



- NOTES:
- 1 RECOMMENDED SPARE PARTS.
  - 2 GREASE LIGHTLY.
  - 3 LUBRICATE DAILY USING NO. 20 MACHINE OIL.
  - 4 GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN AMP-O-ELECTRIC MACHINE.
5. ITEMS WITH QTY OF REF SPECIFIED (EXCEPT ITEM 79) ARE USED ON ITEM 46.

REF	QTY	PART NO	DESCRIPTION	ITEM NO
REF		21045-3	RING, RET "C" (.187ø) FEED FINGER PIN	124
REF		5-21028-1	PIN, SLT SPR (.125øx.50) ADJ ROD	123
1		4-21028-0	PIN, SLT SPR (.093øx.75) ST GUIDE PL	121
REF		1-21030-1	PIN, DOWEL (.187øx.50) LEVER	120
REF		1-21030-6	PIN, DOWEL (.187øx1.25) HOUSING	119
2		21024-5	WASHER, LOCK (NO. 10) ADJ BLOCK	117
REF		21024-5	WASHER, LOCK (NO. 10) ADJ PLATE	116
REF		21024-5	WASHER, LOCK (NO. 10) FEED GUIDE ROD	115
2		21024-2	WASHER, LOCK (NO. 4) FRONT STRIP GUIDE	114
				113
				112
4		21024-4	WASHER, LOCK (NO. 8) STRIPPER	111
REF		21899-4	WASHER, FLAT (5/16 DIA) SCREW ADJ	110
1		21899-2	WASHER, FLAT (NO. 10) LUB ASSY	109
1		21018-5	NUT, HEX (NO. 6) HOLDDOWN	108
REF		21018-5	NUT, HEX (6-32) FEED ADJ	107
				106
				105
				104
1		21009-2	SCR, SKT SET (1/4-20x.25) LOC-WEL) RAM	103
2		21017-2	SCR, DRIVE (#2x.19) ID PLATE	102
REF		6-23715-5	SCR, PAN HD (6-32x1.50) FEED ADJ	101
1		461264-1	PLATE, IDENTIFICATION	100
2		2-21002-9	SCR, BHC (10-32x.75) DRAG	99
1		227233-8	SCR, BHC (8-32x.38) LOC-WEL) ANVIL	98
REF		2-21002-9	SCR, BHC (10-32x.75) CAP	97
REF		2-227233-8	SCR, BHC (1/4-20x.62) HOUSING	96
REF		2-21002-7	SCR, BHC (10-32x.50) SG ADJ BLOCK	95
4		2-21002-2	SCR, BHC (8-32x.50) SHEAR	94
2		2-21002-1	SCR, BHC (8-32x.38) R STRIP GUIDE	93
				92
1		1-21002-7	SCR, BHC (6-32x.38) CAM	91
				90
				89
				88
2		2-21000-8	SCR, SKT CAP (8-32x.62) DEP-HOLD DOWN	87
1		2-22603-0	SCR, HEX HEAD (8-32x.31) FEED FINGER	86
2		1-21000-3	SCR, SKT CAP (4-40x.25) F STRIP GUIDE	85
1		2-21000-7	SCR, SKT CAP (8-32x.50) STRIPPER	84
REF		3-21000-7	SCR, SKT CAP (10-32x.75) FEED ROD GD	83
REF		3-21000-6	SCR, SKT CAP (10-32x.62) FEED ADJ BLK	82
2		3-21000-4	SCR, SKT CAP (10-32x.38) SG ADJ BLK	81
REF		3-21000-4	SCR, SKT CAP (10-32x.38) PIVOT BLOCK	80
REF		455755-1	GUARD ASSY	79
1		1-465184-0	LUBRICATOR ASSY	78
REF		22014-1	OIL, LUBRICATING	77
				76
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				70
2		690603-1	SPRING, ASSIST	69
2		23030-1	SCR, SKT CAP (6-32x.25) CP DISC	68
REF		458109-1	WASHER, SPECIAL	67
REF		690517-1	SPACER	66
REF		22594-8	NUT, HEX	65
REF		240628-1	PLATE, ADJUSTMENT	64
REF		240626-1	SHAFT, PIVOT	63
REF		240633-1	BUSHING	62
REF		455680-1	LEVER, INTERMEDIATE	61
REF		240629-1	BLOCK, PIVOT	60
REF		240632-2	SCREW, ADJUSTMENT FEED ROD	59
REF		240659-3	PIN, CAM ROLLER	58
REF		240658-1	ROLLER, CAM	57
REF		454398-2	ROD, FEED	56
REF		454178-1	GUIDE, FEED ROD	55
				54
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CRIMPING DATA				APPLICATOR WILL APPLY	
PAD LTR	CRIMP HEIGHT	WIRE SIZE	WIRE STRIP LENGTH	170377-1	
A	.026	26			
B	.024	28			
C	.023	30			
D	NOT USED				
CRIMP SIZE	TYPE	FEED	APPL INST		
WIRE .042	F	.256	AI 8040		
INSUL .062	0				
WIRE RANGE	INSULATION RANGE	MACHINE NO			
26-30	.039-.055	-			
REMARKS					
AMPOMATOR POST FEED					

SET UP GAGE	10-1	458637-1	L1409	AMP INCORPORATED
DR	3/7/81	APP	3-8-81	Harrisburg, Pa.
P. MATIAS		B. WOLFE		
CHK	3-8-81	REL	10/5/84	
A. CHECKER		B. MORGAN		
LOC. A.				NO. 567402-1
REV. B.				

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