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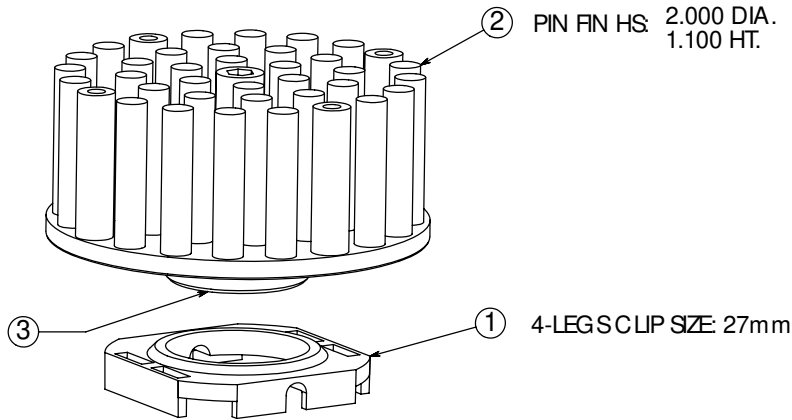
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REVISION(S)			
LTR	DESCRIPTION	INIT	APP'D
A	0S60-0036-04	E.T 2/9/04	S.D 2/9/04
B	ECR-06-025921	E.T 11/6/06	V.K 11/8/06



1. MATERIAL:

HEAT SINK: ALUM. (BLACK ANODIZE)
CLIP: BLACK PEI (UL94-VO)

2. BEFORE THE HEATSINK APPLICATION, THE USER SHOULD IDENTIFY THE SPECIFICATION OF MAXIMUM LOAD ON THE BGA PACKAGE.

HEATSINK TORQUE SPECIFICATIONS CONVERTED TO FORCE.

BARE DIE PACKAGE:

1.5 POUND-FORCE INCH TORQUE = 7.5 POUND-FORCE
(0.17 NEWTON TORQUE = 33.36 NEWTON)

2.0 POUND-FORCE INCH TORQUE = 10.0 POUND-FORCE
(0.23 NEWTON METER TORQUE = 44.48 NEWTON)

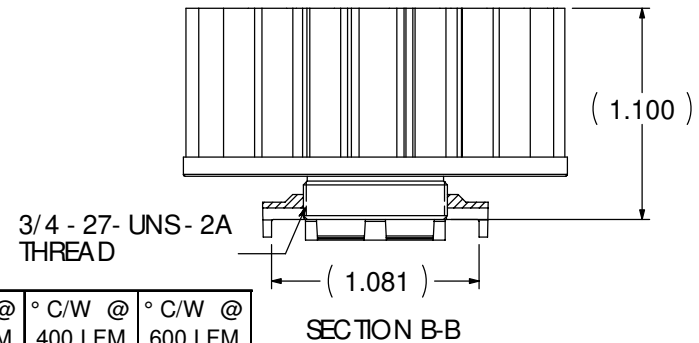
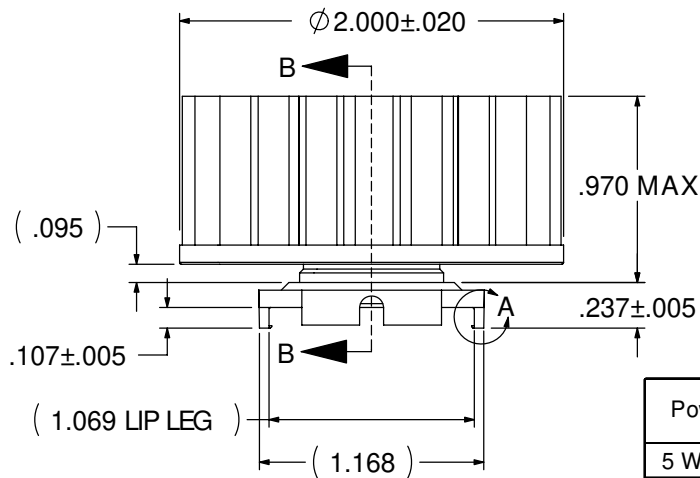
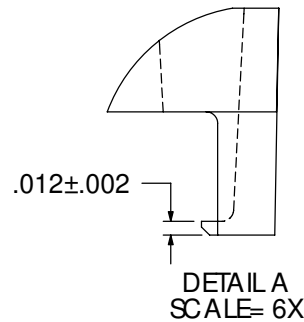
FULL SIZE LID PACKAGE:

1.5 POUND-FORCE INCH TORQUE = 6.9 POUND-FORCE
(0.17 NEWTON TORQUE = 30.69 NEWTON)

2.0 POUND-FORCE INCH TORQUE = 9.3 POUND-FORCE
(0.23 NEWTON METER TORQUE = 41.37 NEWTON)

3. REMOVE CLIP WITH REMOVAL TOOL P/N: 1542616-1.

4. RoHS COMPLIANT AND CERTIFIED.



Power	° C/W @ Ambient	° C/W @ 200 LFM	° C/W @ 400 LFM	° C/W @ 600 LFM
5 Watts	6.57	2.85	2.56	1.85
10 Watts	5.82	2.79	2.40	1.77
15 Watts	5.38	2.73	2.34	1.71

CUSTOMER DRAWING

SPECIFICATIONS ARE SUBJECT TO CHANGE WITHOUT NOTICE

ITEM	DESCRIPTION	QTY
1	MOUNTING CLIP	1
2	HEAT SINK	1
3	INTERFACE	1

tyco / Electronics Attleboro Falls Massachusetts 02763

UNLESS OTHERWISE SPECIFIED TO LEFANGS ARE:

DO NOT SCALE

DRAWN BY: E.TAO	DATE: 02/09/04	MATERIAL: SEE NOTE
ENGINEER:	DATE:	FINISH:
FILENAME:	PROJECT:	SYSTEM:

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TITLE: 27mm LOW PROFILE HEATSINK ASSEMBLY (HTS617NF-U)

PART NO: 9-1542004-6

DIMENSIONS ARE IN: INCHES SCALE: 1:1

SIZE: A

TRIPD ANGLE PROJECTION:

SHEET: 1 OF 1 REV: B

DWG. NO. C-9-1542004-6

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