

ATLANTIC VERSION TERMINATOR INTERFACE ADAPTER	PART NUMBER	REVISION	DESCRIPTION	FEED TYPE	
	2266604-1	A	FINE CRIMP HEIGHT ADJUST	MECHANICAL	OBSOLETE
	2266604-2	A	FINE CRIMP HEIGHT ADJUST	PNEUMATIC	OBSOLETE
	2266604-5	A	FINE CRIMP HEIGHT ADJUST	SERVO LATCH PLATE	OBSOLETE
	2266604-6	A	NON-CRIMP HEIGHT ADJUST	SERVO LATCH PLATE	OBSOLETE
	2266604-7	A	FINE CRIMP HEIGHT ADJUST	NONE	OBSOLETE
	7-2266604-7	A	CRIMP TOOLING KIT	-	

APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	1.60 mm [.063]	F
INSUL	2.30 mm [.091]	F

APPLICATOR INSTRUCTIONS
408-10389

TERMINAL DATA: Molex TERMINAL		Molex CRIMP SPECIFICATION	
TERMINAL NAME: Terminal, MiniFit			
WIRE STRIP LENGTH		INSULATION DIAMETER RANGE	
3.00-3.50 mm [.118-.138 IN]		Ø1.90-2.30 mm [.075-.091 IN]	
TERMINAL APPLICATION SPECIFICATION	63901-5600 Rev D		

TERMINALS APPLIED			
TE TERMINAL	Molex TERMINAL	TE TERMINAL	Molex TERMINAL
286603-1	39-00-0038	2-286603-7	44485-1211
286603-2	39-00-0055	2-286603-8	44485-1311
286603-3	39-00-0207	2-286603-9	44485-1411
286603-4	39-00-0163	286611-1	39-00-0040
286603-5	39-00-0059	286611-2	39-00-0061
286603-6	39-00-0153	286611-3	39-00-0053
286603-7	39-00-0181	286611-4	39-00-0120
286603-8	39-00-0213	286611-5	39-00-0126
1-286603-1	39-00-0114	286611-6	39-00-0219
1-286603-2	39-00-0428	286611-8	39-00-0411
1-286603-3	39-00-0419	286611-9	39-00-0430
1-286603-4	39-00-0425	1-286611-1	39-00-0121
1-286603-5	39-00-0436	1-286611-2	39-00-0420
1-286603-6	39-00-0440	1-286611-3	39-00-0437
1-286603-7	39-00-0073	1-286611-4	39-00-0426
1-286603-8	39-00-0108	1-286611-6	39-00-0075
1-286603-9	39-00-0169	1-286611-7	39-00-0427
2-286603-0	39-00-0175	1-286611-8	40-13-0853
2-286603-1	39-00-0194	2-286611-0	30490-1002
2-286603-2	39-00-0200	2-286611-1	30490-2002
2-286603-3	39-00-0405	2-286611-2	40-01-0853
2-286603-4	39-00-0407	2-286611-3	98-00-0174
2-286603-5	39-00-0410	2-286611-4	30490-0002
2-286603-6	40-13-0851		

WIRE SIZE	CRIMP HEIGHT mm [INCH]	CRIMP HEIGHT REFERENCE SETTING
18 AWG or 0.80mm ²	1.02+/-0.05 [.040+/-0.002]	6.7
20 AWG or 0.50mm ²	0.995+/-0.045 [.039+/-0.002]	6.8
22 AWG or 0.35mm ²	0.895+/-0.045 [.035+/-0.002]	7.8
24 AWG or 0.20mm ²	0.83+/-0.04 [.033+/-0.002]	8.4

- RECOMMENDED SPARE PARTS
- GREASE BEARING SURFACES LIGHTLY
- LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
- APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER:
MECHANICAL FEED WITH "SMART APPLICATOR" CONVERSION: 8-2266604-4
PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2266604-4
SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2266604-5
SERVO FEED WITH "NON-CRIMP HEIGHT ADJUST": 8-2266604-6
- ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.
- APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEM 62 & 180. APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEM 242. FOR -6 ONLY APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEM 27.
- GREASE THREADS, GROOVE AND O-RING ON ITEMS 35 & 252.
- MAGNET, ITEM 166 MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.

TERMINAL DATA: Molex TERMINAL		Molex CRIMP SPECIFICATION	
TERMINAL NAME: Terminal, MiniFit			
WIRE STRIP LENGTH		INSULATION DIAMETER RANGE	
3.00-3.50 mm [.118-.138 IN]		Ø1.90-2.30 mm [.075-.091 IN]	
TERMINAL APPLICATION SPECIFICATION	63901-5600 Rev D		

TERMINALS APPLIED			
TE TERMINAL	Molex TERMINAL	TE TERMINAL	Molex TERMINAL
286603-9	44476-1111	2113022-7	46012-1141
2-286603-7	44476-1211	2113022-8	46012-1211
286611-7	44478-1111	2113022-9	46012-1241
1-286611-9	44478-1211	1-2113022-0	46083-1121
2113022-1	45750-1211	1-2113022-1	46083-1211
2113022-2	45750-1111	1-2113022-2	46083-1221
2113022-3	46012-1111	1-2113022-3	46134-1111
2113022-4	46018-1541	1-2113022-4	46134-1121
2113022-5	46083-1111	1-2113022-5	46134-1211
2113022-6	46098-1541	1-2113022-6	46134-1221

WIRE SIZE	CRIMP HEIGHT mm [INCH]	CRIMP HEIGHT REFERENCE SETTING
18 AWG or 0.80mm ²	1.02+/-0.05 [.040+/-0.002]	6.7
20 AWG or 0.50mm ²	0.995+/-0.045 [.039+/-0.002]	6.8

***WARNING**
ON INSTALLATION, SET WIRE DISC, ITEM 40 TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MINIMUM REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.

- CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
- SPARE FEED CAM STORAGE LOCATION REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.
- TO CONVERT THE APPLICATOR TO A NON-CARRIER CUTTING STYLE, REMOVE ITEM 13 AND ATTACH TO THE LOCATION ON THE BACK SIDE OF THE HOUSING. REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION
- WHEN ASSEMBLING A NON CRIMP HEIGHT ADJUST APPLICATOR (-6) USE SHIMS FROM ITEM 260 TO ACHIEVE A NOMINAL SHIM HEIGHT OF 4.78.
- THIS APPLICATOR IS SPECIFIC FOR USE IN A STRIPPER SEAL TERMINATING UNIT.
- CUT TO LENGTH AT ASSEMBLY

-77	-7	-6	-5	-2	-1	PART NO	DESCRIPTION	ITEM NO
-	-	1	-	-	-	2119957-2	APPLICATOR SHIM PACK	260
-	1	-	1	1	1	8-21084-0	O-RING, .676 ID, .070 DIA. MAT.	252
-	-	-	-	1	-	2119640-1	PUSH ROD, AIR FEED	250
-	-	-	-	1	-	2079988-1	BUSHING, LCH5-12, MISUMI	249
-	-	-	-	1	-	2119641-1	FEED CAM, AIR FEED	248
-	1	-	1	1	1	2119798-1	DETENT PIN	247
-	1	-	1	1	1	1-22279-3	SPRING, COMPRESSION	246
-	-	1	-	-	-	2119758-1	RAM, AMP STYLE, SIDE FEED, NON-ADJ.	245

ATLANTIC VERSION
Shown on sheets 1 of 4 & 2 of 4
(Pacific version shown on sheets 3 of 4 & 4 of 4)

SET UP GAUGE	LOC	DIST	REVISIONS					
2119599-1	A	66	#	LYR	DESCRIPTION	DATE	OWN	APVD
			A		RELEASED	10FEB2015	BW	GB
			A1		ECR-16-000371	11JAN2016	JH	CT
			A2		ECR-18-012063	01AUG2018	LG	TE

-	1	1	1	1	1	2119082-3	CAM, SNAIL, INSULATION ADJUSTMENT	244
-	1	1	1	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243
6	-	1	1	1	1	2119083-1	RETAINER, INSULATION DIAL	242
-	1	1	1	1	1	7-18023-7	SCR, SKT HD CAP M3 X 4.0	241
-	-	2	2	-	-	2168400-6	SHCS, LOW HEAD, RoHS, M5 X 16	240
-	-	-	-	-	1	2119580-1	MECHANICAL FEED ASSEMBLY	239
-	-	-	-	1	-	2063440-1	AIR FEED MODULE	238
-	-	1	1	-	-	2119740-2	TAG, IDENTIFICATION	213
-	-	1	1	-	-	1901094-3	SPACER, FEEDER	198
6	-	1	1	1	1	1-1752354-9	STANDOFF, HOLD-DOWN	180
-	1	1	1	1	1	993111-1	PIN, SLOTTED SPRING 3.0 X 20.0	177
-	1	1	1	1	1	5-22280-0	SPRING, COMPRESSION	176
-	1	1	1	1	1	1752353-3	GUIDE PIN, HOLDDOWN	175
-	1	1	1	1	1	1901680-2	GUIDE PIN, HOLDDOWN	174
-	-	-	-	2	-	21045-3	RING, RETAIN, EXTERN, 3/16 CRESCENT	172
-	1	1	1	1	1	994969-1	MAGNET, RARE EARTH HIGH ENERGY	166
-	REF	REF	REF	REF	REF	994970-2	COUNTER, MAGNETIC	164
-	-	-	-	1	-	240638-1	SPRING, FEED FINGER	163
-	-	-	-	1	-	3-23627-7	PIN, RETAIN, GRVD, 3/16 X .854	137
-	-	-	-	1	-	2119799-1	HOLDER, FEED FINGER, AF	136
-	-	REF	REF	-	-	SEE NOTE 4	MEMORY CHIP, PROGRAMMED	135
-	-	1	1	-	-	1633743-1	SERVO FEED LATCH ASM	133
-	-	REF	REF	-	-	2119944-1	FEED FINGER ASSEMBLY, SF	117
-	1	1	1	1	1	455888-7	SPACER, CRIMPER	82
-	1	1	1	1	1	2119956-1	DOCUMENTATION PACKAGE	71
-	1	1	1	1	1	2119791-9	DEPRESSOR, WIRE	70
-	1	1	1	1	1	2119943-1	WASHER, SPACER	69
-	1	-	-	1	1	2119740-1	TAG, IDENTIFICATION	67
-	2	2	2	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	66
-	1	-	1	1	1	2119793-1	LIMITER, ADJUSTMENT BOLT	63
6	-	3	-	3	3	992763-5	SCR, SET, SOC, CONE PNT, M3 X 4.0	62
-	1	1	1	1	1	2079383-4	SCR, BHSC, RoHS (M4 X 8)	60
-	-	-	-	1	1	5-18022-5	SCR, HEX HD CAP, M4 X 6.0	59
-	-	-	-	1	1	1338685-1	PAWL, FEED	56
7	-	4	4	4	4	2168400-1	SHCS, LOW HEAD, RoHS, M4 X 12	54
-	2	2	2	2	2	2168083-8	SCR, SKT HD CAP, RoHS, M4 X 16	53
-	1	1	1	1	1	5018030-1	NUT, HEX, REG, RoHS, M3	52
-	1	1	1	1	1	811242-5	BUMPER, HOLD DOWN	51
-	1	1	1	1	1	690753-2	SPACER, TONKER	50
-	-	-	-	1	2	18023-9	SCR, SKT HD CAP M4 X 6.0	49
-	-	-	-	-	1	2119652-1	FEED CAM, PRE FEED	48
-	-	-	-	-	1	2119653-1	FEED CAM, POST FEED	47
-	1	1	1	1	1	2-2119656-1	APPLICATOR BASIC ASSEMBLY, SF	46
-	1	1	1	1	1	4-1722335-3	STRIPPER, SIDE FEED	45
-	1	-	1	1	1	2119370-1	RAM, AMP STYLE, SIDE FEED	44
-	1	1	1	1	1	1-5018030-0	NUT, HEX, REG, RoHS, M3.5	43
-	1	1	1	1	1	2079383-7	SCR, BHSC, RoHS (M8 X 25)	41
-	1	-	1	1	1	2119645-1	DISC, NUMBERED FA WIRE ADJUSTMENT	40
-	1	-	1	1	1	2119957-1	APPLICATOR SHIM PACK	39
-	1	1	1	1	1	2119644-1	RAM WASHER, PRECISION	38
6	-	1	1	1	1	2119085-1	FA HEAD, ATLANTIC STYLE	37
-	1	-	1	1	1	2119092-1	BOLT, ADJUSTMENT	35
-	1	1	1	1	1	1752356-9	SUPPORT, TERMINAL	34
-	2	2	2	2	2	2079383-5	SCR, BHSC, RoHS (M4 X 20)	33
-	1	1	1	1	1	2161328-1	HEX HEAD, FLANGED, M5 X 8mm LONG	32
-	1	1	1	1	1	1320908-3	SPACER, STRIP GUIDE	30
-	1	1	1	1	1	2119959-1	ASSEMBLY, STRIP GUIDE	29
-	1	1	1	1	1	455888-5	SPACER, CRIMPER	28
-	1	1	1	1	1	1320928-2	STRIP GUIDE	24
-	1	1	1	1	1	1-18028-2	WASHER, FLAT, REG M4	20
7	-	1	1	1	1	2119806-1	INSERT, SHEAR	13
-	1	1	1	1	1	3-22280-3	SPRING, COMPRESSION	12
-	1	1	1	1	1	1-356885-4	STOP, SHEAR	11
7	-	1	1	1	1	2119805-1	SHEAR HOLDER, FRONT	10
7	-	1	1	1	1	1803095-1	FLOATING SHEAR, FRONT	9
7	-	1	1	1	1	7-1803054-1	ANVIL, COMBINATION	8
-	1	1	1	1	1	3-240641-0	SPACER	7
-	-	-	-	-	-	-	-	6
-	1	1	1	1	1	2119757-9	DEPRESSOR, SHEAR	5
-	1	1	1	1	1	2-238011-5	BLOCK, CRIMPER SPACER	4
7	-	1	1	1	1	9-2119582-9	CRIMPER, INSULATION F PREMIUM	3
-	1	1	1	1	1	455888-4	SPACER, CRIMPER	2
7	-	1	1	1	1	8-1633738-5	CRIMPER, WIRE	1

DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		APPROVED:	
mm	0 PLC	±		OWN	17DEC2014
	1 PLC	±		CHK	17DEC2014
	2 PLC	±		APVD	17DEC2014
	3 PLC	±		NAME	
	4 PLC	±			
	ANGLES	±	*		
MATERIAL	FINISH			PRODUCT SPEC	
				APPLICATION SPEC	
				WEIGHT	
				CUSTOMER DRAWING	

TE Connectivity
Harrisburg, PA 17105-3608

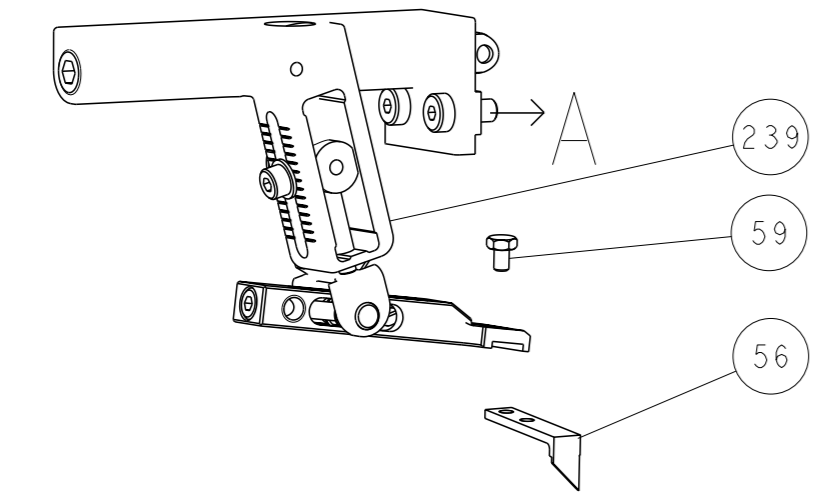
Ocean Side Feed
Applicator

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SCALE: 1:2 SHEET: 1 OF 4 REV: A2

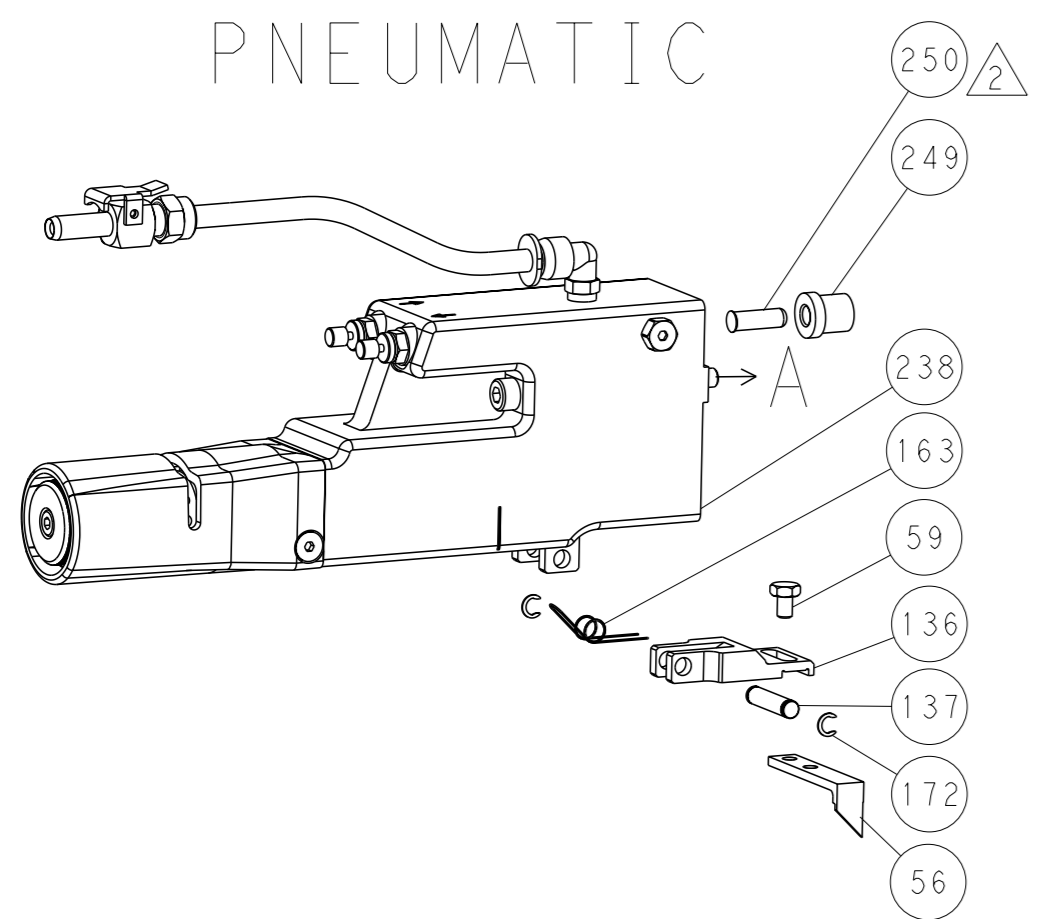
SHEETS 3 & 4 ARE NOT REQUIRED FOR ATLANTIC VERSION

LOC	DIST	REVISIONS			
A	66	REV	DATE	OWN	APVD
-	SEE SHEET 1	-	-	-	-

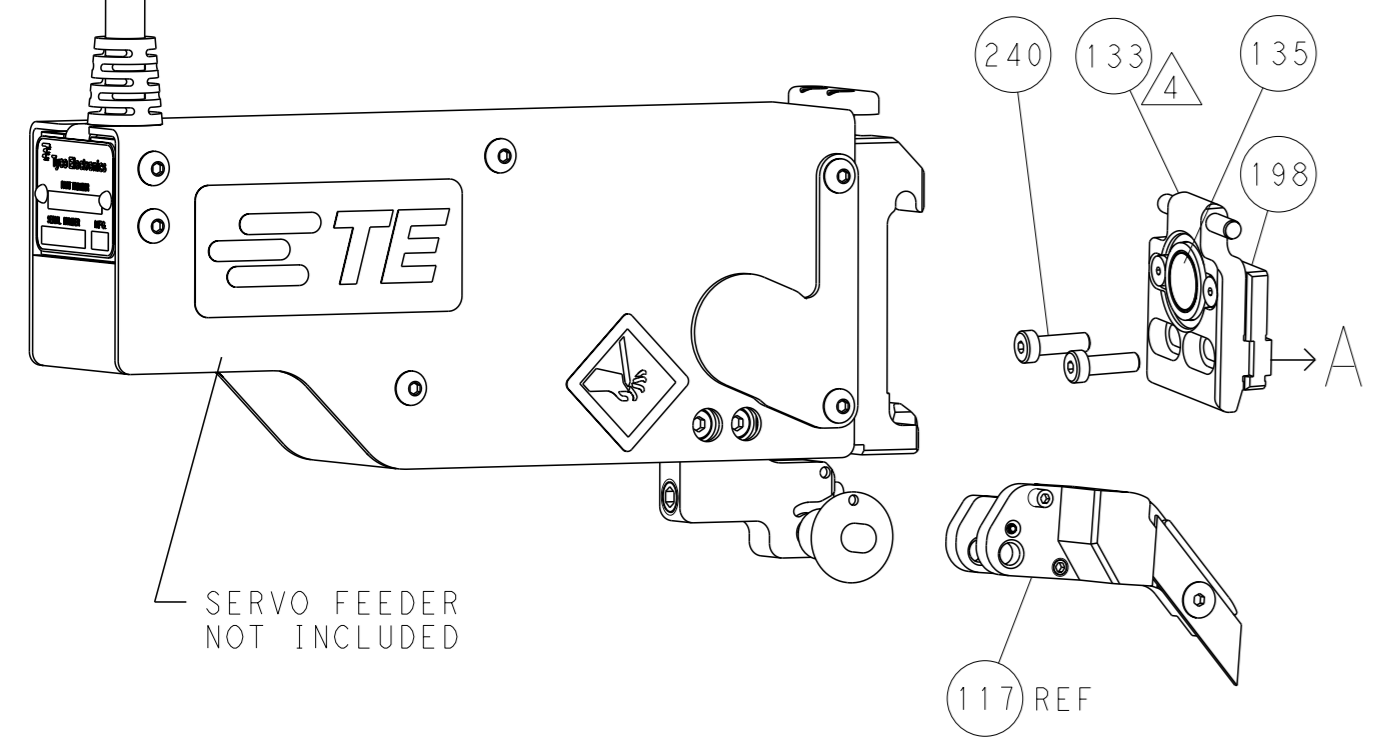
FEED TYPE MECHANICAL



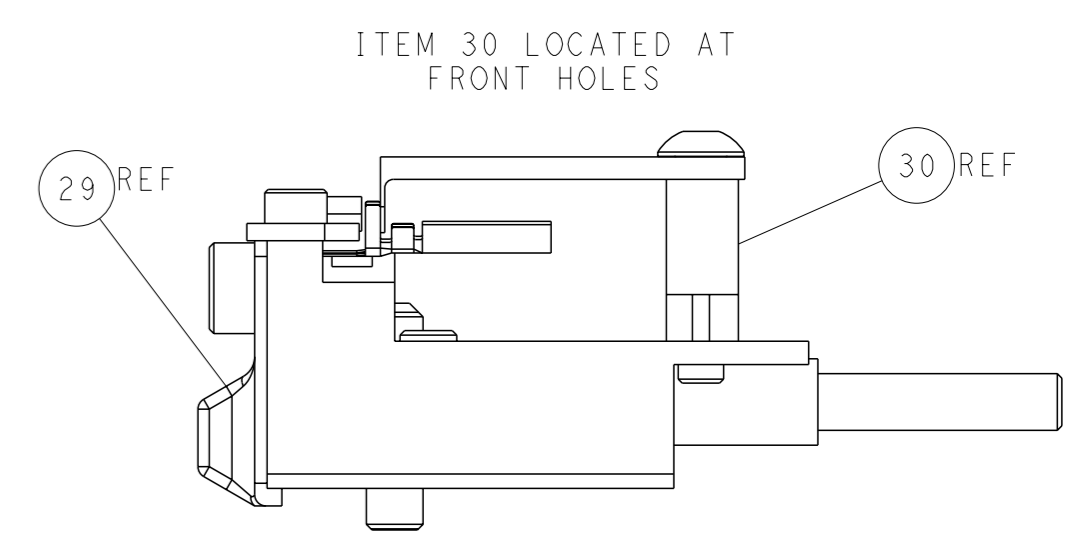
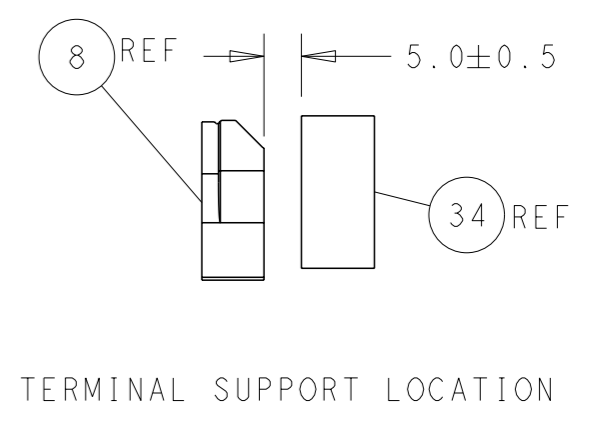
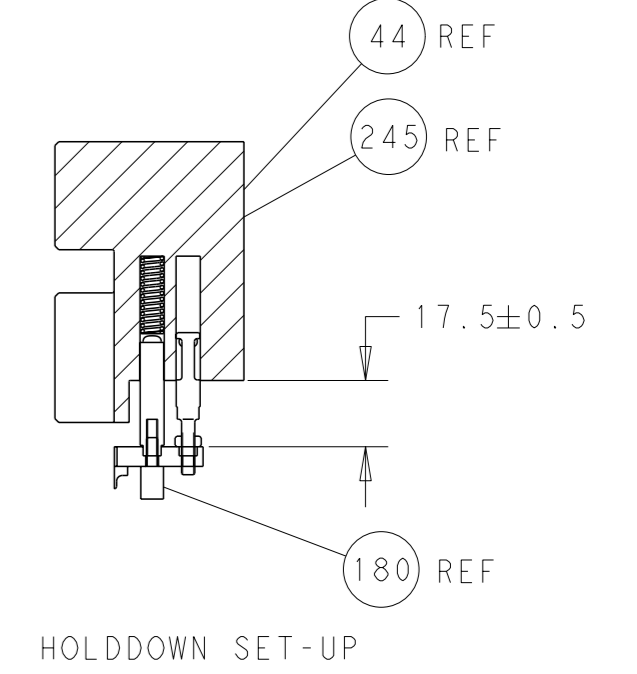
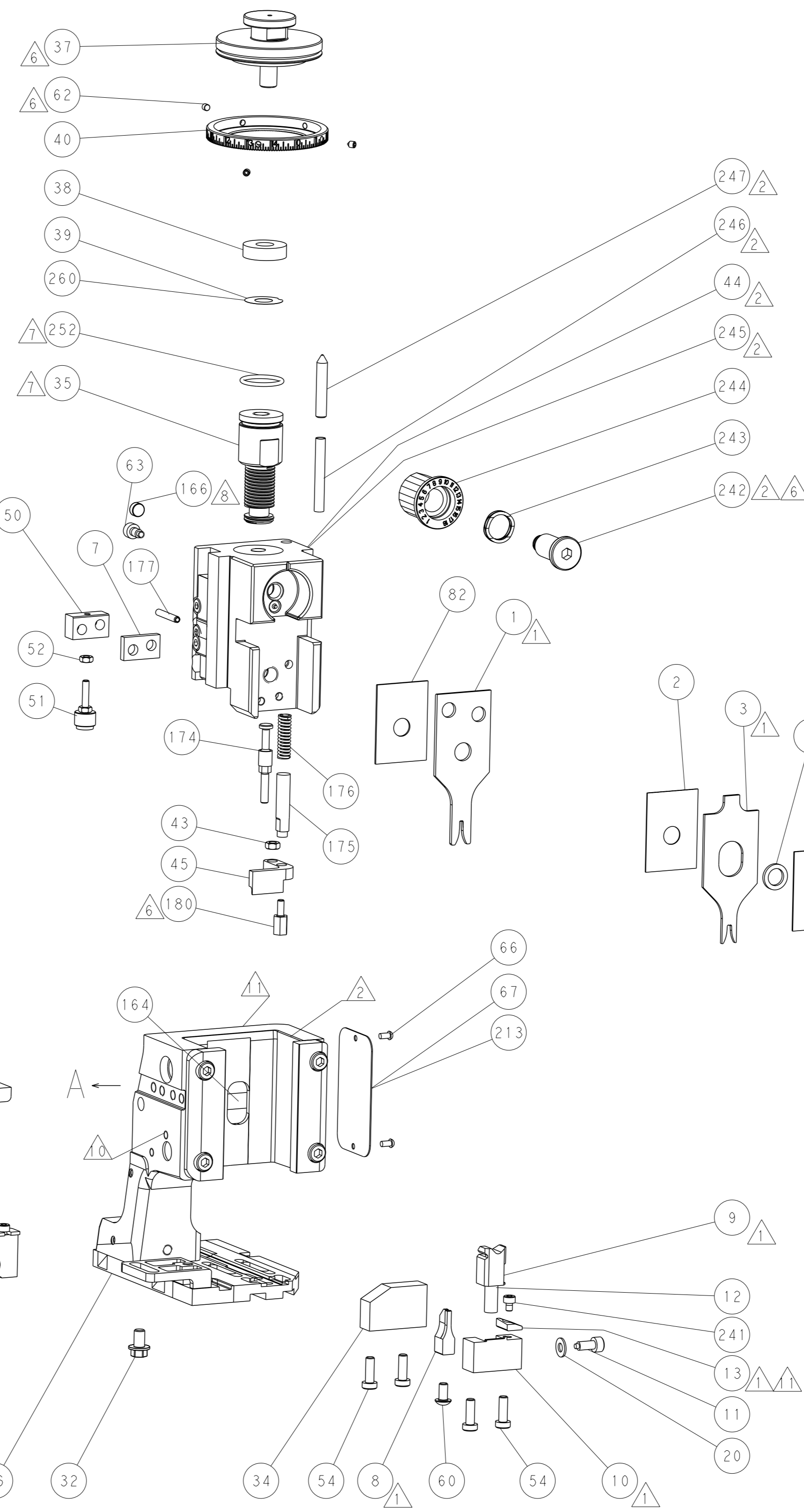
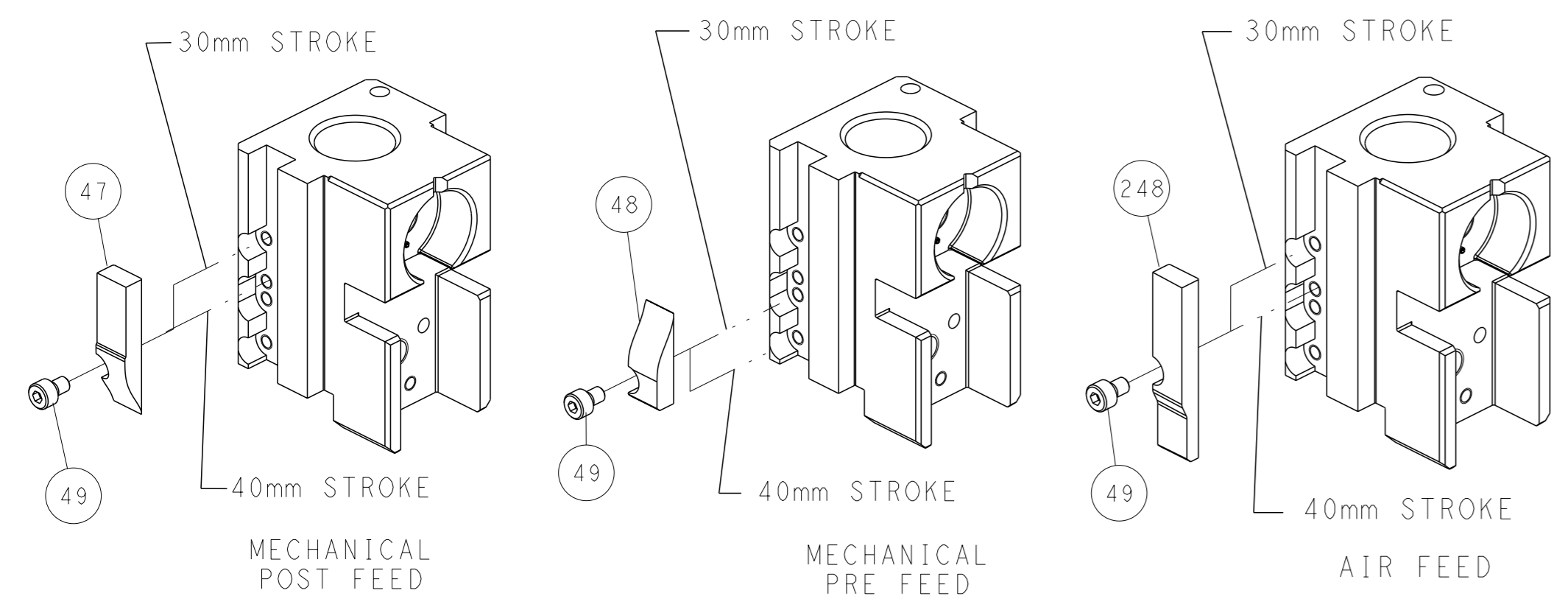
PNEUMATIC



SERVO LATCH PLATE



CAM POSITIONS



FEED TRACK POSITION GUIDE BY INSULATION BARREL

ATLANTIC VERSION
 Shown on sheets 1 of 4 & 2 of 4
 (Pacific version shown on sheets 3 of 4 & 4 of 4)

<small>THIS DRAWING IS A CONTROLLED DOCUMENT FOR TYCO ELECTRONICS CORPORATION. IT IS SUBJECT TO CHANGE AND THE CONTROLLER'S ENGINEERING DEPARTMENT SHOULD BE CONTACTED FOR THE LATEST REVISION.</small>		OWN: B. WEAVER CHK: G. BAILEY APVD: G. BAILEY PRODUCT SPEC: - APPLICATION SPEC: - WEIGHT: - CUSTOMER DRAWING: -	17DEC2014 17DEC2014 17DEC2014 NAME: Ocean Side Feed Applicator SIZE: A1 CAGE CODE: 00779 DRAWING NO: C=2266604 SCALE: 1:2 SHEET: 2 of 4 REV: A2	TE Connectivity Harrisburg, PA 17105-3608
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PACIFIC VERSION TERMINATOR INTERFACE ADAPTER	PART NUMBER	REVISION	DESCRIPTION	FEED TYPE	
	2-2266604-1	A	FINE CRIMP HEIGHT ADJUST	MECHANICAL	OBSOLETE
	2-2266604-2	A	FINE CRIMP HEIGHT ADJUST	PNEUMATIC	OBSOLETE
	2-2266604-5	A	FINE CRIMP HEIGHT ADJUST	SERVO LATCH PLATE	OBSOLETE
	2-2266604-7	A	FINE CRIMP HEIGHT ADJUST	NONE	OBSOLETE
	7-2266604-7	A	CRIMP TOOLING KIT	-	

APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	1.60 mm [.063]	F
INSUL	2.30 mm [.091]	F
APPLICATOR INSTRUCTIONS 408-10389		

TERMINAL DATA: Molex TERMINAL	Molex CRIMP SPECIFICATION
TERMINAL NAME: Terminal, MinFit	
WIRE STRIP LENGTH 3.00-3.50 mm [.118-.138 IN]	INSULATION DIAMETER RANGE Ø 1.90-2.30 mm [.075-.091 IN]
TERMINAL APPLICATION SPECIFICATION 63901-5600 Rev D	

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286603-1	39-00-0038	2-286603-7	44485-1211
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286603-4	39-00-0163	286611-1	39-00-0040
286603-5	39-00-0059	286611-2	39-00-0061
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286603-7	39-00-0181	286611-4	39-00-0120
286603-8	39-00-0213	286611-5	39-00-0126
1-286603-1	39-00-0114	286611-6	39-00-0219
1-286603-2	39-00-0428	286611-8	39-00-0411
1-286603-3	39-00-0419	286611-9	39-00-0430
1-286603-4	39-00-0425	1-286611-1	39-00-0121
1-286603-5	39-00-0436	1-286611-2	39-00-0420
1-286603-6	39-00-0440	1-286611-3	39-00-0437
1-286603-7	39-00-0073	1-286611-4	39-00-0426
1-286603-8	39-00-0108	1-286611-6	39-00-0075
1-286603-9	39-00-0169	1-286611-7	39-00-0427
2-286603-0	39-00-0175	1-286611-8	40-13-0853
2-286603-1	39-00-0194	2-286611-0	30490-1002
2-286603-2	39-00-0200	2-286611-1	30490-2002
2-286603-3	39-00-0405	2-286611-2	40-01-0853
2-286603-4	39-00-0407	2-286611-3	98-00-0174
2-286603-5	39-00-0410	2-286611-4	30490-0002
2-286603-6	40-13-0851		

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18 AWG or 0.80mm ²	1.02 +/- 0.05 [.040 +/- .002]	6.7
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22 AWG or 0.35mm ²	0.895 +/- 0.045 [.035 +/- .002]	7.8
24 AWG or 0.20mm ²	0.83 +/- 0.04 [.033 +/- .002]	8.4

- 1 RECOMMENDED SPARE PARTS
- 2 GREASE BEARING SURFACES LIGHTLY
- 3 LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
- 4 APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER:
MECHANICAL FEED WITH "SMART APPLICATOR" CONVERSION: 8-2266604-4
PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2266604-4
SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2266604-5
- 5 ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.
- 6 APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEM 62 & 180. APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEM 242.
- 7 GREASE THREADS, GROOVE AND O-RING ON ITEMS 139 & 152.
- 8 MAGNET MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.

TERMINAL DATA: Molex TERMINAL	Molex CRIMP SPECIFICATION
TERMINAL NAME: Terminal, MiniFit	
WIRE STRIP LENGTH 3.00-3.50 mm [.118-.138 IN]	INSULATION DIAMETER RANGE Ø 1.90-2.30 mm [.075-.091 IN]
TERMINAL APPLICATION SPECIFICATION 63901-5600 Rev D	

TE TERMINAL	Molex TERMINAL	TE TERMINAL	Molex TERMINAL
286603-9	44476-1111	2113022-7	46012-1141
2-286603-7	44476-1211	2113022-8	46012-1211
286611-7	44478-1111	2113022-9	46012-1241
1-286611-9	44478-1211	1-2113022-0	46083-1121
2113022-1	45750-1211	1-2113022-1	46083-1211
2113022-2	45750-1111	1-2113022-2	46083-1221
2113022-3	46012-1111	1-2113022-3	46134-1111
2113022-4	46018-1541	1-2113022-4	46134-1121
2113022-5	46083-1111	1-2113022-5	46134-1211
2113022-6	46098-1541	1-2113022-6	46134-1221

WIRE SIZE	CRIMP HEIGHT mm [INCH]	CRIMP HEIGHT REFERENCE SETTING
18 AWG or 0.80mm ²	1.02 +/- 0.05 [.040 +/- .002]	6.7
20 AWG or 0.50mm ²	0.995 +/- 0.045 [.039 +/- .002]	6.8

***WARNING**
ON INSTALLATION, SET WIRE DISC, ITEM 40 TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MINIMUM REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.

- 9 CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
- 10 SPARE FEED CAM STORAGE LOCATION REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.
- 11 TO CONVERT THE APPLICATOR TO A NON-CARRIER CUTTING STYLE, REMOVE ITEM 13 AND ATTACH TO THE LOCATION ON BACK SIDE OF THE HOUSING. REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.
12. THIS APPLICATOR IS SPECIFIC FOR USE IN A STRIPPER SEAL TERMINATING UNIT.
- 13 CUT TO LENGTH AT ASSEMBLY

-	1	1	1	1	2119782-1	FINE ADJUST HEAD ASM, PACIFIC STYLE	251
-	-	-	1	-	2119640-1	PUSH ROD, AIR FEED	250
-	-	-	1	-	2079988-1	BUSHING, LCH5-12, MISUMI	249
-	1	1	1	1	1-22279-3	SPRING, COMPRESSION	246
-	1	1	1	1	2119082-3	CAM, SNAIL, INSULATION ADJUSTMENT	244
-	1	1	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243
-77	-27	-25	-22	-21	PART NO	DESCRIPTION	ITEM NO

PACIFIC VERSION
Shown on sheets 3 of 4 & 4 of 4
(Atlantic version shown on sheets 1 of 4 & 2 of 4)

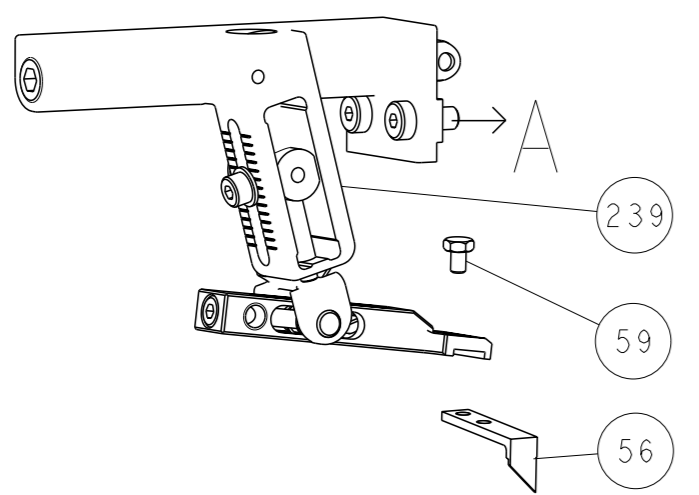
SET UP GAUGE	LOC	DIST	REVISIONS					
2119599-1	A	66	P	LYR	DESCRIPTION	DATE	OWN	APVD
			-	-	SEE SHEET 1	-	-	-

6	-	1	1	1	1	2119083-1	RETAINER, INSULATION DIAL	242
-	1	1	1	1	1	7-18023-7	SCR, SKT HD CAP M3 X 4.0	241
-	-	2	-	-	-	2168400-6	SHCS, LOW HEAD, RoHS, M5 X 16	240
-	-	-	-	1	-	2119580-1	MECHANICAL FEED ASSEMBLY	239
-	-	-	1	-	-	2063440-1	AIR FEED MODULE	238
-	-	1	-	-	-	2119740-2	TAG, IDENTIFICATION	213
6	-	1	1	1	1	1901094-3	SPACER, FEEDER	198
-	1	1	1	1	1	1-1752354-9	STANDOFF, HOLD-DOWN	180
-	1	1	1	1	1	993111-1	PIN, SLOTTED SPRING 3.0 X 20.0	177
-	1	1	1	1	1	5-22280-0	SPRING, COMPRESSION	176
-	1	1	1	1	1	1752353-3	GUIDE PIN, HOLDDOWN	175
-	1	1	1	1	1	1901680-2	GUIDE PIN, HOLDDOWN	174
-	-	-	2	-	-	21045-3	RING, RETAIN, EXTERN, 3/16 CRESCENT	172
-	1	1	1	1	1	994969-1	MAGNET, RARE EARTH HIGH ENERGY	166
-	REF	REF	REF	REF	-	994970-2	COUNTER, MAGNETIC	164
-	-	-	1	-	-	240638-1	SPRING, FEED FINGER	163
-	1	1	1	1	1	8-21084-1	O-RING, .801 ID, .070 DIA. MAT.	152
-	-	-	1	-	-	2119641-2	FEED CAM, AIR FEED	151
-	1	1	1	1	1	2119798-2	DETENT PIN	145
-	1	1	1	1	1	2079383-8	SCR, BHSC, RoHS (M4 X 16)	144
-	4	4	4	4	4	2168400-5	SHCS, LOW HEAD, RoHS, M4 X 20	143
-	-	-	-	1	-	2119653-2	FEED CAM, POST FEED	142
-	1	1	1	1	1	2-2119656-2	APPLICATOR BASIC ASSEMBLY, SF	141
-	1	1	1	1	1	2119650-1	RAM, ASIAN STYLE, SIDE FEED	140
-	1	1	1	1	1	2119092-2	BOLT, ADJUSTMENT	139
-	-	-	1	-	-	3-23627-7	PIN, RETAIN, GRVD, 3/16 X .854	137
-	-	-	1	-	-	2119799-1	HOLDER, FEED FINGER, AF	136
-	-	REF	-	-	-	SEE NOTE 4	MEMORY CHIP, PROGRAMMED	135
-	-	1	-	-	-	1633743-1	SERVO FEED LATCH ASM	133
-	-	REF	-	-	-	2119944-1	FEED FINGER ASSEMBLY, SF	117
-	1	1	1	1	1	455888-7	SPACER, CRIMPER	82
-	1	1	1	1	1	2119956-1	DOCUMENTATION PACKAGE	71
-	1	1	1	1	1	2119791-9	DEPRESSOR, WIRE	70
-	1	1	1	1	1	2119943-1	WASHER, SPACER	69
-	1	-	1	1	1	2119740-1	TAG, IDENTIFICATION	67
-	2	2	2	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	66
-	1	1	1	1	1	2119793-1	LIMITER, ADJUSTMENT BOLT	63
6	-	3	3	3	3	992763-5	SCR, SET, SOC, CONE PNT, M3 X 4.0	62
-	-	-	1	1	1	5-18022-5	SCR, HEX HD CAP, M4 X 6.0	59
-	-	-	1	1	1	1338685-1	PAWL, FEED	56
3	-	2	2	2	2	2168083-8	SCR, SKT HD CAP, RoHS, M4 X 16	53
-	1	1	1	1	1	5018030-1	NUT, HEX, REG, RoHS, M3	52
-	1	1	1	1	1	811242-5	BUMPER, HOLD DOWN	51
-	1	1	1	1	1	690753-2	SPACER, TONKER	50
-	-	-	1	2	-	18023-9	SCR, SKT HD CAP M4 X 6.0	49
-	-	-	-	1	-	2119652-1	FEED CAM, PRE FEED	48
-	1	1	1	1	1	4-1722335-3	STRIPPER, SIDE FEED	45
-	1	1	1	1	1	1-5018030-0	NUT, HEX, REG, RoHS, M3.5	43
-	1	1	1	1	1	2079383-7	SCR, BHSC, RoHS (M8 X 25)	41
-	1	1	1	1	1	2119645-1	DISC, NUMBERED FA WIRE ADJUSTMENT	40
-	1	1	1	1	1	2119957-1	APPLICATOR SHIM PACK	39
-	1	1	1	1	1	2119644-1	RAM WASHER, PRECISION	38
-	1	1	1	1	1	1752356-9	SUPPORT, TERMINAL	34
-	2	2	2	2	2	2079383-5	SCR, BHSC, RoHS (M4 X 20)	33
-	1	1	1	1	1	2161328-1	HEX HEAD, FLANGED, M5 X 8mm LONG	32
-	1	1	1	1	1	1320908-3	SPACER, STRIP GUIDE	30
-	1	1	1	1	1	2119959-1	ASSEMBLY, STRIP GUIDE	29
-	1	1	1	1	1	455888-5	SPACER, CRIMPER	28
-	1	1	1	1	1	1320928-2	STRIP GUIDE	24
-	1	1	1	1	1	1-18028-2	WASHER, FLAT, REG M4	20
1	-	1	1	1	1	2119806-1	INSERT, SHEAR	13
-	1	1	1	1	1	3-22280-3	SPRING, COMPRESSION	12
-	1	1	1	1	1	1-356885-4	STOP, SHEAR	11
1	-	1	1	1	1	2119805-1	SHEAR HOLDER, FRONT	10
1	-	1	1	1	1	1803095-1	FLOATING SHEAR, FRONT	9
1	1	1	1	1	1	7-1803054-1	ANVIL, COMBINATION	8
-	1	1	1	1	1	3-240641-0	SPACER	7
-	-	-	-	-	-	-	-	6
-	1	1	1	1	1	2119757-9	DEPRESSOR, SHEAR	5
-	1	1	1	1	1	2-238011-5	BLOCK, CRIMPER SPACER	4
1	1	1	1	1	1	9-2119582-9	CRIMPER, INSULATION F PREMIUM	3
-	1	1	1	1	1	455888-4	SPACER, CRIMPER	2
1	1	1	1	1	1	8-1633738-5	CRIMPER, WIRE	1
-77	-27	-25	-22	-21	PART NO	DESCRIPTION	ITEM NO	

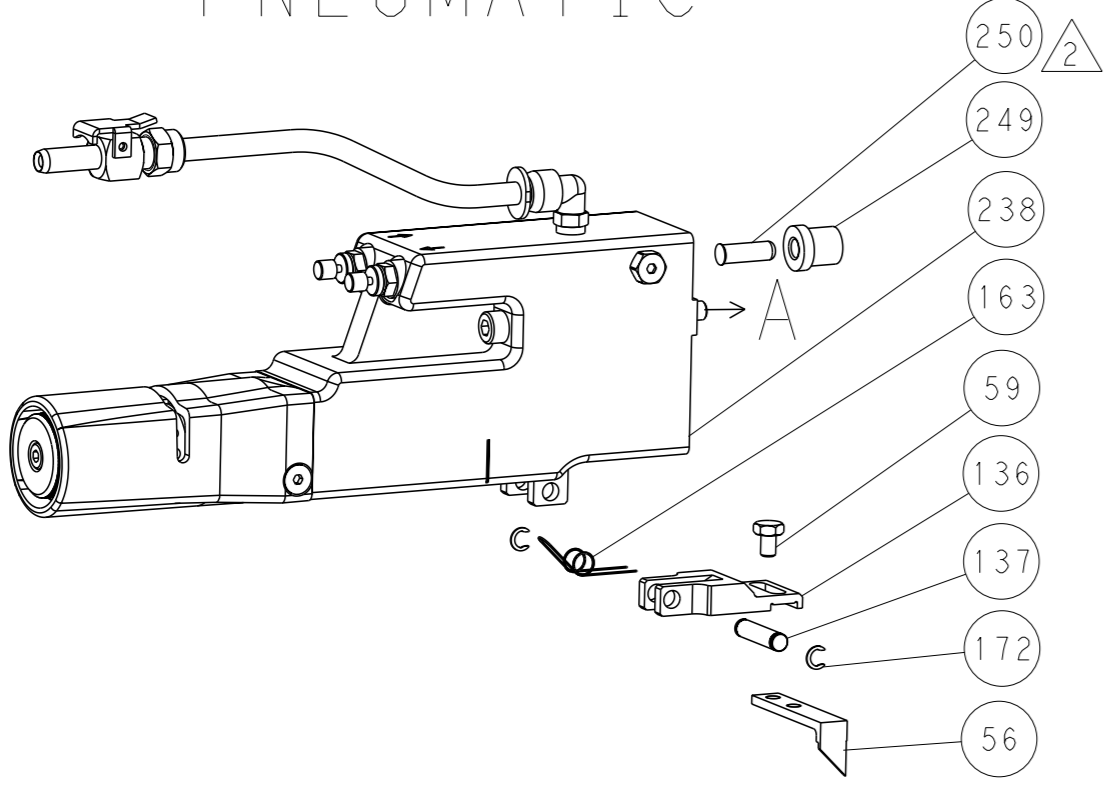
DIMENSIONS:	TOLERANCES UNLESS OTHERWISE SPECIFIED:	OWN	DATE	NAME	RESTRICTED TO
mm	0 PLC ± 1 PLC ± 2 PLC ± 3 PLC ± 4 PLC ± ANGLES ±	B. WEAVER G. BAILEY	17DEC2014	TE Connectivity Harrisburg, PA 17105-3608	
MATERIAL:	FINISH:	APVD	DATE	PRODUCT SPEC	
		G. BAILEY	17DEC2014		
				APPLICATION SPEC	
				WEIGHT	
				CUSTOMER DRAWING	
				SCALE	
				SHEET	
				REV	

LOC		DIST		REVISIONS			
A	66	P	LYR	DESCRIPTION	DATE	OWN	APVD
		-		SEE SHEET 1			

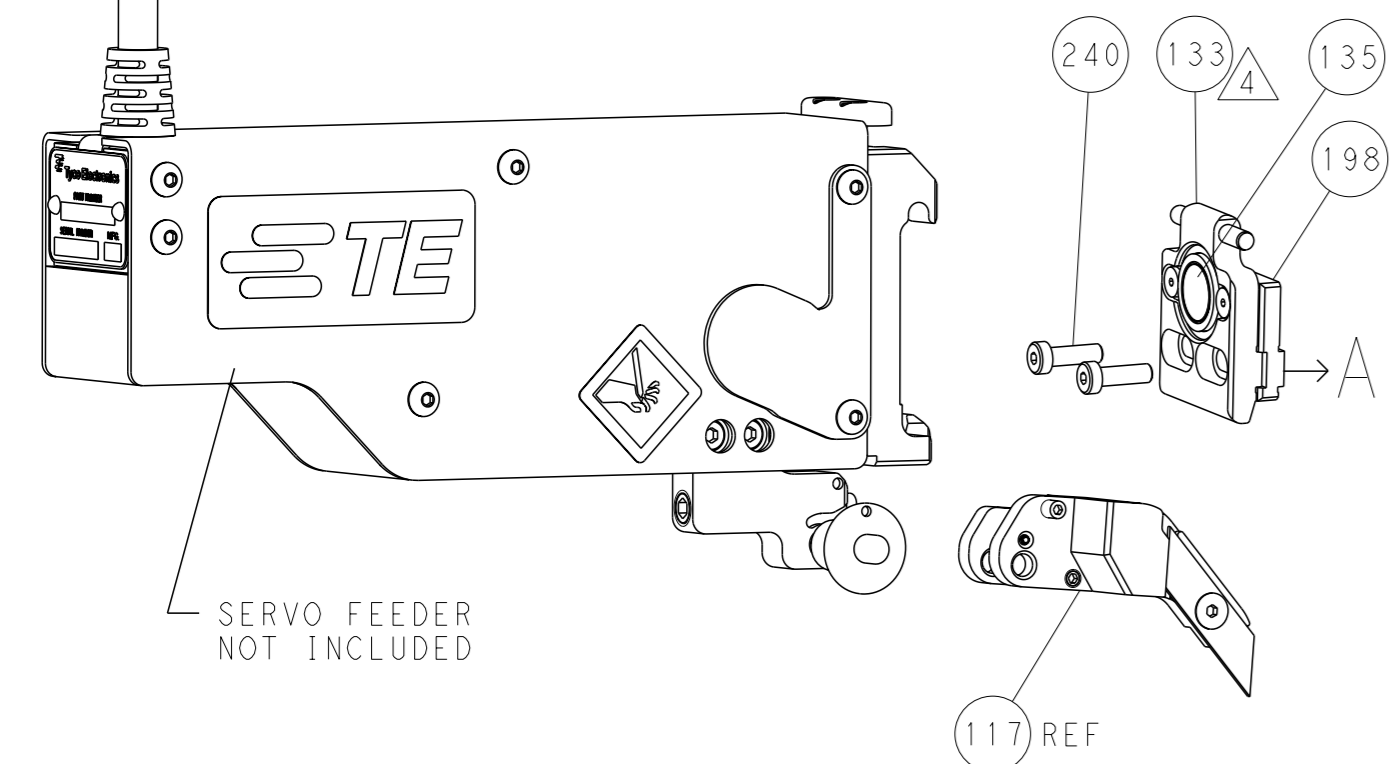
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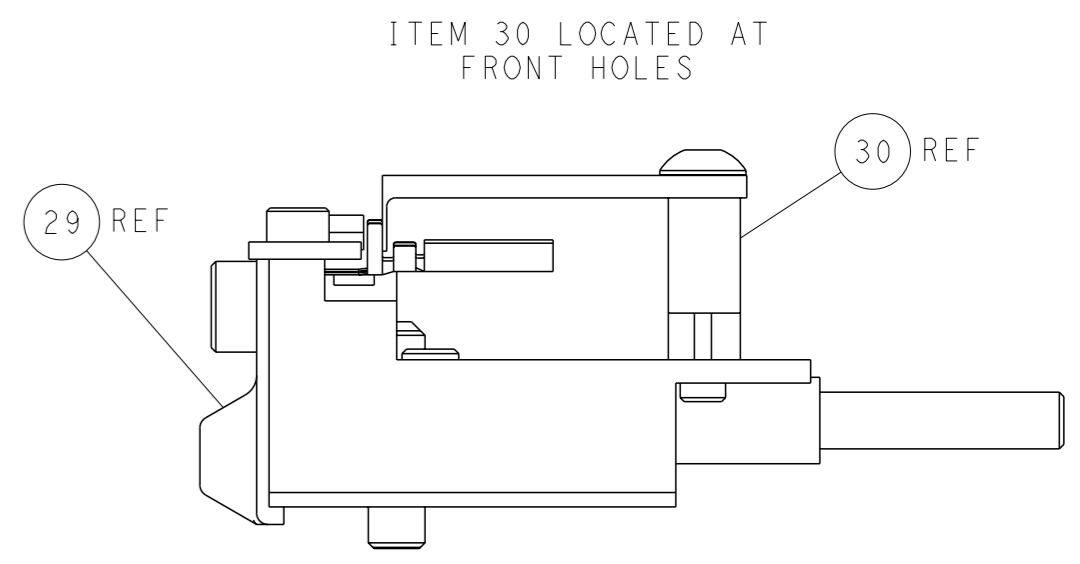
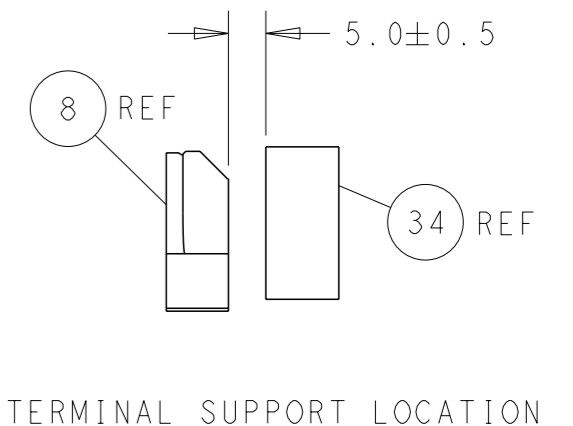
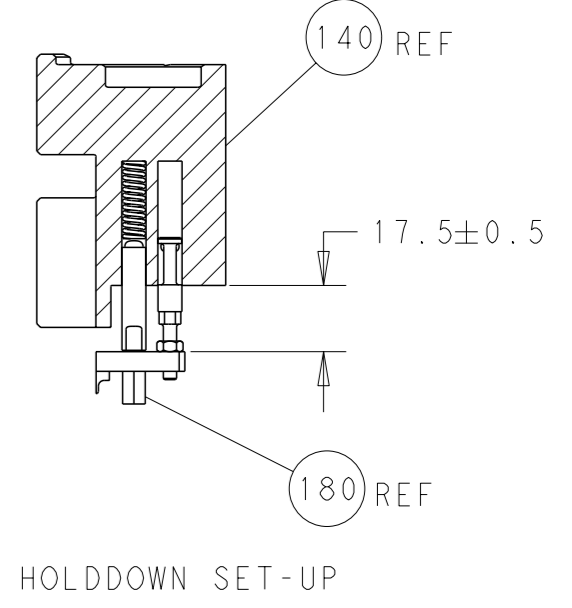
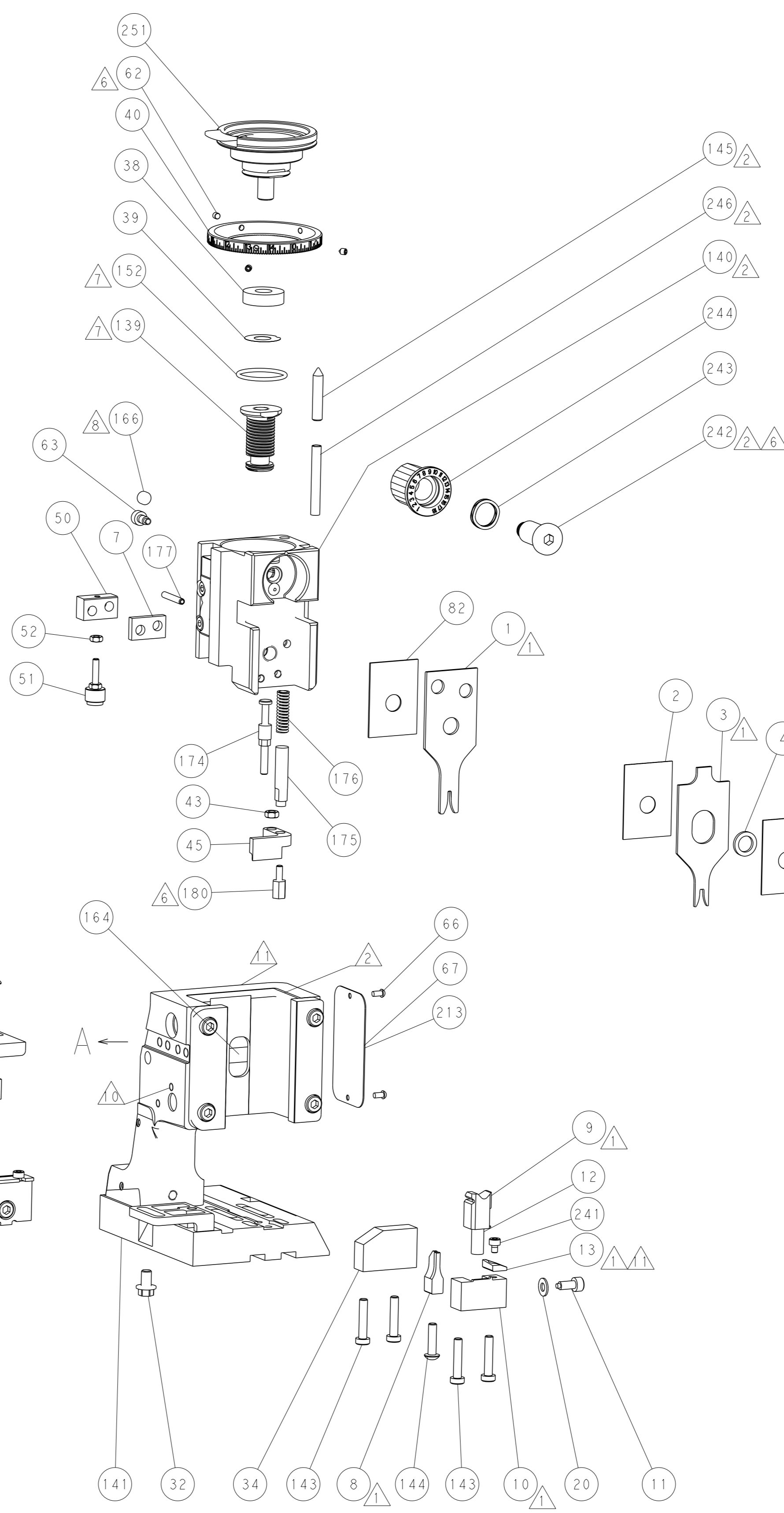
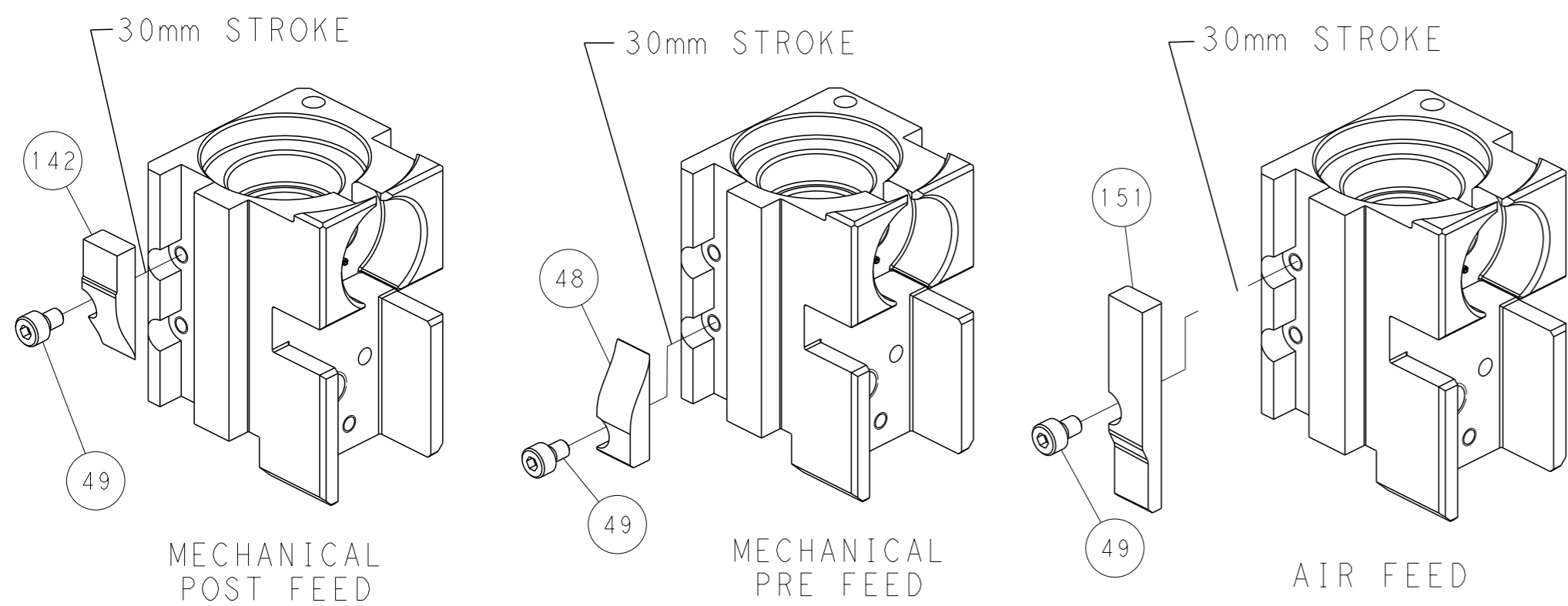
PNEUMATIC



SERVO LATCH PLATE



CAM POSITIONS



PACIFIC VERSION
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 (Atlantic version shown on sheets 1 of 4 & 2 of 4)

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