

# **Reference Module - Industrial Series**

The Industrial Series utilizes Seoul's flagship high efficacy 5630 LEDs to deliver efficacies up to 194 Lm/W at typical driving currents with typical flux values of 9700 lumens. This solution features uniformity of light and color and enables easy installation with a Zhaga compatible mounting pattern.

### **Applications:**















#### **Features:**

- High efficacy, long life
- Industry standard mechanical attributes
- Optimized for industry standard power supplies
- 3 SDCM
- **ROHS Compliant**
- Both 560mm and 1120mm lengths avilable

### **Key Applications:**

- **Troffer Retrofit**
- High Bay
- **LED Panel**
- Channel

### Product Selection: SMJD-3624144B-XXN1 I<sub>F</sub> = 660mA, T<sub>c</sub> = 25°C

ССТ	CCT CRI		Flux		Order Code	
CCI	Min. Typ.	Dimension				
3000		3950 4040	4250	- 560*20	SMJD-3624144B-XXN1 00E25G038AII	
3500	- 80				SMJD-3624144B-XXN1 00E25F038AII	
4000	- 60		4350		SMJD-3624144B-XXN1 00E35E038AII	
5000	-				SMJD-3624144B-XXN1 00E35C038AII	

### Product Selection: SMJD-4253182B-XXN1 $I_F = 1300$ mA, $T_c = 25$ °C

CCT CRI	Flux		Dimension	Order Code	
	Min.	Тур.	Difficusion	Order Code	
3000		8790	9450	– 1120*20 –	SMJD-4253182B-XXN1 00J45G038AII
3500	- 80				SMJD-4253182B-XXN1 00J45F038AII
4000	- 60		9700		SMJD-4253182B-XXN1 00J70E038AII
5000	_	9020			SMJD-4253182B-XXN1 00J70C038AII



### Electro Optical Characteristics: SMJD-3624144B-XXN1 $I_F = 660$ mA, $T_c = 25$ °C

Parameter	Symbol	Value			Unit	B d
		Min.	Тур.	Max.	Unit	Remark
Luminous Flux	Φ [2]	3950	4250	-	- lm	F,G
Luminous Flux	<b>Ф</b> <sub>V</sub> <sup>[2]</sup>	4040	4350	-	- 1111	C,E
Correlated Color Temperature [3]		4745	5028	5311		С
	ССТ	3710	3985	4260	- - K -	E
		3200	3500	3700		F
		2870	3045	3220		G
CRI	Ra	80	-	-	-	-
Input Voltage	V <sub>F</sub>	32.8	34	35.2	V <sub>DC</sub>	@CCO A
Power Consumption	Р	21.6	22.4	23.2	W	@660mA
Efficience	I D\A/	-	189	-	I 00/	F,G
Efficiency	LPW	-	194	-	Lm/W	C,E

### Electro Optical Characteristics: SMJD-4253182B-XXN1 $I_F = 1300 \text{mA}$ , $T_c = 25 ^{\circ}\text{C}$

Parameter	Cumbal	Value			Unit	Damada
. Parameter	Symbol	Min.	Тур.	Max.	Onit	Remark
Luminous Flux	<b>A</b> [2]	8790	9450	-	- lm	F,G
Luminous Flux	<b>Ф</b> <sub>V</sub> <sup>[2]</sup>	9020	9700	-	- IIII	C,E
Correlated Color Temperature <sup>[3]</sup>		4745	5028	5311		С
	ССТ	3710	3985	4260	. К	E
		3200	3500	3700		F
		2870	3045	3220		G
CRI	Ra	80	-	-	-	-
Input Voltage	V <sub>F</sub>	40	41.5	43	V <sub>DC</sub>	@4.000 A
Power Consumption	Р	52	54	55.9	W	@1300mA
Fee: .	I DVA	-	175	-	I 00/	F,G
Efficiency	LPW	-	180	-	Lm/W	C,E

#### Notes:

<sup>[1]</sup> Above data tested with constant typical current at  $T_c = 25$ °C.

<sup>[2]</sup>  $\Phi_{\rm v}$  is the total luminous flux output measured with an integrated sphere.

<sup>[3]</sup> Correlated Color Temperature is derived from the CIE 1931 Chromaticity diagram.

<sup>[4]</sup> To use the module properly, recommend to drive the module by a Constant Current Source (CCS). But the Maximum output voltage of the CCS should be limited by referring this sheet.



### **Absolute Maximum Operating Specification:** T<sub>c</sub>=25°C

Model	Parameter	Symbol	Unit	Value	Remark
	Power Consumption	Р	W	62	
SMJD-3624144B-XXN1	Forward Voltage	$V_{_{\rm F}}$	V	37.3	
	Driving Current (2)	I <sub>F</sub>	mA	1650	
	Power Consumption	Р	W	79	
SMJD-4253182B-XXN1	Forward Voltage	V <sub>F</sub>	V	43.5	
	Driving Current (2)	I <sub>F</sub>	mA	1820	
	Operating Temperature (3)	T <sub>c</sub>	°C	-40 ~ 100	Reference point
	Storage Temperature	T <sub>ctg</sub>	°C	-40 ~ 100	With no power
All	Thermal resistance (T <sub>c</sub> to base)	R <sub>th (Tc-base)</sub>	°C/W	0.3	
	ESD Sensitivity		KV	±8	IEC Air
	ESD Sensitivity	-	ΚV	± 4	НВМ

#### Notes:

<sup>[1]</sup> Above data tested with constant typical current at  $T_c = 25$ °C.

<sup>[2]</sup>  $\Phi_{\rm v}$  is the total luminous flux output measured with an integrated sphere.

<sup>[3]</sup> Correlated Color Temperature is derived from the CIE 1931 Chromaticity diagram.

<sup>[4]</sup> To use the module properly, recommend to drive the module by a Constant Current Source (CCS). But the Maximum output voltage of the CCS should be limited by referring this sheet.



#### Notes:

\*Colors fully compliant with the CIE requested color temperatures on the following table:

Correlated Color Temperature	Nominal CCT	CCT (K)
С	5000 K	5028 ± 283
E	4000 K	3985 ± 275
F	3500 K	3465 ± 245
G	3000 K	3045 ± 175

### Illustration: How to predict components temperature



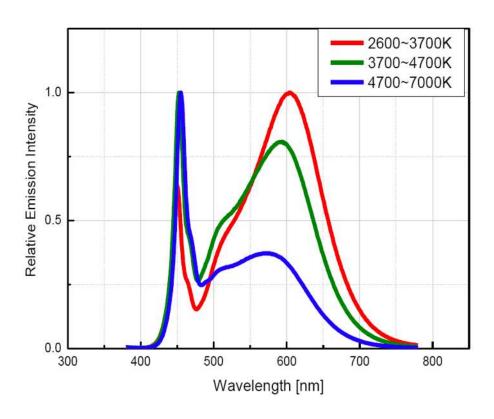
\*Recommended Tc Testing point

#### Notes:

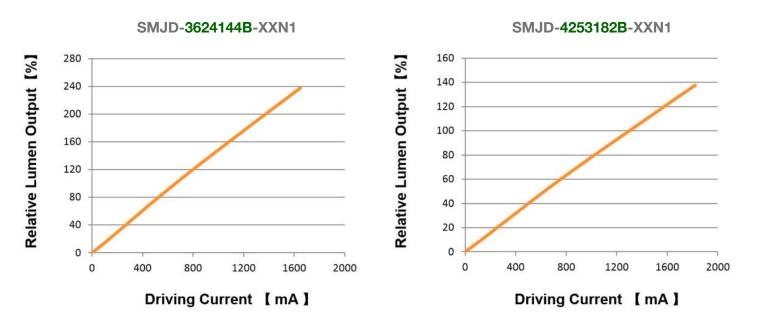
- [1] All guarantee are based on the Absolute Maximum Ratings listed.
- [2] For SMJD-3624144B-XXN1 , please use a Constant Current Source (CCS) to drive the module, the typical  $V_F$  of module is 34 VDC and  $V_{F\_MAX}$  is 35.2  $V_{DC}$  respectively.
- [3] For SMJD-4253182B-XXN1, please use a Constant Current Source (CCS) to drive the module, the typical  $V_F$  of module is 41.5 VDC and  $V_{F\_MAX}$  is 43  $V_{DC_i}$  respectively.
- [4] Operating temperature was tested at the assigned Tc point on the PCB.
- [5] To ensure the module works properly, T<sub>c</sub> should refer to "Absolute Maximum Operating Specification".

# **Relative Spectral Distribution**

• Relative Spectral Distribution vs. Wavelength

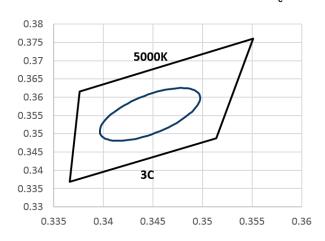


Scale ratio curve for related lumen output VS driving current,  $T_c = 25^{\circ}C$ 



### **Color Bin Structure**

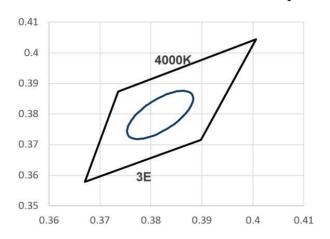
### CIE Chromaticity Diagram (Cool white), T<sub>c</sub>=25°C



5000K 3 Step Ellipse

3C						
х	У	а	b	theta		
0.3447	0.3553	0.0081	0.0035	60		

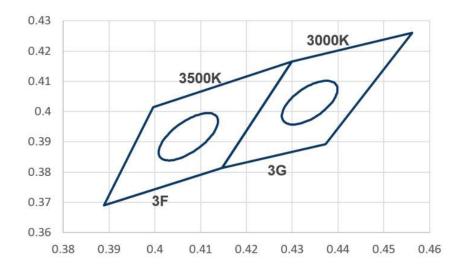
### CIE Chromaticity Diagram (Nature white), T<sub>c</sub>=25°C



4000K 3 Step Ellipse

		3E		
x	У	а	b	theta
0.3818	0.3797	0.0094	0.004	53

### CIE Chromaticity Diagram (Warm white), T<sub>c</sub>=25°C



3500K 3 Step Ellipse

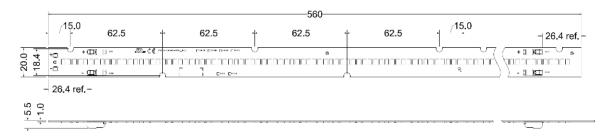
		3F		
x	у	а	b	theta
0.4073	0.3917	0.0093	0.0041	53

#### 3000K 3 Step Ellipse

		3 <b>G</b>		
x	у	а	b	theta
0.4338	0.4030	0.0085	0.0041	53

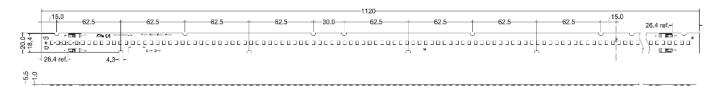
### **Mechanical Dimensions**

#### SMJD-3624144B-XXN1



Dimension	Specification	Tolerance	Unit
Module Length	560	±0.5	
Module Width	20	±0.3	
Module Height	5.5	±0.3	mm
PCB Thickness	1	±0.1	

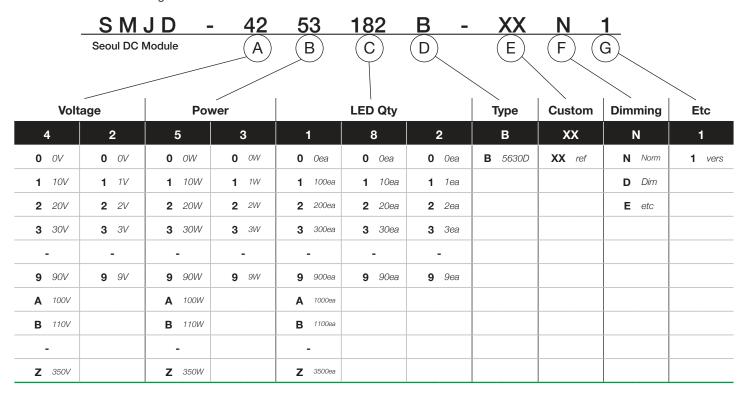
#### SMJD-4253182B-XXN1



Dimension	Specification	Tolerance	Unit
Module Length	1120	±0.6	
Module Width	20	±0.3	
Module Height	5.5	±0.3	mm
PCB Thickness	1	±0.1	

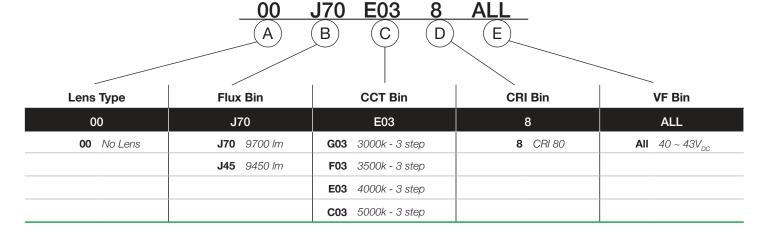
### **Product Nomenclature:**

\*Please refer to the following chart

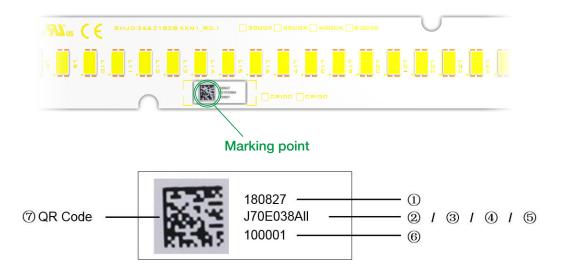


### **Product Nomenclature: Binning**

\*Please refer to the following chart



# **Marking Information**



No.	Item	Information		Digits	Remark
1)	Date	YYMMDD		6 Digit	SMT date
2	Flux <sup>(1)</sup>	J70		3 Digit	J70=9700lm
3	ССТ	X03 3-step Mixing		3 Digit	X=C,E,F,G
4	CRI	8		1 Digit	CRI=80
(5)	V <sub>F</sub>	All		3 Digit	
6	Lot No.	1		1 Digit	0~9,A~Z
•	Sequence No.	00001		5 Digit	00001 ~ 99999
7	QR Code	QR Code		-	Please refer to below table

#### Note:

\*Flux Bin - please refer to following chart for definitions:

### **Flux Bin Definitions**

Symbol	lm	Symbol	lm	Symbol	lm	Symbol	lm
A50	500	D50	3500	G50	6500	J50	9500
B50	1500	E50	4500	H50	7500	K20	10200
C50	2500	F50	5500	150	8500	L00	11000



### **Module QR Code Information**

QR Code Information									
Items	Factory	SAP Code	SMT Date	MP Information	Line No.	Lot No.	Product	Note	
Digits	1 Digit	7 Digits	6 Digits	10 Digits	1 Digit	1 Digit	5 Digits	Total count is	
Information	*	*****	YYMMDD	J70E038ALL	1~9, A~Z	1~9, A~Z	00001	31 Digits	

#### Notes:

- [1] The QR code information is comprised of characters explained in the table above.
- [2] The size of the QR code shall be no smaller than 4.5mm x 4.5mm and have a minimum QR code grade of 'C'. Please note that QR code grade 'A' is preferred.
- [3] If the component is too small to have a full label, the QR code may be printed on a label with a minimum size of 6mm X 6mm.
- [4] The length of the QR code is 31 digits and includes all characters combined without spaces.

Example: \*\*\*\*\*\*180827J70E038ALL1100001

### **Label Information**

Model No.	SMJD-4253182B-XXN1 <sup>[1]</sup> IIIII II IIIII III				
Rank	J70E038ALL <sup>[2]</sup> IIIII II IIIII III				
Туре	Standard				
Quantity	XXX IIIII II IIII III				
Lot No.	YYMDDXXXXX- XXXXXXX <sup>[3]</sup> IIIII II IIII III				
SEOUL	SEOUL SEMICONDUCTOR CO.,LTD.				

#### Notes:

[1] & [2] Please refer to page 8

[3] Initial of manufacture is refer to the 2D code rule.

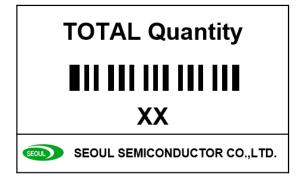
YYMDD: Packing Date (Oct.: A, Nov.: B, Dec.: C)

X = Initial of Manufacturer

XXXX = Sealing Pack No.

XXXXXXX = SSC Code

[4] It is attached to the top left corner of the carton box

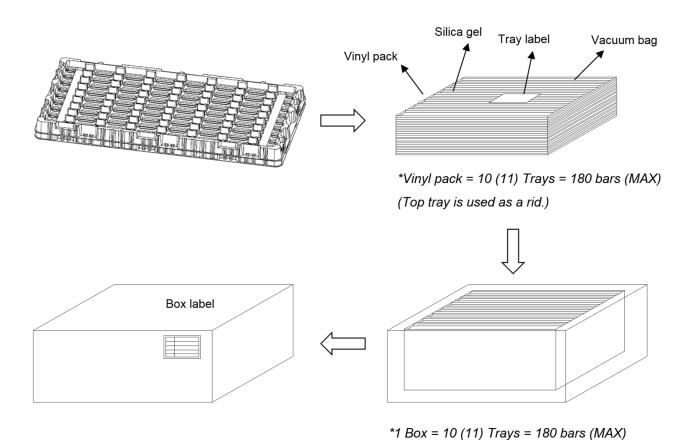


#### Notes:

[1] Attached to the bottom right corner of the carton box.

# **Packaging Specification**

Model	Tray		Вох		Pallet	
Model	Size (mm)	Q'ty per tray	Size (mm)	Q'ty per box	Size (mm)	Q'ty per pallet
SMJD-3624144B-XXN1	610*300*30	18	625*315*215	180	1000*1000	3600
SMJD-4253182B-XXN1	1230*285*30	16	1245*300*133	80	1300*1100	1920



#### Storage before use

- 1. When storing devices for a long period of time before usage, please following these guidelines.
  - The devices should be stored in the anti-static bag that it was shipped in from Seoul-Semiconductor with opening
  - If the anti-static bag has been opened, re-seal preventing air and moisture from being present in the bag.



# **SEOUL SEMICONDUCTOR**

#### **Company Information**

Seoul Semiconductor (SeoulSemicon.com) manufacturers and packages a wide selection of light emitting diodes (LEDs) for the automotice, general illumination/ lighting, appliance, signage and back lighting markets. The company is the world's fifth largest LED supplier, holding more than 10,000 patents globally, while offering a wide range of LED technology and production capacity in areas such as "nPola", deep UV LEDs, "Acrich", the world's first commercially produced AC LED, and "Acrich MJT - Multi-Junction Technology", a proprietary family of high-voltage LEDs. The company's broad product portfolio includes a wide array of package and device choices such as Acrich, high-brightness LEDs, mid-power LEDs, side-view LEDs, through-hole type LED lamps, custom displays, and sensors. The company is vertically integrated from epitaxial growth and chip manufacture in it's fully owned subsidary, Seoul Viosys, through packaged LEDs and LED modules in three Seoul Semiconductor manufacturing facilities. Seoul Viosys also manufactures a wide range of unique deep-UV wavelength devices.

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