3M Paper Tape 200

Technical Data				December, 2007	
Product Description	3M [™] Paper Tape 200 is a utility purpose paper tape for holding, bundling, sealing, non-critical masking and a vast number of other jobs where a pressure-sensitive tape is needed.				
Product Construction	Backing	Adhesive	Color	Standard Roll Length	
	Crepe paper	Rubber	Natural	55 m (60 yds.)	
Typical Physical Properties	Note: The following technical information and data should be considered representative or typical only, and should not be used for specification purposes. ASTM Test Method				
	Adhesion to Steel:	25 oz./in.	width (27 N/100 mm)	D-3330	
	Tensile Strength:		. width (333 N/100 mm)	D-3759	
	Elongation at Break:	8%		D-3759	
	Tape Thickness:	4.4 mils (0.11 mm)	D-3652	
	Temperature Use Range:	Up to 200	0°F (93°C) for 30 minutes		
Features	Good instant adhesion that sticks to a wide variety of surfaces and helps reduce laboration				
	• Good holding power to help resist lifting or curling.				
	• Crepe paper backing provides conformability for easy handling and application.				
	• Easily hand tearable, yet resists slivering.				
	• Special backsize treatment provides easy to use controlled unwind.				
	• Not recommended for paint masking, but may be used for non-critical applications. Customers should qualify the application before use.				
	• Designed for indoor use only, should not be subjected to outdoor or UV exposure as tape may become very difficult to remove.				

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Application Ideas	• Holding and bundling applications for a wide variety of materials where a strong paper backing is needed.			
	• General use applications for a crepe paper masking tape as easy handling helps to reduce waste and rework.			
	• Sealing and wrapping applications where a pressure-sensitive tape is needed.			
Storage	Store under normal conditions of 70°F (21°C) and 50% R.H. in the original carton.			
Shelf Life	To obtain best performance, use this product within one year from date of manufacture.			
Product Use	All statements, technical information and recommendations contained in this document are based upon tests or experience that 3M believes are reliable. However, many factors beyond 3M's control can affect the use and performance of a 3M product in a particular application, including the conditions under which the product is used and the time and environmental conditions in which the product is expected to perform. Since these factors are uniquely within the user's knowledge and control, it is essential that the user evaluate the 3M product to determine whether it is fit for a particular purpose and suitable for the user's method of application.			
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Industrial Adhesives and Tapes Division

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