





### **FEATURES**

- Versatile dual channel display
- Software selectable gain and excitation
- 4 user-programmable set-points with LED indicators
- Master/Slave sync input/output for multiple MP-2000s
- Remote zero and min/max reset
- Rugged extruded aluminum housing

## **APPLICATIONS**

- Pass/fail part sorting
- Concentricity/roundness gaging
- Press cycle control
- Part classification
- Material thickness measurement
- Industrial process control

# **MP-2000**

## Dual Channel LVDT/RVDT Readout/Controller

#### **SPECIFICATIONS**

- Large backlit dual channel display
- Menu driven setup and calibration
- ▶ 100 to 240 VAC line powered
- MIN. MAX. TIR. A+B and A-B functions
- ◆ 2.5, 3.3, 5 and 10kHz selectable excitation
- Analog and RS-232 outputs
- Four user programmable set-points
- Splash-proof front panel with status LEDs
- ½ DIN standard panel mounting

The MP-2000 is a dual channel, microprocessor based readout and setpoint controller designed for industrial and process control applications utilizing any LVDT/RVDT-based measurement device. In addition to displaying real-time readings of LVDTs, RVDTs and gage heads, the MP2000 is also capable of displaying values such as MIN, MAX, TIR (Total Indicated Run-out), A+B (sum of two channels) and A-B (difference between two channels). A 17-bit analog-to-digital converter provides excellent performance and resolution, while a standard 9-pin RS-232 communications interface provides serial data output to a PLC or PC COM port.

The MP-2000 features four user-programmable, opto-isolated, open-collector set-point outputs, which can be used to monitor any display parameter. Any combination of high or low set-points may be selected, while programmable high and low hysteresis values may be used to create 'set-point dead band' for prevention of control relay chatter. An optional 'Relay Board' with a current handling capability of 5A per relay is available and highly recommended.

A front panel pushbutton permits auto-zeroing (tare) over the full range. Auto-calibration eliminates calculation of slope or gain factors. All calibration and setup parameters are stored in nonvolatile memory for retention on power down or interruption. The zero and min/max reset functions can be hard wired for remote control. The large, easy to read, bit-mapped display provides user-friendly, menu driven prompts for simple push-button system setup, calibration, and monitoring of inprocess measurement parameters. A real-time scaled analog output, proportional to the digital readout is provided for each LVDT/RVDT channel. An RS-232 output is provided for data transfer to a computer at 1200 to 19.2K baud.

## PERFORMANCE SPECIFICATIONS

ELECTRICAL SPECIFICATIONS				
Power requirements	100 to 240 VAC ±10%, 47 to 63Hz			
Display				
Digits (5)	0.4 [10] high, bitmapped LCD, electroluminescent backlit			
Range	±99999			
Decimal point position	User selectable			
Annunciator lights (LED)	Each of the four set-points, zero, and preset			
	Transducer excitation			
Voltage	1 or 3 VRMS (user selectable)			
Oscillator frequency	2.5, 3.3, 5 or 10kHz (user selectable)			
Current drive capability	25mA maximum per LVDT			
Transducer requirements				
Transducer type	LVDT or RVDT with 5 or 6 electrical connections			
Full scale output	1.2VRMS maximum with 1 or 3 VRMS excitation			
Input (primary) impedance	$40\Omega$ min with 1 VRMS excitation; $120\Omega$ min with 3V RMS excitation			
	Amplifier characteristics (transducer input)			
Input sensitivity range	High gain: 0.6 VRMS; Low gain: 1.2 VRMS			
Input impedance	100kΩ minimum			
Non-linearity	±0.02% of FSO, maximum			
	Analog output			
Unipolar voltage output	0 to +10VDC			
Bipolar voltage output	±5VDC (may be over-ranged to ±10VDC)			
Response	20mS			
	Set-points			
Description	4 user programmable, high or low, with LED indicators			
Hysteresis (dead band)	User programmable			
Outputs	Opto-isolated, open collector logic outputs, 5VDC, 4mA per set-point			
Relay board	Four relays, Normally Open and Normally Closed contacts			
(optional and highly recommended	Maximum switching capability (each relay): 50VAC/30VDC, 5A			
	Serial communications			
Туре	RS-232			
Speed	1200, 2400, 4800, 9600, or 19200 Baud (user selectable)			

ENVIRONMENTAL AND MECHANICAL SPECIFICATIONS		
Operating temperature range	+32°F to +131°F [0°C to +55°C]	
IP rating	IP61 (front panel only)	
Mounting	1/4 DIN panel mount	
Depth behind panel (installed)	7.7 [196] with optional relay board installed (plugged into J4 connector)	

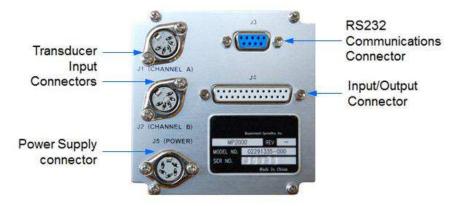
## Note:

All values are nominal unless otherwise noted

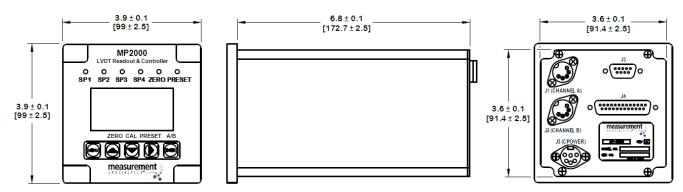
Dimensions are in inch [mm]

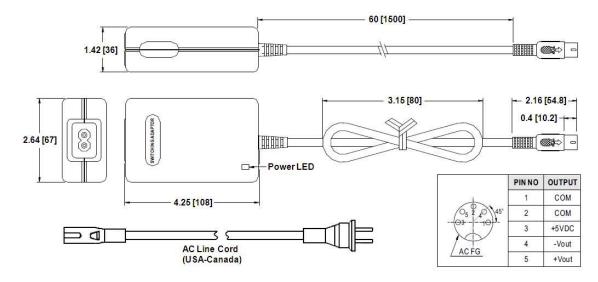
FSO (Full Scale Output) is the largest absolute value of the outputs measured at the range ends

# **CONNECTIONS (REAR PANEL)**



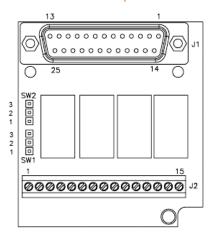
## **DIMENSIONS**





Dimensions are in inch [mm]

# RELAY BOARD (SOLD SEPARATELY)

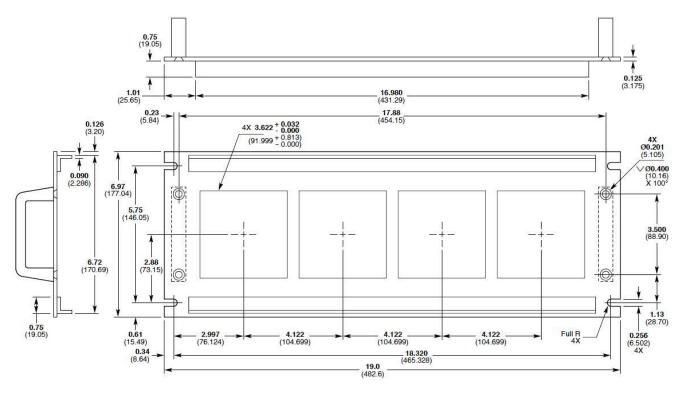


J1		
Func.	Term#	
Analog Gnd	25	
Digital Gnd	24	
Analog Out Ch A	21	
Analog Out Ch B	20	
Remote Reset	19	
Remote Zero	14	
Osc Sync Output	8	
Osc Sync Input	7	
Reboot	6	
RXD	5	
DTR	4	
TXD	3	
DSR	2	

J2				
Relay	Func.	Term#		
	NO	8		
Set-point 1	NC	7		
	сом	15		
	NO	6		
Set-point 2	NC	5		
	COM	14		
Set-point 3	NO	4		
	NC	3		
	сом	11		
	NO	2		
Set-point 4	NC	1		
	сом	9		
	+5VDC	12		
	Return	13		

	Jumpers				
SW1	Pin #1 and #2 shorted	Pin #2 and #3 shorted			
SW2	Pin #2 and #3 shorted	Pin #1 and #2 shorted			
Function	+5Vdc relay power supplied by MP-2000	External +5Vdc relay power required on terminal #12 on J2			

# RACK ADAPTOR (SOLD SEPARATELY)



Accommodates up to four MP-2000 Readout/Controllers Dimensions are in inch (mm)

## ORDERING INFORMATION

Description	Part Number
MP-2000 Dual Channel LVDT/RVDT Readout/Controller	02291335-000
Rack Adaptor for up to 4 readout/controllers	05290032-000
(optional - MP-2000 readout/controllers not included)	
Relay Board (optional and highly recommended)	74170000-000
Cable to connect HCA/HCI/GCA/R36AS to MP2000, PTO6A-10-6S to 05BL5M (1)	04290560-000
Extension cable to connect LBB (option -001) to MP2000, PTO6A-10-6S to 05BL5M (1)	04290562-000

<sup>(1)</sup> All cables are shielded, 10 foot long, and rated 80°C [176°F] operating. Consult factory for other lengths.

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