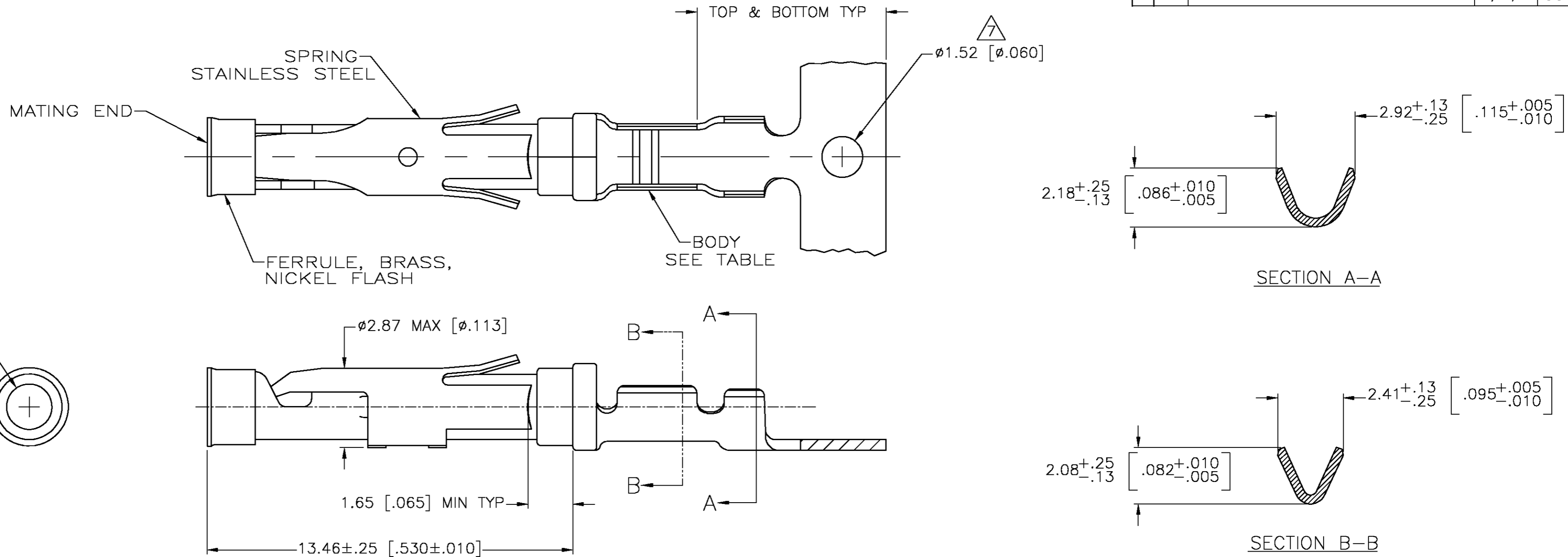


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| LOC | DIST | REVISIONS | | | | | |
|-----|------|-----------|-----|--------------------------|----------|-----|------|
| FT | 0 | P | LTR | DESCRIPTION | DATE | DWN | APVD |
| | | AV | | REVISED PER 0G3B-0956-04 | 11/23/04 | SS | GS |



- ① 0.76µm [.000030] MIN GOLD PER MIL-G-45204 ON MATING END FOR A LENGTH OF 5.08 [.200] MIN WITH GOLD FLASH ON THE REMAINDER OVER 0.76µm [.000030] MIN NICKEL PER QQ-N-290.
- ② 1.27µm [.000050] MIN TIN-LEAD PER MIL-T-10727 OVER 0.76µm [.000030] MIN NICKEL PER QQ-N-290.
- ③ 0.76µm [.000030] MIN GOLD PER MIL-G-45204 ON MATING END FOR A LENGTH OF 5.08 [.200] MIN WITH A UNIFORM GRADIENT TO 0.25 [.000010] MIN GOLD PER MIL-G-45204 ON THE REMAINDER OVER 0.76µm [.000030] NICKEL PER QQ-N-290.
- ④ 0.38µm [.000015] MIN GOLD PER MIL-G-45204 ON MATING END FOR A LENGTH OF 5.08 [.200] MIN WITH GOLD FLASH ON THE REMAINDER OVER 0.76µm [.000030] MIN NICKEL PER QQ-N-290.
- ⑤ 1.27µm [.000050] MIN GOLD PER MIL-G-45204 ON MATING END FOR A LENGTH OF 5.08 [.200] MIN WITH GOLD FLASH ON REMAINDER OVER 1.90µm [.000075] MIN NICKEL PER QQ-N-290.
- ⑥ 0.15µm [.000020] MIN GOLD PER MIL-G-45204 ON MATING END FOR A LENGTH OF 5.08 [.200] MIN WITH GOLD FLASH ON REMAINDER OVER 1.27µm [.000050] MIN NICKEL PER QQ-N-290.
- △ GOLD PLATING NEED NOT APPEAR IN THIS AREA EXCEPT 1-66104-6 & 1-66104-7 HAVE GOLD PLATING ON INSULATION BARREL.
- ⑧ REVERSE REELED FOR MINI-APPLICATOR.
- ⑨ WIRE RANGE 24-20 AWG.
- INSULATION RANGE 1.02[.040]-2.03[.080].
- ⑩ 0.38µm [.000015] MIN GOLD PER MIL-G-45204 ON MATING END FOR A LENGTH OF 5.08 [.200] MIN, 1.27µm [.000050] MIN TIN-LEAD PER MIL-T-10727 FOR A LENGTH OF 5.69 [.224] MIN ON OPPOSITE END, BOTH OVER 1.27µm [.000050] MIN NICKEL PER QQ-N-290 ON ENTIRE CONTACT.
- ⑪ 0.76µm [.000030] MIN GOLD PER MIL-G-45204 ON MATING END FOR A LENGTH OF 5.08 [.200] MIN WITH GOLD FLASH ON THE REMAINDER OVER 1.27µm [.000050] MIN NICKEL PER QQ-N-290.
- ⑫ 1.27µm [.000050] MIN TIN PER MIL-T-10727 OVER .076µm [.000030] MIN NICKEL PER QQ-N-290.
- ⑬ 0.38µm [.000015] MIN GOLD PER MIL-G-45204 ON MATING END FOR A LENGTH OF 5.08 [.200] MIN, 1.27µm [.000050] MIN TIN PER MIL-T-10727 FOR A LENGTH OF 5.69[.224] MIN ON OPPOSITE END, BOTH OVER 1.27µm [.000050] MIN NICKEL PER QQ-N-290 ON ENTIRE CONTACT.
- ⑭ PRELIMINARY PART NUMBER.

| | | | | | |
|----------|-------------|-----------------|-----------------|-----------|-----------|
| ⑧ | ⑬ | BRASS | - | 3-66104-2 | |
| ⑧ | ⑫ | BRASS | - | 3-66104-1 | |
| ⑧ | ⑫ | BRASS | 1-66105-9 | 3-66104-0 | |
| STANDARD | ⑫ | BRASS | 1-66105-9 | 2-66104-9 | |
| ⑭ | ⑪ | BRASS | - | 2-66104-7 | |
| ⑧ | ⑩ | BRASS | 1-66105-4 | 2-66104-6 | |
| ⑧ | ② | BRASS | - | 2-66104-5 | |
| ⑧ | ① | PHOSPHOR BRONZE | 1-66105-3 | 2-66104-3 | |
| OBSELETE | ② | PHOSPHOR BRONZE | 1-66105-2 | 2-66104-2 | |
| OBSELETE | ⑥ | BRASS | - | 1-66104-9 | |
| OBSELETE | ⑤ | BRASS | - | 1-66104-7 | |
| OBSELETE | STANDARD | ⑤ | BRASS | 1-66105-0 | 1-66104-6 |
| ⑧ | ① | BRASS | 66105-4 | 66104-9 | |
| ⑧ | ④ | BRASS | 66105-3 | 66104-8 | |
| ⑧ | ② | BRASS | 66105-2 | 66104-7 | |
| ⑧ | ③ | BRASS | 66105-1 | 66104-6 | |
| STANDARD | ① | BRASS | 66105-4 | 66104-4 | |
| OBSELETE | STANDARD | ④ | BRASS | 66105-3 | 66104-3 |
| STANDARD | ② | BRASS | 66105-2 | 66104-2 | |
| STANDARD | ③ | BRASS | 66105-1 | 66104-1 | |
| REELING | BODY FINISH | BODY MATERIAL | LOOSE PIECE REF | PART NO. | |

THIS DRAWING IS A CONTROLLED DOCUMENT.

| | |
|--|--|
| DWN V. FURLER 22JUL2003 | Tyco Electronics Corporation Harrisburg, PA 17105 |
| CHK G. STEINHAUER 22JUL03 | |
| APVD G. STEINHAUER 22JUL03 | |
| PRODUCT SPEC | |
| DIMENSIONS: MM [INCHES] | NAME: SOCKET ASSEMBLY, .062 TYPE III+ |
| TOLERANCES UNLESS OTHERWISE SPECIFIED: | SIZE: A2 CAGE CODE: 00779 DRAWING NO: C=66104 |
| 0 PLC ± - | RESTRICTED TO: - |
| 1 PLC ± - | SCALE: 8:1 SHEET: 1 OF 1 |
| 2 PLC ± 0.13 [.005] | REV: AV |
| 3 PLC ± - | |
| 4 PLC ± - | |
| ANGLES ± - | |
| FINISH | |
| MATERIAL: SEE CALLOUTS | |
| WEIGHT: - | |
| CUSTOMER DRAWING | |