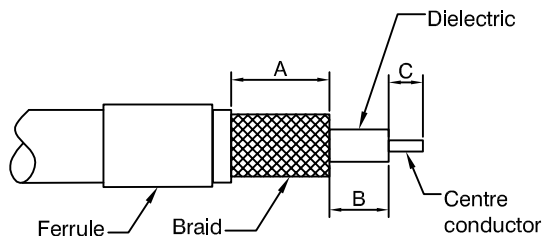


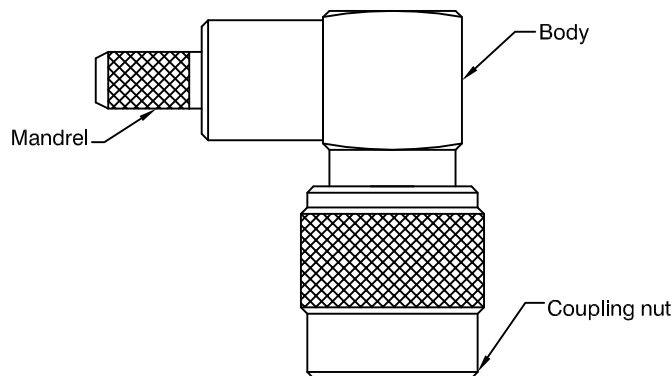
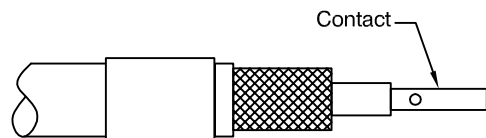
Assembly Instructions

1) Slide the ferrule onto the cable. Strip the cable to the dimensions shown. Take care not to nick the centre conductor or braid.

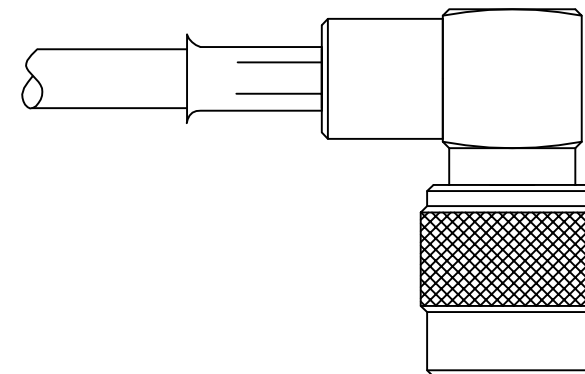
A = 8mm
B = 3mm
C = 2.5mm



2) Solder the contact onto the centre conductor.



3) Insert the contact into the body and ensure the contact captivates. Make sure that the braid is on the outside of the mandrel. Slide the ferrule over the braid until the ferrule butts up against the body. Crimp the ferrule using the correct tool for the connector.



2050 and 2051 removed	SN	2	01 May 03
First Issue	SN	1	26 Sept 01
DESCRIPTION OF REVISION	APPVD	ISS	DATE



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T: +44 (0) 1245 342060
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SCALE: Not To Scale

DIMENSIONS: mm

TOLERANCES:
± 0.2mm unless
otherwise stated

DRAWN BY:

S Nash

CHECKED BY:

P Couzens

APPROVED BY:

P Couzens

DATE:

01 May 03

TITLE:

Stripping and Assembly
Instructions for TNC Crimp
Right angle Plug.

PART NUMBER:

VAIT2101

PAGE: 1 of 1