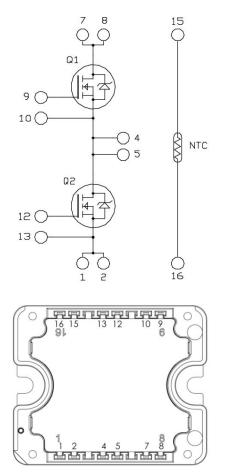


# Phase Leg SiC MOSFET Power Module

#### **Product Overview**

The MSCSM70AM19T1AG device is a full bridge 700V, 124A silicon carbide (SiC) power module.



#### Notes:

- Pins 1/2; 4/5; 7/8 must be shorted together.
- All ratings at T<sub>J</sub> = 25 °C, unless otherwise specified.

▲ CAUTION These devices are sensitive to electrostatic discharge. Proper handling procedures must be followed.

### Features

The following are key features of the MSCSM70AM19T1AG device:

- SiC Power MOSFET
  - High speed switching
  - Low R<sub>DS(on)</sub>
  - Ultra low loss
- Kelvin source for easy drive
- · Very low stray inductance
- Internal thermistor for temperature monitoring
- Aluminum Nitride (AIN) substrate for improved thermal performance

## **Benefits**

The following are the benefits of MSCSM70AM19T1AG device:

- High efficiency converter
- Outstanding performance at high frequency operation
- Solderable terminals both for power and signal for easy PCB mounting
- Direct mounting to heatsink (isolated package)
- Low junction-to-case thermal resistance
- Low profile
- · RoHS compliant

## Application

The MSCSM70AM19T1AG device is designed for the following applications:

- Welding converters
- · Switched mode power supplies
- Uninterruptible power supplies
- EV motor and traction drive

### 1. Electrical Specifications

This section provides the electrical specifications of the MSCSM70AM19T1AG device.

#### 1.1 SiC MOSFET Characteristics (Per SiC MOSFET)

The following table lists the absolute maximum ratings per SiC MOSFET of the MSCSM70AM19T1AG device.

#### Table 1-1. Absolute Maximum Ratings

Symbol	Parameter		Maximum Ratings	Unit
V <sub>DSS</sub>	Drain-Source voltage	ource voltage		V
I <sub>D</sub>	Continuous drain current	T <sub>C</sub> = 25 °C	124 <sup>1</sup>	А
		T <sub>C</sub> = 80 °C	98 <sup>1</sup>	
I <sub>DM</sub>	Pulsed drain current	sed drain current		
V <sub>GS</sub>	Gate-Source voltage		-10/23	V
R <sub>DS(on)</sub>	Drain-Source ON resistance		19	mΩ
P <sub>D</sub>	Power dissipation	T <sub>C</sub> = 25 °C	365	W

#### Note:

1. Specification of SiC MOSFET device but output current must be limited due to size of power connectors.

The following table lists the electrical characteristics per SiC MOSFET of the MSCSM70AM19T1AG device.

Table 1-2. Electrical Characteristics

Symbol	Characteristic	Test Conditions		Min.	Тур.	Max.	Unit
I <sub>DSS</sub>	Zero gate voltage drain current	V <sub>GS</sub> = 0V V <sub>DS</sub> = 700V		—	—	100	μA
R <sub>DS(on)</sub>		T <sub>J</sub> = 25 °C	—	15	19	mΩ	
	resistance	I <sub>D</sub> = 40A	T <sub>J</sub> = 175 °C	_	18.8	_	
V <sub>GS(th)</sub>	Gate threshold voltage	$V_{GS} = V_{DS}$ $I_D = 4 \text{ mA}$		1.9	2.4	—	V
I <sub>GSS</sub>	Gate–Source leakage current	V <sub>GS</sub> = 20V; V <sub>DS</sub> = 0V		_	_	150	nA

**Electrical Specifications** 

The following table lists the dynamic characteristics per SiC MOSFET of the MSCSM70AM19T1AG device.

Symbol	Characteristic	Test Conditions		Min.	Тур.	Max.	Unit
C <sub>iss</sub>	Input capacitance	V <sub>GS</sub> = 0V		—	4500	—	pF
C <sub>oss</sub>	Output capacitance	V <sub>DS</sub> = 700V		_	510	—	
C <sub>rss</sub>	Reverse transfer capacitance	f = 1 MHz			29		
Qg	Total gate charge	$V_{GS} = -5V/20V$		_	215	_	nC
Q <sub>gs</sub>	Gate-Source charge	V <sub>Bus</sub> = 470V		_	58	—	
Q <sub>gd</sub>	Gate-Drain charge	I <sub>D</sub> = 40A		_	35	_	
T <sub>d(on)</sub>	Turn-on delay time	V <sub>GS</sub> = -5V/20V	T <sub>J</sub> = 150°C	_	40	_	ns
T <sub>r</sub>	Rise time	V <sub>Bus</sub> = 400V	V <sub>Bus</sub> = 400V	_	40	_	
T <sub>d(off)</sub>	Turn-off delay time	I <sub>D</sub> = 80A			50	—	
T <sub>f</sub>	Fall time	$R_{G(on)} = 68\Omega$ $R_{G(off)} = 4.7\Omega$			20	_	
Eon	Turn-on energy	V <sub>GS</sub> = -5V/20V	T <sub>J</sub> = 150 °C	_	893	_	μJ
E <sub>off</sub>	Turn-off energy	$V_{Bus} = 400V$ $I_D = 80A$ $R_{G(on)} = 68\Omega$ $R_{G(off)} = 4.7\Omega$	T <sub>J</sub> = 150 °C	_	194	—	
R <sub>Gint</sub>	Internal gate resistance			_	0.69	_	Ω
R <sub>thJC</sub>	Junction-to-case thermal res	istance		—	—	0.41	°C/W

#### Table 1-3. Dynamic Characteristics

The following table lists the body diode ratings and characteristics per SiC MOSFET of the MSCSM70AM19T1AG device.

Table 1-4. Body Diode Ratings and Characteristics

Symbol	Characteristic	Test Conditions	Min.	Тур.	Max.	Unit
V <sub>SD</sub>	Diode forward voltage	$V_{GS}$ = 0V; $I_{SD}$ = 40A		3.4		V
		$V_{GS} = -5V; I_{SD} = 40A$	_	3.8		
t <sub>rr</sub>	Reverse recovery time	I <sub>SD</sub> = 40A; V <sub>GS</sub> = -5V		38		ns
Q <sub>rr</sub>	Reverse recovery charge	V <sub>R</sub> = 400V; di <sub>F</sub> /dt = 1000 A/µs		318		nC
Irr	Reverse recovery current			14.8		А

#### **Electrical Specifications**

#### 1.2 Thermal and Package Characteristics

The following table lists the thermal and package characteristics of the MSCSM70AM19T1AG device.

Symbol	Characteristics	Characteristics			Max	Unit
V <sub>ISOL</sub>	RMS isolation voltage, any term	RMS isolation voltage, any terminal to case t =1 min, 50 Hz/60 Hz			—	V
TJ	Operating junction temperature	Operating junction temperature range			175	°C
T <sub>JOP</sub>	Recommended junction tempera	Recommended junction temperature under switching conditions			T <sub>Jmax</sub> –25	
T <sub>STG</sub>	Storage temperature range	Storage temperature range			125	
T <sub>C</sub>	Operating case temperature			-40	125	
Torque	Mounting torque	To heatsink	M4	2	3	N.m
Wt	Package weight			_	80	g

#### Table 1-5. Thermal and Package Characteristics

The following table lists the temperature sensor NTC of the MSCSM70AM19T1AG device.

#### Table 1-6. Temperature Sensor NTC

Symbol	Characteristic		Min	Тур	Max	Unit
R <sub>25</sub>	Resistance at 25°C		_	50	—	kΩ
$\Delta R_{25}/R_{25}$	—	—		5	_	%
B <sub>25/85</sub>	T <sub>25</sub> = 298.15 K	—	_	3952	_	К
ΔΒ/Β	—	T <sub>C</sub> = 100 °C	_	4	_	%

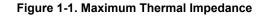
$$R_{T} = \frac{R_{25}}{\exp\left[B_{25/85}\left(\frac{1}{T_{25}} - \frac{1}{T}\right)\right]}$$
 T: Thermistor temperature  
R<sub>T</sub>: Thermistor value at T

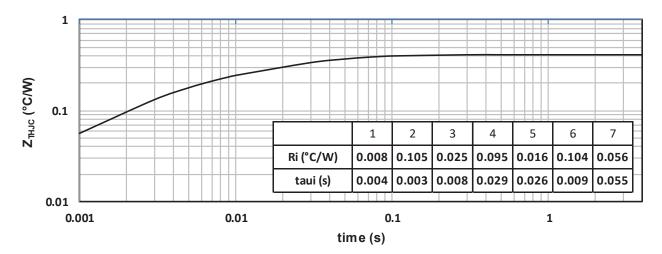
**Note:** See APT0406—Using NTC Temperature Sensor Integrated into Power Module for more information.

#### 1.3 Typical SiC MOSFET Performance Curve

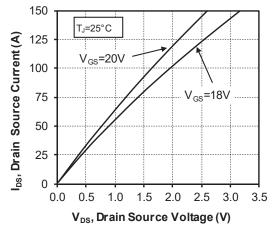
This section shows the typical SiC MOSFET performance curves of the MSCSM70AM19T1AG device.

## MSCSM70AM19T1AG Electrical Specifications











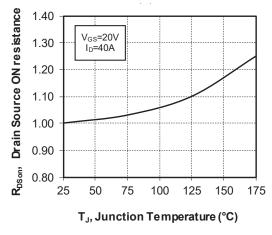
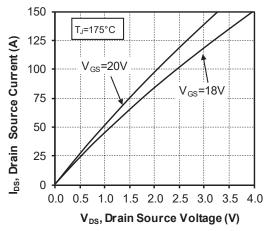
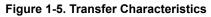
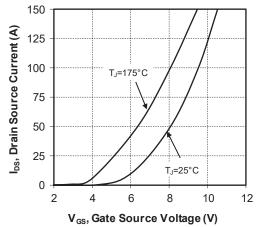


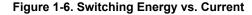
Figure 1-3. Output Characteristics, T<sub>J</sub> = 175 °C

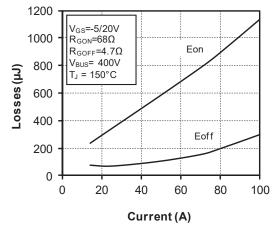


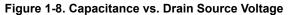


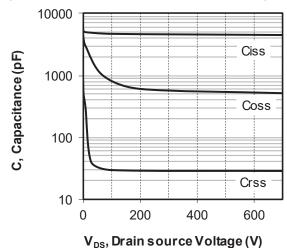


**Electrical Specifications** 











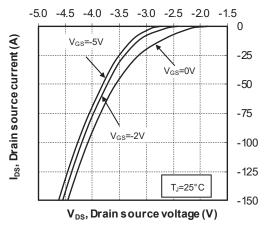


Figure 1-7. Turn On Energy vs. Rg

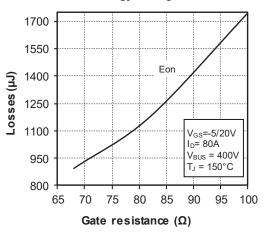
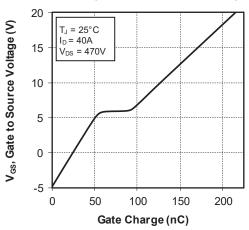
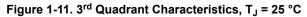
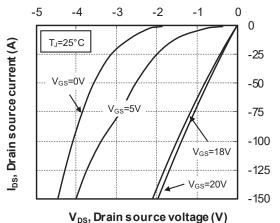


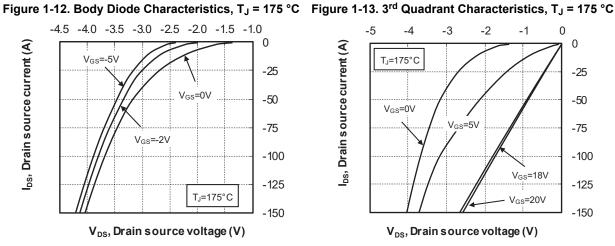
Figure 1-9. Gate Charge vs. Gate Source Voltage



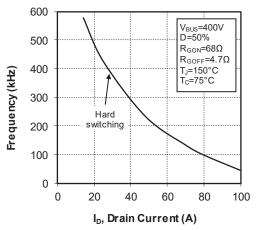




**Electrical Specifications** 







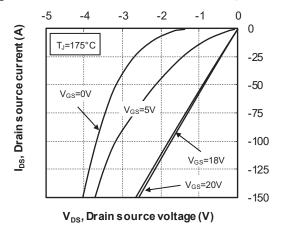
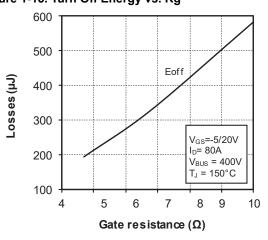


Figure 1-15. Turn Off Energy vs. Rg



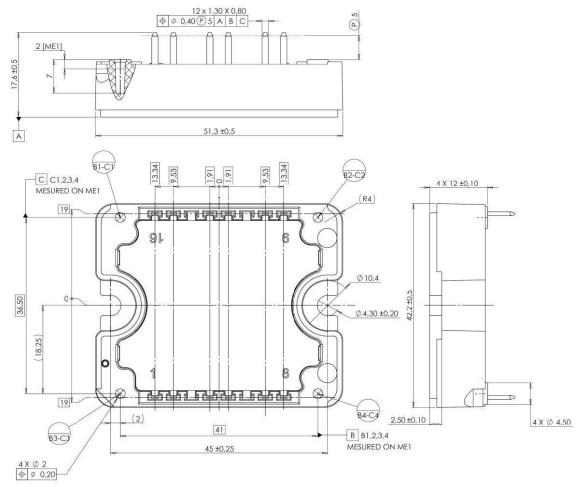
### 2. Package Specifications

The following section shows the package specification of the MSCSM70AM19T1AG device.

#### 2.1 Package Outline

The following figure shows the package outline drawing of the MSCSM70AM19T1AG device. The dimensions in the following figure are in millimeters.

#### Figure 2-1. Package Outline Drawing



**Note:** See AN3500A—Mounting Instructions for SP1F and SP3F Power Modules for more information.

# 3. Revision History

Revision	Date	Description
Α	06/2022	Initial Revision

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