

AMP 2553
APPLICATOR PARTS LIST

TYPE
SIDELINE RING

OPEN
"U"
AMP INCORPORATED
HARRISBURG, PENNA.

CHECK TYPE
1 2 3

NO.	DESCRIPTION	QTY	PART NO.	NO.	DESCRIPTION	REQ.	PART NO.	CRIMP HEIGHT				TERMINALS	
1	RAM	1	471912	43	BASE CASTING	1	570238		U	P.G.	D.G.	N.B.	"U"
2	WIRE CRIMPER	1	453946-3	44				COMM.					41341
3	INS. CRIMPER	1		45				12	.121				41356
4	WIRE ANVIL	1	472461-2	46	FRONT STRIP GUIDE	1	462560-1	10	.133				42555
5	INS. ANVIL	1		47	REAR STRIP GUIDE	1	462559-1						42890
6	ADJUSTMENT BLOCK	2		48									60286
7	HOLDER - ANVIL	1	378824	49				WIRE RANGE		12-10			
8				50	PLATE, ID	1	452373-1	INS. RANGE					
9	CRIMPER COVER PLATE	1		51	SCR, DRIVE ID	3	21017-6	FEED		.593			
10	ANVIL COVER PLATE	1		52				ASS'Y. DRAW.		673295-D			
11	SHEAR BLADE MOUNT	1	378218	53				ALIGN. GAGE		9-472256			
12	SHEAR BLADE	1	377191	54				PRESS ASS'Y.		1-471273-3			
13	FRONT SHEAR PLATE	1	472107-6	55				CRIMP TYPE MECH FEED					
14	REAR SHEAR PLATE	1	377160	56				CROSS					
15	BASE PLATE	1	472136	57				CONFINED					
16	SPACER	3	371173	58				COMBINATION					
17	BASE BLOCK	1	472137	59				"F"		210 ✓			
18	STRIP GUIDE PLATE	1	462524-1	60				TERMINAL TYPE					
19	DRAG SKATE	1	692734-2	61				P.I.D.G.					
20	DRAG HANDLE	1	389112-5	62				PLASTI-GRIP		P			
21	DRAG STUD	2	354045-1	63				DIAMOND-GRIP		D			
22	DRAG SPRINGS	2	1-23847-1	64				NYLO-BOND		N			
23	DRAG ADJ. SCR.	2	372997	65	TENSION ADJ. PLATE	1	374999	FLANGED		F			
24	LATCH MOUNT			66				OPEN "U"		U ✓			
25	LATCH LIFT			67				NOTES:					
26	LATCH SCREW			68				TERM APPL SPEC 114-2084					
27	LATCH SPRING			69				■ DENOTES WEARING PARTS					
28	ALIGNMENT SPRING			70				PURCHASE REPLACEMENTS					
29	TERMINAL GUIDE			71				EXPLODED					
30	FEED FINGER	1	388477	72				VIEWS A-6005-5 A-6005-6					
31	RAISING TIP			73				SERIAL NO. DATE SHIPPED DESIGNED					
32	FEED FINGER SPACER			74				CUSTOMER CHECKED					
33	ADJUSTABLE PIN HOLDER			75				APPROVED					
34	FEED PIN	1	386447-1					APPLICATOR NUMBER F 671643-2 SHEET 1 OF 2					
35	FRONT GUARD	1	458135-2					FOR DETAILS OF ITEM NO. SEE SHEET 3 OF 3					
36	STRIPPER		377273					REV. REVISION RECORD DATE BY E.C.N.					
37	WIRE STOP ASSEMBLY	1	472322					A REV PER ECN 9-20-76 LE/TOR R1811					
38	MICRO-SW TRIP ASS'Y.		471902					B REVISE CRIMP HTS 10/9/78 LE/TOR R2708					
39	ELEC. CONTACT PRESS TRIP		472323					C ITEM#2-3 WAS -1 2-7-79 KS/DM R2859					
40								D ITEM#20 PIN 389112-5 WAS PLAIN 3-21-79 KS/DM R2929					
41	TERMINAL GUIDE SPACER							E ECN A-395892 9-92 MB/B					
42								F ECN 0150-1207-04 9-04 MB/B					

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10-9-75
RBennett
10/24/75
KMiller

APPLICATOR PARTS LIST (BOLT, NUT, SCREW, WASHER etc.)

NO.	DESCRIPTION	SIZE	LGTH.	REQ.	PART NO.	NO.	DESCRIPTION	SIZE	LGTH.	REQ.	PART NO.
100	SCREW SET S/L RAM PIN TO RAM 1	1/4-20	1/2	1	2-21549-3						
101	SCREW, SOC. HD. CAP BASE PLATE (15) TO BASE BLK (17)	1/4-20	5/8	3	21001-3	115	SCREW, SOC. HD. CAP CRIMPER (2) TO RAM (1)	1/4-20	1	2	21001-6
102	SCREW, SOC. HD. CAP STRIP GUIDE PLATE (18) TO BASE BLK (17)	1/4-20	5/8	2	21001-3	116	SCREW, SOC. HD. CAP	8-32	5/16	1	7-21000-4
103	SCREW, SOC. HD. CAP FRT. & REAR SHEAR PLATE (13 & 14) TO BASE BLK (17)	10-32	1/2	4	3-21000-5	117	WASHER, FLAT TENSION ADJ. PL. (65) TO FEED FINGER (30)	8 I.D.	~	1	21055-6
104	SCREW, SOC. HD. CAP	8-32	5/8	4	2-21000-8	118	SCREW, SOC. HD. CAP WIRE STOP ASSY. (37) TO BASE BLK (17)	10-32	1 1/4	2	4-21000-0
105	WASHER, FLAT FRT. & REAR STRIP GUIDE (46 & 47) TO STRIP GUIDE (18)	8 I.D.	~	4	21055-6	119	SCREW, SET (CUP PT.)	5-40	3/8	1	9-21006-1
106	NUT, HEX DRAG ADJ. SCR (23)	10-32	~	2	21018-7	120	NUT, HEX. FEED FINGER TIP (34) TO FEED FINGER (30)	5-40	~	1	1-21018-2
107	SCREW, SOC. HD. CAP DRAG SKATE (19) TO DRAG HANDLE (20)	6-32	1/4	2	1-21000-8	APPLICATOR ONLY TO INCLUDE					
108	NUT, HEX. S/L DRAG STUDS (21)	1/4-20	~	2	21022-4						
109	SCREW, SOC. HD. CAP ANVIL HOLDER (7) TO BASE BLOCK (17)	10-32	7/8	2	3-21000-8						
110	SCREW, SOC. HD. CAP ANVIL (4) TO ANVIL HOLDER (7)	10-32	1/2	1	3-21000-5	NOTES: 41341					
111	SCREW, SOC. HD. CAP BLADE (12) TO BLADE MT. (11)	6-32	1/2	2	2-21000-0						
112	SCREW, SOC. HD. CAP BLADE MT. (11) TO RAM (1)	8-32	1/2	1	2-21000-7						
113	SCREW, HEX. HD	3/8-16	1 1/4	3	3-21015-2						
114	WASHER BASE PLATE (15) TO BASE CASTING (43)	3/8 I.D.	~	3	371178						

REV.	APPLICATOR PART LIST	SHEET
F	671643-2	2 OF 2