ACPL-34JT

Automotive 2.5 Amp Gate Drive Optocoupler with Integrated IGBT DESAT Overcurrent Sensing, Miller Current Clamping and UnderVoltage LockOut Feedback

Data Sheet

Description

Avago's Automotive 2.5Amp Gate Drive Optocoupler features fast propagation delay with excellent timing skew performance. Smart features that are integrated to protect the IGBT include IGBT desaturation sensing with softshutdown protection and fault feedback, under voltage lockout and feedback and active Miller current clamping. This full featured and easy-to-implement IGBT gate drive optocoupler comes in a compact, surface-mountable SO-16 package for space-saving. It is suitable for traction power train inverter, power converter, battery charger, air-con and oil pump motor drives in HEV and EV applications and satisfies automotive AEC-Q100 semiconductor requirements.

Avago R2Coupler isolation products provide reinforced insulation and reliability that delivers safe signal isolation critical in automotive and high temperature industrial applications.

Functional Diagram

Features

- Qualified to AEC-Q100 Grade 1 Test Guidelines
- -40 °C to +125 °C operating temperature range
- 2.5 A maximum peak output current
- 1.9 A Miller Clamp Sinking Current
- Wide Operating Voltage: 15V to 25V
- Propagation delay: 280 ns (max.)
- Integrated fail-safe IGBT protection
	- Desat sensing, "Soft" IGBT turn-off and Fault Feedback
	- Under Voltage Lock-Out protection (UVLO) with Feedback
- >50 kV/ μ s Common Mode Rejection (CMR) at V_{CM} = 1500 V
- High Noise Immunity
	- Miller Current Clamping
	- Direct LED input with low input impedance and low noise sensitivity
	- Negative Gate Bias
- SO-16 package with 8 mm clearance and creepage
- Regulatory approvals:
- UL1577, CSA
- IEC/EN/DIN EN 60747-5-5

Applications

- Automotive Isolated IGBT/MOSFET Inverter gate drive
- Automotive DC-DC Converter
- AC and brushless DC motor drives
- Industrial inverters for power supplies and motor controls
- Uninterruptible Power Supplies **Figure 1. ACPL-34JT Functional Diagram**

CAUTION: It is advised that normal static precautions be taken in handling and assembly of this component to prevent damage and/or degradation which may be induced by ESD.

Ordering Information

To order, choose a part number from the part number column and combine with the desired option from the option column to form an order entry.

Example 1:

ACPL-34JT-500E to order product of SO-16 Surface Mount package in Tape and Reel packaging with IEC/EN/DIN EN 60747-5-5 Safety Approval in RoHS compliant.

Option datasheets are available. Contact your Avago sales representative or authorized distributor for information.

Package Outline Drawings

16-Lead Surface Mount

Floating lead protrusion = 0.25mm (10mils) max.

Recommended Lead-free IR Profile

Recommended reflow condition as per JEDEC Standard, J-STD-020 (latest revision).

Non-halide flux should be used.

Product Overview Description

The ACPL-34JT (shown in Figure 1) is a highly integrated power control device that incorporates all the necessary components for a complete, isolated IGBT gate drive circuit. It features IGBT desaturation sensing with soft-shutdown protection and fault feedback, under voltage lockout and feedback and active Miller current clamping in a SO-16 package. Direct LED input allows flexible logic configuration and differential current mode driving with low input impedance, greatly increased its noise immunity.

Package Pin Out

Figure 2. Pin out of ACPL-34JT

Pin Description

Typical Application/Operation

Introduction to Fault Detection and Protection

The power stage of a typical three phase inverter is susceptible to several types of failures, most of which are potentially destructive to the power IGBTs. These failure modes can be grouped into four basic categories: phase and/or rail supply short circuits due to user misconnect or bad wiring, control signal failures due to noise or computational errors, overload conditions induced by the load, and component failures in the gate drive circuitry. Under any of these fault conditions, the current through the IGBTs can increase rapidly, causing excessive power dissipation and heating. The IGBTs become damaged when the current load approaches the saturation current of the device, and the collector to emitter voltage rises above the saturation voltage level. The drastically increased power dissipation very quickly overheats the power device and destroys it. To prevent damage to the drive, fault protection must be implemented to reduce or turn-off the overcurrent during a fault condition.

A circuit providing fast local fault detection and shutdown is an ideal solution, but the number of required components, board space consumed, cost, and complexity have until now limited its use to high performance drives. The features which this circuit must have are high speed, low cost, low resolution, low power dissipation, and small size.

The ACPL-34JT satisfies these criteria by combining a high speed, high output current driver, high voltage optical isolation between the input and output, local IGBT desaturation detection and shut down, and optically isolated fault and UVLO status feedback signal into a single 16-pin surface mount package.

The fault detection method, which is adopted in the ACPL-34JT, is to monitor the saturation (collector) voltage of the IGBT and to trigger a local fault shutdown sequence if the collector voltage exceeds a predetermined threshold. A small gate discharge device slowly reduces the high short circuit IGBT current to prevent damaging voltage spikes. Before the dissipated energy can reach destructive levels, the IGBT is shut off. During the off state of the IGBT, the fault detect circuitry is simply disabled to prevent false 'fault' signals.

The alternative protection scheme of measuring IGBT current to prevent desaturation is effective if the short circuit capability of the power device is known, but this method will fail if the gate drive voltage decreases enough to only partially turn on the IGBT. By directly measuring the collector voltage, the ACPL-34JT limits the power dissipation in the IGBT even with insufficient gate drive voltage. Another more subtle advantage of the desaturation detection method is that power dissipation in the IGBT is monitored, while the current sense method relies on a preset current threshold to predict the safe limit of operation. Therefore, an overly- conservative overcurrent threshold is not needed to protect the IGBT.

Recommended Application Circuit

The ACPL-34JT has non-inverting gate control inputs, and an open collector fault and UVLO outputs suitable for wired 'OR' applications.

The recommended application circuit shown in Figure 3 illustrates a typical gate drive implementation using the ACPL-34JT.

The two supply bypass capacitors (0.1 μF) provide the large transient currents necessary during a switching transition. The desat diode and 220pF blanking capacitor are the necessary external components for the fault detection circuitry. The gate resistor (10Ω) serves to limit gate charge current and indirectly control the IGBT collector voltage rise and fall times. The open collector fault and UVLO outputs have a passive 10kΩ pull-up resistor and a 330 pF filtering capacitor.

DESAT Fault Detection Blanking Time

The DESAT fault detection circuitry must remain disabled for a short time period following the turn-on of the IGBT to allow the collector voltage to fall below the DESAT theshold. This time period, called the DESAT blanking time, is controlled by the internal DESAT charge current, the DESAT voltage threshold, and the external DESAT capacitor.

The nominal blanking time is calculated in terms of external capacitance (C_{BLANK}), FAULT threshold voltage (V_{DESAT}), and DESAT charge current (I_{CHG}) in addition to an internal DESAT blanking time (t_{DESAT(BLANKING)}).

 $t_{BLANK} = C_{BLANK} \times (V_{DESAT}/I_{CHG}) + t_{DESAT(BLANKING)}$

Figure 3. Typical gate drive circuit with Desat current sensing using ACPL-34JT

Description of Gate Driver and Miller Clamping

The gate driver is directly controlled by the LED current. When LED current is driven high, the output of ACPL-34JT can deliver 2.5 A sourcing current to drive the IGBT's gate. While LED is switched off, the gate driver can provide 2.5 A sinking current to switch the gate off fast. Additional Miller clamping pull-down transistor is activated when output voltage reaches about 2 V with respect to V_{EE2} to provide low impedance path to Miller current as shown in Figure 5.

Figure 4. Gate Drive Signal Behavior

Description of UnderVoltage LockOut

Insufficient gate voltage to IGBT can increase turn on resistance of IGBT, resulting in large power loss and IGBT damage due to high heat dissipation. ACPL-34JT monitors the output power supply constantly. When output power supply is lower than undervoltage lockout (UVLO) threshold gate driver output will shut off to protect IGBT from low voltage bias. During power up, the UVLO feature forces the gate driver output to low to prevent unwanted turn-on at lower voltage.

Figure 5. Circuit Behaviors at Power up and Power down

Description of Operation during Over Current Condition

- 1. DESAT terminal monitors IGBT's V_{CE} voltage.
- 2. When the voltage on the DESAT terminal exceeds 7 volts, the output voltage (V_{OUT}) to IGBT gate goes to Hi-Z state and the SSD/CLAMP output is slowly lowered.
- 3. FAULT output goes low, notifying the microcontroller of the fault condition.
- 4. Microcontroller takes appropriate action.
- 5. When t_{DESAT(MUTE)} expires LED input need to be kept low for t_{DESAT(RESET)} before fault condition is cleared. FAULT status will return to high and SSD/CLAMP output will return to Hi-Z state.
- 6. Output (V_{OUT}) starts to respond to LED input after fault condition is cleared.

Figure 6. Circuit Behaviors During Overcurrent Event

The ACPL-34JT is approved by the following organizations:

IEC/EN/DIN EN 60747-5-5 Insulation Characteristics

Notes:

1. Isolation characteristics are guaranteed only within the safety maximum ratings which must be ensured by protective circuits in application. Surface mount classification is class A in accordance with CECCOO802.

2. Refer to the optocoupler section of the Isolation and Control Components Designer's Catalog, under Product Safety Regulation section IEC/EN/DIN EN 60747-5-5, for a detailed description of Method a and Method b partial discharge test profiles.

Figure 7. Dependence of safety limiting values on temperature.

Insulation and Safety Related Specifications

Absolute Maximum Ratings

Recommended Operating Conditions

Electrical Specifications

Unless otherwise specified, all Minimum/Maximum specifications are at recommended operating conditions, all voltages at input IC are referenced to V_{EE1}, all voltages at output IC referenced to V_{EE2}. All typical values at T_A = 25 °C, V_{CC1} = 12 V, V_{CC2}-V_{EE2} = 20 V, V_E-V_{EE2} = 0 V.

Switching Specifications

Unless otherwise specified, all Minimum/Maximum specifications are at recommended operating conditions, all voltages at input IC are referenced to V_{EE1}, all voltages at output IC referenced to V_{EE2}. All typical values at T_A = 25 °C, V_{CC1} = 12 V, V_{CC2}-V_{EE2} = 20 V, V_E-V_{EE2} = 0 V.

Package Characteristics

Notes on Thermal Calculation

Application and environmental design for ACPL-34JT needs to ensure that the junction temperature of the internal ICs and LED within the gate driver optocoupler do not exceed 150°C. The equations provided below are for the purposes of calculating the maximum power dissipation and corresponding effect on junction temperatures.

LED Junction Temperature = A_{EA} * $P_E + A_{EI}$ * $P_I + A_{EO}$ * $P_O + T_A$ Input IC Junction Temperature = A_{EI} * $P_E + A_{IA}$ * $P_I + A_{IO}$ * $P_O + T_A$ Output IC Junction Temperature = $A_{EO}^*P_E + A_{IO}^*P_I + A_{OA}^*P_O + T_A$

P_E - LED Power Dissipation P_I - Input IC Power Dissipation PO - Output IC Power Dissipation

Calculation of LED Power Dissipation

LED Power Dissipation, $P_E = I_{F(LED)}$ (Recommended Max) * V_{F(LED)} (125°C) * Duty Cycle

Example: $P_F = 16$ mA $*$ 1.25 $*$ 50% duty cycle = 10mW

Calculation of Input IC Power Dissipation

Input IC Power Dissipation, $P_1 = I_{CC1}$ (Max) * V_{CC1} (Recommended Max)

Example: $P_1 = 6$ mA * 18V = 108mW

Calculation of Output IC Power Dissipation

Output IC Power Dissipation, $P_{\text{O}} = V_{\text{CC2}}$ (Recommended Max) * I_{CC2} (Max) + P_{HS} + P_{LS}

P_{HS} - High Side Switching Power Dissipation PLS - Low Side Switching Power Dissipation

 $P_{HS} = (V_{CC2} * Q_G * f_{PWM}) * R_{OH(MAX)} / (R_{OH(MAX)} + R_{GH}) / 2$ $P_{LS} = (V_{CC2} * Q_G * f_{PWM}) * R_{OL(MAX)} / (R_{OL(MAX)} + R_{GL}) / 2$

QG – IGBT Gate Charge at Supply Voltage f_{PWM} - LED Switching Frequency R_{OH(MAX)} – Maximum High Side Output Impedance - V_{OH(MIN)} / I_{OH(MIN)} RGH - Gate Charging Resistance ROL(MAX) – Maximum Low Side Output Impedance - V_{OL(MIN)} / I_{OL(MIN)} RGL - Gate Discharging Resistance

Example:

 $R_{OH(MAX)} = V_{OH(MIN)} / I_{OH(MIN)} = 2.5V / 0.75A = 3.33\Omega$ $R_{OL(MAX)} = V_{OL(MIN)} / I_{OL(MIN)} = 2.5V / 1A = 2.5\Omega$ $P_{HS} = (20V * 1uC * 10kHz) * 3.33Ω / (3.33Ω + 10Ω) / 2 = 24.98mW$ $P_{LS} = (20V * 1uC * 10kHz) * 2.5Ω / (2.5Ω + 10Ω) / 2 = 20mW$

 $p_0 = 20V * 13.6mA + 24.98mW + 20mW = 316.98mW$

Calculation of Junction Temperature

Notes:

- 1. Output IC power dissipation is derated linearly above 100°C from 580mW to 260mW at 125°C.
- 2. Maximum pulse width = 1 μs, maximum duty cycle = 1%.
- 3. This supply is optional. Required only when negative gate drive is implemented.
- 4. Maximum 500ns pulse width if peak $V_{DESAT} > 10V$
- 5. In most applications V_{CC1} will be powered up first (before V_{CC2}) and powered down last (after V_{CC2}). This is desirable for maintaining control of the IGBT gate. In applications where V_{CC2} is powered up first, it is important to ensure that input remains low until V_{CC1} reaches the proper operating voltage to avoid any momentary instability at the output during V_{CC1} ramp-up or ramp-down.
- 6. 15 V is the recommended minimum operating positive supply voltage (V_{CC2} V_E) to ensure adequate margin in excess of the maximum V_{UVLO+} threshold of 13.5 V.
- 7. For High Level Output Voltage testing, V_{OH} is measured with a dc load current. When driving capacitive loads, V_{OH} will approach V_{CC} as I_{OH} approaches zero.
- 8. Maximum pulse width $= 1.0$ ms, maximum duty cycle $= 20$ %.
- 9. Once V_{OUT} of the ACPL-34JT is allowed to go high (V_{CC2} V_E > V_{UVLO}), the DESAT detection feature of the ACPL-34JT will be the primary source of IGBT protection. UVLO is needed to ensure DESAT is functional. Once V_{CC2} exceeds VUVLO+ threshold, DESAT will remain functional until V_{CC2} is below V_{UVLO}. threshold. Thus, the DESAT detection and UVLO features of the ACPL-34JT work in conjunction to ensure constant IGBT protection. 10. This is the "increasing" (i.e. turn-on or "positive going" direction) of V_{CC2} - V_E.
- 11. This is the "decreasing" (i.e. turn-off or "negative going" direction) of V_{CC2} VE.
- 12. t_{PLH} is defined as propagation delay from 50% of LED input I_F to 50% of High level output.
- 13. t_{PHI} is defined as propagation delay from 50% of LED input I_F to 50% of Low level output.
- 14. Pulse Width Distortion (PWD) is defined as $|t_{PHL} t_{PLH}|$ of any given unit.
- 15. As measured from I_F to V_O .
- 16. The difference between t_{PHL} and t_{PLH} between any two ACPL-34JT parts under the same test conditions.
- 17. The delay time for ACPL-34JT to respond to a DESAT fault condition without any external DESAT capacitor.
- 18. The amount of time from when DESAT threshold is exceeded to 90% of V_{GATE} at mentioned test conditions.
- 19. The amount of time from when DESAT threshold is exceeded to 10% of V_{GATE} at mentioned test conditions.
- 20. The amount of time from when DESAT threshold is exceeded to DESAT Low voltage, 0.7 V.
- 21. The amount of time from when DESAT threshold is exceeded to FAULT output Low 50% of VCC1 voltage.
- 22. The amount of time when DESAT threshold is exceeded, Output is mute to LED input.
- 23. The amount of time when DESAT Mute time is expired, LED input must be kept Low for Fault status to return to High.
- 24. The delay time when V_{CC2} exceeds UVLO+ threshold to UVLO High 50% of UVLO positive going edge.
- 25. The delay time when V_{CC2} falls below UVLO- threshold to UVLO Low 50% of UVLO negative going edge.
- 26. The delay time when V_{CC2} exceeds UVLO+ threshold to 50% of High level output.
- 27. The delay time when V_{CC2} falls below UVLO- threshold to 50% of Low level output.
- 28. Common mode transient immunity in the high state is the maximum tolerable dV_{CM}/dt of the common mode pulse, V_{CM} , to assure that the output will remain in the high state (i.e., V_O > 15 V or FAULT > 2 V or UVLO > 2V). A 330 pF and a 10 kΩ pull-up resistor is needed in fault and UVLO detection mode.
- 29. Common mode transient immunity in the low state is the maximum tolerable dVCM/dt of the common mode pulse, V_{CM}, to assure that the output will remain in a low state (i.e., V_O < 1.0 V or FAULT < 0.8 V or UVLO < 0.8 V). A 330 pF and a 10 kΩ pull-up resistor is needed in fault and UVLO detection mode.
- 30. In accordance with UL1577, each optocoupler is proof tested by applying an insulation test voltage ≥6000 VRMs for 1 second.
- 31. The Input-Output Momentary Withstand Voltage is a dielectric voltage rating that should not be interpreted as an input-output continuous voltage rating. For the continuous voltage rating refer to your equipment level safety specification or IEC/EN/DIN EN 60747-5-5 Insulation Characteristics Table
- 32. Device considered a two terminal device: pins 1 8 shorted together and pins 9 16 shorted together.

Figure 10. Typical Diode Input Forward Current Characteristic Figure 11. V_{OH} vs I_{OH}

Figure 12. V_{OL} vs I_{OL} **A**

Figure 16. V_{DESAT} Threshold across temperature **Figure 17. I**_{CHG} across temperature

Figure 18. ID_{CHG} across temperature \blacksquare **across temperature Figure 19. t_P across temperature**

Figure 24. CMR Fault High Test Circuit Figure 25. CMR Fault Low Test Circuit

Figure 26. CMR UVLO High Test Circuit **Figure 27. CMR UVLO Low Test Circuit**

For product information and a complete list of distributors, please go to our web site: **www.avagotech.com**

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