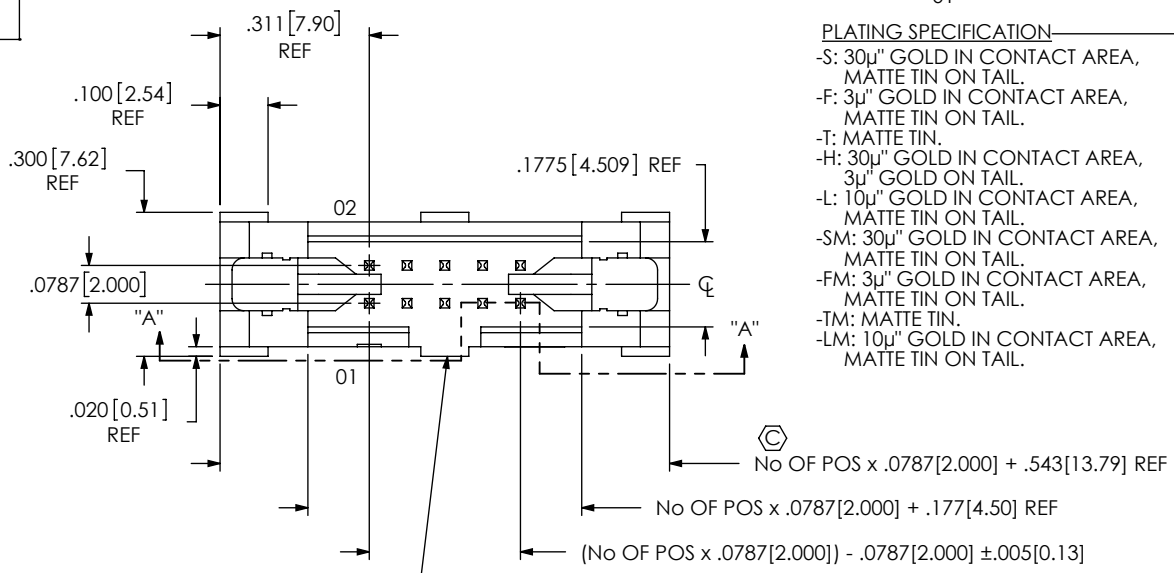


DO NOT SCALE FROM THIS PRINT

EHT-1XX-01-XX-D-XX-XX-XX-X-XX



No OF POSITIONS
-05 THRU -25
LEAD STYLE
-01

PLATING SPECIFICATION

- S: 30μ" GOLD IN CONTACT AREA, MATTE TIN ON TAIL.
- F: 3μ" GOLD IN CONTACT AREA, MATTE TIN ON TAIL.
- T: MATTE TIN.
- H: 30μ" GOLD IN CONTACT AREA, 3μ" GOLD ON TAIL.
- L: 10μ" GOLD IN CONTACT AREA, MATTE TIN ON TAIL.
- SM: 30μ" GOLD IN CONTACT AREA, MATTE TIN ON TAIL.
- FM: 3μ" GOLD IN CONTACT AREA, MATTE TIN ON TAIL.
- TM: MATTE TIN.
- LM: 10μ" GOLD IN CONTACT AREA, MATTE TIN ON TAIL.

PACKAGING (SEE NOTES 6 & 7)
BLANK: TUBES (SEE NOTE 5)
-TR: TAPE AND REEL PACKAGING (FOR -SM, -SM-P, AND -SM-K ONLY)
-FR: FULL REEL QTY TAPE & REEL (FOR -SM, -SM-P, AND -SM-K ONLY)

PICK & PLACE OPTION
-P: PICK & PLACE PAD (SEE FIG 5, SHT 2) (FOR -SM ONLY, USE PPP-24) (USE PPP-55 WITH -SM-TR OPTION)
-K: OPTION (POLYIMIDE FILM, SEE FIG 3, SHT 2) (FOR -SM ONLY)

OPTION
-LC: LOCKING CLIP (SEE NOTE 4) (FOR -SM ONLY) (SEE FIG 4, SHT 2, USE LC-09-TM)

POLARIZED OPTION
-XX = PIN OMITTED

TAIL OPTION
-RA: RIGHT ANGLE (FIG 2, SHT 2)
-SM: SURFACE MOUNT (SEE FIG 4, SHT 2) (LEAVE BLANK FOR THRU HOLE)

ROW SPECIFICATION
-D: DOUBLE

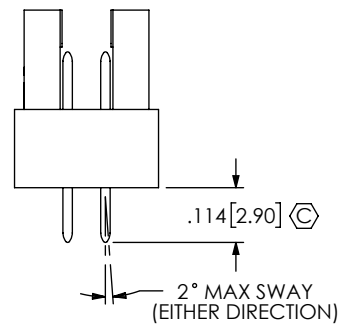
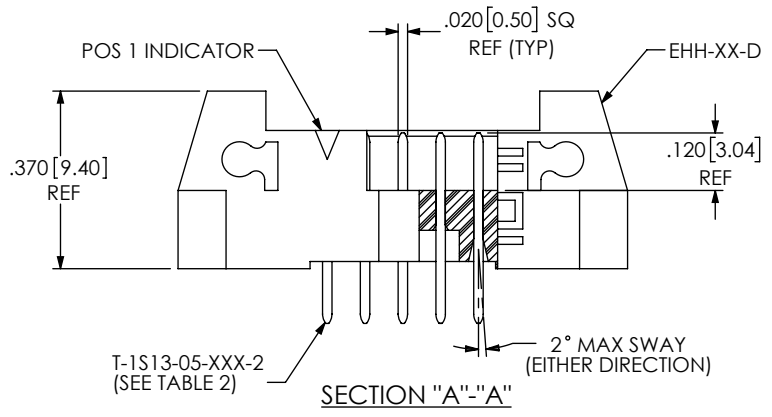


TABLE 2	
PIN	OAL
T-1S13-05-XX-2	0.397 [10.08]
T-1S13-06-XX-2	0.555 [14.10]
T-1S13-15-XX-2	0.714 [18.14]

FIG 1
(EHT-105-01-XX-D SHOWN)
(LATCH EHA-01 REMOVED FOR CLARITY)

- NOTES:
- ⊕ REPRESENTS A CRITICAL DIMENSION.
 - MINIMUM PUSHOUT FORCE: 1 LB.
 - MAXIMUM PIN ROTATION IN BODY: 2°
 - DUE TO THE HIGH AMOUNT OF INSERTION FORCE NEEDED, THE -LC OPTION IS NOT COMPATIBLE WITH AUTO PLACEMENT. SAMTEC RECOMMENDS MANUAL PLACEMENT FOR ALL ASSEMBLIES WITH THE -LC OPTION.
 - TUBES ARE STANDARD PACKAGING
 - ORDERS WILL BE PACKAGED ACCORDING TO THE SAMTEC PACKAGING EFFICIENCY STANDARDS (SPES) FOUND ON WWW.SAMTEC.COM
 - ATTACH LABEL TO EACH REEL

UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES.
TOLERANCES ARE:
DECIMALS ANGLES
.XX: ±.01 [0.3] 2°
.XXX: ±.005 [0.13]
.XXXX: ±.0020 [0.051]

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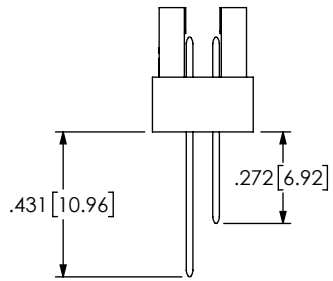
520 PARK EAST BLVD, NEW ALBANY, IN 47150
PHONE: 812-944-6733 FAX: 812-948-5047
e-Mail: info@SAMTEC.com code: 55322

MATERIAL: DO NOT SCALE DRAWING SHEET SCALE: 2.5:1
INSULATOR: LCP, UL 94 VO, COLOR: BLACK
TERMINAL: PHOS BRONZE

DESCRIPTION:
2MM EJECTOR HEADER ASSEMBLY

DWG. NO.
EHT-1XX-01-XX-D-XX-XX-XX-X-XX

BY: PURVIS 02/28/1994 SHEET 1 OF 3



-RA IN PROCESS

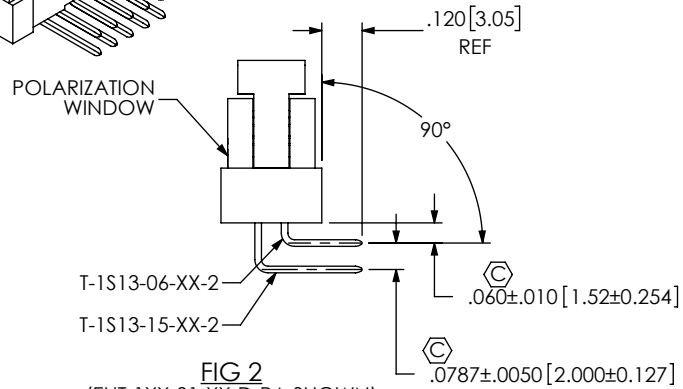
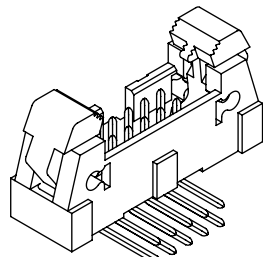
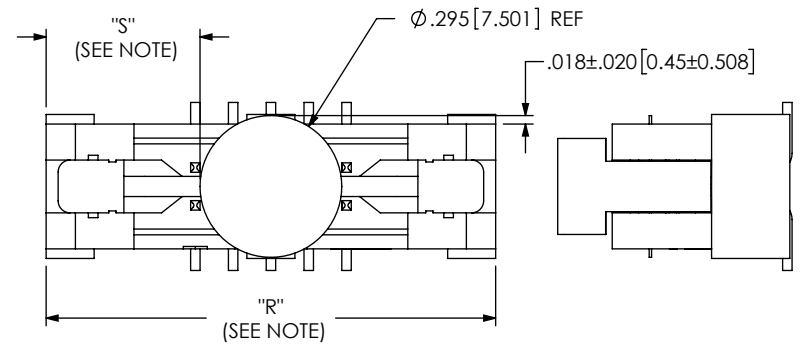
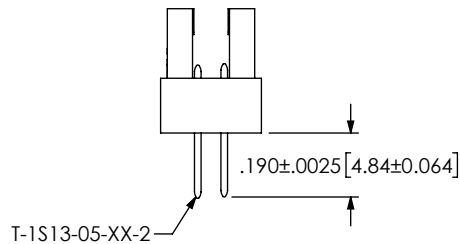


FIG 2
(EHT-1XX-01-XX-D-RA SHOWN)
RIGHT ANGLE
(DIFFERENT AS SHOWN, OTHERWISE SAME AS FIG 1)

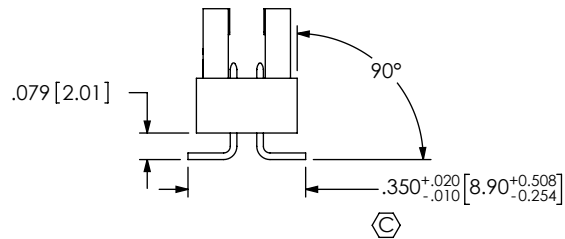


NOTE: "R" = USE MEASURED DIMENSION (REF)
"S" = {"R" - .2953[7.50]} / 2 ± .020[0.51]

FIG 3
(EHT-105-01-XX-D-SM-K SHOWN)
-K OPTION (K-DOT-.295-.406-.005)
(DIFFERENT AS SHOWN, OTHERWISE SAME AS FIG 1)



-SM IN-PROCESS 1



-SM IN-PROCESS 2

NOTE: "R" = USE MEASURED DIMENSION (REF)
"S" = {"R" - .325[8.26]} / 2 ± .020[0.51]

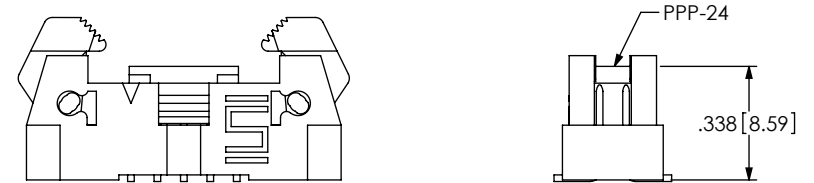
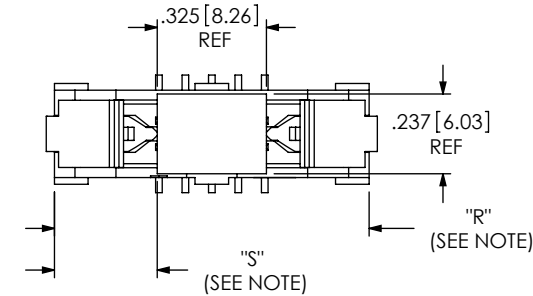


FIG 5
(EHT-105-01-XX-D-SM-P SHOWN)
PICK AND PLACE PAD
(DIFFERENT AS SHOWN, OTHERWISE SAME AS FIG 1)

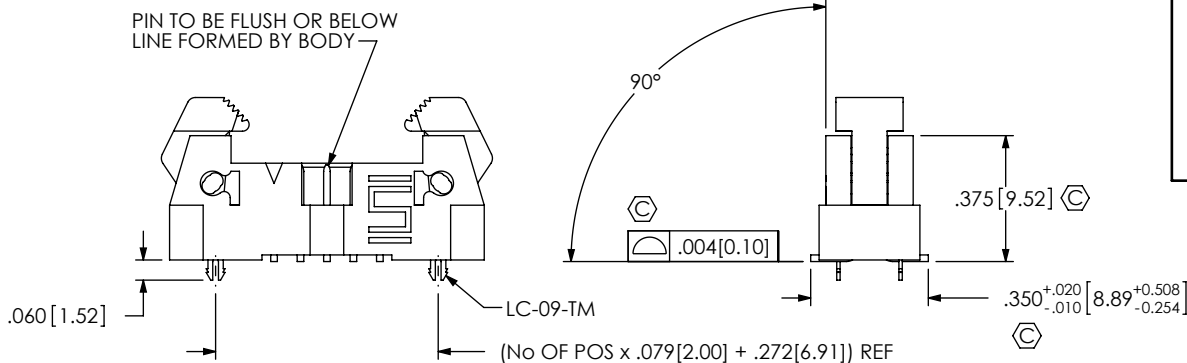


FIG 4
(EHT-105-01-XX-D-SM-LC SHOWN)
SURFACE MOUNT VERSION
(DIFFERENT AS SHOWN, OTHERWISE SAME AS FIG 1)

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SHEET SCALE: 1:0.571429



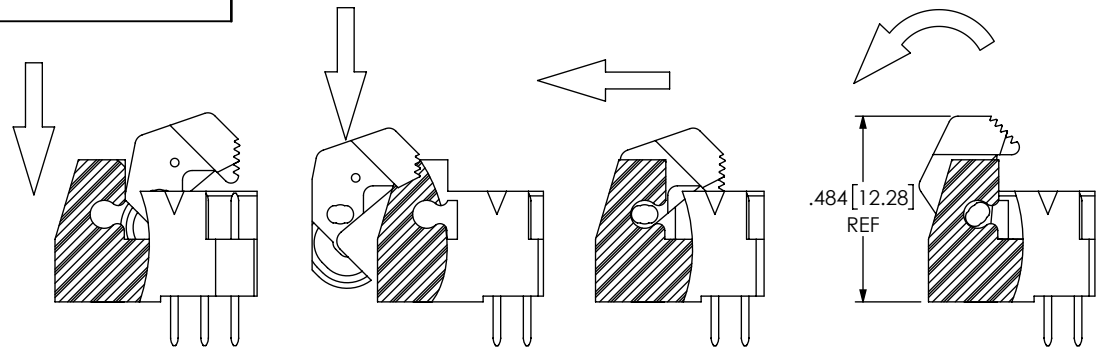
520 PARK EAST BLVD, NEW ALBANY, IN 47150
PHONE: 812-944-6733 FAX: 812-948-5047
e-Mail: info@SAMTEC.com code: 55322

DESCRIPTION: 2MM EJECTOR HEADER ASSEMBLY

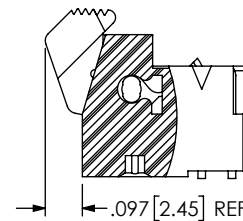
DWG. NO. EHT-1XX-01-XX-D-XX-XX-XX-X-XX

BY: PURVIS 02/28/1994 SHEET 2 OF 3

REVISION BN



IN-PROCESS
ARM ASSEMBLY & ROTATION



LATCH OPEN VIEW

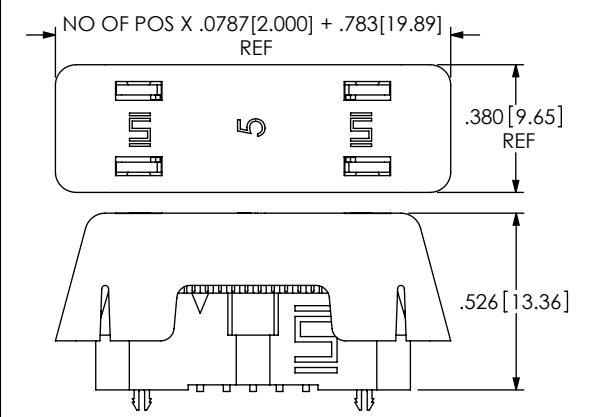


FIG 6
APPLICATION VIEW
EHT MATED TO TCSD AND EC2

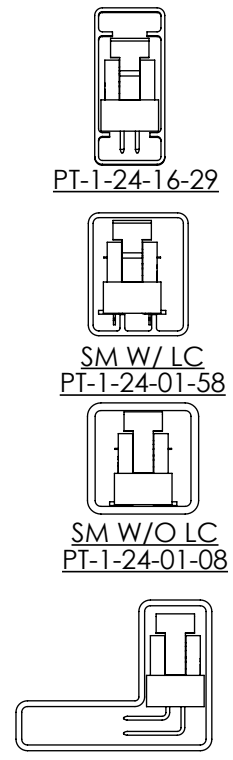
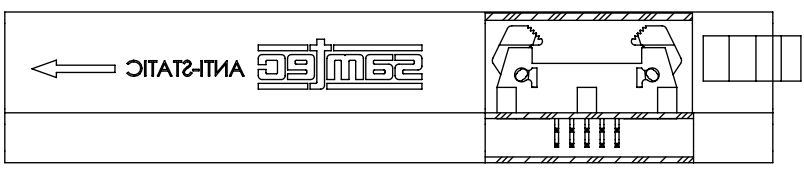
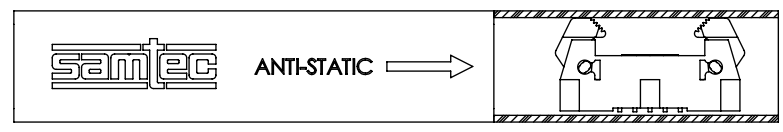
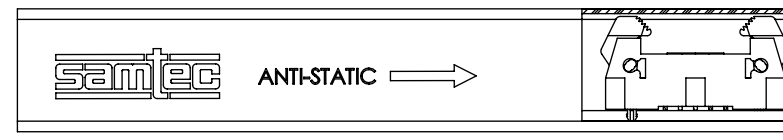
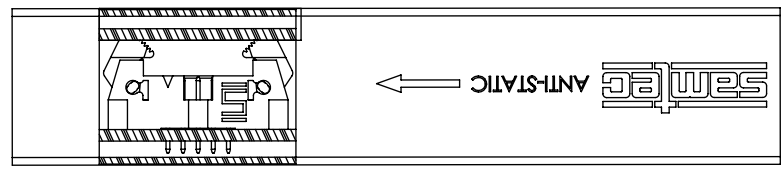
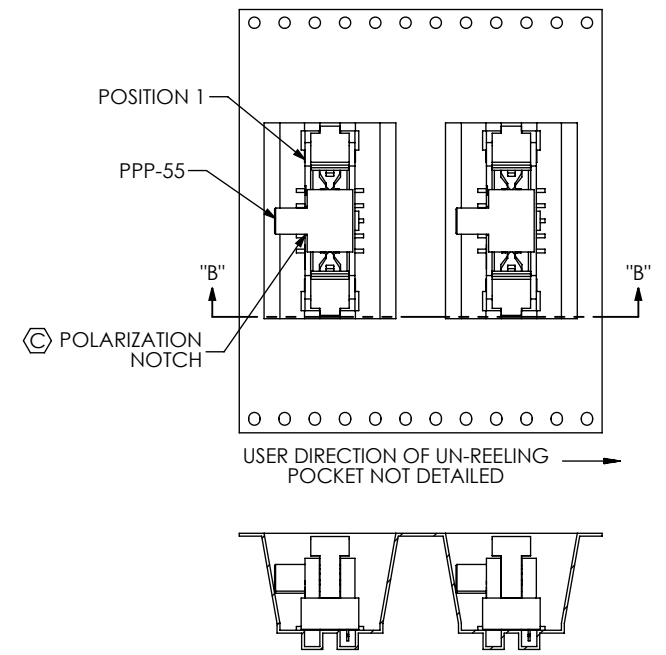


FIG 7
PACKAGING VIEWS



SECTION "B"-"B"
SCALE 1:1

TABLE 1		
STYLE	TUBE	PLUG
STRAIGHT	PT-1-24-16-29	TP-13
RIGHT ANGLE	ASP-90341-01-S	TP-13
-SM-P-LC, -SM-K-LC, -SM-LC	PT-1-24-01-58	TP-13
-SM-P, -SM-K, -SM	PT-1-24-01-08	TP-13

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