

APPLICATOR PARTS LIST

TYPE

LENGTHWISE "F" CRIMP FLAG  
FASTON RECEIPT

AMP INCORPORATED  
HARRISBURG, PENNA.

"F" CRIMP  
FLAG

NO.	DESCRIPTION	REQ.	PART NO.	NO.	DESCRIPTION	REQ.	PART NO.	CRIMPING DATA				TERMINALS	
1	WIRE CRIMPER	1	452098-3	42	Shear Blade Tonker	1	811187-1	TO APPLY TERMINAL				60960-	
2	INS. CRIMPER			43	Shear Holder Retainer	1	811179-1	6-7-66					
3	ANVIL	1	452101-2	44	Shear Return Spring	1	3-22284-1	WIRE SIZE	CRIMP HEIGHT				
4	ANVIL SPACER			45	Ankle Plate	1	550335-1	12	.094				
5	SHEAR BLADE	1	550333-1	46	Wear Plate	1	811214-1	10	.109				
6	REAR SHEAR PLATE			47	<del>Hinge Guard</del>	1	<del>811226-1</del>	STRANDED OR SOLID					
7	SHEAR BLADE SPACER			48	Thumb Screw	3	22578-1	(2) 14	.100				
8	FRONT SHEAR BLOCK	1	550334-1	49	Spacer Guard	1	550391-1	(2) 12	.123	STRANDED ONLY			
9	REAR ANVIL SPACER PLT.			50				CRIMP	SIZE	TYPE	FEED		
10	FRONT ANVIL SPACER PLT.			51				WIRE	.140	F			
11	TOOL SPACER			52				INSUL.			.685		
12	CRIMP SPACER			53				SLEEVED					
13	FRONT STRIP GUIDE	1	811183-1	54				WIRE RANGE		WIRE RANGE			
14	REAR STRIP GUIDE	1	550337-1	55				12-10	(2) 14 or (2) 12	STRANDED			
15	RAM	1	465289-1	56				EXPLODED VIEW		A-6019-1 and -2			
16	TOOL HOLDER			57				REMARKS:					
17	ADJ. CRIMP MOUNT			58				center of wire or end					
18	ADJ. BLOCK			59									
19	APPLICATOR MOUNT ASSY.			60									
20	BASE PLATE	1	465287-1	61									
21	BASE BLOCK	1	550342-1	62									
22	STRIP GUIDE PLATE			63									
23	ANVIL HOLDER			64	1" AIR FEED ASSY.	1	690021-1						
24	AUX. ANVIL HOLDER			65	Tension Adj. Pl.	1	374999						
25	STRIPPER	1	811215-1	-MISCELLANEOUS-									
26	STRIPPER MOUNT			66	<del>2" dia. reel support</del>	1	<del>55050-1</del>						
27	RETAINER PLATE			67	Anderal	1	22011-1						
28	STRIPPER MOUNT BRACKET			68	Lubricator	1	465184-2						
29	STRIPPER BUSHING			69	For elec. press only								
30	STOCK DRAG			70	reel tangle detector	1	673233-1						
31	STOCK DRAG HANDLE rel. pin	1	811184-1	71			690021-1						
32	STOCK DRAG rel. arm	1	811181-1	72									
33	STOCK DRAG SPRING	1	7-22281-2	REV.	REVISION RECORD	DATE	BY	ECN				DIST.	
34	STOCK DRAG ADJ. SCREW			B	ADD ITEM 67-68	9/2/62	JP	A-3139				4	
35	FEED FINGER HOLDER			C	ITEM 66 WAS -2	7/24/62	JP	L-4921	SERIAL NO.	DATE SHIPPED	DESIGNED		
36	FEED FINGER	1	811191-1	D	ITEM 13 WAS 452415-1 <sup>UPDATE</sup> 33,44, 48	3-18-68	RG	L-5479			3-21-66		
37	FEED FINGER TIP	1	811203-1	E	ITEM 44 & 64	9-14-71	RB	L-8458	CUSTOMER NAME AND ADDRESS			CHK'D.	
38	FEED FINGER SPACER			F	REL FOR ECN	5-23-73	JE	L-9763				3-21-66	
39	BASE CASTING	1	570238	F1	INACTIVATED	10-4-73	JE	R73				APP'D	
40	GUARD 459038-1	1	465290-1	F2	0150-6476-95	9/1/5	JP					9-21-66	
41	Shear Holder	1	811190-1					APPLICATOR NUMBER	REV.	F2	565712-1	SHEET	1 of 1

THIS DRAWING IS A CONTROLLED DOCUMENT FOR AMP INC. IT IS SUBJECT TO CHANGE AND THE CONTROLLING ENGINEERING ORGANIZATION SHOULD BE CONTACTED FOR THE LATEST REVISION.

■ DENOTES WEARING PARTS  
RECOMMEND PURCHASE REPLACEMENT

THIS APPLICATOR IS TO BE USED ON  
AMP-O-LECTRIC 1-471273-2

APPLICATOR NUMBER: 811187-1  
REVISED: 690021-1  
SERIAL NO.: 550342-2  
DATE SHIPPED: 3-21-66  
DESIGNED: D. Board  
CHK'D.: 3-21-66  
APP'D: [Signature]  
CUSTOMER NAME AND ADDRESS: [Blank]  
FOR HARDWARE: SEE 687510-2