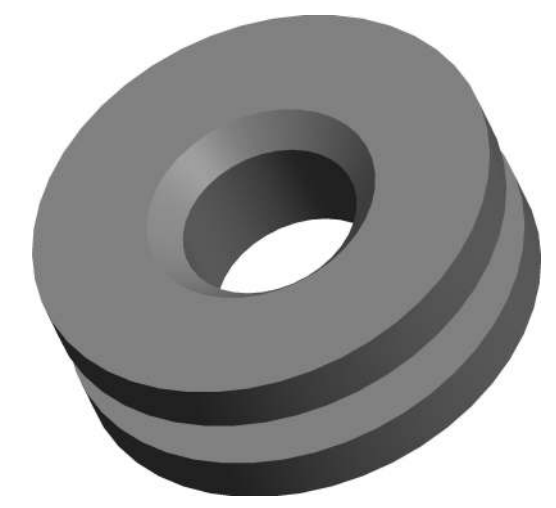
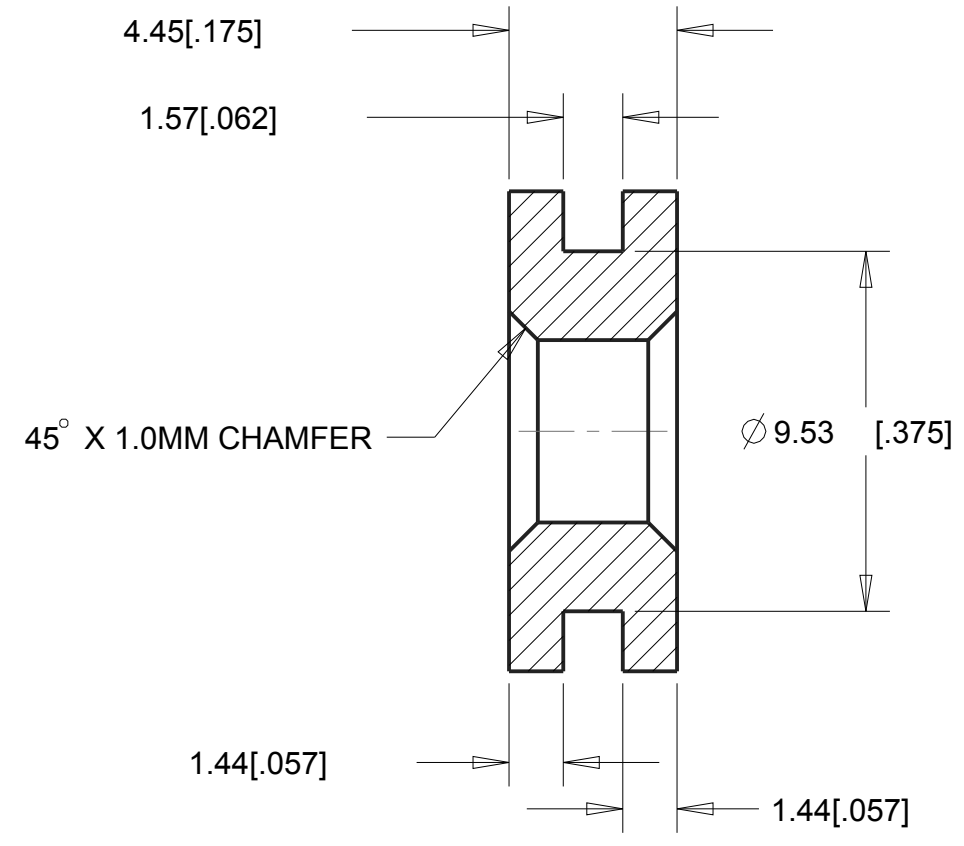
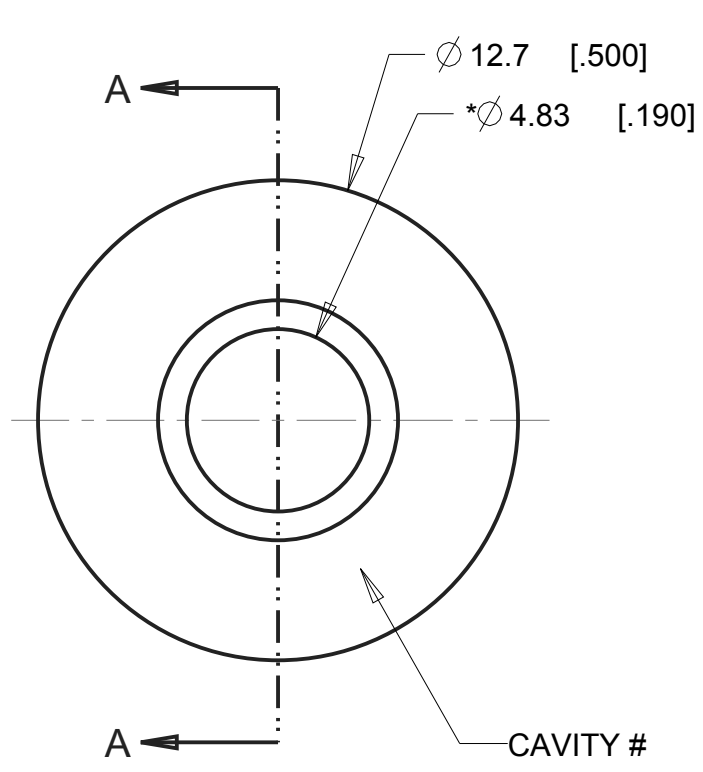




REVISIONS				
DRAWN	REV	DESCRIPTION	DATE	APPROVED
DH	00	ORIGINAL	8-26-98	DC
KP/TC	01	UPDATED FORMAT, NOTES, TOLERANCES, ADDED WEIGHT, CAVITY LOCATION, AND -X TO NAMING CONVENTION.	9-8-11	MS
TC	02	DELETED INCORRECT MATERIAL V2599 FROM TABLE	11-2-11	MS



SECTION A-A

G-505-1	C-1002
G-505-2	C-1105
G-505-3	C-1100
G-505-C8012	C-8002
G-505-8	C-8002
G-505-C8001	C-8001
G-505-V2325	V-2325
G-505-V2350	V-2350
G-505-V2375	V-2375
G-505-V2525	V-2525
G-505-V2550	V-2550
G-505-V2575	V-2575
G-505-V2590	V-2590
G-505-V2725	V-2725
G-505-V2750	V-2750
G-505-V2775	V-2775
PART NUMBER	MATERIAL

RANGE	TOL
0<DIM<=2 [0.078]	± 0.15 [0.006]
2 [0.078]<DIM<=25 [0.98]	± 0.25 [0.010]
25 [0.98]<DIM<=50 [1.969]	± 0.4 [0.016]
50 [1.969]<DIM	± 0.6 [0.024]

3. MAX DRAFT: 2°.
2. CRITICAL DIMENSIONS SHALL HAVE Cpk VALUE >= 1.33 WITH ONGOING SPC DATA REQUIRED.
1. CRITICAL DIMENSIONS ARE MARKED WITH "\*\*".
- NOTES:

UNLESS OTHERWISE SPECIFIED UNITS ARE: MM [IN] TOLERANCE FOR ANGLES: ±1.0°	MATERIAL: <b>SEE TABLE ON LEFT</b>	AEARO TECHNOLOGIES LLC * a 3M company		
	QUALITY CONTROL: MUST COMPLY WITH E-A-R SPECIALTY COMPOSITES SUPPLIER QUALITY MANUAL REQUIREMENTS	TITLE <b>GROMMET - SYMMETRIC, NON-RIBBED</b>		
ALLOWABLE FLASH: .12MM [0.050]	GATE: ±.25MM [0.010]	SIZE <b>B</b>	DRAWING NO. <b>G-505-X</b>	PAGE NO. <b>1 OF 1</b>
0.5 GRAM REF		NOTES: ANY FEATURE NOT DIMENSIONED IN PRINT MUST BE VISIBLY PRESENT, UTILIZE 3D CAD FOR CREATION		

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