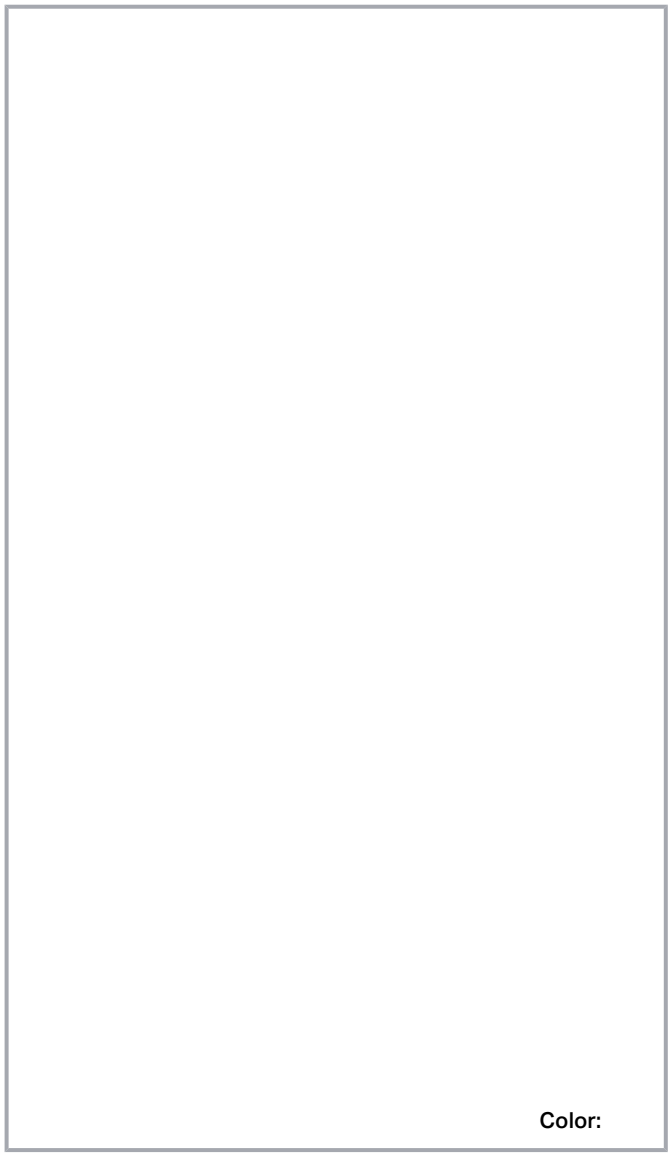
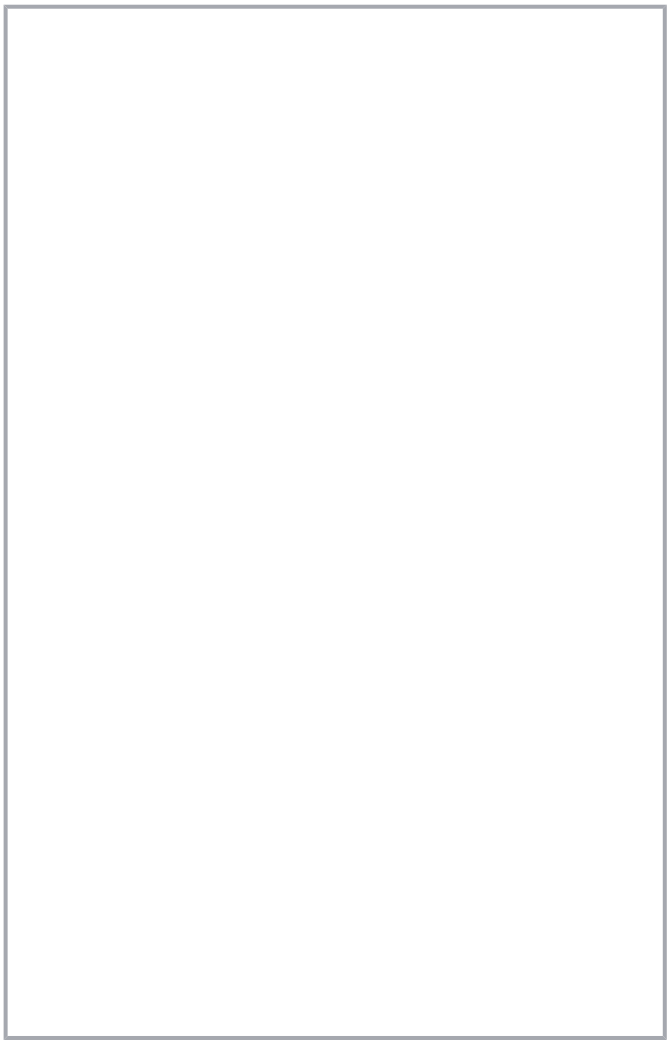


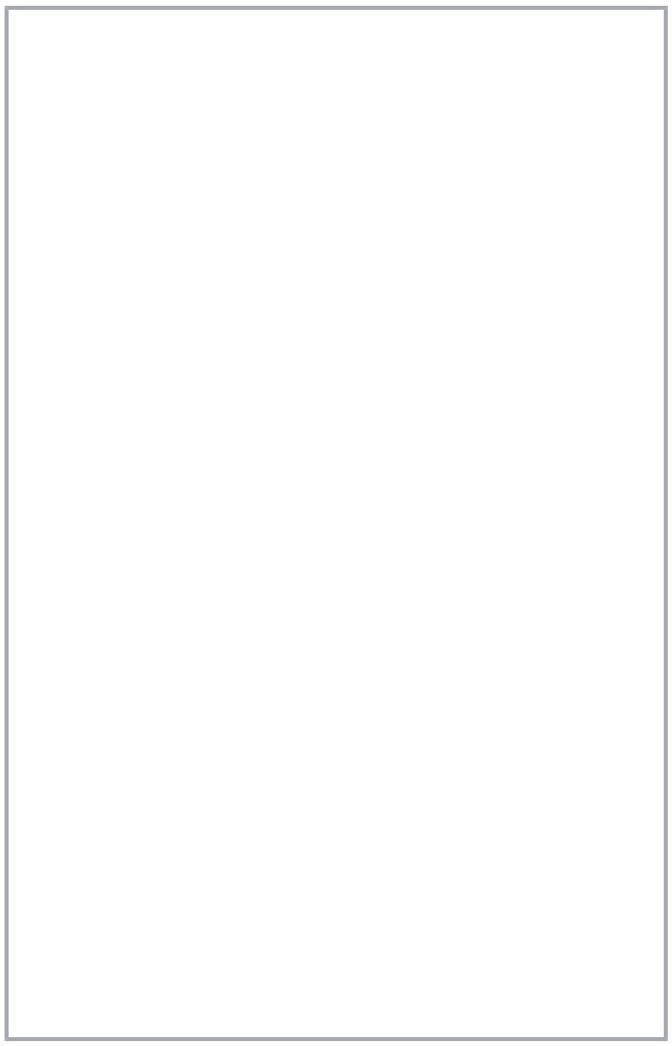
Color:

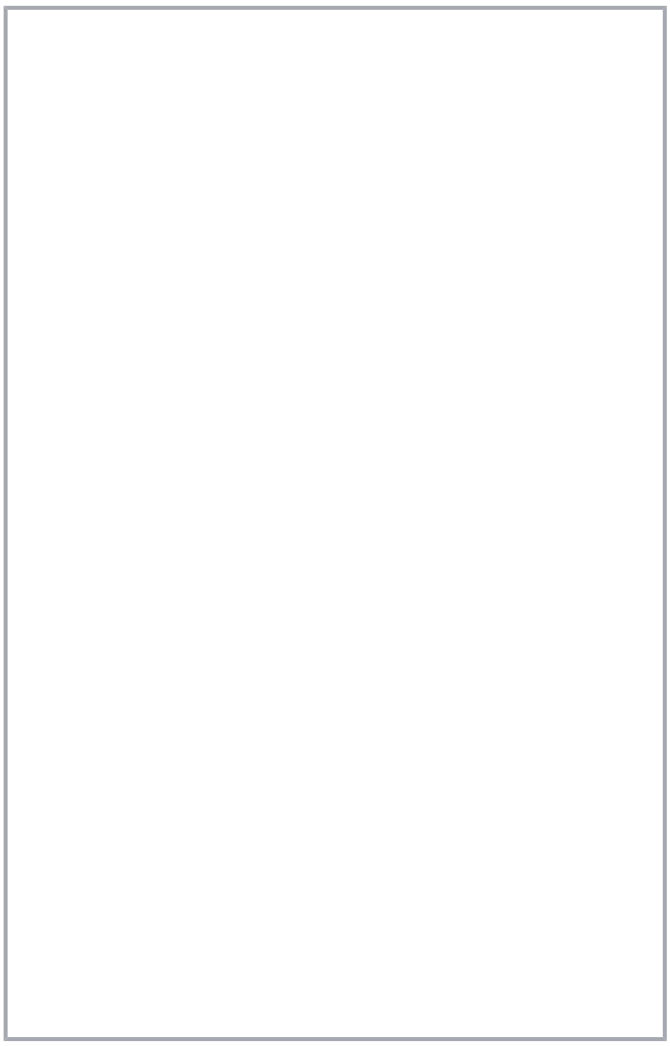


Subject to changes. Please also observe the further product documentation!

WAGO GmbH & Co. KG
Hansastr. 27
32423 Minden
Phone: +49571 887-0 | Fax: +49571 887-169
Email: info.de@wago.com | Web: www.wago.com

Do you have any questions about our products?
We are always happy to take your call at +49 (571) 887-44222.

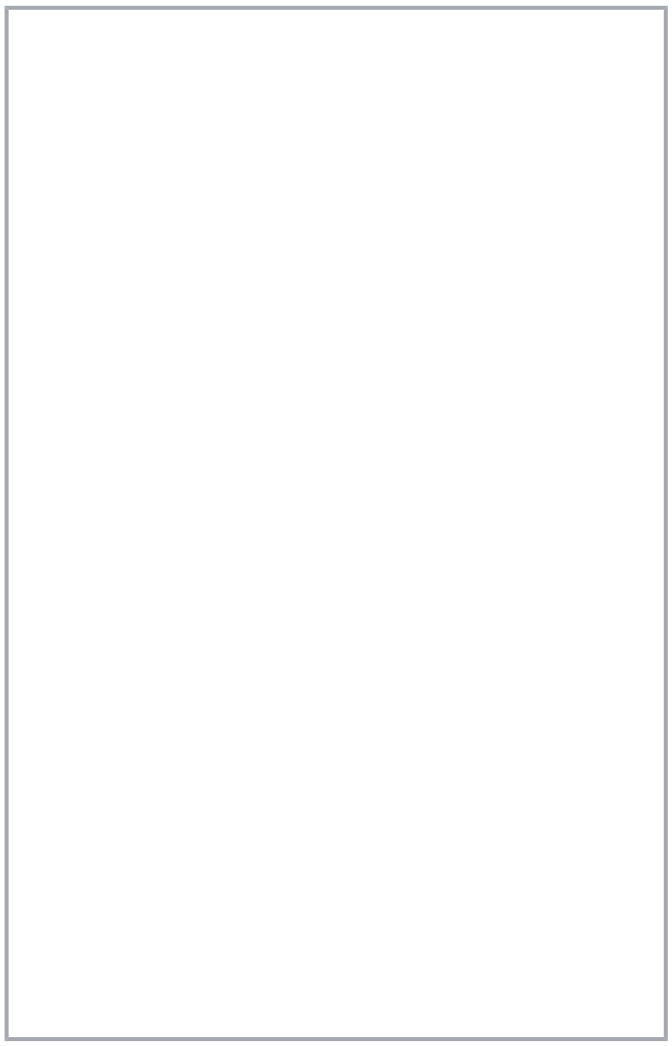




Subject to changes. Please also observe the further product documentation!

WAGO GmbH & Co. KG
Hansastr. 27
32423 Minden
Phone: +49571 887-0 | Fax: +49571 887-169
Email: info.de@wago.com | Web: www.wago.com

Do you have any questions about our products?
We are always happy to take your call at +49 (571) 887-44222.



Item description

The intelligent 750-672 Stepper Controller has an on-board power driver designed to control 2-phase stepper motors up to 70 V/7.5 A.

The 64 times microstepping prevents step losses due to resonance in the acceleration phases and reduces wear on the mechanical parts. Adjustable current limits for stop, acceleration and constant speed help minimize motor power dissipation. Six configurable inputs for start/stop, limit switches, reference cams, jog/tip, etc., are directly processed by the internal software without delay. Two outputs can be linked with internal functions or used freely.

Versatile functions, such as positioning with different acceleration slopes, command tables, camshaft controller, auto referencing and other event-dependent properties provide this controller with a wide spectrum of possible uses. The programmer's interface is the same for all WAGO Stepper Controllers.

Subject to changes. Please also observe the further product documentation!

WAGO GmbH & Co. KG
Hansastr. 27
32423 Minden
Phone: +49571 887-0 | Fax: +49571 887-169
Email: info.de@wago.com | Web: www.wago.com

Do you have any questions about our products?
We are always happy to take your call at +49 (571) 887-44222.

Data
Technical data

Device-specific	Inputs (preset): DI 1: Drive stop, DI 2: Reference input, DI 3: Jog switch in positive direction, DI 4: Jog switch in negative direction, DI 5: Limit switch in positive direction, DI 6: Limit switch in negative direction, Outputs (preset): DO 1: Target reached, DO 2: Error, Inputs and outputs can be freely reconfigured.
Number of digital outputs	2
Input filter	100 µs, software filter can be connected
Input current (typ.)	2.8 mA
Output current per channel	0.5 A
Output current	short-circuit-protected
Switching frequency (max.)	5 Hz; Inductive load per IEC 947-5-1, DC 13
Load type	Resistive load, inductive load (max. 2 H), lamps
Output current (max.) (motor)	2 x 5.0 A (2 x 7.5 A transient)
Output voltage	**Control voltage**: 24 VDC (-25 % … +30 %); Closed current: 120 mA + 2 x 0.5 A (DO1, DO2, load-dependent); **Motor voltage**: 55 VDC nominal value; Absolute upper limit: 71.5 V; Absolute lower limit: 18 V; Closed current (typ.) = 5 mA; Protection via external fuse 5 A
Voltage range for signal (0)	−3 … +5 VDC
Voltage range for signal (1)	15 … 30 VDC
Diagnostics	Overcurrent, short circuit or ground fault, overtemperature, supply voltage monitoring, motor wire break
Resolution	15 bits + 16 bit prescaler; 64 microsteps per full step
Stepper resolution	23 bits + sign bit
Stepper frequency (full-step) max.	7,812 Hz
Data width	12-byte input/output
Protection	**Short circuit monitoring of motor connections:** Winding short circuit and short circuit to 0 V and 24 V **24 V supply:** Reverse voltage protection **Motor supply:** Reverse voltage protection via external fuse
Functions	Positioning, sin²-shaped ramps, setpoint change on the fly, rotational speed control
Supply voltage (system)	5 VDC; via data contacts
Current consumption (5 V system supply)	70 mA
Isolation	500 V system/field
Indicators	LED (A) red: Error; LED (B, C) yellow: Operation, Run Program Active; LED (D, E, F) green: Enable, Control Voltage, Motor Voltage

Subject to changes. Please also observe the further product documentation!

WAGO GmbH & Co. KG
Hansastr. 27
32423 Minden
Phone: +49571 887-0 | Fax: +49571 887-169
Email: info.de@wago.com | Web: www.wago.com

Do you have any questions about our products?
We are always happy to take your call at +49 (571) 887-44222.

Connection data

Connection technology: inputs/outputs	24 x CAGE CLAMP®
Connection type 1	Inputs/Outputs
Solid conductor	0.08 … 1.5 mm² / 28 … 14 AWG
Fine-stranded conductor	0.08 … 1.5 mm² / 28 … 14 AWG
Strip length	5 … 6 mm / 0.2 … 0.24 inches
Connection requirement (permissible cable length)	30 m
Connection requirement (permissible cable type)	Motor connection: shielded
Note (conductor cross-section)	14 AWG: THHN, THWN

Physical data

Width	48 mm / 1.89 inches
Height	100 mm / 3.937 inches
Depth	69.8 mm / 2.748 inches
Depth from upper-edge of DIN-rail	62.6 mm / 2.465 inches

Mechanical Data

Mounting type	DIN-35 rail

Material Data

Color	light gray
Housing material	Polycarbonate; polyamide 6.6
Fire load	2.439 MJ
Weight	175 g
Conformity marking	CE

Environmental requirements

Ambient temperature (operation)	0 … +55 °C
Ambient temperature (storage)	-25 … +85 °C
Protection type	IP20
Pollution degree	2 per IEC 61131-2
Operating altitude	0 … 2000 m / 0 … 6562 ft
Mounting position	horizontal (standing/lying); vertical
Relative humidity (without condensation)	95 %
Vibration resistance	per IEC 60068-2-6
Shock resistance	15g per IEC 60068-2-27

Subject to changes. Please also observe the further product documentation!

WAGO GmbH & Co. KG
Hansastr. 27
32423 Minden
Phone: +49571 887-0 | Fax: +49571 887-169
Email: info.de@wago.com | Web: www.wago.com

Do you have any questions about our products?
We are always happy to take your call at +49 (571) 887-44222.

EMC immunity to interference	per EN 61000-6-2
EMC emission of interference	per EN 61000-6-3
Exposure to pollutants	Per IEC 60068-2-42 and IEC 60068-2-43
Permissible H_2S contaminant concentration at a relative humidity 75 %	10 ppm
Permissible SO_2 contaminant concentration at a relative humidity 75 %	25 ppm

Commercial data

Product Group	15 (I/O System)
eCl@ss 10.0	27-24-26-05
eCl@ss 9.0	27-24-26-05
ETIM 8.0	EC001601
ETIM 7.0	EC001601
Recupel Type	
PU (SPU)	1 pcs
Packaging type	box
Country of origin	DE
GTIN	4045454763701
Customs tariff number	85389091890

Environmental Product Compliance

RoHS Compliance Status	Compliant,No Exemption

Approvals / Certificates

General approvals

Logo	Approval	Additional Approval Text	Certificate name
	EAC Brjansker Zertifizierungsstelle	TP TC 020/2011	EAC RU C-DE.AM02.B.00087/19
	KC National Radio Research Agency	Article 58-2, Clause 3	MSIP-REM-W43-MCM750
	UL Underwriters Laboratories Inc.	UL 61800-5-1	E336763

Declarations of conformity and manufacturer's declarations

Subject to changes. Please also observe the further product documentation!

WAGO GmbH & Co. KG
Hansastr. 27
32423 Minden
Phone: +49571 887-0 | Fax: +49571 887-169
Email: info.de@wago.com | Web: www.wago.com

Do you have any questions about our products?
We are always happy to take your call at +49 (571) 887-44222.

Logo	Approval	Additional Approval Text	Certificate name
	EU-Declaration of Conformity WAGO GmbH & Co. KG	-	-

Optional accessories

Shield termination

Shield clamping saddles

	Item no.: 790-116 Shield clamping saddle; 19 mm wide; diameter of compatible conductor; 7 … 16 mm	www.wago.com/790-116
	Item no.: 790-124 Shield clamping saddle; 27 mm wide; diameter of compatible conductor; 6 … 24 mm	www.wago.com/790-124
	Item no.: 790-108 Shield clamping saddle; 11 mm wide; diameter of compatible conductor; 3 … 8 mm	www.wago.com/790-108
	Item no.: 790-140 Shield clamping saddle; diameter of compatible conductor	www.wago.com/790-140
	Item no.: 790-216 Shield clamping saddle; 21.8 mm wide; 6 … 16 mm	www.wago.com/790-216
	Item no.: 790-220 Shield clamping saddle; 30 mm wide; 6 … 20 mm	www.wago.com/790-220
	Item no.: 790-208 Shield clamping saddle; 12.4 mm wide; 3 … 8 mm	www.wago.com/790-208

Carrier rail

Mounting accessories

	Item no.: 210-197 Steel carrier rail; 35 x 15 mm; 1.5 mm thick; 2 m long; slotted; similar to EN 60715; silver-colored	www.wago.com/210-197
	Item no.: 210-198 Copper carrier rail; 35 x 15 mm; 2.3 mm thick; 2 m long; unslotted; according to EN 60715; copper-colored	www.wago.com/210-198
	Item no.: 210-504 Steel carrier rail; 35 x 7.5 mm; 1 mm thick; 2 m long; slotted; galvanized; according to EN 60715; silver-colored	www.wago.com/210-504
	Item no.: 210-505 Steel carrier rail; 35 x 7.5 mm; 1 mm thick; 2 m long; unslotted; galvanized; according to EN 60715; silver-colored	www.wago.com/210-505
	Item no.: 210-506 Steel carrier rail; 35 x 15 mm; 1.5 mm thick; 2 m long; unslotted; galvanized; similar to EN 60715; silver-colored	www.wago.com/210-506
	Item no.: 210-508 Steel carrier rail; 35 x 15 mm; 1.5 mm thick; 2 m long; slotted; galvanized; similar to EN 60715; silver-	www.wago.com/210-508

WAGO GmbH & Co. KG
Hansastr. 27
32423 Minden
Phone: +49571 887-0 | Fax: +49571 887-169
Email: info.de@wago.com | Web: www.wago.com

	colored	
	Item no.: 210-113 Steel carrier rail; 35 x 7.5 mm; 1 mm thick; 2 m long; unslotted; according to EN 60715; silver-colored	www.wago.com/210-113
	Item no.: 210-118 Steel carrier rail; 35 x 15 mm; 2.3 mm thick; 2 m long; unslotted; according to EN 60715; silver-colored	www.wago.com/210-118
	Item no.: 210-112 Steel carrier rail; 35 x 7.5 mm; 1 mm thick; 2 m long; slotted; according to EN 60715; "Hole width 25 mm; silver-colored	www.wago.com/210-112
	Item no.: 210-114 Steel carrier rail; 35 x 15 mm; 1.5 mm thick; 2 m long; unslotted; similar to EN 60715; silver-colored	www.wago.com/210-114
	Item no.: 210-115 Steel carrier rail; 35 x 7.5 mm; 1 mm thick; 2 m long; slotted; according to EN 60715; "Hole width 18 mm; silver-colored	www.wago.com/210-115
	Item no.: 210-196 Aluminum carrier rail; 35 x 8.2 mm; 1.6 mm thick; 2 m long; unslotted; similar to EN 60715; silver-colored	www.wago.com/210-196
Tool		
Operating tool		
	Item no.: 210-719 Operating tool; Blade: 2.5 x 0.4 mm; with a partially insulated shaft	www.wago.com/210-719
System housing		
System enclosure		
	Item no.: 850-814/002-000 IP65 enclosure; Sheet steel (RAL 7035); WxHxD (200x120x200 mm); without flange plate	www.wago.com/850-814/002-000
	Item no.: 850-815/002-000 IP65 enclosure; Sheet steel (RAL 7035); WxHxD (300x120x200 mm); without flange plate	www.wago.com/850-815/002-000
	Item no.: 850-816/002-000 IP65 enclosure; Sheet steel (RAL 7035); WxHxD (400x120x200 mm); without flange plate	www.wago.com/850-816/002-000
	Item no.: 850-817/002-000 IP65 enclosure; Sheet steel (RAL 7035); WxHxD (600x120x200 mm); without flange plate	www.wago.com/850-817/002-000
	Item no.: 850-825 IP65 enclosure; Aluminium (RAL 7032); WxHxD (160x100x160 mm); 9 x M12, 4 x M20	www.wago.com/850-825
	Item no.: 850-826 IP65 enclosure; Aluminium (RAL 7032); WxHxD (240x100x160 mm); 4 x M20, 4 x M16, 14 x M12 cable grip	www.wago.com/850-826
	Item no.: 850-827 IP65 enclosure; Aluminium (RAL 7032); WxHxD (320x100x160 mm); 4 x M20, 8 x M16, 17 x M12 cable grip	www.wago.com/850-827

Subject to changes. Please also observe the further product documentation!

WAGO GmbH & Co. KG
Hansastr. 27
32423 Minden
Phone: +49571 887-0 | Fax: +49571 887-169
Email: info.de@wago.com | Web: www.wago.com

Do you have any questions about our products?
We are always happy to take your call at +49 (571) 887-44222.

	Item no.: 850-827/002-000 IP65 enclosure; Aluminium (RAL 7035); WxHxD (320x100x160 mm); 4 x M20, 8 x M16, 17 x M12 cable grip	www.wago.com/850-827/002-000
	Item no.: 850-826/002-000 IP65 enclosure; Aluminium (RAL 7035); WxHxD (240x100x160 mm); 4 x M20, 4 x M16, 14 x M12 cable grip	www.wago.com/850-826/002-000
	Item no.: 850-828/002-000 IP65 enclosure; Aluminium (RAL 7035); WxHxD (480x100x160 mm); 4 x M20, 10 x M16, 35 x M12 cable grip	www.wago.com/850-828/002-000
	Item no.: 850-828 IP65 enclosure; Aluminium (RAL 7032); WxHxD (480x100x160 mm); 4 x M20, 10 x M16, 35 x M12 cable grip	www.wago.com/850-828
	Item no.: 850-834 IP65 enclosure; Polyester (RAL 7032); WxHxD (164x100x164 mm); 9 x M12, 4 x M20	www.wago.com/850-834
	Item no.: 850-835 IP65 enclosure; Polyester (RAL 7032); WxHxD (244x100x164 mm); 4 x M20, 4 x M16, 14 x M12 cable grip	www.wago.com/850-835
	Item no.: 850-836 IP65 enclosure; Polyester (RAL 7032); WxHxD (324x100x164 mm); 4 x M20, 8 x M16, 17 x M12 cable grip	www.wago.com/850-836
Marking accessories		
Marker carrier		
	Item no.: 750-103 Group marker carrier	www.wago.com/750-103
Marker		
	Item no.: 2009-145/000-006 Mini-WSB Inline; for Smart Printer; 1700 pieces on roll; stretchable 5 - 5.2 mm; plain; snap-on type; blue	www.wago.com/2009-145/000-006
	Item no.: 2009-145 Mini-WSB Inline; for Smart Printer; 1700 pieces on roll; stretchable 5 - 5.2 mm; plain; snap-on type; white	www.wago.com/2009-145
	Item no.: 2009-145/000-002 Mini-WSB Inline; for Smart Printer; 1700 pieces on roll; stretchable 5 - 5.2 mm; plain; snap-on type; yellow	www.wago.com/2009-145/000-002
	Item no.: 2009-145/000-007 Mini-WSB Inline; for Smart Printer; 1700 pieces on roll; stretchable 5 - 5.2 mm; plain; snap-on type; gray	www.wago.com/2009-145/000-007
	Item no.: 2009-145/000-005 Mini-WSB Inline; for Smart Printer; 1700 pieces on roll; stretchable 5 - 5.2 mm; plain; snap-on type; red	www.wago.com/2009-145/000-005
	Item no.: 2009-145/000-012 Mini-WSB Inline; for Smart Printer; 1700 pieces on roll; stretchable 5 - 5.2 mm; plain; snap-on type; orange	www.wago.com/2009-145/000-012

Subject to changes. Please also observe the further product documentation!

WAGO GmbH & Co. KG
Hansastr. 27
32423 Minden
Phone: +49571 887-0 | Fax: +49571 887-169
Email: info.de@wago.com | Web: www.wago.com

Do you have any questions about our products?
We are always happy to take your call at +49 (571) 887-44222.

Item no.: 2009-145/000-023 Mini-WSB Inline; for Smart Printer; 1700 pieces on roll; stretchable 5 - 5.2 mm; plain; snap-on type; green	www.wago.com/2009-145/000-023
Item no.: 2009-145/000-024 Mini-WSB Inline; for Smart Printer; 1700 pieces on roll; stretchable 5 - 5.2 mm; plain; snap-on type; violet	www.wago.com/2009-145/000-024
Item no.: 248-501/000-006 Mini-WSB marking card; as card; not stretchable; plain; snap-on type; blue	www.wago.com/248-501/000-006
Item no.: 248-501/000-007 Mini-WSB marking card; as card; not stretchable; plain; snap-on type; gray	www.wago.com/248-501/000-007
Item no.: 248-501/000-002 Mini-WSB marking card; as card; not stretchable; plain; snap-on type; yellow	www.wago.com/248-501/000-002
Item no.: 248-501/000-012 Mini-WSB marking card; as card; not stretchable; plain; snap-on type; orange	www.wago.com/248-501/000-012
Item no.: 248-501 Mini-WSB marking card; as card; not stretchable; plain; snap-on type; white	www.wago.com/248-501
Item no.: 248-501/000-017 Mini-WSB marking card; as card; not stretchable; plain; snap-on type; light green	www.wago.com/248-501/000-017
Item no.: 248-501/000-005 Mini-WSB marking card; as card; not stretchable; plain; snap-on type; red	www.wago.com/248-501/000-005
Item no.: 248-501/000-024 Mini-WSB marking card; as card; not stretchable; plain; snap-on type; violet	www.wago.com/248-501/000-024
Item no.: 248-501/000-023 Mini-WSB marking card; as card; not stretchable; plain; snap-on type; green	www.wago.com/248-501/000-023
Group marker carrier	
Item no.: 750-106 Group marker carrier	www.wago.com/750-106

Downloads

Documentation

Manual

Subject to changes. Please also observe the further product documentation!

WAGO GmbH & Co. KG
Hansastr. 27
32423 Minden
Phone: +49571 887-0 | Fax: +49571 887-169
Email: info.de@wago.com | Web: www.wago.com

Do you have any questions about our products?
We are always happy to take your call at +49 (571) 887-44222.

System Manual WAGO I/O System 750/753 Decentralized Automation Technology	V 3.3.3 2023 年8月29 日	pdf 8.7 MB	Download
Product Manual Stepper Controller 70 V / 7.5 A 6IN, 2OUT	V 1.0.5	pdf 2.6 MB	Download
System Manual Series 750/753 Online HTML		URL	Download

Bid Text

750-672 X81 - Datei	2019 年2月19 日	xml 8.6 kB	Download
750-672 doc - Datei	2017 年10 月9 日	doc 34.3 kB	Download

Additional Information

Disposal and Recycling Electrical and electronic equipment, Batteries, Packaging	V 1.1.0 2022 年8月18 日	pdf 2.2 MB	Download

System Description

Overview on WAGO-I/O-SYSTEM 750 approvals		pdf 223.5 kB	Download
750/753 Series I/O-System – General Product Information		pdf 976.2 kB	Download

Application Notes

Application note SIEMENS

Using stepper modules with TIA Portal (a114904) This application note describes how to use WAGO Stepper modules and MC2 function blocks with Siemens TIA Portal.	1.2.5 2021 年1月5 日	zip 10.2 MB	Download
Benutzung der Stepper Module 750-670,750-671,750-672,750-673 mit Siemens Step 7 (a114903) Dieser Anwendungshinweis beschreibt die Bausteine, die zur Nutzung der verschiedenen Stepper Module bereitgestellt werden.	1.1.0 2017 年2月3 日	zip 8.9 MB	Download

Application Note CoDeSys 2.3

Anwendungshinweis für die Steuerung eines Igus robolink

WAGO GmbH & Co. KG
Hansastr. 27
32423 Minden
Phone: +49571 887-0 | Fax: +49571 887-169
Email: info.de@wago.com | Web: www.wago.com

Do you have any questions about our products?
We are always happy to take your call at +49 (571) 887-44222.

Der Anwendungshinweis beschreibt anhand einer Demoapplikation die Steuerung eines Igus robolink® Roboterarms mit sechs Achsen. Als Steuerung wird ein Wago PFC200 (Art.-Nr. 750-8202) verwendet.	12.11.2015 2015 年11 月12 日	zip 1.3 MB	Download

Application Note e!COCKPIT

e!COCKPIT Application Note WagoAppStepper In this Application Note, several example projects for the library “WagoAppStepper” are described.	1.0.1 2021 年12 月6 日	pdf 3.4 MB	Download

Libraries

Library

Stepper_03.lib Function blocks for the stepper modules 750-670,750-671,750-672,750-673.	1.0.5 2021 年1 月18 日	zip 603.1 kB	Download

CAD/CAE-Data

CAD data

2D/3D Models 750-672		URL	Download

CAE data

EPLAN Data Portal 750-672		URL	Download
WSCAD Universe 750-672		URL	Download
ZUKEN Portal 750-672		URL	Download

Device Files

Device Driver

WAGO USB Service Kabel Treiber / Serie 750 und 857	6.5.3.0 2014 年9 月10 日	zip 4.8 MB	Download

Environmental Product Compliance

Compliance Search

Environmental Product Compliance 750-672

Subject to changes. Please also observe the further product documentation!

WAGO GmbH & Co. KG
Hansastr. 27
32423 Minden
Phone: +49571 887-0 | Fax: +49571 887-169
Email: info.de@wago.com | Web: www.wago.com

Do you have any questions about our products?
We are always happy to take your call at +49 (571) 887-44222.

Installation Notes

Product family

WAGO I/O System 750/753
Show all products from the family

WAGO GmbH & Co. KG
Hansastr. 27
32423 Minden
Phone: +49571 887-0 | Fax: +49571 887-169
Email: info.de@wago.com | Web: www.wago.com