwise [2] Operating Range)

Devemeter	Cumbal	ç	Specification	າຣ	Linit	Conditions
Parameter	Symbol	Min.	Min. Typ.		Unit	Conditions
Start-up time	t_str	-	-	10	ms	t = 0 at 90 % Vcc
Current consumption	I _{CC}	-	-	25	mA	
Disable current	I_dis	-	-	20	mA	OE = GND
	V _{OD}	0.25	-	0.45	V	Differential output voltage, V_{OD1} , V_{OD2}
	dV _{OD}	-	-	50	mV	$dV_{OD} = V_{OD1} - V_{OD2} $
Output voltage	V _{OS}	1.15	-	1.35	V	Offset voltage
	dV _{OS}	-	-	50	mV	$dV_{OS} = \mid V_{OS1} - V_{OS2} \mid$
Differential swing	V _{SW}	0.5		0.9	V	Differential output peak to peak voltage
Rise time	tr	-	-	0.35	ns	20 % to 80 % of differential swing
Fall time	tf	-	-	0.35	ns	80 % to 20 % of differential swing
Symmetry	SYM	45	50	55	%	At output crossing point
	V _{IH}	70 % Vcc	-	-	V	OE terminal
Input voltage	V _{IL}	-	-	30 % Vcc	V	OE terminal
Output disable time (OE)	tstp_oe	-	-	100	ns	OE terminal HIGH \rightarrow LOW
Output enable time (OE)	tsta_oe	-	-	500	ns	OE terminal LOW \rightarrow HIGH
Phase jitter	t _{PJ}	-	-	60	fs	Offset freq.: 12 kHz to 20 MHz

[For other general specifications, please refer to the attached Full Data Sheet below]

Low Phase Jitter Crystal Oscillator: SG2016VHN/SG2520VHN

Features

- Crystal oscillator (SPXO)
 - Frequency range (fo):
- Output:
- LVDS e: 1.8 V Typ. / 2.5 V Typ. / 3.3 V Typ.

25 MHz to 500 MHz

-40 °C to +105 °C

- Supply voltage:
- Operating temperature:
- Frequency tolerance: ±20 × 10⁻⁶
 Low phase jitter: 38 fs Typ. (fo = 156.25 MHz)

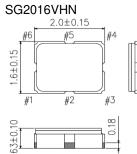
Applications

- Network equipment (Router, Switch, Optical module, etc.)
- Data center
- Test and Measurement Equipment, Factory Automation
- High Speed Converters like ADC and DAC

Description

5G will increase network communication traffic exponentially. A 5G communication network requires high-speed and wide bandwidth, while keeping the noise level to a minimum. This can be achieved with a high frequency, low jitter reference clock for the communication equipment. Optical communication modules for 400 Gbps / 800 Gbps transmission over 80 km require a small form factor, $\pm 20 \times 10^{-6}$ stability reference clock. The SG2016VHN/SG2520VHN is the next generation to the very popular SG3225VEN family offering the same combination of features with a wide range of available frequencies, low jitter, and improved frequency tolerance performance due to using an in-house designed IC with temperature compensation in a 63% smaller package.

Outline Drawing and Terminal Assignment



0.75 0.75

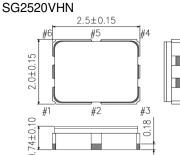
0.55

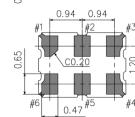
#6

#2

'#5 0.40 #3

#4



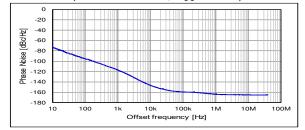


Pin	Connection						
1	OE/ST						
2	N.C. (Open or $V_{\mbox{\tiny CC}})$						
3	GND						
4	OUT						
5	ŌŪŦ						
6	V _{CC}						



Typical Performance

Phase Noise (fo = 156.25 MHz, V_{CC} = 3.3 V)



Phase Jitter (12 kHz to 20 MHz): 38 fs Typ.



[1] Product Number / Product Name

- (1-1) Product Number SG2016VHN: X1G006121xxxx15 SG2520VHN: X1G005941xxxx15
- (1-2) Product Name (Standard Form) SG2016 VHN <u>156.250000MHz</u>

<u>SG2016 VHN</u> ① ②

 Model
 Output (V: LVDS)
 Frequency
 Supply voltage
 Frequency tolerance (C: ±20 × 10⁻⁶)
 Operating temperature
 Function
 Output disable status (Z: High impedance)
 Output option

3

<u>CCGPZA</u> 456789

④Supply voltage					
Е	1.8 V Typ.				
D	2.5 V Typ.				
С	3.3 V Typ.				

60	6 Operating temperature					
G	-40 °C to +85 °C					
Н	-40 °C to +105 °C					

\bigcirc	⑦Function				
Ρ)	Output Enable			
S	;	Standby			

(Please contact Epson for details)

9 0	utput option
Α	$V_{SW} = 500 \text{ mV} \text{ to } 900 \text{ mV}$
B*	V _{SW} = 800 mV to 1 600 mV
С	$V_{SW} = 600 \text{ mV} \text{ to } 1 200 \text{ mV}$

*Not available for $V_{CC} = 1.8$ V Typ.

[2] Absolute Maximum Ratings

Parameter	Symbol		Specification		Unit	Conditions
Faranieter	Symbol	Min.	Тур.	Max.		
Maximum supply voltage	V _{cc}	-0.3	-	4.0	V	
Input voltage	Vin	-0.3	-	V _{CC} + 0.5	V	OE/ST terminal
Storage temperature range	T_stg	-55	-	+125	°C	

[3] Operating Range

Symbol		Specification		Linit	Conditions
Symbol	Min.	Тур.	Max.	Unit	Conditions
	1.71	1.8	1.89	V	Suffix: E, Output option: A or C
V _{cc}	2.375	2.5	2.625	V	Suffix: D
	3.135	3.3	3.465	V	Suffix: C
GND	0.0	0.0	0.0	V	
Tuso	-40	+25	+85	°C	Suffix: G
I_use	-40	+25	+105	°C	Suffix: H
L_LVDS		100	-	Ω	
	GND T_use	Min. V _{CC} 1.71 2.375 3.135 GND 0.0 T_use -40 -40 -40	$\begin{tabular}{ c c c c c } \hline Symbol & \hline Min. & Typ. \\ \hline Min. & Typ. \\ \hline 1.71 & 1.8 \\ \hline 2.375 & 2.5 \\ \hline 3.135 & 3.3 \\ \hline GND & 0.0 & 0.0 \\ \hline T_use & -40 & +25 \\ \hline -40 & +25 \\ \hline \hline -40 & +25 \\ \hline \end{tabular}$	$\begin{tabular}{ c c c c c c c c c c c } \hline $Min.$ Typ. Max.\\ \hline $Min.$ Typ. Max.\\ \hline $Max.$ Max.\\ \hline $Max.$ Max.\\ \hline 1.71 1.8 1.89\\ \hline 2.375 2.5 2.625\\ \hline 3.135 3.3 3.465\\ \hline 3.15 3.15\\ $	$\begin{tabular}{ c c c c c c c c c c c c c c c c c c c$

* Power supply startup time (0 %V_{CC} \rightarrow 90 %V_{CC}) should be more than 150 µs

* A 0.1 μF and a 10 μF bypass capacitor should be connected between V_{CC} and GND pins located close to the device

[4] Frequency Characteristics

(Unless stated otherwise [3] Operating Range)

Parameter	Symbol		Specification		Unit	Conditions
Farameter	Symbol	Min.	Тур.	Max.	Unit	Conditions
Output frequency *1	fo	25	-	500	MHz	
Frequency tolerance *2	f_tol	-20	-	+20	×10 ⁻⁶	Suffix: C

*1 Please contact Epson for available frequencies

*2 Frequency tolerance includes Initial frequency tolerance, Frequency / temperature characteristics, Frequency / voltage coefficient and aging (10 years, +25 °C).

*Aging is estimated from environmental reliability tests; expected amount of the frequency variation. This does not intend to guarantee the product-life cycle.

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5] Electrical Characteristics			Specification			d otherwise [3] Operating Range
Parameter	Symbol	Min. Typ.		Max.	Unit	Conditions
Startup time	t_str	-	-	10	ms	t = 0 at 90 % V _{CC}
· · ·		-	-	25	mA	Output option: A, fo < 212 MHz V_{CC} = 2.5 V, 3.3 V Typ.
		-	-	28	mA	Output option: A, fo \ge 212 MHz V _{CC} = 2.5 V, 3.3 V Typ.
		-	-	30	mA	Output option: B, fo < 212 MHz V_{CC} = 2.5 V, 3.3 V Typ.
		-	-	35	mA	Output option: B, fo \ge 212 MHz V _{CC} = 2.5 V, 3.3 V Typ.
Current consumption	I _{cc}	-	-	25	mA	Output option: C, fo < 212 MHz V _{CC} = 2.5 V, 3.3 V Typ.
		-	-	28	mA	Output option: C, 212 MHz \leq fo < 392 MHz V _{CC} = 2.5 V, 3.3 V Typ.
		-	-	30	mA	Output option: C, fo \ge 392 MHz V _{CC} = 2.5 V, 3.3 V Typ.
		-	-	25	mA	Output option: A or C V _{CC} = 1.8 V Typ.
Disable current	I_dis	-	-	20	mA	OE = GND
Stand-by current	I std	-	-	30	μA	<u>ST</u> = GND, T_use Max. = +85 °C
	1_010	-	-	60	μA	<u>ST</u> = GND, T_use Max. = +105 °
Rise time / Fall time	tr / tf	-	-	0.35	ns	20 % - 80 % of V _{SW}
Symmetry	SYM	45	50	55	%	At output crossing point
	V _{OD}	250	-	450	mV	Output option: A
		400	-	800	mV	Output option: B Not available for V _{CC} = 1.8 V Typ.
		300	-	600	mV	Output option: C
Output voltage	dV _{OD}	-	-	50	mV	V _{OD1} - V _{OD2}
	V _{os}	1.15	-	1.35	V	V _{CC} = 2.5 V, 3.3 V Typ.
		0.65	-	0.85	V	V _{CC} = 1.8 V Typ.
	dV _{OS}	-	-	50	mV	V _{OS1} - V _{OS2}
		500	-	900	mV	Output option: A
Differential swing	V _{sw}	800	-	1 600	mV	Output option: B Not available for V_{CC} = 1.8 V Typ.
		600	-	1 200	mV	Output option: C
lana di calta na	V _{IH}	70 % V _{CC}	-	-	V	OE/ST terminal
Input voltage	V _{IL}	-	-	30 % V _{CC}	V	
Output disable time (OE)	tstp_oe	-	-	100	ns	Measured from the time OE pin crosses 30 % V_{CC}
Output disable time (ST)	tstp_st	-	-	100	ns	Measured from the time ST pin crosses 30 % V _{CC}
Output enable time (OE)	tsta_oe	-	-	500	ns	Measured from the time OE pin crosses 70 % V _{CC}
Output enable time (ST)	tsta_st	-	-	10	ms	Measured from the time ST pin crosses 70 % V _{CC}
Phase jitter		-	-	250	fs	fo < 100 MHz
$V_{CC} = 2.5 \text{ V}, 3.3 \text{ V} \text{ Typ.}$		-	-	100	fs	100 MHz \leq fo \leq 156 MHz
Offset frequency fo < 50 MHz; 12 kHz to 5 MHz		-	-	60	fs	156 MHz < fo ≤ 212 MHz
$fo \ge 50 \text{ MHz}$: 12 kHz to 20 MHz	+	-	-	50	fs	fo > 212 MHz
Phase jitter	t _{PJ}	-	-	400	fs	fo < 100 MHz
V _{CC} = 1.8 V Typ.		-	-	130	fs	100 MHz ≤ fo ≤ 156 MHz
Offset frequency fo < 50 MHz: 12 kHz to 5 MHz		-	-	70	fs	156 MHz < fo ≤ 212 MHz
fo \geq 50 MHz: 12 kHz to 5 MHz fo \geq 50 MHz: 12 kHz to 20 MHz		-	_	60	fs	fo > 212 MHz

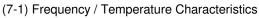
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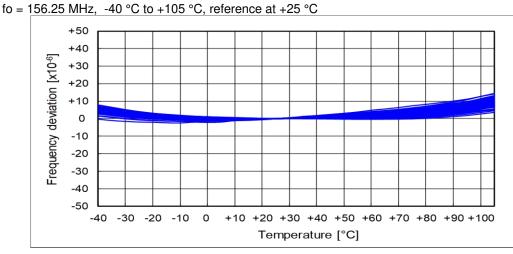
n = 50 pcs

[6] Thermal resistance (For re	eference only)					
Parameter	Symbol	Specification			Unit	Conditions
i alametei	Symbol	Min.	Тур.	Max.	Unit	Conditions
Junction temperature	Tj	-	-	140	°C	
Junction to case	Pio	-	114	-	°C/W	SG2016VHN
	Ѳјс	-	122	-	°C/W	SG2520VHN
Junction to ambient	Aio	-	243	-	°C/W	SG2016VHN
	θја	-	155	-	°C/W	SG2520VHN

[7] Typical Performance Characteristics (For reference only)

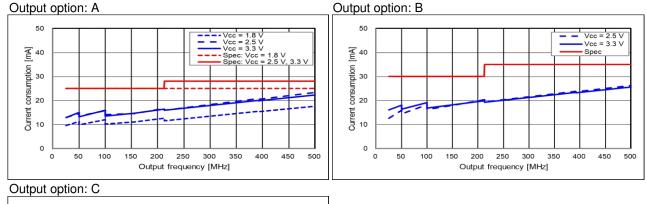
The following data shows typical performance characteristics

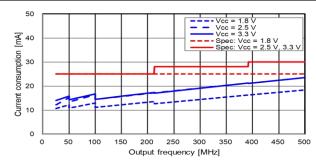




(7-2) Current Consumption

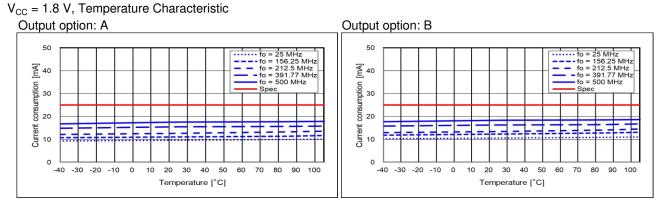


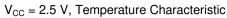


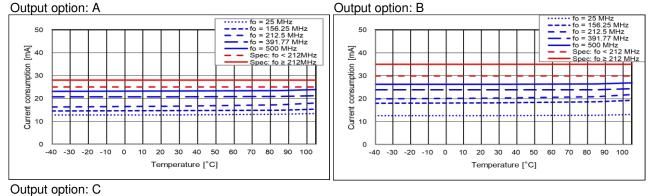


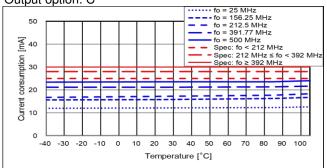
Spec No : SGxxxxVHN_E_Ver1.01

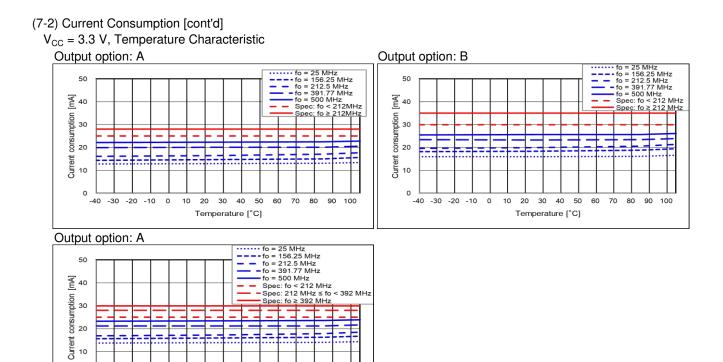
(7-2) Current Consumption [cont'd]











0

-40 -30 -20 -10

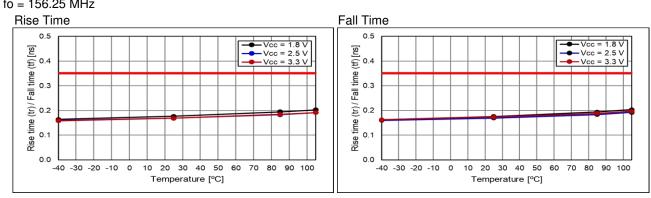
0 10 20

30 40 50

Temperature [°C]

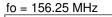
60 70 80 90 100

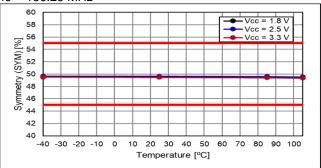
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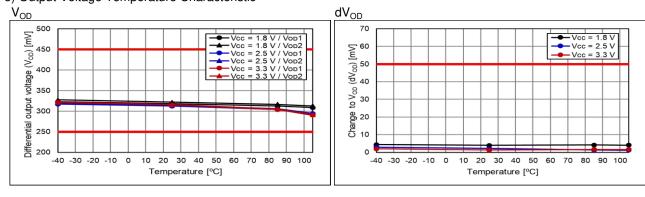
(7-3) Rise Time / Fall Time Temperature Characteristic fo = 156.25 MHz

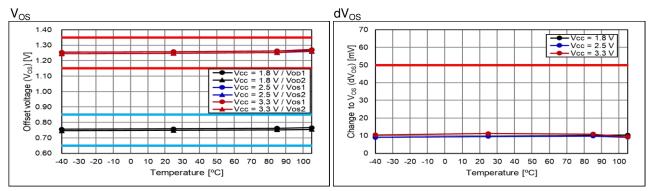


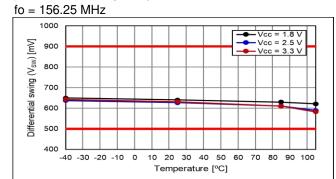




(7-5) Output Voltage Temperature Characteristic

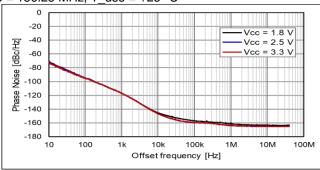






(7-6) Differential Swing Temperature Characteristic fo = 156 25 MHz

(7-7) Phase Noise and Phase Jitter fo = 156.25 MHz, T_use = +25 °C

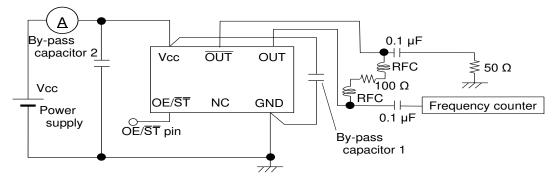


V _{CC}	Phase Jitter*
1.8 V	47 fs
2.5 V	38 fs
3.3 V	38 fs

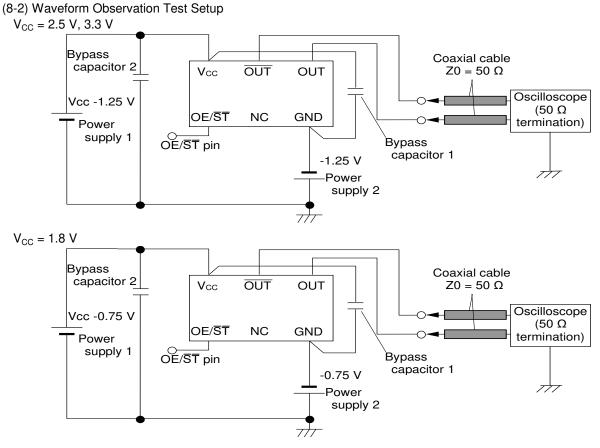
* Offset frequency: 12 kHz to 20 MHz

[8] Test Circuit

(8-1) Output Frequency and Current Consumption Test Setup



* To measure Disable current or Stand-by current, OE/ST terminal is connected to GND



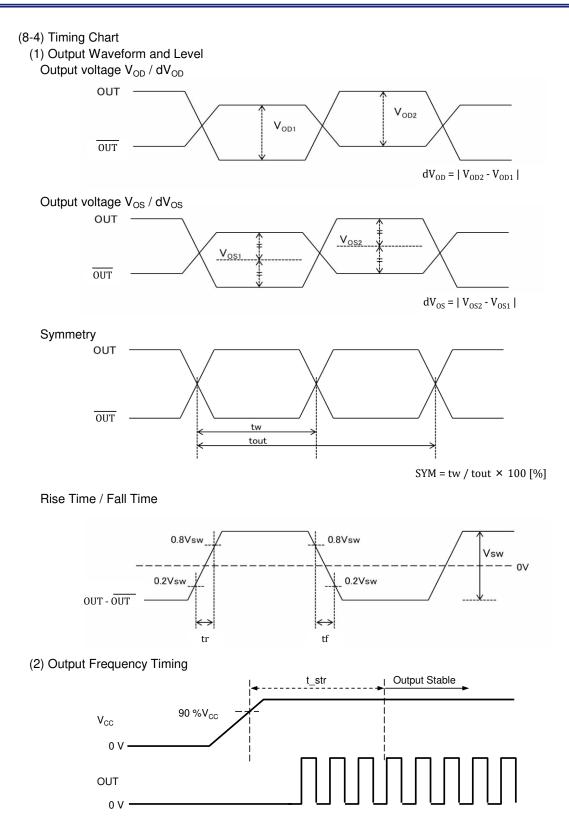
* Each output trace should be same length

- (8-3) Conditions
 - (1) Oscilloscope

The bandwidth should be a minimum of 5 times the measurement frequency

- (2) A 0.1 μF and a 10 μF bypass capacitor should be connected between V_{CC} and GND pins located close to the device
- (3) Use a current meter with a low internal impedance
- (4) Power Supply

Power supply startup time (0 % $V_{CC} \rightarrow 90$ % $V_{CC})$ should be more than 150 μs Power supply impedance should be as low as possible



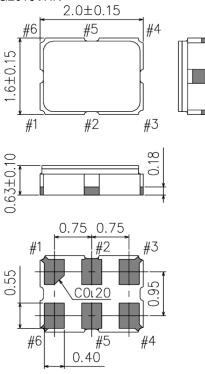
(8-4) Timing Chart [cont'd]

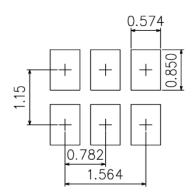
(3) OE/\overline{ST} Function and Timing

OE/ST Terminal	Osc. Circuit	Output status
"H" or OPEN	Oscillation	Specified frequency is output: Enable
""	OE: Oscillation	Output becomes high impedance: Disable
L	ST: Oscillation stop	
	VIL Disable p_oe ¹ tsta_oe [*] tp_st / tsta_st high impeda	

- *1 The period from OE/\overline{ST} = V_{IL} to OUT = High impedance (Disable)
- *2 The period from $OE/\overline{ST} = V_{IH}$ to OUT = Enable
- * OE/ST terminal voltage level should not exceed supply voltage when using OE/ST function. Please note that OE/ST rise time should not exceed supply voltage rise time at the start-up.

[9] Outline Drawing and Recommended Footprint (9-1) SG2016VHN





Units: mm

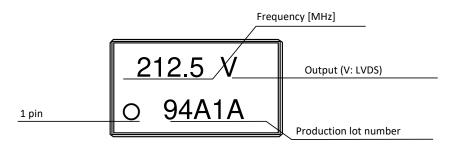
For stable operation, it is recommended that 0.1 μ F and 10 μ F bypass capacitors should be connected between V_{CC} and GND and placed as close to the V_{CC} pin as possible.

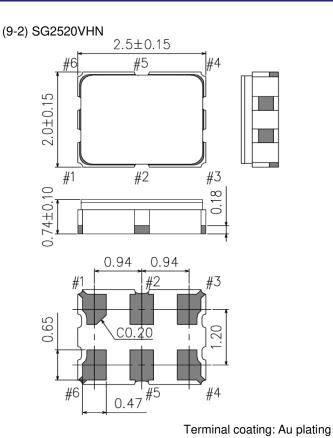
Terminal coating: Au plating

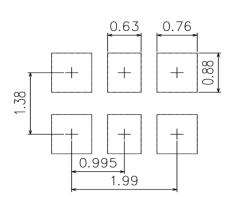
Reference Weight Typ.: 7.6 mg

Pin #	Connection	Function			
		OE/ST te	DE/ST terminal / active high		
			OE/ST Terminal	Osc. Circuit	Output status
#1	OE/ST		"H" or OPEN	Oscillation	Specified frequency is output: Enable
			"["	OE: Oscillation	Outruit becomes high impedance. Dischla
		L	ST: Oscillation stop	Output becomes high impedance: Disable	
#2	NC	_			
#3	GND	GND terminal			
#4	OUT	Output terminal (Positive)			
#5	ŌŪŦ	Output terminal (Negative)			
#6	V _{CC}	V _{CC} terminal			

Marking







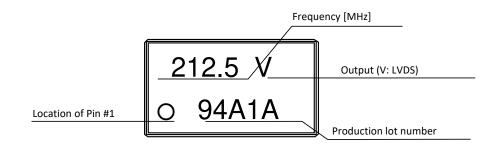
Units: mm

For stable operation, it is recommended that 0.1 μF and 10 μF bypass capacitors should be connected between V_{CC} and GND and placed as close to the V_{CC} pin as possible.

Reference Weight Typ.: 11.8 mg

Terminal /	Assignment				
Pin #	Connection	Function			
		OE/ST te	DE/ST terminal / active high		
			OE/ST Terminal	Osc. Circuit	Output status
#1	OE/ST		"H" or OPEN	Oscillation	Specified frequency is output: Enable
			""	OE: Oscillation	Output becomes high impedance: Disable
			L	ST: Oscillation stop	Output becomes high impedance: Disable
#2	NC	—			
#3	GND	GND terminal			
#4	OUT	Output terminal (Positive)			
#5	ŌŪŦ	Output terminal (Negative)			
#6	V _{cc}	V _{CC} terminal			

Marking

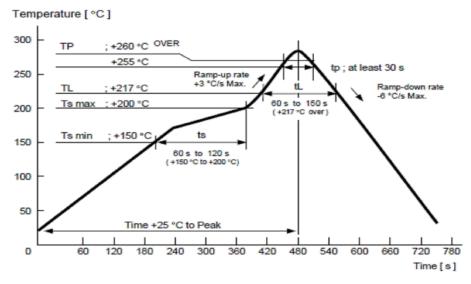


[10] Moisture Sensitivity Level

Parameter	Specification	Conditions
MSL	LEVEL 1	IPC/JEDEC J-STD-020D.1

[11] Reflow Profile

IPC/JEDEC J-STD-020D.1



[12] Packing Information

- (12-1) SG2016VHN
 - (1) Packing Quantity

The last two digits of the Product Number (X1G006121xxxx<u>xx</u>) are a code that defines the packing quantity. The standard is "15" for a 2 000 pcs/Reel.

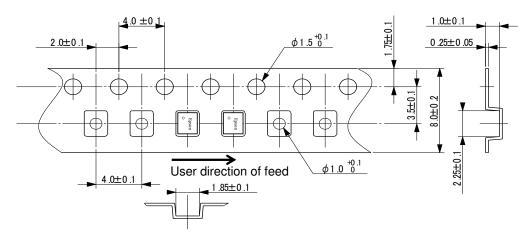
(2) Taping Specification

Subject to EIA-481, IEC-60286 and JIS C0806

1) Tape Dimensions

Carrier Tape Material: Black conductive PS (Polystyrene)

Top Tape Material: Antistatic PET (Polyethylene Terephthalate) + PE (Polyethylene)

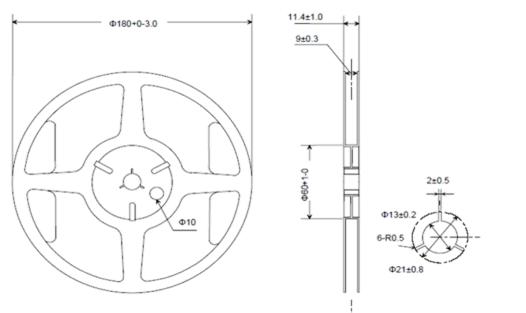


Units: mm

Units: mm

2) Reel Dimensions

Reel Material: Black conductive PS (Polystyrene)



* The window shape of reel is a reference example

3) Storage Environment

We recommend to keep at normal temperature and normal humidity in a packed condition.

(12-2) SG2520VHN

(1) Packing Quantity

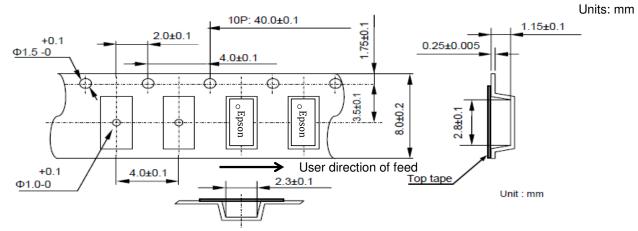
The last two digits of the Product Number (X1G005941xxxx \underline{xx}) are a code that defines the packing quantity. The standard is "15" for a 2 000 pcs/Reel.

(2) Taping Specification

Subject to EIA-481, IEC-60286 and JIS C0806

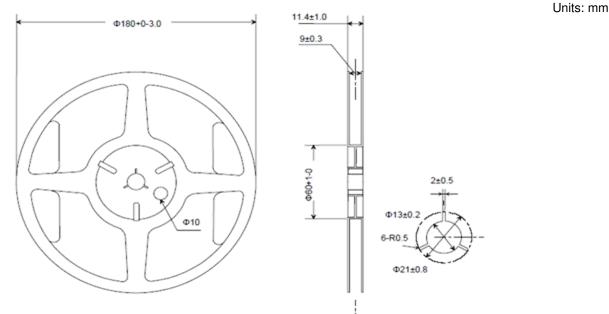
- 1) Tape Dimensions
 - Carrier Tape Material: Black conductive PS (Polystyrene)

Top Tape Material: Antistatic PET (Polyethylene Terephthalate) + PE (Polyethylene)



2) Reel Dimensions

Reel Material: Black conductive PS (Polystyrene)



* The window shape of reel is a reference example

3) Storage Environment

We recommend to keep at normal temperature and normal humidity in a packed condition.

[13] Handling Precautions

Prior to using this product, please carefully read the section entitled "Precautions" on our Web site (https://www5.epsondevice.com/en/information/#precaution) for instructions on how to handle and use the product properly to ensure optimal performance of the product in your equipment. Before using the product under any conditions other than those specified therein,

please consult with us to verify and confirm that the performance of the product will not be negatively affected by use under such conditions.

In addition to the foregoing precautions, in order to avoid the deteriorating performance of the product, we strongly recommend that you DO NOT use the product under ANY of the following conditions:

- (1) Do not expose this product to excessive mechanical shock or vibration.
- (2) This product can be damaged by mechanical shock during the soldering process depending on the equipment used, process conditions, and any impact forces experienced. Always follow appropriate procedures, particularly when changing the assembly process in any way and be sure to follow applicable process qualification standards before starting production.
- (3) These devices are sensitive to ESD, use appropriate precautions during handling, assembly, test, shipment, and installation.
- (4) The use of ultrasonic technology for cleaning, bonding, etc. can damage the Xtal unit inside this product.
- Please carefully check for this consideration before using ultrasonic equipment for volume production with this product.(5) Noise and ripple on the power supply may have undesirable affects on operation and cause degradation of phase noise
- characteristics. Evaluate the operation of this device with appropriate power supplies carefully before use.
 (6) When applying power, ensure that the supply voltage increases monotonically for proper operation.
 On power down, do not reapply power until the supplies, bypass capacitors, and any bulk capacitors are completely discharged
- since that may cause the unit to malfunction.
 (7) Aging specifications are estimated from environmental reliability tests and expected frequency variation over time. They do not provide a guarantee of aging over the product lifecycle.
- (8) The metal cap on top of the device is directly connected to the GND terminal (pin #2). Take necessary precautions to prevent any conductor not at ground potential from contacting the cap as that could cause a short circuit to GND.
- (9) Do not route any signal lines, supply voltage lines, or GND lines underneath the area where the oscillators are mounted including any internal layers and on the opposite side of the PCB. To avoid any issues due to interference of other signal lines, please take care not to place signal lines near the product as this may have an adverse affect on the performance of the product.
- (10) A bypass capacitor of the recommended value(s) must be connected between the V_{CC} and GND terminals of the product. Whenever possible, mount the capacitor(s) on the same side of the PCB and as close to the product as possible to keep the routing traces short.
- (11) Power supply connections to V_{CC} and GND pins should be routed as thick as possible while keeping the high frequency impedance low in order to get the best performance.
- (12) The use of a filter or similar element in series with the power supply connections to protect from electromagnetic radiation noise may increase the high frequency impedance of the power supply line and may cause the oscillator to not operate properly. Please verify the design to ensure sufficient operational margin prior to use.
- (13) Keep PCB routing from the output terminal(s) to the load as short as possible for best performance.
- (14) The Enable (OE or ST) input terminal is high impedance and so susceptible to noise. Connect it to a low impedance source when used and when not used it is recommended to connect it to Vcc for active high inputs and GND for active low inputs.

(15) Do not short the output to GND as that will damage the product. Always use with an appropriate load resistor connected.

(16) This product should be reflowed no more than 3 times.
If rework is needed after reflow, please correct it with a soldering iron with the tip set for a temperature of +350 °C or less and only contact each terminal once and for no more than 5 seconds.
If this product is mounted on the bottom of the board during a reflow please check that it soldered down properly afterwards.

[A\	Availability of mounting conditions]				
-	Reflow on the board	Avallable			
	Reflow under the board	The parts may fall. Please judge whether it is possible to implement.			
	Soldering pot/bath (Dip soldering system, Flow soldering system)	Not Avallable			
	Soldering iron	Avallable			

- (17) Product failures during the warranty period only apply when the product is used according to the recommended operating conditions described in the specifications. Products that have been opened for analysis or damaged will not be covered. It is recommended to store and use in normal temperature and humidity environments described in the specifications to ensure frequency accuracy and prevent moisture condensation. If the product is stored for more than one year, please confirm the pin solderability prior to use.
- (18) If the oscillation circuit is exposed to condensation, the frequency may change or oscillation may stop. Do not use in any conditions where condensation occurs.
- (19) Do not store or use the product in an environment where it can be exposed to chemical substances that are corrosive to metal or plastics such as salt water, organic solvents, chemical gasses, etc. Do not use the product when it is exposed to sunlight, dust, corrosive gasses, or other materials for long periods of time.

(20) When using water-soluble solder flux make sure to completely remove the flux residue after soldering. Pay particular attention when the residues contain active halogens which will negatively affect the product and its performance.

- (21) Terminals on the side of the product are internally connected to the IC, be careful not to cause short-circuits or reduce the insulation resistance of them in any way.
- (22) Should any customer use the product in any manner contrary to the precautions and/or advice herein, such use shall be done at the customer's own risk.

PROMOTION OF ENVIRONMENTAL MANAGEMENT SYSTEM CONFORMING TO INTERNATIONAL STANDARDS

At Seiko Epson, all environmental initiatives operate under the Plan-Do-Check-Action (PDCA) cycle designed to achieve continuous improvements. The environmental management system (EMS) operates under the ISO 14001 environmental management standard. All of our major manufacturing and non-manufacturing sites, in

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Explanation of marks used in this datasheet

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IATF 16949 is the international standard that added the sector-specific supplemental requirements for automotive industry based on ISO9001.

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