

 PKM 7500W series DC-DC Converters
 28701-BMR 715 Rev. F
 July 2021

 Input 12-160 V, Output up to 15.2 A / 50 W
 © Flex

#### **Key Features**

- Ultra-wide input voltage range 13:1
- Industry standard case dimensions 57.9\*36.8\*12.7 mm (2.28\*1.45\*0.5 in)
- High Efficiency up to 90%
- 4000 Vdc input to output isolation
- Meets safety requirements according to IEC/EN/UL 62368-1
- Compliant to standard EN50155
- EN45545-2 compliant

#### **General Characteristics**

- Input under voltage shutdown
- Remote control
- Output over voltage protection
- Over temperature protection
- Output short-circuit protection
- Output voltage adjust function
- ISO 9001/14001 certified supplier



**Safety Approvals** 





#### **Design for Environment**





Meets requirements in hightemperature lead-free soldering processes.

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#### **Ordering Information**

•	
Product program	Output
PKM7510WPI	3.3V, 15.2A / 50W
PKM7511WPI	5V, 10A / 50W
PKM7513WPI	12V, 4.2A / 50W
PKM7517KWPI	13.8V, 3.60A / 50W
PKM7515WPI	15V, 3.35A / 50W
PKM7516ZWPI	24V, 2.1A / 50W
PKM7516JWPI	48V, 1.05A / 50W
PKM7516HWPI	54V, 0.95A / 50W

Product number and Packaging

PKW 751XXWPI n₁		
Options	$n_1$	
Remote control logic	О	

Options	Descr	iption
n <sub>1</sub>	Р	Negative* Positive

Example: a 12Vout product with positive logic would be PKM 7513WPIP.

## General Information Reliability

The failure rate ( $\lambda$ ) and mean time between failures (MTBF=  $1/\lambda$ ) is calculated at max output power and an operating ambient temperature ( $T_A$ ) of +40°C. Flex uses Telcordia SR-332 Issue 3 Method 1 and/or MIL-HDBK-217F, Notice 2 to calculate the mean steady-state failure rate and standard deviation ( $\sigma$ ).

Telcordia SR-332 Issue 3 also provides techniques to estimate the upper confidence levels of failure rates based on the mean and standard deviation.

Mean steady-state failure rate, $\lambda$	Std. deviation, σ
172.19528 nFailures/h	84.91409 nFailures/h

MTBF (mean value) for the PKM7500W series = 5.80Mh. MTBF at 90% confidence level = 3.49Mh

In MIL-HDBK-217F, all part reliability models include the effects of environmental stresses through the environmental factor,  $\pi E$ . It encompasses the major areas of equipment use, here we use ground benign, GB.

Mean Time Between Failure (MTBF) According to MII -HDBK-217F

Conditions	Temperature	Specification
Ground Benign	Case at 25°C	795.086 Kh
(GB)	Case at 85°C	100.825 Kh

#### Compatibility with RoHS requirements

The products are compatible with the relevant clauses and requirements of the RoHS directive 2011/65/EU and have a maximum concentration value of 0.1% by weight in homogeneous materials for lead, mercury, hexavalent chromium, PBB and PBDE and of 0.01% by weight in homogeneous materials for cadmium.

Exemptions in the RoHS directive utilized in Flex products are found in the Statement of Compliance document.

Flex fulfills and will continuously fulfill all its obligations under regulation (EC) No 1907/2006 concerning the registration, evaluation, authorization and restriction of chemicals (REACH) as they enter into force and is through product materials declarations preparing for the obligations to communicate information on substances in the products.

#### **Quality Statement**

The products are designed and manufactured in an industrial environment where quality systems and methods like ISO 9000, Six Sigma, and SPC are intensively in use to boost the continuous improvements strategy. Infant mortality or early failures in the products are screened out and they are subjected to an ATE-based final test. Conservative design rules, design reviews and product qualifications, plus the high competence of an engaged work force, contribute to the high quality of the products.

#### Warranty

Warranty period and conditions are defined in Flex General Terms and Conditions of Sale.

#### Limitation of Liability

Flex does not make any other warranties, expressed or implied including any warranty of merchantability or fitness for a particular purpose (including, but not limited to, use in life support applications, where malfunctions of product can cause injury to a person's health or life).

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The information and specifications in this technical specification is believed to be correct at the time of publication. However, no liability is accepted for inaccuracies, printing errors or for any consequences thereof. Flex reserves the right to change the contents of this technical specification at any time without prior notice.

<sup>\*</sup> Standard variant (i.e. no option selected).



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#### **Safety Specification**

#### **General information**

Flex Power DC/DC converters and DC/DC regulators are designed in accordance with the safety standards IEC 62368-1, EN 62368-1 and UL 62368-1 Audio/video, information and communication technology equipment - Part 1: Safety requirements

IEC/EN/UL 62368-1 contains requirements to prevent injury or damage due to the following hazards:

- Electrical shock
- · Electrically-caused fire
- Injury caused by hazardous substances
- · Mechanically-caused injury
- Skin burn
- · Radiation-caused injury

On-board DC/DC converters, Power interface modules and DC/DC regulators are defined as component power supplies. As components they cannot fully comply with the provisions of any safety requirements without "conditions of acceptability". Clearance between conductors and between conductive parts of the component power supply and conductors on the board in the final product must meet the applicable safety requirements. Certain conditions of acceptability apply for component power supplies with limited stand-off (see Mechanical Information for further information). It is the responsibility of the installer to ensure that the final product housing these components complies with the requirements of all applicable safety standards and regulations for the final product.

Component power supplies for general use shall comply with the requirements in IEC/EN/UL 62368-1. Product related standards, e.g. IEEE 802.3af *Power over Ethernet*, and ETS-300132-2 *Power interface at the input to telecom equipment, operated by direct current (dc)* are based on IEC/EN/UL 62368-1 with regards to safety.

Flex Power DC/DC converters, Power interface modules and DC/DC regulators are UL 62368-1 recognized and certified in accordance with EN 62368-1. The flammability rating for all construction parts of the products meet requirements for V-0 class material according to IEC 62368-11-10, Fire hazard testing, test flames – 50 W horizontal and vertical flame test methods.

#### Isolated DC/DC converters & Power interface modules

The product may provide basic or functional insulation between input and output according to IEC/EN/UL 62368-1 (see Safety Certificate), different conditions shall be met if the output of a basic or a functional insulated product shall be considered as ES1 energy source.

For basic insulated products (see Safety Certificate) the output is considered as ES1 energy source if one of the

#### following conditions is met:

- The input source provides supplementary or double or reinforced insulation from the AC mains according to IEC/EN/UL 62368-1.
- The input source provides functional or basic insulation from the AC mains and the product's output is reliably connected to protective earth according to IEC/EN/UL 62368-1.

For functional insulated products (see Safety Certificate) the output is considered as ES1 energy source if one of the following conditions is met:

- The input source provides double or reinforced insulation from the AC mains according to IEC/EN/UL 62368-1.
- The input source provides basic or supplementary insulation from the AC mains and the product's output is reliably connected to protective earth according to IEC/EN/UL 62368-1.
- The input source is reliably connected to protective earth and provides basic or supplementary insulation according to IEC/EN/UL 62368-1 and the maximum input source voltage is 60 Vdc.

Galvanic isolation between input and output is verified in an electric strength test and the isolation voltage ( $V_{\rm iso}$ ) meets the voltage strength requirement for basic insulation according to IEC/EN/UL 62368-1.

It is recommended to use a slow blow fuse at the input of each DC/DC converter. If an input filter is used in the circuit the fuse should be placed in front of the input filter. In the rare event of a component problem that imposes a short circuit on the input source, this fuse will provide the following functions:

- Isolate the fault from the input power source so as not to affect the operation of other parts of the system
- Protect the distribution wiring from excessive current and power loss thus preventing hazardous overheating



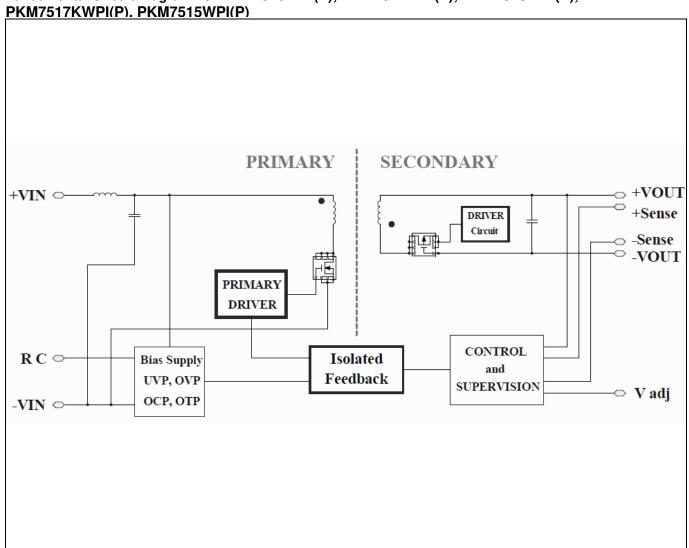
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#### **Absolute Maximum Ratings**

Characteristics		min	typ	max	Unit	
T <sub>P1</sub>	Operating Temperature (see Thermal Consideration section)		-40		+110	°C
Ts	Storage temperature		-55		+125	°C
Vı	Input voltage		12	72	160	V
V <sub>iso</sub>	。 Isolation voltage (Input to Output)				4000	Vdc
$V_{\text{iso}}$	Isolation voltage (Input to Baseplate)				2250	Vdc
$V_{\text{iso}}$	Isolation voltage (Baseplate to Output)				1500	Vdc
$V_{tr}$	Input voltage transient (tp 1s)				185	V
V	V <sub>RC</sub> Remote Control pin voltage (see Operating Information section)	Positive logic option	0		5	V
V RC		Negative logic option	0		5	V

Stresses above those listed under Absolute Maximum Ratings may cause permanent damage to the device. This is a stress rating only; functional operation of the device at these or any other conditions above those indicated in the Electrical Specification section of this specification is not implied. Exposure to absolute maximum rating conditions for extended periods may affect device reliability.

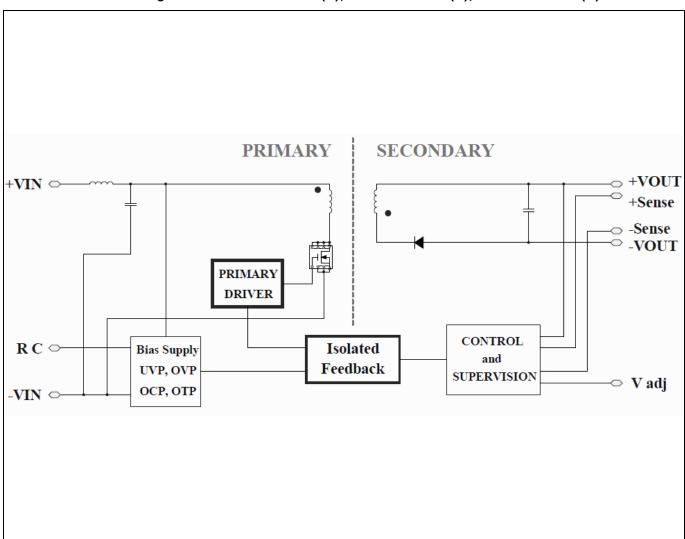
Fundamental Circuit Diagram For PKM7510WPI(P), PKM7511WPI(P), PKM7513WPI(P), PKM7





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## Fundamental Circuit Diagram For PKM7516ZWPI(P), PKM7516JWPI(P), PKM7516HWPI(P)





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Input 12-160 V, Output up to 15.2 A / 50 W	© Flex	

#### **Electrical Specification** 3.3 V, 15.2 A / 50 W

Input voltage range

Characteristics

PKM7510WPI(P)

max

160

 $T_{P1}$  = -40 to +110°C,  $V_{I}$  = 12 to 160 V, sense pins connected to output pins unless otherwise specified under Conditions. Typical values given at:  $T_{P1}$  = +25°C,  $V_{I}$ = 72  $V_{I}$  max  $I_{O}$ , unless otherwise specified under Conditions. At least 100 $\mu$ F E-Cap be added in the input terminal for stabilize input voltage source.

Conditions

At least 150µF E-Cap be added in the converter output for stabilize output voltage source. External capacitor needs to close to the converter.

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'	input voitage range		12		100	٧
loff	Turn-off input voltage	Decreasing input voltage	10	10.5	11	V
lon	Turn-on input voltage	Increasing input voltage	11	11.5	12	V
1	Internal input capacitance			4760		nF
o	Output power		0		50	W
	Efficiency	50% of max I <sub>O</sub> , V <sub>I</sub> = 72 V		85.0		%
1	Efficiency	max I <sub>O</sub> , V <sub>I</sub> = 72 V		86.0		70
o <sub>d</sub>	Power Dissipation	max I <sub>O</sub>		7.0		W
P <sub>li</sub>	Input idling power	I <sub>O</sub> = 0 A, V <sub>I</sub> = 72 V		1		W
s	Switching frequency	0-100 % of max I <sub>O</sub>		180		kHz
/ <sub>Oi</sub>	Output voltage initial setting and accuracy	T <sub>P1</sub> = +25°C, V <sub>I</sub> = 72 V, I <sub>O</sub> = 10 A	2.97	3.3	3.63	V
	Output adjust range	See operating information	2.97		3.63	V
	Output voltage tolerance band	0-100% of max I <sub>O</sub>	3.267	3.3	3.333	V
<b>'</b> o	Idling voltage	I <sub>O</sub> = 0 A	3.267	5	5.05	V
	Line regulation	max I <sub>O</sub>	-33		33	mV
	Load regulation	$V_1 = 72 \text{ V}, 25-100\% \text{ of max } I_{\text{O}}$	-33		33	mV
<b>/</b> tr	Load transient voltage deviation	V <sub>I</sub> = 72 V, Load step 50-75-50% of max I <sub>O</sub> ,		±500		mV
r	Load transient recovery time	di/dt = 100mA/μs		300	500	μs
-	Ramp-up time (from 10-90% of Voi)	10-100% of max I <sub>O</sub> , T <sub>P1</sub> = 25°C, V <sub>1</sub> = 72 V		187		μs
5	Start-up time (from V <sub>I</sub> connection to 90% of V <sub>Oi</sub> )	10 100 /0 01 max 10, 1p. 20 0, 1. 12 1		1.5		ms
RC	RC start-up time (from V <sub>RC</sub> connection to 90% of V <sub>Oi</sub> )	max I <sub>O</sub>		367		us
RC	Sink current	See operating information	0.5			mA
	Trigger level	Decreasing / Increasing RC-voltage		0.8/2.5		V
	V <sub>I</sub> shut-down fall time	max I <sub>O</sub>		310		μs
	(from V <sub>I</sub> off to 10% of V <sub>O</sub> )	I <sub>O</sub> = 0 A		10		S
)	Output current		0		15.2	Α
m	Current limit threshold	$T_{P1} < max T_{P1}$	19.0		28.0	A
SC .	Short circuit current	$T_{P1} = 25^{\circ}C$ , see Note 1		250		mA
out	Recommended Capacitive Load	$T_{P1} = 25^{\circ}C$	0		4000	μF
Oac	Output ripple & noise	See ripple & noise section, V <sub>Oi,</sub> max I <sub>O,</sub> see Note 2		60	100	mVp-p
OVP	Over voltage protection	$T_{P1} = +25^{\circ}C$ , $V_{I} = 72 \text{ V}$ , 0-100% of max $I_{O}$	3.63		4.95	V

Note 2: Measured by 20MHz bandwidth with a  $1\mu\text{F}$  ceramic cap and a  $47\mu\text{F}/20\text{V}$  POS-CAP

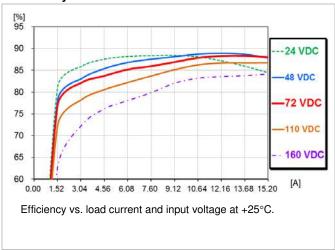


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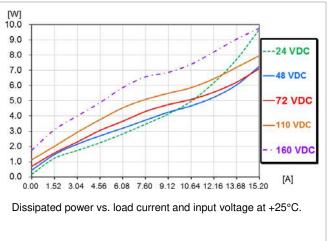
# Typical Characteristics 3.3 V, 15.2 A / 50 W

#### PKM7510WPI(P)

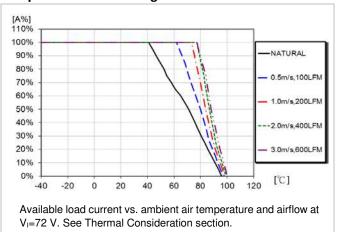
#### Efficiency



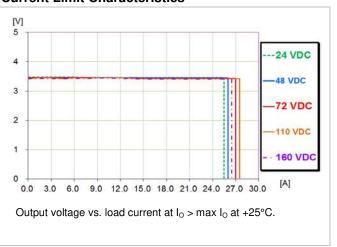
#### **Power Dissipation**



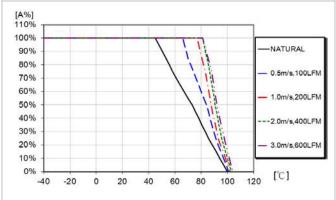
#### **Output Current Derating**



#### **Current Limit Characteristics**

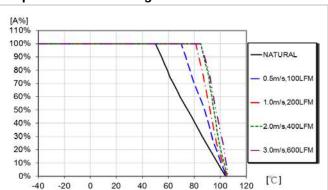


#### **Output Current Derating**



Available load current vs. ambient air temperature and airflow at  $V_{\rm l}\!=\!72$  V with 12.7mm  $^{1}\!\!/_{\!4}$  brick heat sink. See Thermal Consideration section.

#### **Output Current Derating**



Available load current vs. ambient air temperature and airflow at  $V_1$ =72 V with 20mm ½ brick heat sink. See Thermal Consideration section.

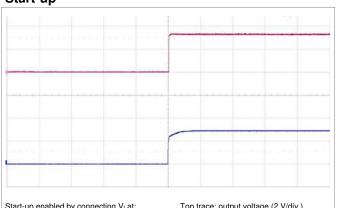


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#### **Typical Characteristics** 3.3 V, 15.2 A / 50 W

#### PKM7510WPI(P)

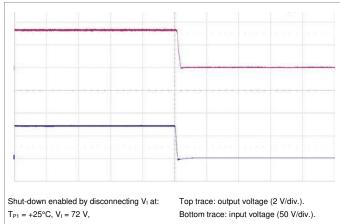
Start-up



Start-up enabled by connecting  $V_{\text{I}}$  at:  $T_{P1} = +25^{\circ}C, \ V_{I} = 72 \ V,$ I<sub>O</sub> = 15.2 A resistive load.

Top trace: output voltage (2 V/div.). Bottom trace: input voltage (50 V/div}). Time scale: (50 ms/div.).

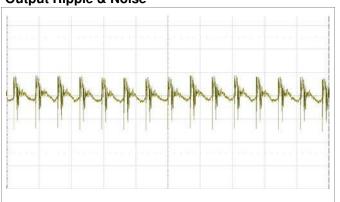
#### Shut-down



 $I_0$  = 15.2 A resistive load.

Time scale: (2 ms/div.).

**Output Ripple & Noise** 



Output voltage ripple at:  $T_{P1} = +25^{\circ}C$ , VI = 72 V, I<sub>O</sub> = 15.2 A resistive load.

Trace: output voltage (20 mV/div.). Time scale: (10  $\mu$ s/div.). 20 MHz bandwidth.

#### **Output Load Transient Response**



change (7.6-11.4-7.6 A) at:  $T_{P1} = +25^{\circ}C, V_{I} = 72 V.$ 

Output voltage response to load current step- Top trace: output voltage (100 mV/div.). Bottom trace: load current (5 A/div.). Time scale: (500 us/div.)

Output Voltage=3.3V

#### Output Voltage Adjust (TRIM UP/TRIM DOWN)

#### The resistor value for an adjusted output voltage is calculated by using the following equations:

Output Voltage Adjust, Increase:

$$R_{ADJ\_UP} = \left(\frac{2.0201}{\Delta} - 15\right) k\Omega$$

Output Voltage Adjust, Decrease:

$$R_{ADJ\_DOWN} = (\frac{2.061}{\Delta} - 19.081)k\Omega$$

To trim up the 3.3V model by 8% to 3.56V the required external

$$R_{ADJ\_UP} = \left(\frac{2.0201}{0.08} - 15\right) = 10.25k\Omega$$

To trim down the 3.3V model by 7% to 3.07V the required external

$$R_{ADJ\_DOWN} = \left(\frac{2.061}{0.07} - 19.081\right) = 10.36k\Omega$$



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Input 12-160 V, Output up to 15.2 A / 50 W	© Flex	

PKM7511WPI(P)

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#### **Electrical Specification** 5 V, 10 A / 50 W

Input voltage range

Turn-off input voltage

Characteristics

 $V_{\text{loff}}$ 

 $T_{P1}$  = -40 to +110°C,  $V_I$  = 12 to 160 V, sense pins connected to output pins unless otherwise specified under Conditions. Typical values given at:  $T_{P1}$  = +25°C,  $V_I$ = 72  $V_I$  max  $I_O$ , unless otherwise specified under Conditions. At least 100 $\mu$ F E-Cap be added in the input terminal for stabilize input voltage source.

Decreasing input voltage

	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	J	_			
$V_{lon}$	Turn-on input voltage	Increasing input voltage	11	11.5	12	V
Cı	Internal input capacitance			3400		nF
Po	Output power		0		50	W
n	Efficiency	50% of max $I_0$ , $V_1 = 72 \text{ V}$		87.0		%
η	Linciency	max I <sub>O</sub> , V <sub>I</sub> = 72 V		88.5		70
$P_d$	Power Dissipation	max I <sub>O</sub>		5.75		W
Pii	Input idling power	I <sub>O</sub> = 0 A, V <sub>I</sub> = 72 V		1		W
fs	Switching frequency	0-100 % of max I <sub>O</sub>		180		kHz
V <sub>Oi</sub>	Output voltage initial setting and accuracy	$T_{P1} = +25^{\circ}C, V_1 = 72 \text{ V}, I_0 = 10 \text{ A}$	4.95	5	5.05	V
	Output adjust range	See operating information	4.5		5.5	V
	Output voltage tolerance band	0-100% of max I <sub>O</sub>	4.95	5	5.05	V
Vo	Idling voltage	I <sub>O</sub> = 0 A	4.95	5	5.05	٧
	Line regulation	max I <sub>O</sub>	-50		50	mV
	Load regulation	$V_1 = 72 \text{ V}, 25-100\% \text{ of max } I_0$	-50		50	mV
$V_{tr}$	Load transient voltage deviation	V <sub>1</sub> = 72 V, Load step 50-75-50% of max I <sub>0</sub> ,		±500		mV
t <sub>tr</sub>	Load transient recovery time	di/dt = 100mA/μs		350	500	μs
t <sub>r</sub>	Ramp-up time (from 10-90% of V <sub>Oi</sub> )	10-100% of max I <sub>O</sub> , T <sub>P1</sub> = 25°C, V <sub>I</sub> = 72 V		840		μs
t <sub>s</sub>	Start-up time (from V <sub>I</sub> connection to 90% of V <sub>Oi</sub> )	10-100 % Of filax 10, Tp1 = 25-0, V1= 72 V		2		ms
t <sub>RC</sub>	RC start-up time (from V <sub>RC</sub> connection to 90% of V <sub>Oi</sub> )	max I <sub>O</sub>		2		ms
RC	Sink current	See operating information	0.5			mA
110	Trigger level	Decreasing / Increasing RC-voltage		0.8/2.5		V
<b>+</b> .	V <sub>I</sub> shut-down fall time	max I <sub>O</sub>		530		μs
t <sub>f</sub>	(from V <sub>I</sub> off to 10% of V <sub>O</sub> )	$I_O = 0 A$		70		ms
lo	Output current		0		10	Α
l <sub>lim</sub>	Current limit threshold	$T_{P1} < max T_{P1}$	12.0		17.0	Α
I <sub>sc</sub>	Short circuit current	$T_{P1} = 25^{\circ}C$ , see Note 1		250		mA
C <sub>out</sub>	Recommended Capacitive Load	$T_{P1} = 25^{\circ}C$	0		3000	μF
$V_{Oac}$	Output ripple & noise	See ripple & noise section, V <sub>Oi,</sub> max I <sub>O,</sub> see Note 2		80	100	mVp-p
OVP	Over voltage protection	$T_{P1} = +25^{\circ}C$ , $V_{I} = 72 \text{ V}$ , 0-100% of max $I_{O}$	5.5		7.5	V

Note 2: Measured by 20MHz bandwidth with a  $1\mu F$  ceramic cap and a  $47\mu F/20V$  POS-CAP

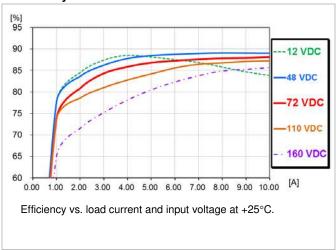


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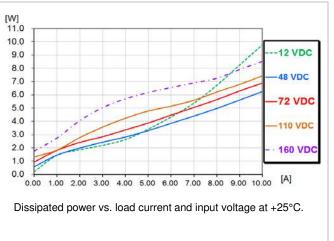
# Typical Characteristics 5 V, 10 A / 50 W

#### PKM7511WPI(P)

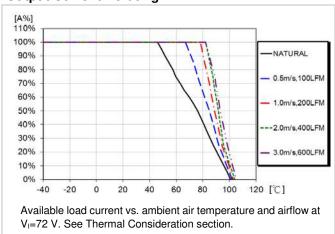
#### **Efficiency**



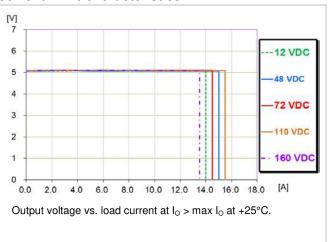
#### **Power Dissipation**



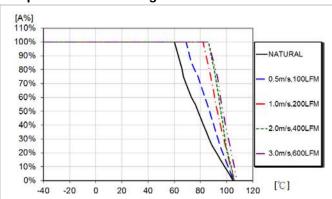
#### **Output Current Derating**



#### **Current Limit Characteristics**

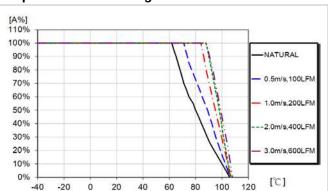


#### **Output Current Derating**



Available load current vs. ambient air temperature and airflow at  $V_{\rm l}\!=\!72$  V with 12.7mm  $^{1}\!\!/_{\!4}$  brick heat sink. See Thermal Consideration section.

#### **Output Current Derating**



Available load current vs. ambient air temperature and airflow at  $V_1$ =72 V with 20mm  $^{1}\!\!/_4$  brick heat sink. See Thermal Consideration section.

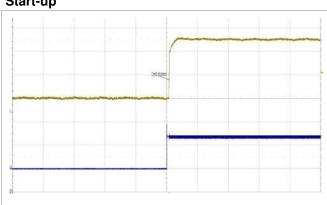


PKM 7500W series DC-DC Converters	28701-BMR 715 Rev. F	July 2021
Input 12-160 V, Output up to 15.2 A / 50 W	© Flex	

#### **Typical Characteristics** 5 V, 10 A / 50 W

PKM7511WPI(P)

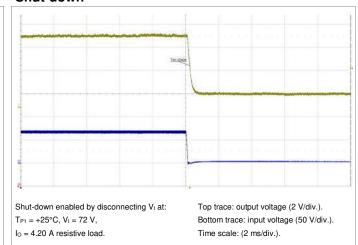
Start-up



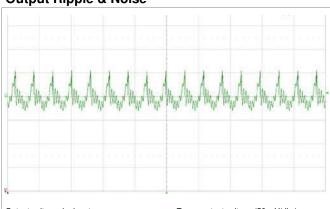
Start-up enabled by connecting V<sub>I</sub> at:  $T_{P1} = +25^{\circ}C$ ,  $V_{I} = 72 \text{ V}$ . Io = 10 A resistive load.

Top trace: output voltage (2 V/div.). Bottom trace: input voltage (50 V/div)). Time scale: (20 ms/div.).

Shut-down



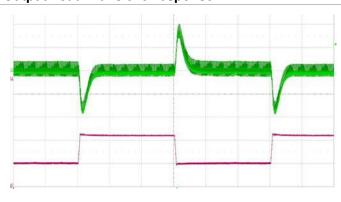
Output Ripple & Noise



Output voltage ripple at:  $T_{P1} = +25^{\circ}C$ , VI = 72 V, I<sub>O</sub> = 10 A resistive load.

Trace: output voltage (50 mV/div.). Time scale: (20 µs/div.). 20 MHz bandwidth.

**Output Load Transient Response** 



Output voltage response to load current stepchange (5-7.5-5 A) at:  $T_{P1} = +25^{\circ}C, V_{I} = 72 V.$ 

Top trace: output voltage (100 mV/div.). Bottom trace: load current (2 A/div.). Time scale: (500 µs/div.)

#### Output Voltage Adjust (TRIM UP/TRIM DOWN)

#### Output Voltage=5V

The resistor value for an adjusted output voltage is calculated by using the following equations:

Output Voltage Adjust, Increase:

$$R_{ADJ\_UP} = \left(\frac{3.0625}{\Delta} - 24\right) k\Omega$$

Output Voltage Adjust, Decrease:

$$R_{ADJ\_DOWN} = (\frac{3.1928}{\Delta} - 30.255)k\Omega$$

Example:

To trim up the 5.0V model by 8% to 5.4V the required external resistor

$$R_{ADJ_{-}UP} = \left(\frac{3.0625}{0.08} - 24\right) = 14.28k\Omega$$

To trim down the 5.0V model by 7% to 4.65V the required external

$$R_{ADJ\_DOWN} = \left(\frac{3.1928}{0.07} - 30.255\right) = 15.36k\Omega$$



typ

10.5

11.5

3400

12

10

11

PKM 7500W series DC-DC Converters	28701-BMR 715 Rev. F July	y 2021
Input 12-160 V, Output up to 15.2 A / 50 W	© Flex	

## Electrical Specification 12 V, 4.20 A / 50 W

Input voltage range

Turn-off input voltage

Turn-on input voltage

Internal input capacitance

 $V_{\mathsf{loff}}$ 

 $V_{\text{lon}} \\$ 

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PKM7513WPI(P)

160

11

12

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ηF

 $T_{P1}$  = -40 to +110°C,  $V_{I}$  = 12 to 160 V, sense pins connected to output pins unless otherwise specified under Conditions. Typical values given at:  $T_{P1}$  = +25°C,  $V_{I}$  = 72  $V_{I}$  max  $I_{O}$ , unless otherwise specified under Conditions. At least 100 $\mu$ F E-Cap be added in the input terminal for stabilize input voltage source.

Decreasing input voltage

Increasing input voltage

Conditions

•	moma mpar sapasitanos			0.00		
Po	Output power		0		50	W
n	Efficiency	50% of max $I_0$ , $V_1 = 72 \text{ V}$		89.5		- %
η	Eniciency	max I <sub>O</sub> , V <sub>I</sub> = 72 V		90.5		70
$P_d$	Power Dissipation	max I <sub>O</sub>		4.75		W
P <sub>li</sub>	Input idling power	$I_0 = 0 \text{ A}, V_1 = 72 \text{ V}$		1		W
fs	Switching frequency	0-100 % of max I <sub>o</sub>		200		kHz
$V_{\text{Oi}}$	Output voltage initial setting and accuracy	$T_{P1} = +25^{\circ}C$ , $V_{I} = 72 \text{ V}$ , $I_{O} = 4.2 \text{ A}$	11.88	12	12.12	V
	Output adjust range	See operating information	10.8		13.2	V
	Output voltage tolerance band	0-100% of max I <sub>0</sub>	11.88	12	12.12	V
$V_{O}$	Idling voltage	$I_O = 0 A$	11.88	12	12.12	V
	Line regulation	max I <sub>O</sub>	-120		120	mV
	Load regulation	$V_1 = 72 \text{ V}, 25-100\% \text{ of max } I_0$	-120		120	mV
$V_{tr}$	Load transient voltage deviation	V <sub>I</sub> = 72 V, Load step 50-75-50% of max I <sub>O</sub> ,		±500		mV
t <sub>tr</sub>	Load transient recovery time	$di/dt = 100mA/\mu s$		200	500	μs
t <sub>r</sub>	Ramp-up time (from 10-90% of Voi)	10-100% of max I <sub>O</sub> , T <sub>p1</sub> = 25°C, V <sub>I</sub> = 72 V		19.5		ms
ts	Start-up time (from V <sub>I</sub> connection to 90% of V <sub>Oi</sub> )	10 10070 01 max 10, 1p1 = 20 0, V1 = 72 V		20.5		ms
t <sub>RC</sub>	RC start-up time (from V <sub>RC</sub> connection to 90% of V <sub>Oi</sub> )	max I <sub>O</sub>		19		ms
RC	Sink current	See operating information	0.5			mA
110	Trigger level	Decreasing / Increasing RC-voltage		0.8/2.5		V
t <sub>f</sub>	V <sub>I</sub> shut-down fall time	max I <sub>o</sub>		520		μs
ч	(from V <sub>I</sub> off to 10% of V <sub>O</sub> )	$I_O = 0 A$		9.5		s
lo	Output current		0		4.20	Α
l <sub>lim</sub>	Current limit threshold	$T_{P1} < max T_{P1}$	5.0		7.5	Α
I <sub>sc</sub>	Short circuit current	$T_{P1} = 25^{\circ}C$ , see Note 1		150		mA
C <sub>out</sub>	Recommended Capacitive Load	$T_{P1} = 25^{\circ}C$	0		1000	μF
$V_{\text{Oac}}$	Output ripple & noise	See ripple & noise section, V <sub>Oi,</sub> max I <sub>O,</sub> see Note 2		100	150	mVp-p
OVP	Over voltage protection	$T_{P1} = +25^{\circ}C$ , $V_{I} = 72 \text{ V}$ , 0-100% of max $I_{O}$	13.2		18	V

Note 1: RMS current at OCP in hiccup mode.

Note 2: Measured by 20MHz bandwidth with a  $47\mu\text{F}/25\text{V}$  POS-CAP

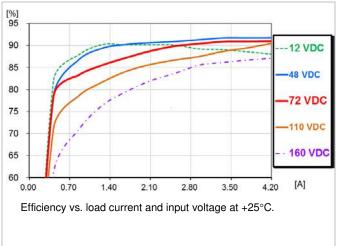


PKM 7500W series DC-DC Converters	28701-BMR 715 Rev. F	July 2021
Input 12-160 V, Output up to 15.2 A / 50 W	© Flex	

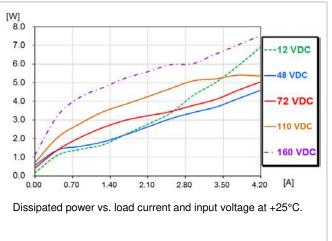
# Typical Characteristics 12 V, 4.20 A / 50 W

#### PKM7513WPI(P)

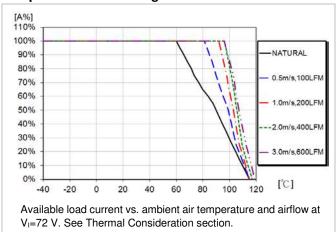
#### **Efficiency**



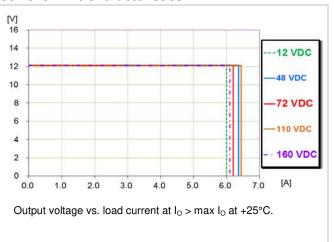
#### **Power Dissipation**



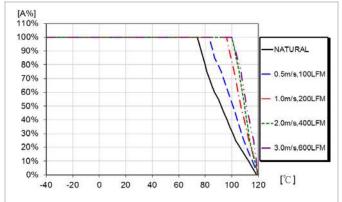
#### **Output Current Derating**



#### **Current Limit Characteristics**

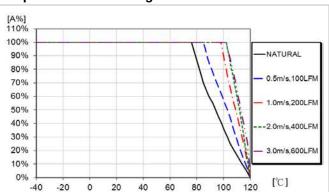


#### **Output Current Derating**



Available load current vs. ambient air temperature and airflow at  $V_{\rm l}{=}72$  V with 12.7mm  $^{1}\!\!/_{\!4}$  brick heat sink. See Thermal Consideration section.

#### **Output Current Derating**



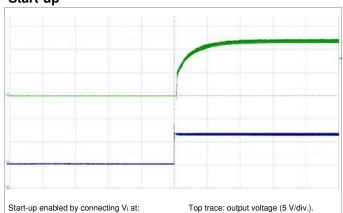
Available load current vs. ambient air temperature and airflow at  $V_{I}$ =72 V with 20mm ½ brick heat sink. See Thermal Consideration section.

PKM 7500W series DC-DC Converters	28701-BMR 715 Rev. F	July 2021
Input 12-160 V, Output up to 15.2 A / 50 W	© Flex	

#### **Typical Characteristics** 12 V, 4.20 A / 50 W

#### PKM7513WPI(P)

Start-up

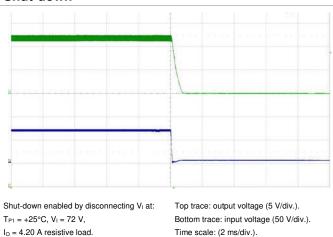


 $T_{P1} = +25^{\circ}C$ ,  $V_{I} = 72 \text{ V}$ .

 $I_O = 4.20$  A resistive load.

Bottom trace: input voltage (50 V/div}). Time scale: (200 ms/div.).

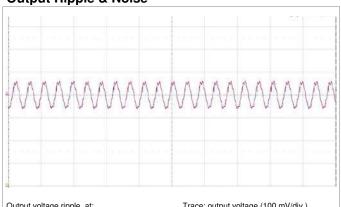
Shut-down



Time scale: (2 ms/div.).

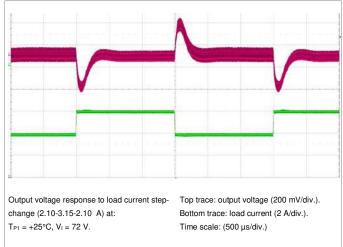
Output Voltage=12V

**Output Ripple & Noise** 



Output voltage ripple at:  $T_{P1} = +25^{\circ}C$ , VI = 72 V, I<sub>O</sub> = 4.20 A resistive load. Trace: output voltage (100 mV/div.). Time scale: (10  $\mu$ s/div.). 20 MHz bandwidth.

**Output Load Transient Response** 



#### Output Voltage Adjust (TRIM UP/TRIM DOWN)

The resistor value for an adjusted output voltage is calculated by using the following equations:

Output Voltage Adjust, Increase:

$$R_{ADJ\_UP} = \left(\frac{7.246}{\Delta} - 62\right) k\Omega$$

Output Voltage Adjust, Decrease:

$$R_{ADJ\_DOWN} = (\frac{9.125}{\Lambda} - 78.371)k\Omega$$

Example:

To trim up the 12V model by 8% to 12.96V the required external

$$R_{ADJ\_UP} = \left(\frac{7.246}{0.08} - 62\right) = 28.58k\Omega$$

To trim down the 12V model by 7% to 11.16V the required external

$$R_{ADJ\_DOWN} = \left(\frac{9.125}{0.07} - 78.371\right) = 51.99k\Omega$$



typ

10.5

11.5

3400

12

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PKM 7500W series DC-DC Converters	28701-BMR 715 Rev. F July	y 2021
Input 12-160 V, Output up to 15.2 A / 50 W	© Flex	

#### **Electrical Specification** 13.8 V, 3.60 A / 50 W

Input voltage range

Turn-off input voltage

Turn-on input voltage

Output power

Internal input capacitance

 $V_{\text{I}}$ 

 $V_{\mathsf{loff}}$ 

 $V_{\text{lon}} \\$ 

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#### PKM7517KWPI(P)

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W

 $T_{P1}$  = -40 to +110°C,  $V_{I}$  = 12 to 160 V, sense pins connected to output pins unless otherwise specified under Conditions. Typical values given at:  $T_{P1}$  = +25°C,  $V_{I}$ = 72  $V_{I}$  max  $I_{O}$ , unless otherwise specified under Conditions. At least 100 $\mu$ F E-Cap be added in the input terminal for stabilize input voltage source.

Decreasing input voltage

Increasing input voltage

Conditions

_	E#inings.	50% of max $I_0$ , $V_1 = 72 \text{ V}$		88.5		%
η	Efficiency	max I <sub>O</sub> , V <sub>I</sub> = 72 V		90.5		- %
$P_d$	Power Dissipation	max I <sub>O</sub>		4.75		W
Pii	Input idling power	$I_0 = 0 \text{ A}, V_1 = 72 \text{ V}$		1		W
fs	Switching frequency	0-100 % of max I <sub>O</sub>		200		kHz
V <sub>Oi</sub>	Output voltage initial setting and accuracy	T <sub>P1</sub> = +25°C, V <sub>I</sub> = 72 V, I <sub>O</sub> = 3.6 A	13.662	13.8	13.938	V
	Output adjust range	See operating information	12.42		15.18	V
	Output voltage tolerance band	0-100% of max I <sub>0</sub>	13.662	13.8	13.938	V
Vo	Idling voltage	I <sub>O</sub> = 0 A	13.662	13.8	13.938	V
	Line regulation	max I <sub>o</sub>	-138		138	mV
	Load regulation	$V_1 = 72 \text{ V}, 25-100\% \text{ of max } I_0$	-138		138	mV
$V_{tr}$	Load transient voltage deviation	V <sub>1</sub> = 72 V, Load step 50-75-50% of max I <sub>o</sub> ,		±500		mV
t <sub>tr</sub>	Load transient recovery time	di/dt = 100mA/µs		200	500	μs
t <sub>r</sub>	Ramp-up time (from 10-90% of Voi)	10-100% of max I <sub>O</sub> , T <sub>P</sub> 1 = 25°C, V <sub>I</sub> = 72 V		20.5		ms
ts	Start-up time (from V <sub>i</sub> connection to 90% of V <sub>Oi</sub> )	10-100 % Of fliax 10, 1pt = 25-0, VI = 72 V		22.5		ms
t <sub>RC</sub>	RC start-up time (from V <sub>RC</sub> connection to 90% of V <sub>Oi</sub> )	max I <sub>O</sub>		20		ms
RC	Sink current	See operating information	0.5			mA
110	Trigger level	Decreasing / Increasing RC-voltage		0.8/2.5		V
t <sub>f</sub>	V <sub>I</sub> shut-down fall time	max I <sub>O</sub>		850		μs
ч	(from V <sub>I</sub> off to 10% of V <sub>O</sub> )	$I_O = 0 A$		9.5		s
lo	Output current		0		3.60	Α
l <sub>lim</sub>	Current limit threshold	$T_{P1} < max T_{P1}$	4.9		6.5	Α
I <sub>sc</sub>	Short circuit current	$T_{P1} = 25^{\circ}C$ , see Note 1		150		mA
C <sub>out</sub>	Recommended Capacitive Load	$T_{P1} = 25^{\circ}C$	0		1000	μF
V <sub>Oac</sub>	Output ripple & noise	See ripple & noise section, V <sub>Oi,</sub> max I <sub>O,</sub> see Note 2		150	200	mVp-p
OVP	Over voltage protection	$T_{P1} = +25^{\circ}C$ , $V_{I} = 72 \text{ V}$ , 0-100% of max $I_{O}$	15.18		20.7	V

Note 2: Measured by 20MHz bandwidth with a  $1\mu F$  ceramic cap and a  $47\mu F/25V$  POS-CAP

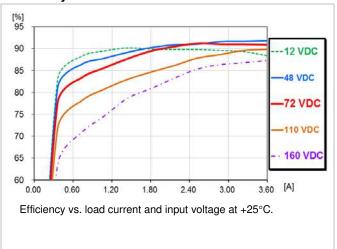


PKM 7500W series DC-DC Converters	28701-BMR 715 Rev. F Ju	uly 2021
Input 12-160 V, Output up to 15.2 A / 50 W	© Flex	

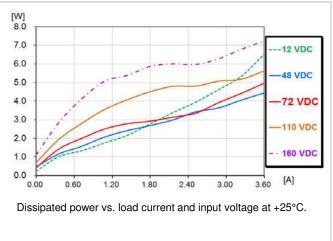
# Typical Characteristics 13.8 V, 3.60 A / 50 W

#### PKM7517KWPI(P)

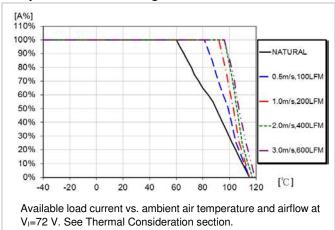
#### **Efficiency**



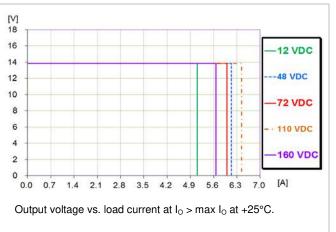
#### **Power Dissipation**



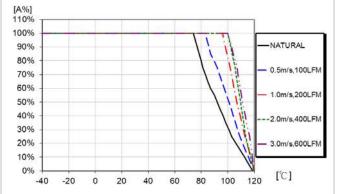
#### **Output Current Derating**



#### **Current Limit Characteristics**

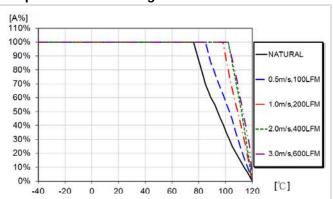


#### **Output Current Derating**



Available load current vs. ambient air temperature and airflow at  $V_{\rm l}\!=\!72$  V with 12.7mm  $^{1}\!\!/_{\!4}$  brick heat sink. See Thermal Consideration section.

#### **Output Current Derating**



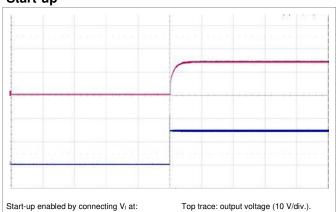
Available load current vs. ambient air temperature and airflow at  $V_{l}\!\!=\!\!72$  V with 20mm  $^{1\!/}_{4}$  brick heat sink. See Thermal Consideration section.

PKM 7500W series DC-DC Converters	28701-BMR 715 Rev. F	
Input 12-160 V, Output up to 15.2 A / 50 W	© Flex	

#### **Typical Characteristics** 13.8 V, 3.60 A / 50 W

#### PKM7517KWPI(P)

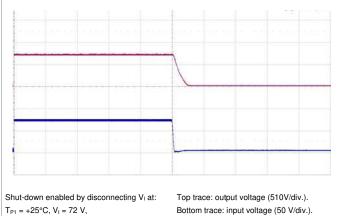
#### Start-up



Start-up enabled by connecting  $V_{\text{I}}$  at:  $T_{P1} = +25^{\circ}C, V_{I} = 72 V,$ 

Bottom trace: input voltage (50 V/div}). Io = 3.60 A resistive load. Time scale: (200 ms/div.).

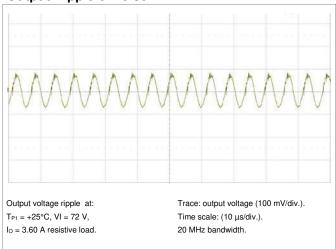
#### Shut-down



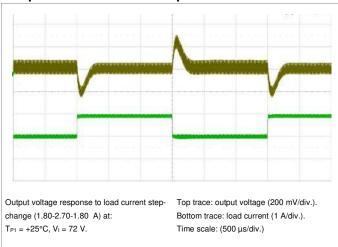
 $I_{\text{O}}$  = 3.60 A resistive load.

Time scale: (2 ms/div.).

#### **Output Ripple & Noise**



#### **Output Load Transient Response**



#### Output Voltage Adjust (TRIM UP/TRIM DOWN)

The resistor value for an adjusted output voltage is calculated by using the following equations:

Output Voltage Adjust, Increase:

$$R_{ADJ\_UP} = \left(\frac{8.259}{\Delta} - 75\right) k\Omega$$

Output Voltage Adjust, Decrease:

$$R_{ADJ\_DOWN} = (\frac{10.93}{\Delta} - 94.188)k\Omega$$

#### Output Voltage=14V

Example:

To trim up the 13.8V model by 8% to 14.904V the required external

$$R_{ADJ\_UP} = \left(\frac{8.259}{0.08} - 75\right) = 28.2375k\Omega$$

To trim down the 13.8V model by 7% to 12.834V the required external

$$R_{ADJ\_DOWN} = \left(\frac{10.93}{0.07} - 94.188\right) = 61.955k\Omega$$



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PKM 7500W series DC-DC Converters	28701-BMR 715 Rev. F July	y 2021
Input 12-160 V, Output up to 15.2 A / 50 W	© Flex	

## Electrical Specification 15 V, 3.35 A / 50 W

Power Dissipation

Input idling power

Switching frequency

 $P_{\text{d}}$ 

 $\mathsf{P}_{\mathsf{li}}$ 

PKM7515WPI(P)

W

W

kHz

 $T_{P1}$  = -40 to +110°C,  $V_{I}$  = 12 to 160 V, sense pins connected to output pins unless otherwise specified under Conditions. Typical values given at:  $T_{P1}$  = +25°C,  $V_{I}$ = 72  $V_{I}$  max  $I_{O}$ , unless otherwise specified under Conditions. At least 100 $\mu$ F E-Cap be added in the input terminal for stabilize input voltage source.

max Io

 $I_O\!=0~A,~V_I=72~V$ 

0-100 % of max  $I_{\text{O}}$ 

Charact	eristics	Conditions	min	typ	max	Unit	
Vı	Input voltage range		12		160	V	
$V_{loff}$	Turn-off input voltage	Decreasing input voltage	10	10.5	11	V	
$V_{lon}$	Turn-on input voltage	Increasing input voltage	11	11.5	12	V	
Cı	Internal input capacitance			3400		nF	
Po	Output power		0		50	W	
n	Efficiency	50% of max $I_0$ , $V_1 = 72 \text{ V}$		89.0		%	
''	Lindency	max $I_0$ , $V_1 = 72 \text{ V}$		90.0		/0	

			•			
V <sub>Oi</sub>	Output voltage initial setting and accuracy	$T_{P1} = +25^{\circ}C$ , $V_{I} = 72$ V, $I_{O} = 3.35$ A	14.85	15	15.15	V
	Output adjust range	See operating information	13.5		16.5	V
	Output voltage tolerance band	0-100% of max I <sub>O</sub>	14.85	15	15.15	V
$V_{\text{O}}$	Idling voltage	I <sub>O</sub> = 0 A	14.85	15	15.15	V
	Line regulation	max I <sub>O</sub>	-150		150	mV
	Load regulation	$V_1 = 72 \text{ V}, 25-100\% \text{ of max } I_0$	-150		150	mV
$V_{tr}$	Load transient voltage deviation	V <sub>I</sub> = 72 V, Load step 50-75-50% of max I <sub>O</sub> ,		±500		mV
t <sub>tr</sub>	Load transient recovery time	di/dt = 100mA/µs		200	500	μs
t <sub>r</sub>	Ramp-up time (from 10-90% of Voi)	10-100% of max I <sub>O</sub> , T <sub>P</sub> 1 = 25°C, V <sub>I</sub> = 72 V		20.5		ms
ts	Start-up time (from V <sub>i</sub> connection to 90% of V <sub>Oi</sub> )	10-100% Of fliax 10, 1p1 = 25°C, VI = 72 V		22.5		ms
t <sub>RC</sub>	RC start-up time (from V <sub>RC</sub> connection to 90% of V <sub>Oi</sub> )	max I <sub>O</sub>		20		ms
RC	Sink current	See operating information	0.5			mA
no	Trigger level	Decreasing / Increasing RC-voltage		0.8/2.5		V
	V <sub>I</sub> shut-down fall time	max I <sub>O</sub>		875		μs
t <sub>f</sub>	(from $V_1$ off to 10% of $V_0$ )	I <sub>O</sub> = 0 A		10		S
Io	Output current		0		3.35	Α
I <sub>lim</sub>	Current limit threshold	$T_{P1} < max T_{P1}$	5.0		5.6	Α
I <sub>sc</sub>	Short circuit current	$T_{P1} = 25^{\circ}C$ , see Note 1		150		mA
C <sub>out</sub>	Recommended Capacitive Load	$T_{P1} = 25^{\circ}C$	0		1000	μF
V <sub>Oac</sub>	Output ripple & noise	See ripple & noise section, V <sub>Oi,</sub> max I <sub>O,</sub> see Note 2		150	200	mVp-p
OVP	Over voltage protection	$T_{P1} = +25^{\circ}C$ , $V_1 = 72 \text{ V}$ , 0-100% of max $I_0$	16.5		22.5	V

Note 1: RMS current at OCP in hiccup mode.

Note 2: Measured by 20MHz bandwidth with a  $1\mu F$  ceramic cap and a  $47\mu F/20V$  POS-CAP

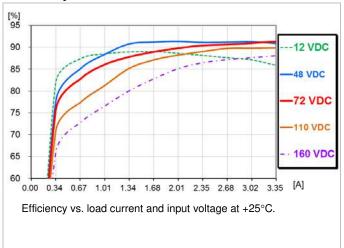


PKM 7500W series DC-DC Converters	28701-BMR 715 Rev. F	July 2021
Input 12-160 V, Output up to 15.2 A / 50 W	© Flex	

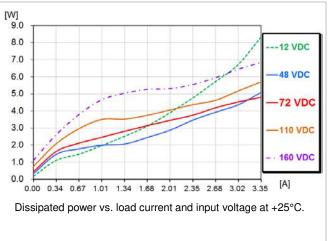
# Typical Characteristics 15 V, 3.35 A / 50 W

#### PKM7515WPI(P)

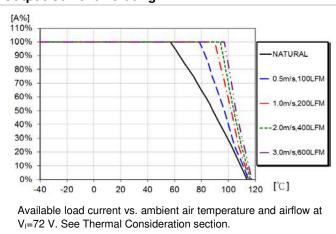
#### **Efficiency**



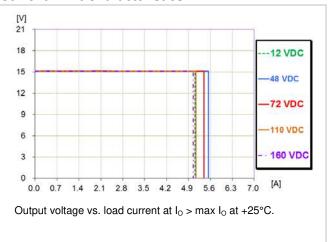
#### **Power Dissipation**



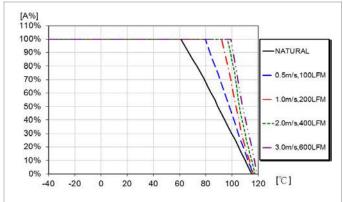
#### **Output Current Derating**



#### **Current Limit Characteristics**

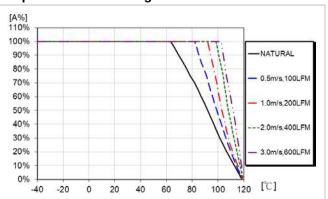


#### **Output Current Derating**



Available load current vs. ambient air temperature and airflow at  $V_{\rm l}\!=\!72$  V with 12.7mm  $^{1\!/}_{\rm 4}$  brick heat sink. See Thermal Consideration section.

#### **Output Current Derating**



Available load current vs. ambient air temperature and airflow at  $V_1$ =72 V with 20mm ½ brick heat sink. See Thermal Consideration section.

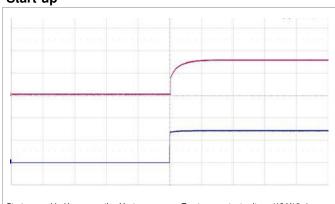


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PKM 7500W series DC-DC Converters	28701-BMR 715 Rev. F	July 2021
Input 12-160 V, Output up to 15.2 A / 50 W	© Flex	

#### **Typical Characteristics** 15 V, 3.35 A / 50 W

#### PKM7515WPI(P)

#### Start-up



Start-up enabled by connecting  $V_{\text{I}}$  at:  $T_{P1} = +25^{\circ}C, \ V_{I} = 72 \ V,$  $I_0 = 3.35$  A resistive load.

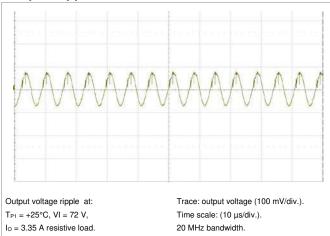
Top trace: output voltage (10 V/div.). Bottom trace: input voltage (50 V/div}). Time scale: (50 ms/div.).

#### Shut-down

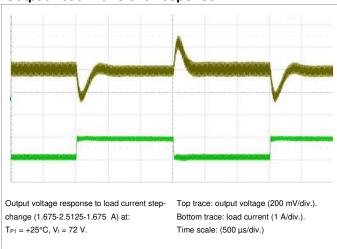


 $T_{P1} = +25^{\circ}C, V_{I} = 72 V,$  $I_{\text{O}}$  = 3.35 A resistive load. Time scale: (2 ms/div.).

#### **Output Ripple & Noise**



#### **Output Load Transient Response**



#### Output Voltage Adjust (TRIM UP/TRIM DOWN)

The resistor value for an adjusted output voltage is calculated by using the following equations:

Output Voltage Adjust, Increase:

$$R_{ADJ\_UP} = \left(\frac{9.186}{\Delta} - 68\right) k\Omega$$

Output Voltage Adjust, Decrease:

$$R_{ADJ\_DOWN} = (\frac{9.5738}{\Delta} - 86.76)k\Omega$$

## Output Voltage=15V

Example:

To trim up the 15V model by 8% to 16.2V the required external

$$R_{ADJ\_UP} = \left(\frac{9.186}{0.08} - 68\right) = 46.83k\Omega$$

To trim down the 15V model by 7% to 13.95V the required external

$$R_{ADJ\_DOWN} = \left(\frac{9.5738}{0.07} - 86.76\right) = 50k\Omega$$



PKM 7500W series DC-DC Converters	28701-BMR 715 Rev. F July	y 2021
Input 12-160 V, Output up to 15.2 A / 50 W	© Flex	

## Electrical Specification 24 V, 2.10 A / 50 W

PKM7516ZWPI(P)

 $T_{P1}$  = -40 to +110°C,  $V_{I}$  = 12 to 160 V, sense pins connected to output pins unless otherwise specified under Conditions. Typical values given at:  $T_{P1}$  = +25°C,  $V_{I}$ = 72  $V_{I}$  max  $I_{O}$ , unless otherwise specified under Conditions. At least 100 $\mu$ F E-Cap be added in the input terminal for stabilize input voltage source.

Charac	eteristics	Conditions	min	typ	max	Unit
$V_{I}$	Input voltage range		12		160	V
$V_{\text{loff}}$	Turn-off input voltage	Decreasing input voltage	10	10.5	11	V
$V_{lon}$	Turn-on input voltage	Increasing input voltage	11	11.5	12	V
Cı	Internal input capacitance			3400		nF
Po	Output power		0		50	W
n	Efficiency	50% of max $I_0$ , $V_1 = 72 \text{ V}$		87.5		%
η	Efficiency	$max I_O, V_I = 72 V$		90		70
$P_{d}$	Power Dissipation	max I <sub>O</sub>		5.0		W
P <sub>li</sub>	Input idling power	I <sub>O</sub> = 0 A, V <sub>I</sub> = 72 V		1		W
fs	Switching frequency	0-100 % of max I <sub>O</sub>		200		kHz

$V_{\text{Oi}}$	Output voltage initial setting and accuracy	T <sub>P1</sub> = +25°C, V <sub>1</sub> = 72 V, I <sub>0</sub> = 2.1 A	23.76	24	24.24	٧
	Output adjust range	See operating information	21.6		26.4	V
	Output voltage tolerance band	0-100% of max I <sub>O</sub>	23.76	24	24.24	V
$V_{\text{O}}$	Idling voltage	I <sub>O</sub> = 0 A	23.76	24	24.24	V
	Line regulation	max I <sub>O</sub>	-240		240	mV
	Load regulation	$V_1 = 72 \text{ V}, 25-100\% \text{ of max } I_0$	-240		240	mV
$V_{tr}$	Load transient voltage deviation	V <sub>I</sub> = 110 V, Load step 50-75-50% of max I <sub>O</sub> ,		±500		mV
t <sub>tr</sub>	Load transient recovery time	di/dt = 100mA/ $\mu$ s, $\pm$ 1% error band		200	500	μs
t <sub>r</sub>	Ramp-up time (from 10-90% of Voi)	10-100% of max I <sub>O</sub> , T <sub>P1</sub> = 25°C, V <sub>I</sub> = 110 V		24.5		ms
ts	Start-up time (from V <sub>I</sub> connection to 90% of V <sub>Oi</sub> )	10-100 % 01 111ax 10, 1p1 = 25-0, V1= 110 V		29		ms
t <sub>RC</sub>	RC start-up time (from V <sub>RC</sub> connection to 90% of V <sub>Oi</sub> )	max I <sub>o</sub>		25		ms
RC	Sink current	See operating information	0.5			mA
nC	Trigger level	Decreasing / Increasing RC-voltage		0.8/2.5		V
	V <sub>I</sub> shut-down fall time	max I <sub>O</sub>		1.5		ms
t <sub>f</sub>	(from $V_1$ off to 10% of $V_0$ )	I <sub>O</sub> = 0 A		9.5		s
lo	Output current		0		2.1	Α
I <sub>lim</sub>	Current limit threshold	$T_{P1} < max T_{P1}$	2.5		3.8	Α
I <sub>sc</sub>	Short circuit current	$T_{P1} = 25^{\circ}C$ , see Note 1		150		mA
C <sub>out</sub>	Recommended Capacitive Load	$T_{P1} = 25^{\circ}C$	0		470	μF
$V_{\text{Oac}}$	Output ripple & noise	See ripple & noise section, V <sub>Oi,</sub> max I <sub>O,</sub> see Note 2		150	200	mVp-p
OVP	Over voltage protection	$T_{P1} = +25^{\circ}C$ , $V_{I} = 72 \text{ V}$ , 0-100% of max $I_{O}$	26.4		36	V

Note 1: RMS current at OCP in hiccup mode.

Note 2: Measured by 20MHz bandwidth with a  $1\mu F$  ceramic cap and a  $22\mu F/50V$  POS-CAP

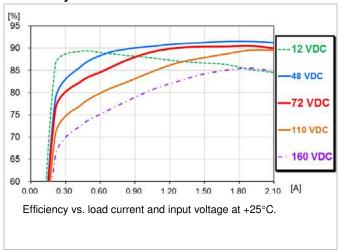


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Input 12-160 V, Output up to 15.2 A / 50 W	© Flex	

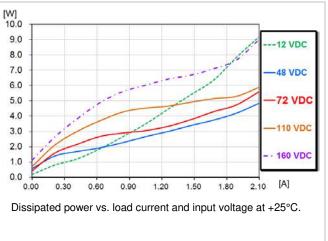
# Typical Characteristics 24 V, 2.10 A / 50 W

#### PKM7516ZWPI(P)

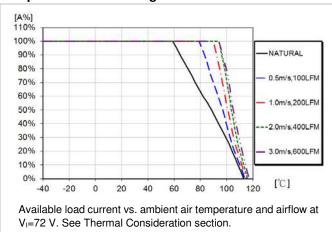
#### **Efficiency**



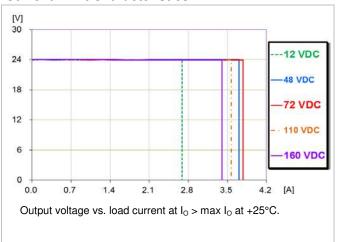
#### **Power Dissipation**



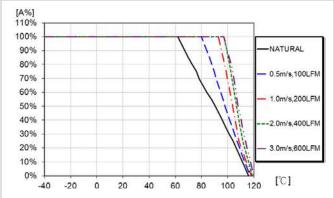
#### **Output Current Derating**



#### **Current Limit Characteristics**

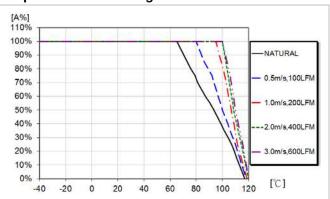


#### **Output Current Derating**



# Available load current vs. ambient air temperature and airflow at $V_1\!\!=\!\!72\,V$ with 12.7mm $^1\!\!/_4$ brick heat sink. See Thermal Consideration section.

#### **Output Current Derating**



Available load current vs. ambient air temperature and airflow at  $V_1$ =72 V with 20mm  $^{1}\!\!/_4$  brick heat sink. See Thermal Consideration section.

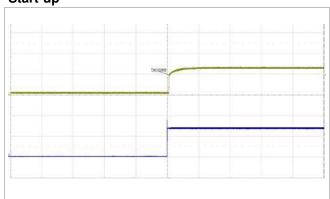


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PKM 7500W series DC-DC Converters	28701-BMR 715 Rev. F	July 2021
Input 12-160 V, Output up to 15.2 A / 50 W	© Flex	

#### **Typical Characteristics** 24 V, 2.10 A / 50 W

#### PKM7516ZWPI(P)

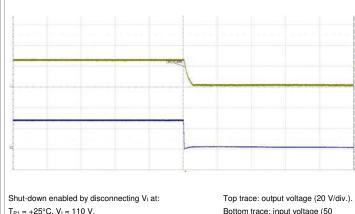
Start-up



Start-up enabled by connecting  $V_{\text{I}}$  at:  $T_{P1} = +25^{\circ}C, \ V_{I} = 72 \ V,$ Io = 2.10 A resistive load.

Top trace: output voltage (10 V/div.). Bottom trace: input voltage (50 V/div}). Time scale: (100 ms/div.).

#### Shut-down



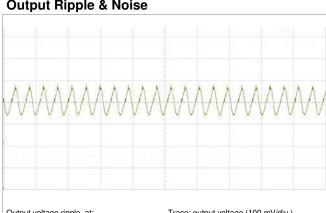
 $T_{P1} = +25^{\circ}C, V_{I} = 110 V,$ 

Io = 8.4 A resistive load.

Bottom trace: input voltage (50 V/div.).

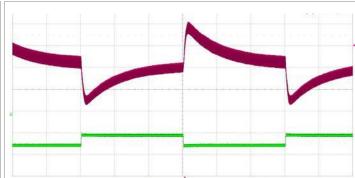
Time scale: (5 ms/div.).

Output Ripple & Noise



Output voltage ripple at:  $T_{P1} = +25$ °C, VI = 72 V,  $I_0$  = 2.10 A resistive load. Trace: output voltage (100 mV/div.). Time scale: (10 µs/div.). 20 MHz bandwidth.

**Output Load Transient Response** 



Output voltage response to load current step-change (1.05- Top trace: output voltage 1.575-1.05 A) at:  $T_{P1} = +25^{\circ}C, V_{I} = 72 V.$ 

Bottom trace: load current (1 A/div.). Time scale: (500 µs/div.)

Output Voltage=24V

#### Output Voltage Adjust (TRIM UP/TRIM DOWN)

The resistor value for an adjusted output voltage is calculated by using the following equations:

Output Voltage Adjust, Increase:

$$R_{ADJ\_UP} = \left(\frac{14.6061}{\Lambda} - 120\right) k\Omega$$

Output Voltage Adjust, Decrease:

$$R_{ADJ\_DOWN} = (\frac{17.2133}{\Delta} - 151.819) k\Omega$$

To trim up the 24V model by 8% to 25.92V the required external resistor

$$R_{ADJ\_UP} = \left(\frac{14.6061}{0.08} - 120\right) = 62.58k\Omega$$

#### Example:

To trim down the 24V model by 7% to 22.32V the required external

$$R_{ADJ\_DOWN} = \left(\frac{17.2133}{0.07} - 151.819\right) = 94.08k\Omega$$



PKM 7500W series DC-DC Converters	28701-BMR 715 Rev. F July	2021
Input 12-160 V, Output up to 15.2 A / 50 W	© Flex	

## Electrical Specification 48 V, 1.05 A / 50 W

PKM7516JWPI(P)

 $T_{P1}$  = -40 to +110°C,  $V_{I}$  = 12 to 160 V, sense pins connected to output pins unless otherwise specified under Conditions. Typical values given at:  $T_{P1}$  = +25°C,  $V_{I}$ = 72  $V_{I}$  max  $I_{O}$ , unless otherwise specified under Conditions. At least 100 $\mu$ F E-Cap be added in the input terminal for stabilize input voltage source.

Chara	cteristics	Conditions	min	typ	max	Unit
Vı	Input voltage range		12		160	V
$V_{\text{loff}}$	Turn-off input voltage	Decreasing input voltage	10	10.5	11	V
$V_{lon}$	Turn-on input voltage	Increasing input voltage	11	11.5	12	V
Cı	Internal input capacitance			3400		nF
Po	Output power		0		50	W
<b>n</b>	Efficiency	50% of max I <sub>O</sub> , V <sub>I</sub> = 72 V		88.0		0/
η	Efficiency	$max I_O, V_I = 72 V$		90.0		%
$P_{d}$	Power Dissipation	max I <sub>O</sub>		5.0		W
P <sub>li</sub>	Input idling power	I <sub>O</sub> = 0 A, V <sub>I</sub> = 72 V		1		W
fs	Switching frequency	0-100 % of max I <sub>O</sub>		180		kHz

$V_{\text{Oi}}$	Output voltage initial setting and accuracy	T <sub>P1</sub> = +25°C, V <sub>1</sub> = 72 V, I <sub>0</sub> = 1.05 A	47.52	48	48.48	V
	Output adjust range	See operating information	43.2		52.8	V
	Output voltage tolerance band	0-100% of max I <sub>O</sub>	47.52	48	48.48	V
$V_{\text{O}}$	Idling voltage	I <sub>O</sub> = 0 A	47.52	48	48.48	V
	Line regulation	max I <sub>O</sub>	-480		480	mV
	Load regulation	$V_1 = 72 \text{ V}, 25-100\% \text{ of max } I_0$	-480		480	mV
$V_{tr}$	Load transient voltage deviation	V <sub>I</sub> = 110 V, Load step 50-75-50% of max I <sub>O</sub> ,		±500		mV
t <sub>tr</sub>	Load transient recovery time	di/dt = 100mA/ $\mu$ s, $\pm$ 1% error band			500	μs
t <sub>r</sub>	Ramp-up time (from 10-90% of Voi)	10-100% of max I <sub>O</sub> , T <sub>P1</sub> = 25°C, V <sub>I</sub> = 72 V		26		ms
ts	Start-up time (from V <sub>I</sub> connection to 90% of V <sub>Oi</sub> )	10-100% Of filax 10, 1pt = 25-0, VI = 72 V		31		ms
t <sub>RC</sub>	RC start-up time (from V <sub>RC</sub> connection to 90% of V <sub>Oi</sub> )	max I <sub>O</sub>		25		ms
RC	Sink current	See operating information	0.5			mA
no	Trigger level	Decreasing / Increasing RC-voltage		0.8/2.5		V
	V <sub>I</sub> shut-down fall time	max I <sub>O</sub>		1.5		ms
t <sub>f</sub>	(from $V_1$ off to 10% of $V_0$ )	I <sub>O</sub> = 0 A		9.5		s
lo	Output current		0		1.05	Α
I <sub>lim</sub>	Current limit threshold	$T_{P1} < max T_{P1}$	1.6		1.8	Α
I <sub>sc</sub>	Short circuit current	$T_{P1} = 25^{\circ}C$ , see Note 1		200		mA
C <sub>out</sub>	Recommended Capacitive Load	$T_{P1} = 25^{\circ}C$	0		200	μF
$V_{\text{Oac}}$	Output ripple & noise	See ripple & noise section, V <sub>Oi,</sub> max I <sub>O,</sub> see Note 2		250	300	mVp-p
OVP	Over voltage protection	$T_{P1} = +25^{\circ}C$ , $V_{I} = 72 \text{ V}$ , 0-100% of max $I_{O}$	52.8		72	V

Note 1: RMS current at OCP in hiccup mode.

Note 2: Measured by 20MHz bandwidth with a 1 $\mu$ F ceramic cap and a 22 $\mu$ F/50V POS-CAP

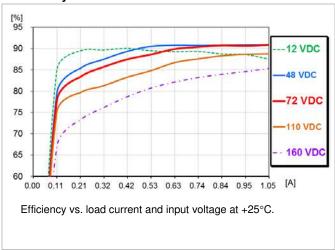


PKM 7500W series DC-DC Converters	28701-BMR 715 Rev. F July	2021
Input 12-160 V, Output up to 15.2 A / 50 W	© Flex	

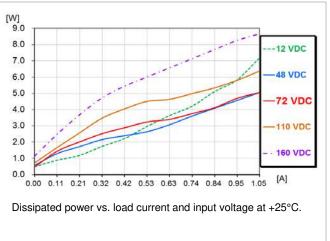
# Typical Characteristics 48 V, 1.05 A / 50 W

#### PKM7516JWPI(P)

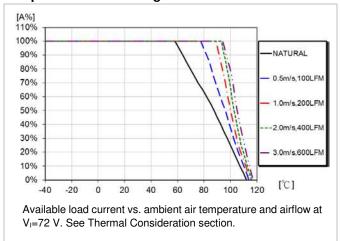
#### **Efficiency**



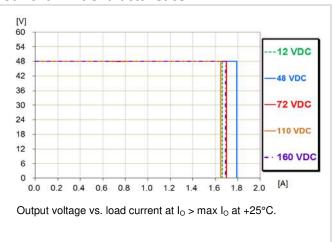
#### **Power Dissipation**



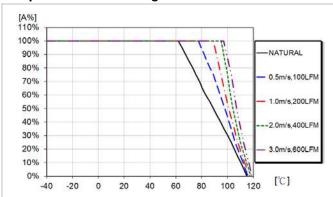
#### **Output Current Derating**



#### **Current Limit Characteristics**

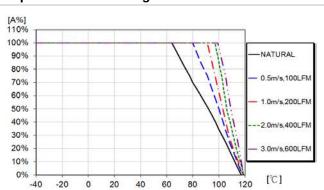


#### **Output Current Derating**



Available load current vs. ambient air temperature and airflow at  $V_{\rm l}{=}72$  V with 12.7mm  $^{1}\!\!/_{\!4}$  brick heat sink. See Thermal Consideration section.

#### **Output Current Derating**



Available load current vs. ambient air temperature and airflow at  $V_{i=72}$  V with 20mm ½ brick heat sink. See Thermal Consideration section.



PKM 7500W series DC-DC Converters	28701-BMR 715 Rev. F	July 2021
Input 12-160 V, Output up to 15.2 A / 50 W	© Flex	

## Typical Characteristics 48 V, 1.05 A / 50 W

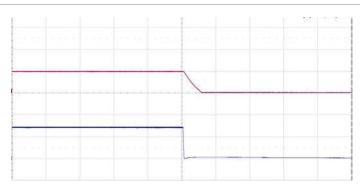
#### PKM7516JWPI(P)

Start-up



Start-up enabled by connecting  $V_1$  at:  $T_{P1} = +25^{\circ}C$ ,  $V_1 = 72$  V,  $I_0 = 1.05$  A resistive load. Top trace: output voltage (50 V/div.). Bottom trace: input voltage (50 V/div}). Time scale: (50 ms/div.).

#### Shut-down

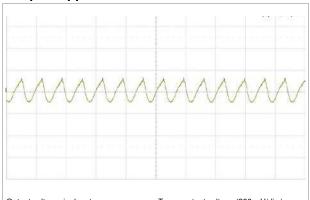


Shut-down enabled by disconnecting  $V_I$  at:  $T_{P1} = +25^{\circ}C$ ,  $V_I = 110$  V,

I<sub>O</sub> = 1.05 A resistive load.

Top trace: output voltage (50 V/div.). Bottom trace: input voltage (50 V/div.). Time scale: (5 ms/div.).

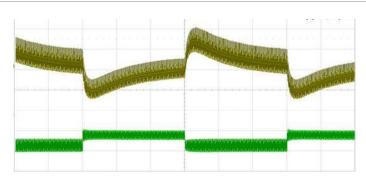
#### **Output Ripple & Noise**



Output voltage ripple at:  $T_{P1} = +25^{\circ}C, \ VI = 72 \ V,$   $I_{O} = 1.05 \ A \ resistive \ load.$ 

Trace: output voltage (200 mV/div.). Time scale: (10  $\mu$ s/div.). 20 MHz bandwidth.

#### **Output Load Transient Response**



Output voltage response to load current step-change (0.525-0.7875-0.525 A) at:  $T_{P1} = +25^{\circ}C, \ V_{I} = 72 \ V.$ 

Top trace:output voltage (200mV/div.). Bottom trace:load current (500m A/div.). Time scale: (500  $\mu$ s/div.)

Output Voltage=48V

#### Output Voltage Adjust (TRIM UP/TRIM DOWN)

## The resistor value for an adjusted output voltage is calculated by using the following equations:

Output Voltage Adjust, Increase:

$$R_{ADJ\_UP} = \left(\frac{29.2214}{\Delta} - 240\right) k\Omega$$

Output Voltage Adjust, Decrease:

$$R_{ADJ\_DOWN} = (\frac{34.4607}{\Delta} - 303.682)k\Omega$$

#### Example

To trim up the 48V model by 8% to 51.84V the required external resistor is:

$$R_{ADJ\_UP} = \left(\frac{29.2214}{0.08} - 240\right) = 125.27k\Omega$$

#### Example

To trim down the 48V model by 7% to 44.64V the required external resistor is:

$$R_{ADJ\_DOWN} = \left(\frac{34.4607}{0.07} - 303.682\right) = 188.61k\Omega$$



typ

10.5

11.5

3400

87.5

12

10

11

0

PKM 7500W series DC-DC Converters	28701-BMR 715 Rev. F July	y 2021
Input 12-160 V, Output up to 15.2 A / 50 W	© Flex	

#### **Electrical Specification** 54 V, 0.95 A / 50 W

Input voltage range

Turn-off input voltage

Turn-on input voltage

Output power

Internal input capacitance

 $V_{\text{I}}$ 

 $V_{\mathsf{loff}}$ 

 $V_{\text{lon}} \\$ 

Cı

Po

#### PKM7516HWPI(P)

160

11

12

50

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ηF

W

 $T_{P1}$  = -40 to +110°C,  $V_{I}$  = 12 to 160 V, sense pins connected to output pins unless otherwise specified under Conditions. Typical values given at:  $T_{P1}$  = +25°C,  $V_{I}$ = 72  $V_{I}$  max  $I_{O}$ , unless otherwise specified under Conditions. At least 100 $\mu$ F E-Cap be added in the input terminal for stabilize input voltage source.

Decreasing input voltage

Increasing input voltage

50% of max  $I_0$ ,  $V_1 = 72 \text{ V}$ 

Conditions

	Ett. dans	30 /8 01 111ax 10, V = 72 V		07.5		0/
η	Efficiency	max I <sub>O</sub> , V <sub>I</sub> = 72 V		90		- %
$P_d$	Power Dissipation	max I <sub>O</sub>		5.0		W
P <sub>li</sub>	Input idling power	I <sub>O</sub> = 0 A, V <sub>I</sub> = 72 V		1		W
fs	Switching frequency	0-100 % of max I <sub>O</sub>		180		kHz
V <sub>Oi</sub>	Output voltage initial setting and accuracy	T <sub>P1</sub> = +25°C, V <sub>I</sub> = 72 V, I <sub>O</sub> = 0.95 A	53.46	54	54.54	V
	Output adjust range	See operating information	48.6		59.4	V
	Output voltage tolerance band	0-100% of max I <sub>O</sub>	53.46	54	54.54	V
$V_{O}$	Idling voltage	$I_O = 0 A$	53.46	54	54.54	V
	Line regulation	max I <sub>O</sub>	-540		540	mV
	Load regulation	$V_1 = 72 \text{ V}, 25-100\% \text{ of max } I_0$	-540		540	mV
$V_{tr}$	Load transient voltage deviation	V <sub>I</sub> = 72 V, Load step 50-75-50% of max I <sub>O</sub> ,		±500		mV
t <sub>tr</sub>	Load transient recovery time	$di/dt = 100$ mA/ $\mu$ s, $\pm 1\%$ error band			500	μs
t <sub>r</sub>	Ramp-up time (from 10-90% of Voi)	10-100% of max I <sub>O</sub> , T <sub>P1</sub> = 25°C, V <sub>1</sub> = 72 V		25		ms
ts	Start-up time (from V <sub>I</sub> connection to 90% of V <sub>Oi</sub> )	10-10076 01 111ax 10, 1p1 = 20 0, V1 = 12 V		29.5		ms
t <sub>RC</sub>	RC start-up time (from V <sub>RC</sub> connection to 90% of V <sub>Oi</sub> )	max I <sub>O</sub>		27		ms
RC	Sink current	See operating information	0.5			mA
110	Trigger level	Decreasing / Increasing RC-voltage		0.8/2.5		V
+	V <sub>I</sub> shut-down fall time	max I <sub>O</sub>		2.0		ms
t <sub>f</sub>	(from V <sub>I</sub> off to 10% of V <sub>O</sub> )	$I_O = 0 A$		12		s
lo	Output current		0		0.95	Α
I <sub>lim</sub>	Current limit threshold	$T_{P1} < max T_{P1}$	1.2		1.6	Α
I <sub>sc</sub>	Short circuit current	$T_{P1} = 25^{\circ}C$ , see Note 1		250		mA
$C_{out}$	Recommended Capacitive Load	$T_{P1} = 25^{\circ}C$	0		150	μF
$V_{\text{Oac}}$	Output ripple & noise	See ripple & noise section, $V_{\text{Oi}}$ , max $I_{\text{O}}$ , see Note 2		250	300	mVp-p
			1			

Note 2: Measured by 20MHz bandwidth with a  $1\mu F$  ceramic cap and 2pcs  $2.2\mu F/100V$  MLCC

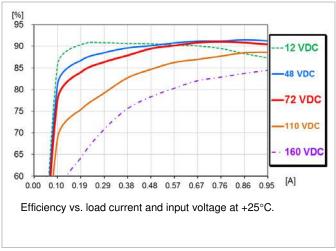


	<u> </u>	
PKM 7500W series DC-DC Converters	28701-BMR 715 Rev. F	July 2021
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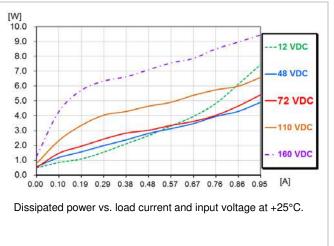
## Typical Characteristics 54 V, 0.95 A / 50 W

#### PKM7516HWPI(P)

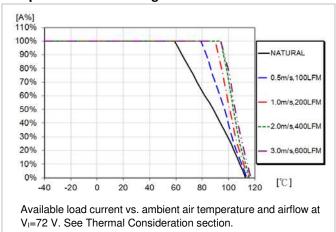
#### Efficiency



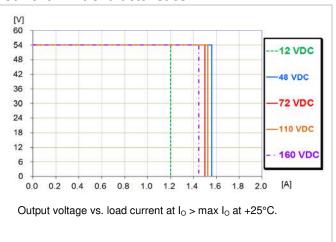
#### **Power Dissipation**



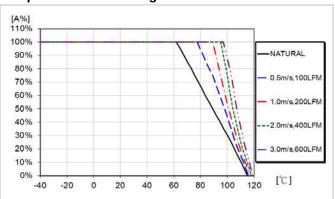
#### **Output Current Derating**



#### **Current Limit Characteristics**

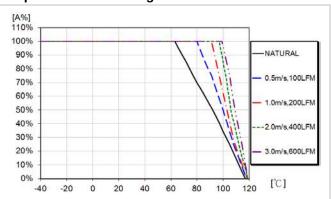


#### **Output Current Derating**



Available load current vs. ambient air temperature and airflow at  $V_{\rm l}{=}72$  V with 12.7mm  $^{1}\!\!/_{\!4}$  brick heat sink. See Thermal Consideration section.

#### **Output Current Derating**



Available load current vs. ambient air temperature and airflow at  $V_{i=72}$  V with 20mm ½ brick heat sink. See Thermal Consideration section.

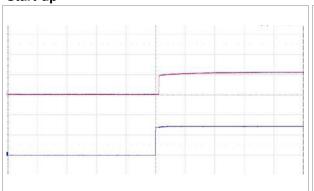


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Input 12-160 V, Output up to 15.2 A / 50 W	© Flex	

#### **Typical Characteristics** 54 V, 0.95 A / 50 W

#### PKM7516HWPI(P)

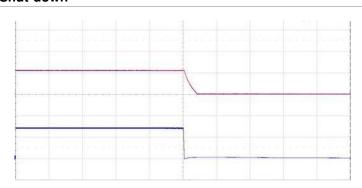
Start-up



Start-up enabled by connecting  $V_{\text{I}}$  at:  $T_{P1} = +25^{\circ}C, \; V_{I} = 72 \; V, \;$ Io = 0.95 A resistive load.

Top trace: output voltage (50 V/div.). Bottom trace: input voltage (50 V/div}). Time scale: (50 ms/div.).

#### Shut-down

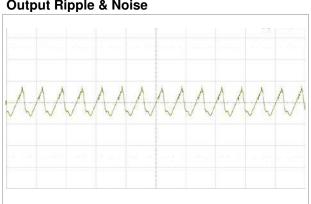


Shut-down enabled by disconnecting  $V_{l}$  at:  $T_{P1} = +25^{\circ}C, V_{I} = 72 V,$ 

Io = 0.95 A resistive load.

Top trace: output voltage (50 V/div.). Bottom trace: input voltage (50 V/div.). Time scale: (5 ms/div.).

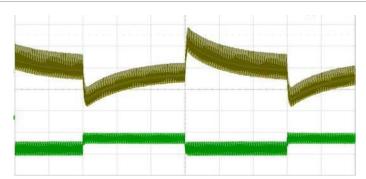
Output Ripple & Noise



Output voltage ripple at:  $T_{P1} = +25^{\circ}C, VI = 72 V,$  $I_0 = 0.95 A$  resistive load.

Trace: output voltage (200 mV/div.). Time scale: (10 µs/div.). 20 MHz bandwidth.

**Output Load Transient Response** 



Output voltage response to load current step-change (0.475-0.7125-0.475 A) at:  $T_{P1} = +25^{\circ}C, \ V_{I} = 72 \ V.$ 

Top trace: output voltage (200mV/div.). Bottom trace: load current (500 mA/div.). Time scale: (500 µs/div.)

Output Voltage=54V

#### Output Voltage Adjust (TRIM UP/TRIM DOWN)

The resistor value for an adjusted output voltage is calculated by using the following equations:

Output Voltage Adjust, Increase:

$$R_{ADJ\_UP} = \left(\frac{32.667}{\Delta} - 270\right) k\Omega$$

Output Voltage Adjust, Decrease:

$$R_{ADJ\_DOWN} = (\frac{40.5244}{\Delta} - 343.191)k\Omega$$

To trim up the 54V model by 8% to 58.32V the required external resistor is:

$$R_{ADJ\_UP} = \left(\frac{32.667}{0.08} - 270\right) = 138.34k\Omega$$

To trim down the 54V model by 7% to 50.22V the required external resistor is:

$$R_{ADJ\_DOWN} = \left(\frac{40.5244}{0.07} - 343.191\right) = 235.723k\Omega$$

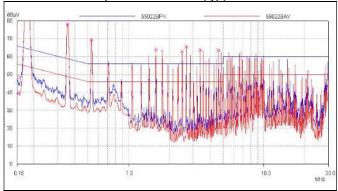


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#### **EMC Specification**

Conducted EMI measured according to EN55032, CISPR 32 and FCC part 15J (see test set-up). See Design Note 009 for further information. The fundamental switching frequency is 200 kHz for PKM75xxW series at  $V_1$  = 72 V and max  $I_0$ .

Conducted EMI Input terminal value (typ)



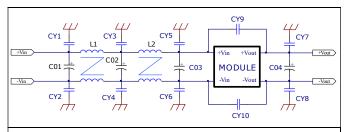
EMI without filter

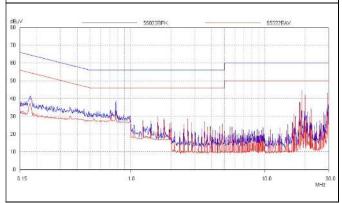
# SμΗ 50Ω In LISN out revired Circuit Board Printed Circuit Board Product Product Filter (if used) Filter (if used) Product Composer Source Suph 50Ω In Twisted Pair Coptional Connection to Earth Ground So ohm Input EMC Receiver Computer

Test set-up

#### Optional external filter for class B

Suggested external input filter in order to meet class B in EN 55032, CISPR 32 and FCC part 15J.





EMI with filter

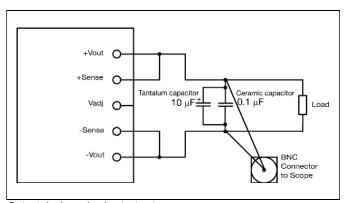
#### Layout recommendations

The radiated EMI performance of the product will depend on the PWB layout and ground layer design. It is also important to consider the stand-off of the product. If a ground layer is used, it should be connected to the output of the product and the equipment ground or chassis.

A ground layer will increase the stray capacitance in the PWB and improve the high frequency EMC performance.

#### Output ripple and noise

Output ripple and noise measured according to figure below. See Design Note 022 for detailed information.



Output ripple and noise test setup



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#### **Operating Information**

#### Input Voltage

The input voltage range 12 to 160 Vdc meets the railway systems, at input voltages exceeding 160 V, the power loss will be higher than at normal input voltage and T<sub>P1</sub> must be limited to absolute max +115°C. The absolute maximum continuous input voltage is 185 Vdc.

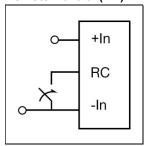
Short duration transient disturbances can occur on the DC distribution and input of the product when a short circuit fault occurs on the equipment side of a protective device (fuse or circuit breaker). The voltage level, duration and energy of the disturbance are dependant on the particular DC distribution network characteristics and can be sufficient to damage the product unless measures are taken to suppress or absorb this energy. The transient voltage can be limited by capacitors and other energy absorbing devices like zener diodes connected across the positive and negative input conductors at a number of strategic points in the distribution network. The end-user must secure that the transient voltage will not exceed the value stated in the Absolute maximum ratings. ETSI TR 100 283 examines the parameters of DC distribution networks and provides guidelines for controlling the transient and reduce its harmful effect.

#### **Turn-off Input Voltage**

The products monitor the input voltage and will turn on and turn off at predetermined levels.

The minimum hysteresis between turn on and turn off input voltage is 1.7  $\rm V.$ 

#### Remote Control (RC)



The products are fitted with a remote control function referenced to the primary negative input connection (-In), with negative and positive logic options available. The RC function allows the product to be turned on/off by an external device like a semiconductor or mechanical switch. The RC pin has an internal pull up resistor to +In.

The external device must provide a minimum required sink current to guarantee a voltage not higher than maximum voltage on the RC pin (see Electrical characteristics table). When the RC pin is left open, the voltage generated on the RC pin is 3 - 5 V.

The standard product is provided with "negative logic" RC and will be on until the RC pin is connected to the -In. To turn off the product the RC pin should be left open, or connected to a voltage higher than 2 V referenced to -In. In situations where it is desired to have the product to power up automatically without the need for control signals or a switch, the RC pin can be wired directly to -In.

The second option is "positive logic" remote control, which can be ordered by adding the suffix "P" to the end of the part number. When the RC pin is left open, the product starts up automatically when the input voltage is applied. Turn off is achieved by connecting the RC pin to the -In. The product will restart automatically when this connection is opened.

See Design Note 021 for detailed information.

#### Input and Output Impedance

The impedance of both the input source and the load will interact with the impedance of the product. It is important that the input source has low characteristic impedance. The products are designed for stable operation without external capacitors connected to the input or output. The performance in some applications can be enhanced by addition of external capacitance as described under External Decoupling Capacitors.

If the input voltage source contains significant inductance, the addition of a 22 - 100  $\mu\text{F}$  capacitor across the input of the product will ensure stable operation. The capacitor is not required when powering the product from an input source with an inductance below 10  $\mu\text{H}$ . The minimum required capacitance value depends on the output power and the input voltage. The higher output power the higher input capacitance is needed. Approximately doubled capacitance value is required for a 72 V input voltage source compared to a 72 V input voltage source.

#### **External Decoupling Capacitors**

When powering loads with significant dynamic current requirements, the voltage regulation at the point of load can be improved by addition of decoupling capacitors at the load. The most effective technique is to locate low ESR ceramic and electrolytic capacitors as close to the load as possible, using several parallel capacitors to lower the effective ESR. The ceramic capacitors will handle high-frequency dynamic load changes while the electrolytic capacitors are used to handle low frequency dynamic load changes. It is equally important to use low resistance and low inductance PWB layouts and cabling.

External decoupling capacitors will become part of the product's control loop. The control loop is optimized for a wide range of external capacitance and the maximum recommended value that could be used without any additional analysis is found in the Electrical specification.

The ESR of the capacitors is a very important parameter. Stable operation is guaranteed with a verified ESR value of >5 m $\Omega$  across the output connections.

For further information please contact your local Ericsson Power Modules representative.



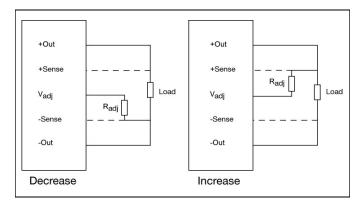
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#### Output Voltage Adjust (Vadj)

The products have an Output Voltage Adjust pin  $(V_{adj})$ . This pin can be used to adjust the output voltage above or below Output voltage initial setting.

When increasing the output voltage, the voltage at the output pins (including any remote sense compensation ) must be kept below the threshold of the over voltage protection, (OVP) to prevent the product from shutting down. At increased output voltages the maximum power rating of the product remains the same, and the max output current must be decreased correspondingly.

To increase the voltage the resistor should be connected between the  $V_{\text{adj}}$  pin and +Sense pin. The resistor value of the Output voltage adjust function is according to information given under the Output section for the respective product. To decrease the output voltage, the resistor should be connected between the  $V_{\text{adj}}$  pin and —Sense pin.



#### **Parallel Operation**

Two products may be paralleled for redundancy if the total power is equal or less than  $P_0$  max. It is not recommended to parallel the products without using external current sharing circuits.

For further information please contact your local Flex representative.

#### **Remote Sense**

The products have remote sense that can be used to compensate for voltage drops between the output and the point of load. The sense traces should be located close to the PWB ground layer to reduce noise susceptibility. The remote sense circuitry will compensate for up to 10% voltage drop between output pins and the point of load.

If the remote sense is not needed +Sense should be connected to +Out and -Sense should be connected to -Out.

#### **Over Temperature Protection (OTP)**

The products are protected from thermal overload by an internal over temperature shutdown circuit. When T<sub>P1</sub> as defined in thermal consideration section exceeds 115°C the product will shut down. The product will make

continuous attempts to start up (non-latching mode) and resume normal operation automatically when the temperature has dropped >10°C below the temperature threshold.

#### **Over Voltage Protection (OVP)**

The products have output over voltage protection that will shut down the product in over voltage conditions. The product will make continuous attempts to start up (non-latching mode) and resume normal operation automatically after removal of the over voltage condition.

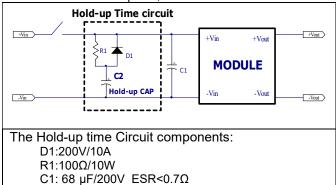
#### **Over Current Protection (OCP)**

The products include current limiting circuitry for protection at continuous overload. The output voltage will decrease towards zero for output currents in excess of max output current (max Io). The product will resume normal operation after removal of the overload. The load distribution should be designed for the maximum output short circuit current specified.

#### The Hold-up time Circuit

Hold up time is defined as the duration of time that DC/DC converter output will remain active following a loss of input power. To meet power supply interruptions, voltage bleeding resistors and reverse polarity protection diodes should be included to provide a discharge path for the capacitors, avoiding injury from stored charge, and protecting the capacitors from damage at turn-on and turn-off.

An external circuit is required, shown below.



The **resistor** (R1) is used to limit in-rush current during hold-up capacitor charging.

The **capacity of C2** decides the hold-up time during interruption of input power. When choosing a hold-up time capacitor(C2), it is recommended to use capacitors with low Equivalent Series Resistance (ESR) as well as high rated for high ripple current. (When higher voltage is involved, it will be likely necessary to use two or more capacitors in series and/or series-parallel configurations to achieve the required total capacitance)

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#### **Technical Specification**

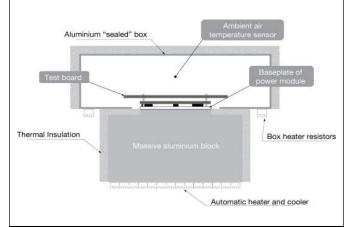
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Input 12-160 V, Output up to 15.2 A / 50 W	© Flex	

The relationship is showed in below table.

MODEL	Vin	24V in	36V in	48V in	72V in	96V in	110V in
	10ms	2500 μF	1000 μF	520 μF	220 μF	120 µF	100 μF
PKM7511W	30ms	7400 μF	2800 μF	1600 µF	680 μF	380 μF	280 μF
	50ms	12000 μF	4800 μF	2600 μF	1100 μF	640 μF	480 μF
PKM7513W PKM7517KW	10ms	2400 μF	1000 μF	500 μF	220 μF	120 μF	100 μF
PKM7515W PKM7516ZW	30ms	7200 μF	2800 μF	1600 μF	660 μF	360 μF	280 μF
PKM7516JW PKM7516HW	50ms	12000 μF	4700 μF	2600 μF	1000 μF	610 μF	470 μF

the Output section for each model. The product is tested in a sealed box test set up with ambient temperatures 85, 55 and 25°C. See Design Note 028 for further details.

the cold wall. The Output Current Derating graphs are found in



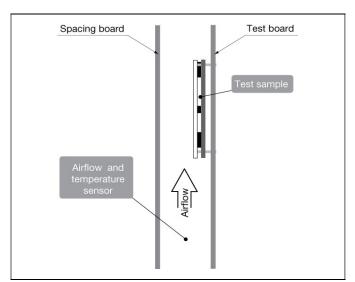
#### **Thermal Consideration**

#### General

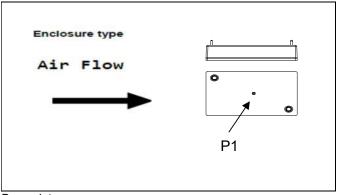
The products are designed to operate in different thermal environments and sufficient cooling must be provided to ensure reliable operation.

For products mounted on a PWB without a heat sink attached, cooling is achieved mainly by conduction, from the pins to the host board, and convection, which is dependant on the airflow across the product. Increased airflow enhances the cooling of the product. The Output Current Derating graph found in the Output section for each model provides the available output current vs. ambient air temperature and air velocity at  $V_1 = 72V$ .

The product is tested on a 254 x 254 mm, 35  $\mu$ m (1 oz), 8-layer test board mounted vertically in a wind tunnel with a cross-section of 608 x 203 mm.



For products with base plate used in a sealed box/cold wall application, cooling is achieved mainly by conduction through

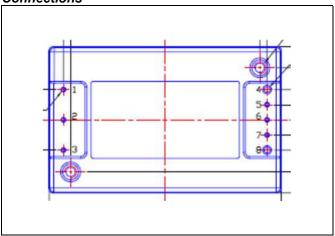


Base plate



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## Connections

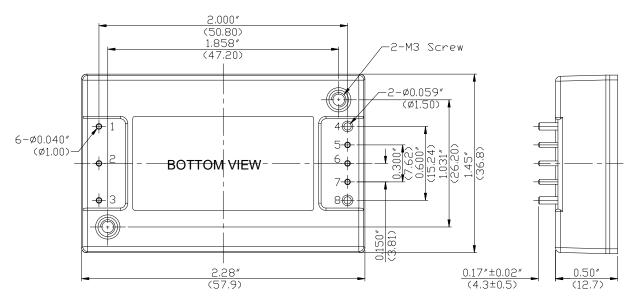


Pin	Designation	Function
1	-Vin	Negative input
2	RC	Remote control
3	+Vin	Positive input
4	-Vout	Negative output
5	-Vsense	Negative remote sense
6	V <sub>adj</sub>	Output voltage adjust
7	+Vsense	Positive remote sense
8	+Vout	Positive output



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#### **Mechanical Information - Enclosure Type**



Pin Connections		
Pin	Function	
1	-Vin	
2	Remote On/Off Control	
3	+Vin	
4	-Vout	
5	-Vsense	
6	Trim	
7	+Vsense	
8	+Vout	

Notes: 1.Pins:

Material: Brass Plating: Nickel

2.Weight: typical 70g

All dimensions in inches (mm).

Tolerance .xx=  $\pm 0.02$ " .xxx= $\pm 0.010$ "

3.The screw locked torque:MAX 4.0kgf-cm/0.39N-m



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#### **Soldering Information - Hole Mounting**

The hole mounted product is intended for plated through hole mounting by wave or manual soldering. The pin temperature is specified to maximum to 270°C for maximum 10 seconds.

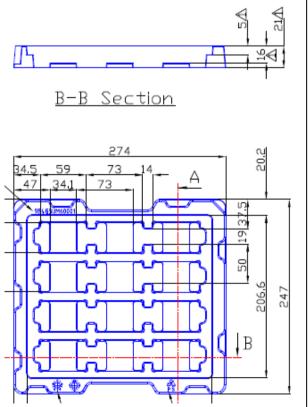
A maximum preheat rate of 4°C/s and maximum preheat temperature of 150°C is suggested. When soldering by hand, care should be taken to avoid direct contact between the hot soldering iron tip and the pins for more than a few seconds in order to prevent overheating.

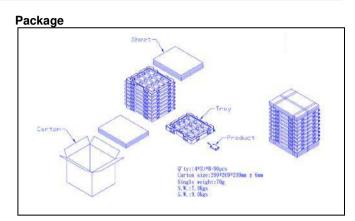
A no-clean flux is recommended to avoid entrapment of cleaning fluids in cavities inside the product or between the product and the host board. The cleaning residues may affect long time reliability and isolation voltage.

#### **Delivery Package Information**

The products are delivered in antistatic clamshell trays

Tray Specifications				
Material	Antistatic PS			
Surface resistance	10 <sup>5</sup> < Ohm/square < 10 <sup>11</sup>			
Bakeability	This tray is not bake-able			
Tray thickness	23.1 mm [0.9094 inch]			
Box capacity	96 products (8 full trays/box)			
Tray weight	60 g empty,660g full tray			
П	5A 21A			







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#### **Product Qualification Specification**

Product Qualification Spec		•	•
Characteristics			
External visual inspection	IPC-A-610		
Change of temperature (Temperature cycling)	IEC 60068-2-14 Na	Temperature range Number of cycles Dwell/transfer time	-55 to 105°C 20 30 min/3 min
Cold (in operation)	IEC 60068-2-1 Ad	Temperature T <sub>A</sub> Duration	-45°C 72 h
Damp heat	IEC 60068-2-30	Temperature Humidity Duration	45°C 95 % RH 72 hours
Dry heat	IEC 60068-2-2 Bd	Temperature Duration	125°C 1000 h
Electrostatic discharge susceptibility	IEC 61340-3-1, JESD 22-A114	Human body model (HBM)	Class 2, 2000 V
Immersion in cleaning solvents	IEC 60068-2-45 XA, method 2	Water Glycol ether {Isopropyl alcohol}	55°C 35°C {35°C}
Mechanical shock	IEC 60068-2-27 Ea	Peak acceleration Duration	200 g 6 ms
Moisture reflow sensitivity 1	J-STD-020E	Level 1 (SnPb-eutectic) Level 3 (Pb Free)	225°C 260°C
Operational life test	MIL-STD-202G, method 108A	Duration	1000 h
Resistance to soldering heat <sup>2</sup>	IEC 60068-2-20 Tb, method 1A	Solder temperature Duration	270°C 10-13 s
Robustness of terminations	IEC 60068-2-21 Test Ua1	Through hole mount products	All leads
Solderability	IEC 60068-2-20 test Ta <sup>1</sup>	Preconditioning Temperature, SnPb Eutectic Temperature, Pb-free	235°C 245°C
Vibration, broad band random	IEC 60068-2-64 Fh, method 1	Frequency Spectral density Duration	10 to 500 Hz 0.07 g²/Hz 10 min in each direction

Notes

1 Only for products intended for wave soldering (plated through hole products)

EN 50155		
Phenomenon	EN 50155 Reference Clause(s)	Reference Standard
Characteristic Test	12.2.1, 12.2.2, 5.1.1.1, 5.1.3, 12.2.9, 12.2.6	-
EMC	12.2.7, 12.2.8	EN 50121-3-2 EN 61000-4 EN 55011
Environmental Tests	12.2.3, 12.2.4, 12.2.5,12.2.11	EN 60068-2 EN 61373