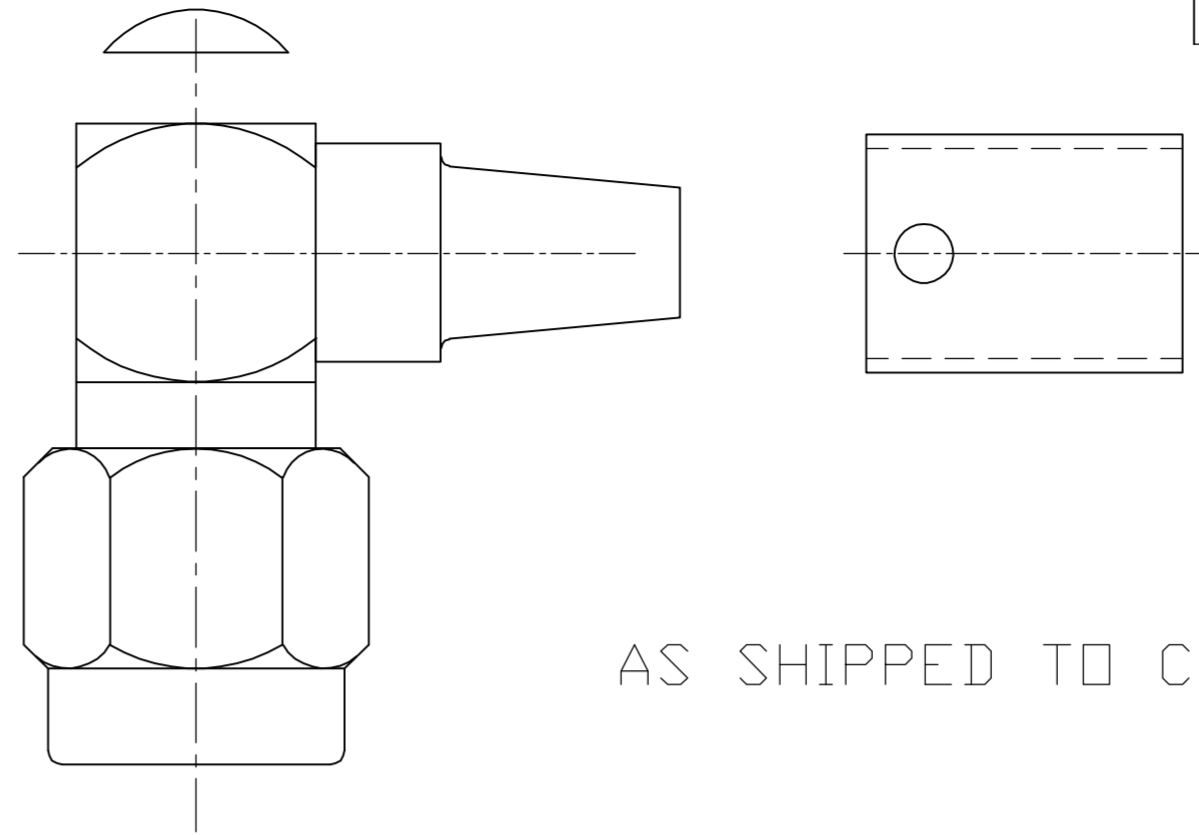


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LOC	DIST	REVISIONS					
DF	X0	P	LTR	DESCRIPTION	DATE	DWN	APVD
		A		REV PER OH14-0775-04	9-7-05	CT	FB

COMPONENT	MATERIAL	FINISH
COUPLING NUT	STAINLESS STEEL PER ASTM-A-484 OR ASTM-A-582 TYPE 303	PASSIVATED PER ASTM-A-380
DIELECTRIC	PTFE FLUOROCARBON PER ASTM-D-1457	
CENTER CONTACT	BRASS PER ASTM-B-16 HALF HARD	GOLD PLATED PER ASTM-B-488
HOUSING CAP	STAINLESS STEEL PER ASTM-A-484 OR ASTM-A-582 TYPE 303	GOLD PLATED PER ASTM-B-488
GASKET	SILICONE RUBBER PER ZZ-R-765	
FERRULE	COPPER OR BRASS ALLOY, ROCKWELL F65 MAX	GOLD PLATED PER ASTM-B-488
RETAINING RING	BERYLLIUM COPPER PER ASTM-B-194 ALLOY C17200, CONDITION H	



AS SHIPPED TO CUSTOMER

ENVIRONMENTAL

TEMPERATURE RATING: -65°C TO +165°C

VIBRATION: MIL-STD-202, METHOD 204, CONDITION D

SHOCK: MIL-STD-202, METHOD 213, CONDITION 1

MOISTURE RESISTANCE: MIL-STD-202, METHOD 106

CORROSION: MIL-STD-202, METHOD 101, CONDITION B. 5% SALT SPRAY

THERMAL SHOCK: MIL-STD-202, METHOD 107, CONDITION B EXCEPT HIGH TEMP 85°C

MECHANICAL

INTERFACE DIMENSIONS: MIL-STD-348A FIG. 310.1

RECOMMENDED MATING TORQUE: 7-10 IN-LBS

FORCE TO ENGAGE & DISENGAGE (IN-LBS MAX): 2.0

WEIGHT (GRAMS): TBD

MATING CHARACTERISTICS: INSERTION (MAX LBS) N/A  
WITHDRAWAL (MIN OZ): N/A

CABLE RETENTION: AXIAL FORCE (LBS) 40 MIN  
TORQUE (IN-OZ): N/A

CENTER CONTACT CAPTIVATION: AXIAL (LBS): 6.0  
RADIAL (IN-OZ): N/A

ELECTRICAL

NORMAL IMPEDANCE (OHMS): 50

FREQUENCY RANGE (GHz): DC TO 12.4

VOLT RATING @ SEA LEVEL (VRMS MAX): 335

VSWR: 1.15+0.02f(GHz)

INSERTION LOSS: (dB MAX): .06 √f(GHz)

RF LEAKAGE (dB MIN): -60 @ 2-3 GHz

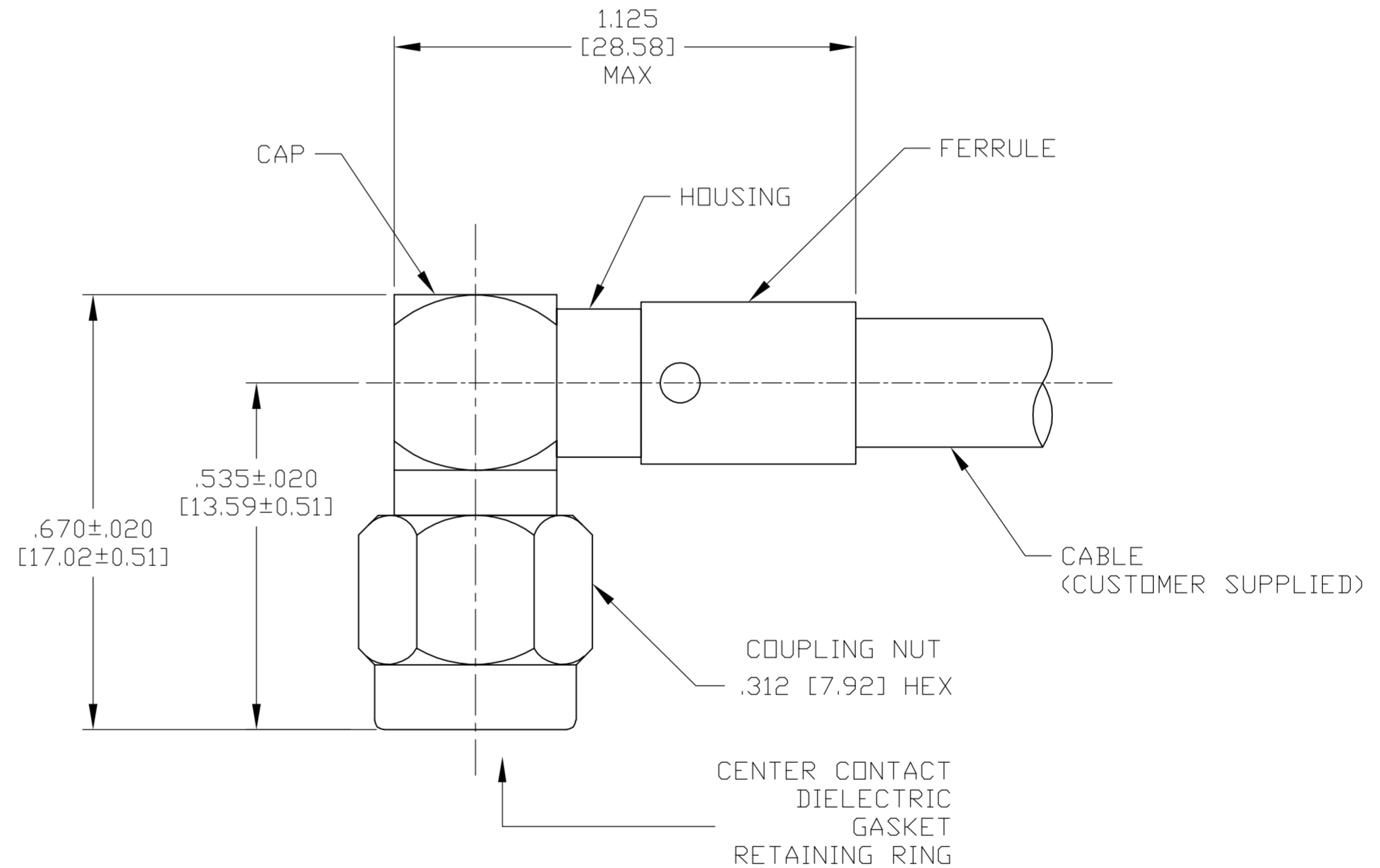
CORONA 70,000 FT (VRMS MIN): 250

DIELECTRIC WITHSTANDING VOLTAGE (VRMS MIN) AT SEA LEVEL: 1000

I.R. (MEGOHMS MIN): 5,000

RF HIGH POTENTIAL AT SEA LEVEL (VRMS MIN @ 5 MHz): 670

CONTACT RESISTANCE (MILLIOHMS MAX):  
 CENTER CONTACT: 4.0  
 OUTER CONTACT: 2.0  
 CABLE TO HOUSING: 0.5



ASSEMBLED VIEW

DESIGNED TO USE RG-58, RG-142, RG-223
CABLE ENTRY DIAMETER MIN
HOUSING: .120 [3.05]
CONTACT SLOT: .041 [1.04]
FERRULE: .216 [5.48]

THIS DRAWING IS A CONTROLLED DOCUMENT.	
DIMENSIONS: INCHES [mm]	TOLERANCES UNLESS OTHERWISE SPECIFIED:
0 PLC ± -	1 PLC ± -
2 PLC ± -	3 PLC ± .005 [0.13]
4 PLC ± -	ANGLES ± -
MATERIAL SEE TABLE	FINISH SEE TABLE

DWN J. KAISER 9/24/02		1052184-1	
CHK J.LIPPERT 10-18-02		PART NO.	
APVD J.LIPPERT 10-18-02		AMP Tyco Electronics Corporation Harrisburg, Pa 17105-3608	
PRODUCT SPEC		NAME SMA RIGHT ANGLE CABLE PLUG-SOLDER ATTACHMENT (M39012/56-3109) CAT A	
APPLICATION SPEC		SIZE	RESTRICTED TO
408-4931		A2	-
WEIGHT TBD		CAGE CODE	DRAWING NO
CUSTOMER DRAWING		00779	1052184
SCALE 5:1		SHEET 1 OF 1	REV A