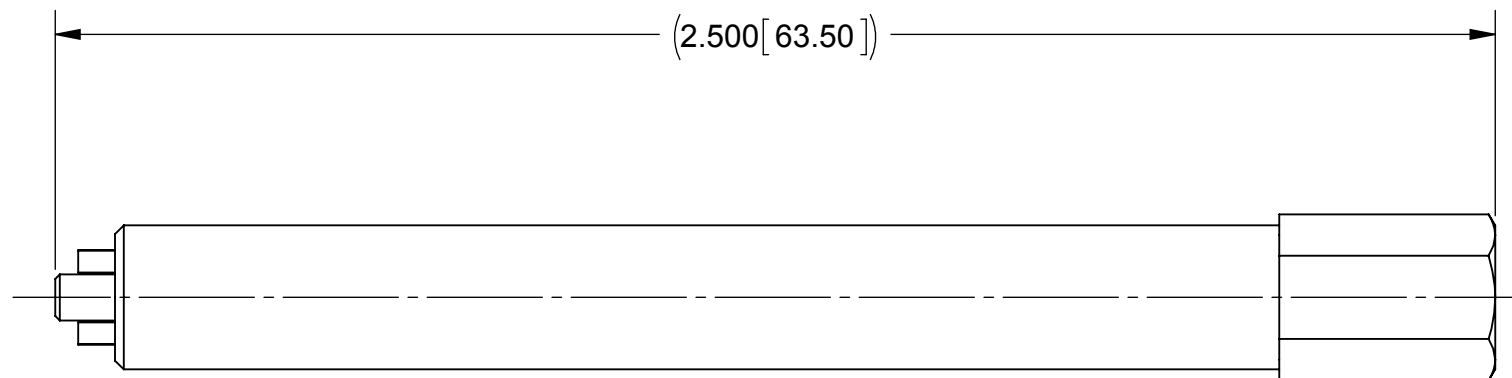


PRODUCT DATA DRAWING

REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED
-	DCN 38042	03/11	STW



MATERIAL:

HEX SHAFT: STAINLESS STEEL PER ASTM A564, ALLOY UNS S17400, TYPE 630, COND. A

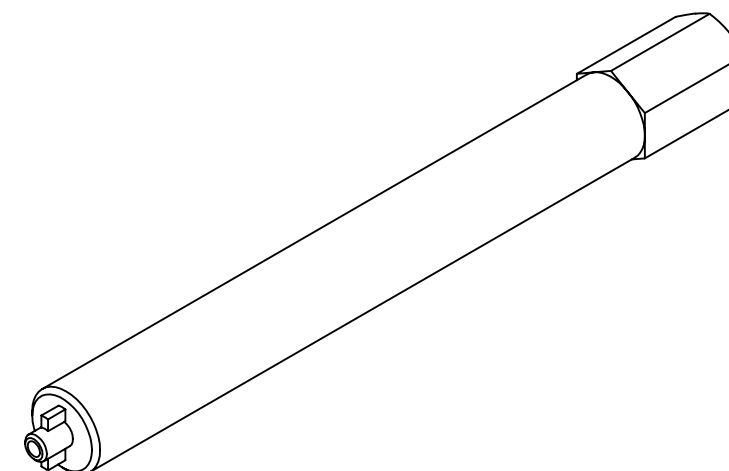
GUIDE PIN: STAINLESS STEEL PER AMS-5640, ALLOY UNS S30300, TYPE 1

FINISH:

HEX SHAFT: NICKEL PER SAE AMS 2404, CLASS 1

GUIDE PIN: PASSIVATED PER AMS-2700

INSTALLATION TORQUE: 4 TO 6 IN-LBS.



MATERIAL: SEE NOTES	DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL: ±1/64 ANGULAR: X° ±1'0" X°X' ±15'	UNLESS OTHERWISE SPECIFIED 1) ALL DIMENSIONS ARE IN INCHES (MILLIMETERS) 2) ALL DIMENSIONS ARE AFTER PLATING. 3) BREAK CORNERS & EDGES .005 R. MAX. 4) CHAM. 1ST & LAST THREADS. 5) SURFACE ROUGHNESS 63-MIL-STD-10. 6) DIA: 'S ON COMMON CENTERS TO BE CONCENTRIC WITHIN .005 T.I.R. 7) REMOVE ALL BURRS	SV Microwave, Inc. 2400 Centrepark West Drive, Suite 100 West Palm Beach, FL 33409	
FINISH: SEE NOTES	DECIMAL: X ±.030 .XX ±.010 .XXX ±.005		TITLE: SMPM CM MALE SHROUD DRIVER	
SURFACE AREA: N/A	INTERPRET DIMENSIONS AND TOLERANCES PER ASME Y14.5M - 1994	DRAWN: FED 03/01/11	SIZE: B	CAGE CODE: 95077
PROPRIETARY THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF SV MICROWAVE, INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF SV MICROWAVE, INC IS PROHIBITED.	THIRD ANGLE PROJECTION 	CHECKED: STW 03/01/11	DWG. NO. 500-32-009	SCALE: 3:1
		APPROVED: STW 03/01/11		SHEET 1 OF 1