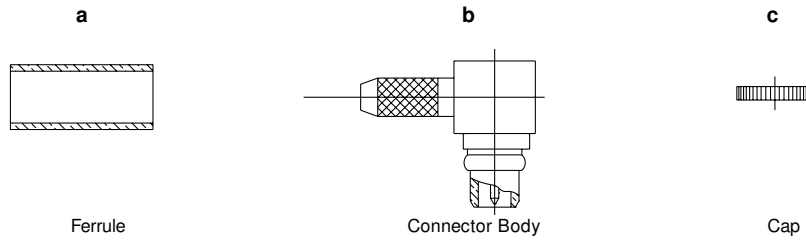


RIGHT ANGLE CONNECTORS FOR FLEXIBLE CABLE



Amphenol Number	Connector Type	Cable RG-/U	Hex Crimp Data		Stripping Dimensions, inches (mm)		
			Cavity for Outer Ferrule	CTL Series Tool No.	d	e	f
908-43200	Right Angle Plug	RG-178, 196	.105 (2.67)	CTL-13	.170 (4.32)	.235 (5.97)	.285 (7.24)
908-43300	Right Angle Plug	RG-174, 188, 316	.128 (3.25)	CTL-13	.170 (4.32)	.235 (5.97)	.285 (7.24)
908-43500	Right Angle Plug	RD-316	.151 (3.84)	CTL-13	.170 (4.32)	.235 (5.97)	.285 (7.24)

Step 1 Prepare cable according to diagram. Do not damage braid and inner conductor of cable. Slide crimp ferrule "a" over the braid.

BRAID AND DIELECTRIC

Step 2 Flare braid and insert into body. Slide crimp ferrule over body and crimp the ferrule using appropriate crimp tool and die cavity.

CRIMP ZONE

Step 3 Solder inner conductor to contact (Sn 60 recommended). Place cap "c" on rear opening of body "b". Press cap "c" into housing "b" with a flat punch or tool #908-50100.

SOLDER

Assembly