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SCPS253C –JANUARY 2014–REVISED SEPTEMBER 2019

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TCA5013 Feature Rich Smartcard Interface IC with 1 User Card and 3 SAM Card Support

Technical [Documents](http://www.ti.com/product/TCA5013?dcmp=dsproject&hqs=td&#doctype2)

1 Features

- ¹• Operating supply voltage range of 2.7 V to 5.5 V
- Supports EMV 4.3, ISO7816-3 and ISO7816-10 standards
- Supports 1 user card and 3 secure access module cards
- IEC61000-4-2 8-kV Contact discharge esd protection on all smartcard interface pins
- Low power mode for power saving when inactive (shutdown mode)
- Automatic card deactivation in the event of short circuit, card pull out, over temperature or power supply fault
- Integrated DC-DC boost to generate V_{CC} for 5 V and 3 V on all card interfaces
- Automatic card clock generation for synchronous card activation
- 4-byte FIFO for storing ATR from ISO7816-10 Type 1 cards
- Programmable rise/fall time control for IO and clock lines of all smartcards
- Input clock frequency up to 26 MHz
- Tamper proof package design

2 Applications

- High-end point of sale (POS) terminals
- • [Multi secure accesscard capable EPOS systems](http://www.ti.com/solution/epos-card-reader)

3 Description

Tools & [Software](http://www.ti.com/product/TCA5013?dcmp=dsproject&hqs=sw&#desKit)

TCA5013 is a smartcard interface IC that is targeted for use in Point of Sale (POS) terminals. The device enables POS terminals to interface with EMV4.3, ISO7816-3 and ISO7816-10 compliant cards. It supports up to 3 Secure Access Module (SAM) cards in addition to 1 user card. It operates from a single supply and generates all the card voltages. The device is controlled by a standard I^2C interface and is capable of card activation and deactivation per EMV4.3 and ISO7816-3 standards. In addition it also supports ISO7816-10 synchronous cards. It has a 4 byte FIFO that stores the ATR (Answer to Reset) sequence in ISO7816-10 type 1 cards. Synchronous cards (ISO7816-10 type 1 and type 2) can be set up for automatic activation or manual activation. The device has multiple power saving modes and also supports power saving in the smartcard itself by "clock stop" or lowering clock frequency to lowest allowable levels per the ISO7816 - 3 standard. TCA5013 has IEC 61000-4-2 8kV contact discharge on all pins that interface with smartcards. This enables the system to be resistant to ESD in the field without the need for external ESD devices. It is available in an 5 mm x 5 mm BGA package. The pin out of the device is such that all the IO pins are securely surrounded by other pins. This prevents the secure pins from being probed during device operation.

Device Information[\(1\)](#page-0-0)

(1) For all available packages, see the orderable addendum at the end of the data sheet.

Simplified Schematic

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4 Revision History

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Changes from Revision A (July 2014) to Revision B **Page**

Changes from Original (July 2014) to Revision A **Page Page**

5 Pin Configuration and Functions

Not to scale

Texas
Instruments

6 Specifications

6.1 Absolute Maximum Ratings(1)(2)

over operating free-air temperature range (unless otherwise noted) (3)

(1) The input negative-voltage and output voltage ratings may be exceeded if the input and output current ratings are observed.

(2) The package thermal impedance is calculated in accordance with JESD 51-7.
(3) Stresses beyond those listed under *Absolute Maximum Ratings* may cause per

Stresses beyond those listed under *Absolute Maximum Ratings* may cause permanent damage to the device. These are stress ratings only, which do not imply functional operation of the device at these or any other conditions beyond those indicated under *Recommended Operating Conditions*. Exposure to absolute-maximum-rated conditions for extended periods may affect device reliability.

6.2 Handling Ratings

(1) JEDEC document JEP155 states that 500-V HBM allows safe manufacturing with a standard ESD control process.
(2) JEDEC document JEP157 states that 250-V CDM allows safe manufacturing with a standard ESD control process.

(2) JEDEC document JEP157 states that 250-V CDM allows safe manufacturing with a standard ESD control process.

6.3 Recommended Operating Conditions

over operating free-air temperature range (unless otherwise noted)

6.4 Thermal Information

(1) For more information about traditional and new thermal metrics, see the *IC Package Thermal Metrics* application report, [SPRA953](http://www.ti.com/lit/pdf/spra953).

RUMENTS

6.5 Electrical Characteristics—Power Supply and ESD

(1) Values highly dependent on external components like boost inductor and external rectifier. The specification is based on 75% boost efficiency for max value and 85% efficiency for typical value

6.6 Electrical Characteristics-Card V_{cc}

 $V_{DD} = V_{DDI} = 3.3$ V; L_{VDD} = 10 μ H; C_{VDD} = 10 μ F; C_{VUP} = 10 μ F; T_A = -40°C to 85°C unless otherwise noted

6.7 Electrical Characteristics—Card RST

 $V_{DD} = V_{DDI} = 3.3$ V; L_{VDD} = 10 μ H; C_{VDD} = 10 μ F; C_{VUP} = 10 μ F; T_A = -40°C to 85°C unless otherwise noted

6.8 Electrical Characteristics—Card CLK

 $V_{DD} = V_{DDI} = 3.3 V$; L_{VDD} = 10 µH; C_{VDD} = 10 µF; C_{VUP} = 10 µF; T_A = -40°C to 85°C unless otherwise noted

6.9 Electrical Characteristics—Card Interface IO, C4 and C8

 $V_{DD} = V_{DDI} = 3.3$ V; L_{VDD} = 10 µH; C_{VDD} = 10 µF; C_{VUP} = 10 µF; T_A = -40°C to 85°C unless otherwise noted

Electrical Characteristics—Card Interface IO, C4 and C8 (continued)

 $V_{DD} = V_{DDI} = 3.3$ V; L_{VDD} = 10 µH; C_{VDD} = 10 µF; C_{VUP} = 10 µF; T_A = -40°C to 85°C unless otherwise noted

6.10 Electrical Characteristics—PRES

 $V_{DD} = V_{DDI} = 3.3$ V; L_{VDD} = 10 µH; C_{VDD} = 10 µF; C_{VUP} = 10 µF; T_A = -40°C to 85°C unless otherwise noted

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6.11 Electrical Characteristics—IOMC1 and IOMC2

 $V_{DD} = V_{DDI} = 3.3$ V; L_{VDD} = 10 µH; C_{VDD} = 10 µF; C_{VUP} = 10 µF; T_A = -40°C to 85°C unless otherwise noted

6.12 Electrical Characteristics—CLKIN1 and CLKIN2

 $V_{DD} = V_{DDI} = 3.3$ V; L_{VDD} = 10 μ H; C_{VDD} = 10 μ F; C_{VUP} = 10 μ F; T_A = -40°C to 85°C unless otherwise noted

6.13 Electrical Characteristics—A0 and SHDN

 $V_{DD} = V_{DDI} = 3.3$ V; L_{VDD} = 10 μ H; C_{VDD} = 10 μ F; C_{VUP} = 10 μ F; T_A = -40°C to 85°C unless otherwise noted

6.14 Electrical Characteristics—INT

 $V_{DD} = V_{DDI} = 3.3$ V; L_{VDD} = 10 μ H; C_{VDD} = 10 μ F; C_{VUP} = 10 μ F; T_A = -40°C to 85°C unless otherwise noted

6.15 Electrical Characteristics—GPIO

 $V_{DD} = V_{DDI} = 3.3$ V; L_{VDD} = 10 µH; C_{VDD} = 10 µF; C_{VUP} = 10 µF; T_A = -40°C to 85°C unless otherwise noted

6.16 Electrical Characteristics—SDA and SCL

 $V_{DD} = V_{DDI} = 3.3$ V; L_{VDD} = 10 μ H; C_{VDD} = 10 μ F; C_{VUP} = 10 μ F; T_A = -40°C to 85°C unless otherwise noted

6.17 Electrical Characteristics—Fault Condition Detection

 $V_{DD} = V_{DDI} = 3.3$ V; L_{VDD} = 10 µH; C_{VDD} = 10 µF; C_{VUP} = 10 µF; T_A = -40°C to 85°C unless otherwise noted

6.18 I²C Interface Timing Requirements(1)

(1) Refer to the *[Parameter Measurement Information](#page-11-0)* section for more information.

6.19 I²C Interface Timing Characteristics(1)

(1) Refer to *[Parameter Measurement Information](#page-11-0)* section for more information.

6.20 Synchronous Type 1 Card Activation Timing Characteristics

6.21 Synchronous Type 2 Card Activation Timing Characteristics

6.22 Card Deactivation Timing Characteristics

6.23 Typical Characteristics

 $C_L = 30$ pF **Figure 1. CLK Rise/Fall Time vs Clock Slew Rate Settings Register Value**

7 Parameter Measurement Information

Figure 2. Parameter Measurement Information for I²C Timing Characteristics and Requirements

8 Detailed Description

8.1 Overview

TCA5013 is a smartcard interface IC that enables POS terminals to interface with EMV4.3 and ISO7816-3 and ISO7816-10 compliant smartcards. The device has 4 smartcard interfaces (1 user card and 3 SAM cards). TCA5013 is capable of card activation and deactivation per EMV4.3, ISO7816-3 and ISO7816-10 standards.

TCA5013 has two power supply pins - VDD and VDDI. VDD is the main power supply for the device and VDDI is the reference supply for the interface operating voltage. V_{DD} and V_{DDI} need to ramped to within the recommended operating conditions for the device to operate properly. Upon power up an internal Power-On-Reset circuit initializes the digital core with all the registers in their default state as described in *[Register Maps](#page-40-0)*.

TCA5013 can operate in various functional modes as defined in *[Device Functional Modes](#page-16-0)*. When one of the device power supplies is not applied, that is, V_{DD} < V_{DDSH} or V_{DDI} < V_{DDITH} the device is in *[Power Off Mode](#page-17-0)*. None of the device functions are available in this mode. *[Shutdown Mode](#page-17-1)* is the lowest power operating mode in the device. Shutdown mode is entered by asserting the SHDN = 0 when $V_{DD} > V_{DDSH}$ and $V_{DDI} > V_{DDITH}$. The device can detect card insertion and removal even in Shutdown mode. The device is in Standby mode when V_{DD} > V_{DDSH} or $V_{\text{DDI}} > V_{\text{DDITH}}$ and the SHDN pin = 1. When any of the 4 smartcard interfaces is activated, the device enters active mode (see *[Active Mode](#page-17-2)*). The user card interface module can be activated in synchronous type 1, synchronous type 2, asynchronous or manual operation mode. For synchronous type 1 and synchronous type 2 operation modes, the device can automatically generate activation sequences per the ISO7816-10 standard (see *[Synchronous Type 1 Operating Mode](#page-18-1)* and *[Synchronous Type 2 Operating Mode](#page-19-0)*). For asynchronous cards the device performs the activation sequence and also verifies the response from the card meets the requirements per ISO7816-3 and EMV4.3 standards (see *[Asynchronous Operating Mode](#page-21-2)*). The device also supports WARM reset (see *[Warm Reset Sequence](#page-22-0)*) and card deactivation (see *[Deactivation Sequence](#page-23-1)*) of smartcards per the ISO7816-3 and EMV4.3 standards. The SAM card interface modules can only be activated in aynchronous operation mode.

All smartcard interfaces have the standard CLK, IO and RST pins (as defined by EMV4.3 and ISO7816 standards). All these pins are designed to have internal current limiting to prevent device damage when shorted. CLK and IO pins also provide automatic level translation to the voltage at which the card has been activated. Rrise time and fall time of the CLK and IO pins can also be controlled using digital register settings (see *[IO Rise](#page-28-0) [Time and Fall Time control](#page-28-0)* and *[CLK Rise Time and Fall Time Control](#page-32-0)*). In addition to the CLK, IO and RST pins the user card interface also has PRES pin to detect card insertion and removal (see *[User Card Insertion /](#page-24-0) [Removal Detection](#page-24-0)*). C4 and C8 pins, as defined by ISO7816-10, are also present on the user card interface (see *[User Card Interface Module](#page-14-1)*).

The device has internal boost and LDOs to generate the card activation voltage depending on the operating voltage required by the specific card being interfaced with. It also has a voltage supervisor that monitors V_{DD} and V_{DDI} and responds as described in *[Interrupt Operation](#page-33-0)*. The power management section is described in more detail in *[Power Management](#page-34-0)*.

In addition to these functions the device provides 8kV IEC 61000-4-2 ESD protection on all pins that interface to smartcards. This removes the need for any external ESD protection on the board, thereby providing system robustness without compromising system security (removable components on secure lines).

TCA5013 is configured using a standard I^2C interface that is capable of up to 1 MHz operation. The I^2C interface is also used to read the status of various fault conditions that the device can detect. The I^2C operation is described in detail in *I ²[C Interface Operation](#page-37-1)*.

8.2 Functional Block Diagram

8.3 Feature Description

8.3.1 Card Interface Modules

TCA5013 has 1 user card interface module and 3 SAM card interface modules. All card modules have level translators and an LDO to support interfacing with smartcards operating at different voltages.

8.3.2 SAM Card Interface Modules

All SAM card interface modules can operate per the EMV4.3 and ISO7816-3 standard and support asynchronous operating mode. All SAM card interface modules have the standard IO, CLK and RST pins. Detailed operation of these pins is described in section IO operation, CLK operation and RST operation.

8.3.3 User Card Interface Module

User card interface module can also operate per the EMV4.3 and ISO7816-3 standard and support asynchronous operating mode. In addition, the user card interface module also supports synchronous type 1 operating mode and synchronous type 2 operating mode, per ISO7816-10. Like the SAM card interface modules, the user card interface module also has IO, CLK, and RST pins. The user card interface module also has a PRES pin that is used for detection of user card insertion or removal.

C4 and C8 are two pins that are only present on the user card interface. These are open drain bi-directional IOs that are controlled by the bit [5] and bit [4] of user card synchronous mode settings register (Reg 0x09) when the card interface is activated. These bits act as both control and status bits for the C4 and C8 signals. If a '0' is written to either of these bits the corresponding pin is driven low by the TCA5013. However, when a '1' is written to the register bit, the corresponding pin is pulled up by an internal pull-up resistor. In this state an external device can drive the pin low. If the pin is driven low, then the corresponding bit in the register changes to reflect the status of the pin.

8.3.4 Clock Division and Multiplexing

TCA5013 card interface modules all have a CLK pin that provide a clock signal that is used for smartcard operation. This clock signal is generated based on an internal oscillator or from the CLKIN1/CLKIN2 input clock signals, by the clock divider and multiplexer circuitry. The user card has a dedicated clock divider and multiplexer. The user card CLK output can be a configured to be a function of the CLKIN1 frequency or the internal oscillator frequency. CLKIN2 is shared by all the SAM card interface modules. The CLK output of each SAM card can be independently configured based on the CLKIN2 frequency or the internal oscillator frequency. CLK operation section describes the clock division and multiplexing in detail.

8.3.5 IO Multiplexing

IOMC1 and IOMC2 are connected to the IO pins in the card interface modules through IO multiplexer blocks. The user card IO module has a dedicated IO multiplexer, that can be connect or disconnect IOUC from the IOMC1 pin. The IOMC2 is connected to the SAM card interface modules IO pins through the SAM IO multiplexer block. The IOMC2 can only be connected to one of the SAM interface modules at any given time. IO operation section describes IO multiplexing in detail.

8.3.6 GPIO Operation

The TCA5013 has four 5 V tolerant open drain GPIO pins that can be configured as inputs or outputs through device settings register (Reg 0x42). If configured as outputs, each is capable of sinking up to 10mA of current. If configured as inputs they will assert the INT line when a state change occurs on the pin. The minimum pulse width for transition detection is 10 µs, that is, when a state transition occurs on a GPIO configured as an input, it needs to hold its state for a minimum of 10 µs in order to guarantee detection by the TCA5013. This, however, does not imply any glitch rejection on the GPIO pins. The GPIOs are available in *[Standby Mode](#page-17-3)* and *[Active](#page-17-2) [Mode](#page-17-2)*. GPIO state transitions are not tracked in shutdown mode.

8.3.7 Power Management Features

TCA5013 has a DC-DC boost and card LDOs that enable it to generate regulated smart card V_{CC} from its input power rails (V_{DD} and V_{DD}). It also has an internal LDO that is used to power its internal circuits. The TCA5013 devices also have a voltage supervisor that monitors the V_{DD} and V_{DDI} rails to ensure they are stable and usable for smartcard operation.

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Feature Description (continued)

8.3.8 ESD Protection

All the smart card interface pins in the TCA5013 devices are designed with in built IEC61000-4-2 level 4 8kV contact ESD protection. [Table 1](#page-15-0) shows a list of pins with the 8kV ESD protection. The pins not listed below all have 4kV HBM ESD protection.

Table 1. List of Pins with 8kV IEC ESD Protection

8.3.9 I²C interface

The device has a standard I^2C interface that is used to configure the device and to read the status of the device. For detailed ²C operation refer to P[C Interface Operation](#page-37-1).

8.4 Device Functional Modes

At any given time the TCA5013 can be in one of several different functional modes. [Figure 3](#page-16-1) diagram shows the different functional modes and describes how the device transitions from one mode to another. The blue bubbles represent actual functional modes and the white bubbles represent transitional states that are used to move from one functional mode to another.

Figure 3. Device Operating Modes

Device Functional Modes (continued)

8.4.1 Power Off Mode

The TCA5013 is in power off mode when $V_{DD} < V_{DDSH}$ or $V_{DDI} < V_{DDITH}$. In power off mode none of the device features are functional and available for use.

8.4.2 Shutdown Mode

TCA5013 is in shutdown mode when all the below conditions are true.

- V_{DD} > V_{DDSH}
- $V_{\text{DDI}} > V_{\text{DDITH}}$
- $SHDN = 0$

Shutdown mode is a low power mode where all circuits except card insertion detection circuitry are shutdown. Even I2C communication is disabled in shutdown mode. The only active circuit in the device is card insertion detection circuit on the PRES pin (see *[User Card Insertion / Removal Detection](#page-24-0)*). Shutdown mode is entered from *[Active Mode](#page-17-2)* or *[Standby Mode](#page-17-3)* by asserting the SHDN pin. When entering shutdown mode from *[Active](#page-17-2) [Mode](#page-17-2)* all active card interfaces are automatically deactivated.

8.4.3 Standby Mode

The TCA5013 is in standby mode when all the below conditions are true.

- V_{DD} > V_{DDSH}
- $V_{\text{DDI}} > V_{\text{DDITH}}$
- $SHDN = 1$
- No card interfaces are activated.

In standby mode, the device I^2C and card detection circuits are fully functional. All other circuits are ready to be activated based on I²C commands received from the microcontroller. Standby mode is entered from shutdown mode by releasing the SHDN pin or from power down mode by powering up the device or from active mode by deactivating all card interfaces.

8.4.4 Active Mode

The TCA5013 is in active mode when all the below conditions are true.

- V_{DD} > V_{DDSH}
- $V_{\text{DDI}} > V_{\text{DDITH}}$
- $SHDN = 1$
- At least one card interface is activated

In active mode, the device is fully functional with at least one of the card interfaces activated. The DC-DC Boost and card LDOs are active and provide power to the card VCC pins of the active card interfaces. Active mode can only be entered from standby mode by activating one of the card interfaces. When the device is in active mode, the individual card interfaces can be active in different operating modes. The user card supports *[Asynchronous Operating Mode](#page-21-2)*, *[Synchronous Type 1 Operating Mode](#page-18-1)*,*[Synchronous Type 2 Operating Mode](#page-19-0)*, or *[Manual Operating Mode](#page-21-3)*. The SAM card interfaces can only be activated in asynchronous activation mode.

Device Functional Modes (continued)

8.4.4.1 User Card Operating Mode Selection

The user card interface in the TCA5013 can be activated in different operating modes. When the START_ASYNC bit (bit [0]; Reg 0x01) is set the user card interface is activated in asynchronous operating mode. When START SYNC bit (bit[0]; Reg 0x09) is set the user card interface is activated in synchronous type1, synchronous type 2 or manual operating mode. When the START_SYNC bit is set, the operating mode is determined by the ACTIVATION_TYPE bit (bit [6]; Reg 0x09) and CARD_TYPE bit (bit [7] Reg 0x09).

If ACTIVATION TYPE bit (bit [6]; Reg 0x09) is set to '0', the user card interface is activated in manual operating mode. If the ACTIVATION_TYPE bit is set to'1', the user card interface is set for automatic activation, where it will be activated in synchronous type 1 or synchronous type 2 operating mode based on CARD_TYPE bit (bit [7] Reg 0x09). If CARD_TYPE bit is set to '1', the card interface is activated in synchronous type 2 operating mode. If CARD TYPE bit is set to '0' the card interface is activated in synchronous type 1 operating mode.

Any changes made to the START_SYNC, START_ASYNC, CARD_TYPE or ACTIVATION_TYPE bits when the user card interface is active, will be ignored and will have no effect on the device. These new settings will take effect only on the next card interface activation following deactivation (see *[Deactivation Sequence](#page-23-1)*).

8.4.4.2 Synchronous Type 1 Operating Mode

Synchronous type 1 operating mode is only supported on the user card interface. To enter synchronous operating mode, the user card interface goes through the synchronous type 1 activation sequence. [Figure 4](#page-18-0) shows the synchronous type 1 activation sequence.

CLKIN1 shall be low before the synchronous type 1 activation sequence is initiated. The following bit settings are required to initiate a synchronous type 1 activation sequence.

- ACTIVATION TYPE (bit $[6]$; Reg 0x09) = 1
- CARD TYPE (bit [7]; Reg $0x09$) = 0
- START SYNC (bit $[0]$; Reg 0x09) = 1

Device Functional Modes (continued)

Once synchronous type 1 activation has been initiated, the following sequence of events occurs on the user card interface:

- VCCUC, RSTUC, CLKUC, C4, C8 and IOUC are all default low.
- V_{CC} is applied to the VCCUC pin per the SET_VCC_UC bit (bit[7:6]; Reg 0x01).
- After V_{CC} is stable RSTUC and CLKUC pulses are applied per $t_{S1-RST-HI}$ and $t_{S1-CLK-HI}$ defined in [Table 2](#page-19-1).
- After V_{CC} is stable, the IOUC line is pulled up to V_{CC} .
- After V_{CC} is stable C4 and C8 reflect the value in their corresponding I2C register bits (bit[5] and bit[4]; Reg 0x09).
- RSTUC is held low while the CLKUC line starts oscillating with a frequency of ~40Khz (generated from internal oscillator).
- The IO line is sampled on the 32 rising or falling (based on bit[1]; Reg 0x09) edges of CLK and stored in the FIFO registers 0AH to 0DH.
- At the end of the 32nd CLK pulse, the CLKUC is held low and the CLKUC pin is controlled by the clock settings register (Reg 0x02).
- IOUC is connected to IOMC1 if IO_EN_UC bit (bit[5] Reg 0x01) is set to 1.
- INT_SYNC_COMPLETE bit (Bit[1]; REG 0x41) is set and the INT line is asserted low.
- IOMC1 shall stay pulled up to V_{DDI} i.e. IOMC1 shall not be pulled low until INT is asserted.
- CLKIN1 shall toggle only after INT is asserted.
- RSTUC is controllable by I^2C after INT is asserted.

Table 2. Synchronous Type 1 Card Activation Timing Characteristics

8.4.4.3 Synchronous Type 2 Operating Mode

Synchronous type 2 operating mode is only supported on the user card interface. To enter synchronous operating mode, the user card interface goes through the synchronous type 2 activation sequence. [Figure 5](#page-20-0) shows the synchronous type 2 activation sequence.

CLKIN1 shall be low before the synchronous type 2 activation sequence is initiated. The following bit settings are required to initiate a synchronous type 1 activation sequence.

- ACTIVATION_TYPE (bit $[6]$; Reg 0x09) = 1
- $CARD_TYPE$ (bit [7]; Reg 0x09) = 1
- START SYNC (bit $[0]$; Reg $0x09$) = 1

Once synchronous type 2 activation has been initiated, the following sequence of events occur on the user card interface:

- VCCUC, RSTUC, CLKUC, C4, C8 and IOUC are all default low.
- V_{CC} is applied to the VCCUC pin per the SET_VCC_UC bit (bit[7:6]; Reg 0x01).
- A single pulse is applied to CLKUC per the $t_{S2-CLK-H1}$ timing defined in [Table 3](#page-20-1).
- The C4 line is held low through the V_{CC} ramp.
- The C4 line is released high per the $t_{S2-CLK-C4}$ timing defined in [Table 3.](#page-20-1)
- After C4 is released CLKUC is controlled by clock settings register (Reg 0x02).
- After V_{CC} is stable, the IOUC line is pulled up to V_{CC} .
- After V_{CC} is stable, C8 reflects value in bit [4] Reg 0x09.
- IOUC is connected to IOMC1 if IO_EN_UC bit (bit[5] Reg 0x01) is set to 1.
- INT_SYNC_COMPLETE bit (Bit[1]; REG 0x41) is set and the INT line is asserted low.
- IOMC1 shall stay pulled up to V_{DDI} , that is, IOMC1 shall not be pulled low until INT is asserted.
- CLKIN1 shall toggle only after INT is asserted.
- RSTUC is controllable by I^2C after INT is asserted.

Table 3. Synchronous Type 2 Card Activation Timing Characteristics

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8.4.4.4 Manual Operating Mode

Manual operating mode is only supported on the user card interface. Unlike the other operating modes, the manual operating mode does not have a defined activation sequence. CLKIN1 shall be low before the manual activation sequence is initiated. The following bit settings are required to initiate a synchronous type 1 activation sequence.

- ACTIVATION TYPE (bit $[6]$; Reg 0x09) = 0
- START SYNC (bit $[0]$; Reg 0x09) = 1

Once manual activation has been initiated the following sequence of events occur on the user card interface.

- VCCUC, RSTUC, CLKUC, C4, C8 and IOUC are all default low.
- V_{CC} is applied to the VCCUC pin per the SET_VCC_UC bit (bit[7:6]; Reg 0x01)
- After V_{CC} is stable, the IOUC line is pulled up to V_{CC}
- After V_{CC} is stable C4 and C8 reflect the value in their corresponding I²C register bits (bit[5] and bit[4]; Reg 0x09)
- IOUC is connected to IOMC1 if IO_EN_UC bit (bit[5] Reg 0x01) is set to 1.
- INT_SYNC_COMPLETE bit (Bit[1]; REG 0x41) is set and the INT line is asserted low.
- IOMC1 shall stay pulled up to V_{DDI} i.e. IOMC1 shall not be pulled low until INT is asserted.
- CLKIN1 shall toggle only after INT is asserted.
- RSTUC is controllable by I2C after INT is asserted.

8.4.4.5 Asynchronous Operating Mode

Asynchronous operating mode is supported on all card interfaces. To enter asynchronous operating mode, the user card interface goes through the asynchronous activation sequence. [Figure 6](#page-21-0) shows the asynchronous activation sequence. CLKIN1 shall be toggling before the asynchronous activation sequence is initiated. The asynchronous activation sequence is initiated by setting the START_ASYNC bit (bit[0]) of the card interface settings register (Reg 0x01 for User card, Reg 0x11 for SAM1, Reg 0x21 for SAM1, Reg 0x31 for SAM3) to '1'.

Figure 6. Asynchronous Activation and Warm Reset Sequence

Once asynchronous activation has been initiated, the following sequence of events takes place on the card interface:

- VCC, RST, CLK, C4, C8 and IO are all default low.
- V_{CC} is applied to the VCC pin per the SET_VCC bits (bit [7:6] of card interface settings register).
- After V_{CC} is stable, the IO line is pulled up to V_{CC} .
- After V_{CC} is stable C4 and C8 reflect the value in their corresponding I²C register bits (bit[5] and bit[4]; Reg 0x09).
- IO is connected to IOMC if IO EN bit (bit[5] of card interface settings register) is set to 1.
- The CLK line starts to oscillate based on the card clock settings register. Any change on the IO line during the first 200 card clock cycles on the CLK pin is ignored.
- After the first 42100 CLK cycles, the RST line is driven high.
- If there is a high to low transition on the IO line before RST is high, the EARLY bit (bit[6]) and MUTE bit (bit[5]) of the card interface status register (Reg 0x00 for user card, Reg 0x10 for SAM1, Reg 0x20 for SAM2 and Reg 0x30 for SAM3) is set and the INT pin is asserted low.
- After RST is high, an internal counter starts counting CLK cycles. If there is a high to low transition on IO pin before the internal counter reaches the value defined by in the EARLY_COUNT_HI register (Reg 0x03 for user card, Reg 0x13 for SAM1, Reg 0x23 for SAM2, Reg 0x33 for SAM3) and EARLY_ COUNT_LO Register (Reg 0x04 for user card, Reg 0x14 for SAM1, Reg 0x24 for SAM2, Reg 0x34 for SAM3) then the EARLY bit in the card interface status register is set and INT is asserted.
- If the internal counter reaches the value defined by MUTE_COUNT_HI register (Reg 0x05 for user card, Reg 0x15 for SAM1, Reg 0x25 for SAM2, Reg 0x35 for SAM3) and MUTE_COUNT LO (Reg 0x06 for user card, Reg 0x16 for SAM1, Reg 0x26 for SAM2, Reg 0x36 for SAM3) registers without a high to low transition on the IO line, then the MUTE bit in the card interface status registers is set and INT pin is asserted low.

If the first high to low transition on IO pin happens very close to the clock edges (within ~10 ns) that defines the ATR VALID window (see [Figure 6\)](#page-21-0), the TCA5013 response would be non-deterministic, that is, it may not be able to identify whether the transition happened before or after the edge. This implies that the MUTE bit may or may not be set if the IO transition happens very close to the clock edge defining the end of the ATR VALID window. Likewise, if the IO transition happens very close to the clock edge defining the beginning of the EARLY window, it may or may not set the EARLY bit.

8.4.4.6 Warm Reset Sequence

When a card interface is active in asynchronous mode, it is possible to initiate a warm reset sequence on the card interface. The warm reset sequence is initiated by setting the WARM bit (bit [3]) of the card interface settings register to '1'. Once warm reset is initiated the below sequence of events takes place on the card interface.

- V_{CC} is already ramped and stable per the SET_VCC bits (bit[7:6] of card interface settings register).
- CLK continues to oscillate per the card clock settings register.
- RST pin is pulled low (high before warm reset was initiated).
- C4 and C8 continue to reflect the value in their corresponding l^2C register bits (bit[5] and bit[4]; Reg 0x09).
- IO stays connected to IOMC if IO EN bit (bit5 of card interface settings register) is set to 1.
- Any change on the IO line during the first 200 card clock cycles after RST goes low is ignored.
- After the first 42100 CLK cycles, the RST line is driven high.
- If there is a high tow low transition on the IO line before RST is high, the EARLY bit (bit6) and MUTE bit (bit5) of the card interface status register (Reg 0x00 for user card, Reg 0x10 for SAM1, Reg 0x20 for SAM2 and Reg 0x30 for SAM3) is set and the INT pin is asserted low.
- After RST is high, an internal counter starts counting CLK cycles. If there is a high to low transition on IO pin before the internal counter reaches the value defined by in the EARLY_COUNT_HI register (Reg 0x03 for user card, Reg 0x13 for SAM1, Reg 0x23 for SAM2, Reg 0x33 for SAM3) and EARLY COUNT LO Register (Reg 0x04 for user card, Reg 0x14 for SAM1, Reg 0x24 for SAM2, Reg 0x34 for SAM3) then the EARLY bit in the card interface status register is set and INT is asserted.
- If the internal counter reaches the value defined by MUTE_COUNT_HI register (Reg 0x05 for user card, Reg 0x15 for SAM1, Reg 0x25 for SAM2, Reg 0x35 for SAM3) and MUTE_COUNT LO (Reg 0x06 for user card, Reg 0x16 for SAM1, Reg 0x26 for SAM2, Reg 0x36 for SAM3) registers without a high to low transition on the IO line, then the MUTE bit in the card interface status registers is set and INT pin is asserted low.

8.4.4.7 Deactivation Sequence

After a card interface has been activated in a certain operating mode, it can be deactivated by I^2C command or certain interrupt events (see *[Interrupt Operation](#page-33-0)*). The deactivation sequence is the same regardless of what operating mode the card interface is in.

[Figure 7](#page-23-0) shows the deactivation sequence initiated by card extraction on the user card interface. It is to be noted that the deactivation sequence starts 100 µs after the transition on PRES. This delay is intended to provide a debounce period that provides unintended deactivation due to any glitch on the PRES pin. As mentioned previously any of the card interfaces may be deactivated due to a supervisor fault, over current fault or over temperature fault. In these cases there is no debounce period and the deactivation sequence is initiated as soon as the internal fault signal is asserted.

[Figure 8](#page-24-1) shows the deactivation of any card interface initiated by I^2C command. If the card interface is activated in asynchronous mode, it can be deactivated by clearing (writing '0') the START_ASYNC bit in the card interface settings register. To deactivate the user card interface when it is activated in synchronous mode, the START SYNC bit should be cleared (write '0').

Figure 7. Deactivation Sequence

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Figure 8. Card Deactivation Sequence Initiated by I²C Command

8.4.5 User Card Insertion / Removal Detection

User card interface module in the TCA5013 has a PRES pin that is used to detect the presence of a card in that interface. In normal application the signal is connected to a switch that opens or closes when a card is inserted. Whenever a transition is seen on the PRES pin, the PRESL bit (Reg 0x00, bit 2) will be set and INT pin is asserted. Because this transition is associated with a mechanical switch, there is an internal debounce of ~20 ms before the PRESL bit is set and the INT is asserted. If the device sees a transition on the PRESL pin when the card interface is active, the device initiates a card deactivation sequence (see *[Deactivation Sequence](#page-23-1)*). TCA5013 is capable of detecting card insertion even when it is in shutdown mode (see *[Shutdown Mode](#page-17-1)*).

In addition to the PRESL_UC bit mentioned above, there is also a PRES_UC bit (Reg 0x00, bit 2), which indicates to the host whether or not a card is present in the user card slot. In order to accommodate different card cage topologies, the TCA5013 can be configured to detect card presence with a low to high or high to low, transition on the PRES pin. The CARD_DETECT_UC bit (Reg 0x01, bit 2) is used to configure the device for different card detection topologies. If CARD DETECT $UC = 0$ indicates to the TCA5013 that when a card is inserted in the slot, the PRES pin shall be low. CARD_DETECT_UC = 1 indicates to the host that when a card is

inserted in the slot the PRES pin shall be high. The status of the PRES_UC bit is based on the status of the PRES pin and the CARD_DETECT_UC bit. The truth table in Table 1 shows the PRES_UC bit status based on the CARD_DETECT_UC bit and the PRES pin. When coming out of power off mode (see *[Power Off Mode](#page-17-0)*) or shutdown mode (see *[Shutdown Mode](#page-17-1)*) the CARD DETECT UC = 0. If there is a state transition on the PRES pin when the device is in shutdown mode, the INT pin asserted (after the 20 ms debounce).

Table 5. Truth Table Defining Status of PRES Bit

[Figure 9](#page-25-0) to [Figure 14](#page-28-1) show timing waveforms of device power up and coming out of shutdown with and without a card inserted in the system. In below figures' low to high PRES topology' means that a high level on the PRES pin indicates a card is present. In below figures high to low PRES topology' means that a low level on the PRES pin indicates a card is present. The below figures also show operation of INT pin and interrupt status register. For detailed description of the interrupt operation, refer to *[Interrupt Operation](#page-33-0)* section.

Figure 9. Card detection in shutdown mode - Low to High PRES Topology

NSTRUMENTS

Texas

Figure 12. Device power up without card inserted in system - High to Low PRES Topology

Figure 13. Device Power Up With Card Inserted in System - Low to High PRES Topology

Figure 14. Device Power up with Card Inserted In System - High to Low PRES Topology

8.4.6 IO Operation

All card interfaces in the TCA5013 have an IO pin that connects data, to and from the microcontroller, with the smartcard. The TCA5013 provides automatic level translation from IOMC pin operating voltage (V_{DD1}) to the voltage at which the card is activated (V_{CC}) .

8.4.6.1 IO Switching Control

The card interface IOs (IOUC, IOS1, IOS2 and IOS3) connect to the IOMC1 and IOMC2 through switches inside the TCA5013.

The IOUC pin is connected to IOMC1 through an SPST (single-pole single-throw) switch. The switch is controlled by the IO_EN_UC bit (Reg 0x01, Bit 5).The IO_EN_UC bit shall be set to 1 before card activation is started to ensure that the host processor is able to receive the ATR response from the smartcard. When an I2C command is received to open or close the switch, it is immediately implemented regardless of the status of IOUC or IOMC1 pins. It is therefore possible that the switch opens or closes during a rising or falling edge, which could result in a glitch on the IOUC or IOMC1 pins.

The IOS1, IOS2 and IOS3 all are connected to IOMC2 through a SP3T (single-pole triple-throw) switch, such that only one of the SAM interfaces can be connected to IOMC2 at any one time. The connection between the IOMC2 and the SAM card IO pins is controlled by IO_EN_S1 (Reg 0x11, Bit 5), IO_EN_S2 (Reg 0x21, Bit 5), IO_EN_S3 (Reg 0x31, Bit 5). If any one of the IO_EN bits is set for example, if SAM1 is initially connected by setting IO_EN of the SAM1 interface settings register to 1. When the IO_EN bit of the SAM2 or SAM3 is set to 1, the SAM1 gets disconnected and its IO_EN bit will be set to 0. Only one SAM can be connected to the IOUC2 at one time and whenever the IO_EN bit of any SAM interface settings register is set to 1, all other IO_EN bits get cleared (set to 0). Similar to the user card, the SAM IO mux can also result in a short duration pulse, if IOUC2 is not in the same state as the SAMs being switched to/from. Also when making the switch, the TCA5013 uses a break –before-make switch topology in order to avoid any glitches on the lines due to the switching itself.

8.4.6.2 IO Rise Time and Fall Time control

The rise time and fall time of the card interface IO pins can be controlled using the IO slew rate settings register (Reg 0x07 for user card and Reg 0x17 for SAMs). The EMV4.3 specification, has strict restrictions on signal perturbations (overshoot and undershoot during transition). Controlling the rise time and fall time of the signals can help to meet these requirements.

[Table 6](#page-29-0) shows the typical IO rise time for different register settings (based on a typical 30 pF load).

Table 6. IO Rise Time Register Settings

[Table 7](#page-29-1) shows the typical IO fall time for different register settings (based on a typical 30 pF load). It should also be noted that the output low logic level (V_{OL}) is affected by the fall time settings. As the fall time becomes slower (higher value of fall time) the V_{OL} will be higher. Therefore, it is recommended that the fastest fall time setting (smallest fall time value) for IO be used whenever possible. [Table 7](#page-29-1) also shows which settings are usable for the different V_{CC} voltages, without risk of violating the V_{OL} levels required by the EMV4.3 and ISO7816 specifications.

IO SLEW RATE SETTINGS REGISTER BIT [4:3]	TYPICAL FALL TIME (ns)	$V_{\text{CC}} = 5$ V	$V_{\text{CC}} = 3$ V	V_{CC} = 1.8 V
$00\,$	68	Usable	Not usable	Not usable
01	51	Usable	Not usable	Not usable
10	34	Usable	Usable	Not usable
11	17	Usable	Usable	Usable

Table 7. IO Fall Time Register Settings

8.4.6.3 Current Limiting on IO Pin

The card IO pins have a current limiting feature that prevents excess current from being drawn on them. The actual current limit can vary based on the fall time setting used for the IO pin, but it is always within the limits defined in *[Electrical Characteristics—Fault Condition Detection](#page-9-1)*. When an external load tries to draw a current higher than the limit, the device responds by adjusting the V_{OH} or V_{OH} to limit the current. The device does not deactivate the card interface when over current limit of the IO pins are reached.

8.4.7 CLK Operation

All card interfaces in the TCA5013 have a CLK pin that provides a clock signal to the smartcard. The TCA5013 provides automatic level translation of the CLK signal from the CLKIN1/CLKIN2 operating voltage (V_{DD1}) to the voltage at which the card is activated (V_{CC}) .

8.4.7.1 CLK Switching

The CLK output on each of the smartcard interfaces can be controlled by the corresponding clock settings register (Reg 0x02 for user card, Reg 0x12 for SAM1, Reg 0x22 for SAM2, Reg 0x32 for SAM3). The CLKIN1 pin is dedicated for the user card interface while The CLKIN2 is shared between the SAM interfaces. The clock settings register allows the CLK output to be configured in one of 4 different modes.

- A. CLK 0 mode The CLK output of the card interface is static low.
- B. CLK 1 mode The CLK output of the card interface is static high.
- C. CLK div mode The CLK output is a divided down frequency of the CLKIN1 or CLKIN2 frequency. Bit [4:2] of clock settings register defines the division ratio.
- D. Internal CLK mode The CLK output is at a fixed frequency (~1.2 MHz) based off the internal oscillator.

The allowable changes in CLK output can vary depending on the mode in which the interface has been activated. In asynchronous mode (see *[Asynchronous Operating Mode](#page-21-2)*), The CLK output can be dynamically switched from one state to another. [Table 8](#page-30-0) shows the permitted frequency transitions on CLK pin in asynchronous mode. Any I²C command that attempts to switch the CLK frequency outside of these state transitions can result in the change not happening on the output or other unpredictable behavior that could cause device to lock up. If the device enters such a locked state, it can be reset by toggling SHDN pin.

Table 8. Permitted CLK Switching Operations in Asynchronous Mode

When command sets the device in Internal clock mode or CLK 0 mode or CLK 1 mode, the division ratio is locked out, that is, when an I²C transaction that sets either one of the bits [7:5] of the card clock settings register to 1, the remaining bits in the register (bit [4:2]) will not not be updated. It is to be noted that an asynchronous activation cannot be performed with the internal clock. At the start of the asynchronous activation, if the internal CLK mode is selected in the clock settings register, then the device shall begin activation based on divide ratio defined by bit [4:2] of clock settings register. After the activation is completed, the CLK output will switch to Internal CLK mode. When switching to/from a CLK div mode from/to CLK 0 mode or CLK 1 mode, the device waits for the input clock (CLKIN1 or CLKIN2) phase to match the static level it will switch to/from and then makes the transition to ensure that no partial pulses or glitches are seen on the output clock. Similarly, when switching from one division ratio to another the change happens on the rising clock edges to ensure no glitch on the output. [Figure 15](#page-30-1) shows how the change in divide ratio is seen on the CLK pin.

Output clock frequency transition when changing clock divide ratio

Figure 15. CLK Divide Ratio Change on Card CLK Output

When switching from CLK divide mode to the Internal CLK mode, the device waits for the edges of the internal and external clock to line up (fall within ~10 ns of each other) and makes the switch on that edge. If the external clock is close to an exact harmonic of 1.2 MHz, there could be a situation where the rising edges of the two clocks take very long (milliseconds or seconds) to line up and this would mean the frequency switch at the output would happen long after the I²C command to make the switch is issued. The CLKSW bit (bit [3]) in the card interface status register (Reg 0x01 for user card, Reg 0x11 for SAM1, Reg 0x21 for SAM2, Reg 0x31for SAM3) is set when the internal clock frequency is seen on the CLK pin.

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In CLK divide mode, when CLKIN/2, CLKIN/4 or CLKIN/8 division ratios are used, the output duty cycle is not affected by the duty cycle of the input clock on CLKIN. When the CLKIN/1 and CLKIN/5 division ratios are used, the output clock duty cycle is a function of the CLKIN1/CLKIN2 duty cycle. For CLKIN/1 the output duty cycle will be equal to the input duty cycle. For CLKIN/5 the output CLK duty cycle is given by (n+2) / 5, where n is the duty cycle of the input clk; for example, if the input clk has a 40% duty cycle $(n = 0.4)$ the CLKIN/5 output will have a $(0.4+2)$ / 5 = 0.48 or 48% duty cycle. In addition to asynchronous mode, the user card interface can also operate in synchronous mode (see *[Synchronous Type 1 Operating Mode](#page-18-1) and [Synchronous Type 2 Operating](#page-19-0) [Mode](#page-19-0)*).When in synchronous mode the user card CLK pin output is controlled by CLK_ENABLE_SYNC (bit [2], Reg 0x09) in addition to the clock settings register. [Figure 17](#page-31-0) shows a simplified logical representation of the user card clock muxing circuit.

Figure 17. Clock Muxing Logic in Synchronous Mode

Clock **Output** Texas

Unlike all the other bits that control the CLK, the CLK_ENABLE_SYNC can cause the CLK state to transition instantly. This means that when switching from a static level to a toggling CLK (or vice-versa), there can be partial pulses (glitches) on the CLK output when CLK_ENABLE_SYNC is switched. In sync mode, the CLK output can be switched directly from one static level to another, by using the CLK settings register (when CLK SYNC ENABLE = 0).

Table 9. Card CLK Truth Table in Synchronous Mode

8.4.7.2 CLK Rise Time and Fall Time Control

The clock slew rate setting register (Reg 0x08 for user card and Reg 0x18 for SAM) is used to control the rise and fall time of the CLK pin. [Table 10](#page-32-1) shows the rise and fall time corresponding to each register setting. The EMV4.3 specification, has strict restrictions on signal perturbations (overshoot and undershoot during transition). Controlling the rise time and fall time of the CLK signals can help to meet these requirements.

Table 10. CLK Rise and Fall Time Settings

8.4.7.3 Current Limiting On CLK Pin

The card CLK pins have a current limiting feature that prevents excess current from being drawn on them. When an external load tries to draw a current higher than the limit, the device responds by adjusting the V_{OH} or V_{OL} to limit the current. The device does not deactivate the card interface when over current limit of the CLK pins are reached.

8.4.8 RST Operation

The RST pin operation depends on the mode in which the card interface has been activated. For user card interface and all the SAM card interfaces, in asynchronous mode (see *[Asynchronous Operating Mode](#page-21-2)*) the RST pin status is automatically controlled by the TCA5013 internal state machine.

In synchronous mode (*[Synchronous Type 1 Operating Mode](#page-18-1)* and *[Synchronous Type 2 Operating Mode](#page-19-0)*) the RST pin status is controlled by the TCA5013 internal state machine, until the activation sequence is complete. After activation is complete, the RST pin status is controlled by RST bit (bit [3]) in the user card synchronous mode settings register (Reg 0x09). This operation is described in further detail in *[Synchronous Type 1 Operating Mode](#page-18-1)* and *[Synchronous Type 2 Operating Mode](#page-19-0)*.

8.4.8.1 Current Limiting On RST

The card RST pins have a current limiting feature that prevents excess current from being drawn on them. When an external load tries to draw a current higher than the limit, the device responds by adjusting the V_{OH} or V_{OL} to limit the current. The device does not deactivate the card interface when over current limit of the RST pins are reached.

8.4.9 Interrupt Operation

The INT pin is an open drain active low output pin that needs to be pulled up to V_{DDI} with an external pull-up resistor. The pull-up resistor shall be sized such that the rise time of the INT pin is < 100 µs. This is important since slower rise time could cause *[POR Interrupt](#page-34-1)* to not be detected by the processor during TCA5013 startup. Generally speaking faster rise times on the INT line will reduce the chances of missing interrupts. There various interrupt events in the TCA5013 that can cause the INT pin to be asserted low. These interrupt events are described in the below sections.

8.4.9.1 Card Insertion And Removal

When card insertion or removal is detected on the user card interface (see *[User Card Insertion / Removal](#page-24-0) [Detection](#page-24-0)*) the INT UC bit (bit[7]) of interrupt status register (Reg 0x41) and the PRESL UC bit (bit[2]) of User card interface status register (Reg 0x00) are both set to 1 and the INT pin is asserted low. INT_UC is cleared and the INT pin is released when the interrupt status register is read. PRESL_UC is cleared only when the user card interface status register is read.

8.4.9.2 Over Current Fault

When the current drawn on the VCC pin of any of the card interfaces exceeds the over current limit (see *[Electrical Characteristics—Fault Condition Detection](#page-9-1)*) the PROT bit (bit[4]) of the card interface status register (Reg 0x00 for user card, Reg 0x10 for SAM1, Reg 0x20 for SAM2 and Reg 0x30 for SAM3) is set. The interrupt bit corresponding to the card interface in the interrupt status register (Reg 0x41) is also set and the INT pin is asserted low. The interrupt bit is cleared and the INT pin is released, when the interrupt status register is read. The PROT bit is cleared only when the corresponding card interface status register is read.

8.4.9.3 Supervisor Fault

When the voltage on the VDD pin falls below the V_{DDTH} the INT_SUPL bit (bit[2] of Reg 0x41) and The STAT_SUPL bit (bit[1], Reg 0x10) are both set to 1 and the INT pin is asserted low. The INT_SUPL bit is cleared and the INT pin is released when the interrupt status register is read. The STAT_SUPL bit clears when the fault condition goes away, that is, $V_{DD} > V_{DDTH}$

8.4.9.4 Over Temperature Fault

When the die temperature exceeds a safe operating temperature (typ. 125°C) INT_OTP bit (bit[3], Reg 0x41) and The STAT_OTP bit (bit[2], Reg 0x10) are both set to 1 and the INT pin is asserted low. The INT_OTP bit is cleared and the INT pin is released when the interrupt status register is read. The STAT_OTP clears when the fault condition goes away.

8.4.9.5 EARLY Fault

In *[Asynchronous Operating Mode](#page-21-2)* when the ATR response from the smartcard is received before the 'ATR valid window' (see [Figure 6](#page-21-0)) the EARLY bit (bit [6]) of card interface status register (Reg 0x00 for user card, Reg 0x10 for SAM1, Reg 0x20 for SAM2 and Reg 0x30 for SAM3) is set and the INT pin is asserted low. The interrupt bit corresponding to the card interface in the interrupt status register (Reg 0x41) is also set. The interrupt bit is cleared and the INT pin is released, when the interrupt status register is read. The EARLY bit is cleared only when the corresponding card interface status register is read.

8.4.9.6 MUTE Fault

In *[Asynchronous Operating Mode](#page-21-2)* when the ATR response from the smartcard is received after the 'ATR valid window' (refer to [Figure 6\)](#page-21-0) the MUTE bit (bit [5]) of card interface status register (Reg 0x00 for user card, Reg 0x10 for SAM1, Reg 0x20 for SAM2 and Reg 0x30 for SAM3) is set and the INT pin is asserted low. The interrupt bit corresponding to the card interface in the interrupt status register (Reg 0x41) is also set. The interrupt bit is cleared and the INT pin is released, when the interrupt status register is read. The EARLY bit is cleared only when the corresponding card interface status register is read.

8.4.9.7 Synchronous Activation Complete

In synchronous activation mode (see *[Synchronous Type 1 Operating Mode](#page-18-1)* and *[Synchronous Type 2 Operating](#page-19-0) [Mode](#page-19-0)*) once the activation sequence is completed, the INT SYNC COMPLETE bit (bit[1]) of interrupt status register (Reg 0x41) is set and the INT pin is asserted low. The INT_SYNC_COMPLETE bit is cleared and the INT pin is released when the interrupt status registers is read.

8.4.9.8 VCC Ramp Fault

During any activation sequence if the V_{CC} voltage fails to ramp to programmed value within 5 ms (typ), then the VCC_FAIL bit (bit[0]) of card interface status register (Reg 0x00 for user card, Reg 0x10 for SAM1, Reg 0x20 for SAM2 and Reg 0x30 for SAM3) is set and the INT pin is asserted low. The interrupt bit corresponding to the card interface in the interrupt status register (Reg 0x41) is also set. The interrupt bit is cleared and the INT pin is released, when the interrupt status register is read. The VCC_FAIL bit is cleared only when the corresponding card interface status register is read.

8.4.9.9 GPIO Input State Transition

When there is a state change on a GPIO pin configured as an input the INT_GPIO bit (bit[0]) of the interrupt status register (Reg 0x41) is set and the INT pin is asserted low. The INT GPIO bit is cleared and the INT pin is released when the interrupt status register is read.

8.4.9.10 POR Interrupt

Whenever the device comes out of *[Power Off Mode](#page-17-0)* or *[Shutdown Mode](#page-17-1)* it goes through a power-on-reset (POR). Once the device internal power up sequence is completed the INT pin is asserted low without any of the bits in the interrupt status register (Reg 0x41) being set. Once the interrupt status register is read, the INT pin is released. When the device is coming out of shutdown mode of power off mode, none of the device functions will be available until the POR interrupt is asserted.

8.4.10 Power Management

The TCA5013 has power management features that enable the device to generate the appropriate card activation voltages and monitor the device power supplies for safe and secure system operation.

8.4.10.1 Voltage Supervisor

The TCA5013 has internal voltage supervisors that monitor V_{DD} and V_{DD} voltages. When V_{DD} falls below V_{DDTH} all card interfaces are deactivated and the supervisor fault (see *[Supervisor Fault](#page-33-1)*) is asserted.

The V_{DDI} supervisor monitors the voltage on the V_{DDI} pin. When V_{DDI} falls below V_{DDITH} all card interfaces are deactivated and the device enters power off mode (see *[Power Off Mode](#page-17-0)*). When V_{DDI} falls below V_{DDITH} the supervisor fault is not asserted.

It is possible that the supervisor fault is asserted during power up If V_{DD} ramps before V_{DD} (depending on the V_{DD} ramp rate). If V_{DD} is ramped and stable before V_{DDI} is ramped, the supervisor fault will not be asserted. [Figure 18](#page-35-0) shows the operation of voltage supervisor for various combinations of V_{DD} and V_{DD} .

Figure 18. Voltage Supervisor Operation

8.4.10.2 DC-DC Boost

TCA5013 contains a DC-DC boost circuit that can step up V_{DD} voltage to generate the required card V_{CC} . The boost requires an external diode (D_{VUP}) as a high side switch. It also requires an external inductor (L_{VDD}) in series with the VDD pin. The normal switching frequency of the boost is ~2.4 Mhz. The boost is rated for 180 mA. This implies that the sum of the current drawn on individual card VCC pins cannot exceed 180 mA. If exceeded it could result in the card V_{CC} falling out of the operating range defined in *[Electrical](#page-5-0) [Characteristics—Power Supply and ESD](#page-5-0).*

The DC_DC bit (Reg 0x42; Bit [7]) can be used to disable the DC-DC boost circuit. The DC-DC boost should be disabled only in systems where the supply is always guaranteed to be at least 0.25V greater than maximum card V_{CC} supported on that system, for example, if 5 V cards need to be supported in a system the DC-DC boost can be disabled if V_{DD} is guaranteed to be above 5.25 V. In systems where DC-DC is not used, the VDD pin shall be shorted to VUP pin. The LX pin should shorted to GNDP. Shorting to GNDP is recommended to prevent switching noise from impacting rest of system. Note that LX shall not be connected to anything other than GNDP in order to prevent excess power loss and/or damage to the part. If DC-DC boost is disabled and the V_{DD} is not sufficient to activate a card interface at the voltage set by SET_VCC (Reg 0x01, Reg 0x11, Reg 0x21, Reg 0x31; bit [7:6]), it will result in a V_{CC} ramp fault (See V_{CC} *[Ramp Fault](#page-34-2)*).

The DC-DC boost is always disabled in standby mode (See *[Standby Mode](#page-17-3)*). When a card activation command is received, the DC-DC boost circuit is enabled by the digital core. The boost output voltage depends on voltage at which the card needs to be activated, that is, based on SET_VCC (Reg 0x01, Reg 0x11, Reg 0x21, Reg 0x31; bit [7:6]). For 1.8-V and 3-V card activation, the boost output voltage will be ~3.5 V. For 5-V card activations the boost output voltage will be ~5.5 V. In a scenario where a 3 V or 1.8 V card is active and an I²C command is received to activate another card with 5 V, the boost output voltage will go up to 5.5 V and the card LDOs (See *[LDOs and Load Transient Response](#page-36-0)*) on the already active card interface, will keep the card V_{CC} within regulation.

Under light load conditions, the DC-DC boost can enter pulse skipping mode in order to improve efficiency. In pulse skipping mode, the switching frequency is not constant and will be much lower than the normal switching frequency of 2.4 MHz.

8.4.10.3 LDOs and Load Transient Response

The TCA5013 has an internal LDO that generates a stable supply for the internal circuits. The input to the internal LDO is V_{DD} . The output of the internal LDO is connected to the LDOCAP pin. A 1 uF decoupling capacitor shall be connected to the LDOCAP pin to ensure proper device operation. The internal LDO voltage is typically 2.65 V but can be lower if V_{DD} is not sufficient.

In addition to the internal LDO, the TCA5013 has a dedicated LDO per card interface to generate the V_{CC} for that card interface (here on forth, these LDOs are referred to as card LDOs). The card LDOs provide the power supply for smartcard operation. During the normal operation of the smartcard, the LDO output is subject to load transients. The EMV4.3 standard defines a load transient envelope shown in [Figure 19](#page-36-1). The card LDOs are able to handle these transients, while keeping V_{CC} within limits defined in *[Electrical Characteristics—Card V](#page-5-1)_{CC}.* An external 200 nF capacitor shall be connected to their card VCC pins (VCCUC, VCCCS1, VCCS2, VCCS3) to ensure proper load transient response by the card LDOs.

Figure 19. Load Transients defined by EMV4.3

The card LDOs are enabled only when the card interface is activated (see *[Active Mode](#page-17-2)*). The output voltage is determined by the card interface settings registers (Reg 0x01, Reg 0x11, Reg 0x21, Reg 0x31). At the start of the activation sequence, the card LDO is enabled and starts to ramp to the voltage defined in the corresponding card interface settings register. Once the LDO has been enabled, any changes to the card interface settings registers will not have any effect on the LDO output voltage. The card also LDOs also have short circuit protection. When the current drawn exceeds ~150 mA (typ.) the LDO automatically shuts down and the card interface is deactivated (see *[Deactivation Sequence](#page-23-1)*).

NSTRUMENTS

FXAS

8.5 Programming

8.5.1 I²C Interface Operation

The device has a standard bidirectional I²C that is used by the microcontroller to access the device *[Register](#page-40-0) [Maps](#page-40-0)* that is used to configure the device and read the status of various fault flags in the device. The interface consists of the serial clock (SCL) and serial data (SDA) lines and is capable of MHz operation. Both SDA and SCL must be connected to V_{DDI} through a pull-up resistor. The size of the pull-up resistor is determined by the amount of capacitance on the I²C lines (for further details refer to I²C standard specification).

²C communication with this device is initiated by a master (microcontroller) sending a START condition, a highto-low transition on the SDA input/output, while the SCL input is high. Only one data bit is transferred during each clock pulse. A STOP condition is a low-to-high transition on the SDA input/output while the SCL input is high. A STOP condition shall be sent by the master to indicate to the slave that a particular transaction has been completed. The data on the SDA line must remain stable during the high phase of the clock period, as changes in the data line when SCL is high are interpreted as control commands (START or STOP).

[Figure 20](#page-37-2) shows the definition of an I^2C START condition and [Figure 21](#page-37-3) shows timing of a bit transfer on the I^2C bus. I^2C

Figure 20. Definition of Start and Stop Conditions

Figure 21. Bit Transfer

Any number of data bytes can be transferred from the master to slave (TCA5013) between the START and STOP conditions. Each byte of eight bits is followed by one ACK bit. The master must release the SDA line before the slave can send an ACK bit. To send an ACK bit the slave pulls down the SDA line during the low phase of ACK-related clock period, so that the SDA line is stable low during the high phase of the ACK-related clock period. When the slave is addressed, it generates an ACK after each byte is received. The master is not required to generate an ACK after each byte that it receives from the slave transmitter

[Figure 22](#page-38-0) shows the timing diagram for generation of the ACK bit on the I²C interface of the TCA5013

Programming (continued)

Figure 22. Acknowledgment on I²C Bus

8.5.1.1 I²C Read and Write Procedures

Following the successful acknowledgment of the I^2C address byte, the bus master shall send one register address byte indicating the address of the register on which the read or write operation needs to be performed. This register address is stored in an internal register and used by the device for subsequent read/write to the device. After the device address is acknowledged by the slave, all register addresses will be acknowledged even if an actual register is not defined for that address

The TCA5013 supports an auto increment feature by which multiple bytes can be written to consecutive registers without requiring the master to send the device address and register address for each data byte. Auto increment is enabled by setting the MSB of the register address to a 1 (see [Figure 23\)](#page-38-1). If auto increment is used to write the entire register map, the gaps in the register address map need to be written with dummy bytes. If auto increment is used to read the entire register map then data read from gaps in the register map will be 8'hFF

2nd and subsequent bytes of Register data are written to next register if Auto increment is enabled (AI=1) 2^{nd} and subsequent bytes of register data are ignored if auto increment is disabled (AI=0).

Figure 23. I²C Write Procedure

Programming (continued)

8.5.1.2 I²C Address Configuration

The I²C address of the TCA5013 can be configured using the A0. The A0 pin shall be connected to VDDI or GND to select one of the addresses, as shown in [Table 11.](#page-39-0) The last bit in the address byte defines the operation (read or write)

8.6 Register Maps

Memory Map

VCC_FAIL SAM2

START_AS YNC_SAM2

VCC_FAIL_ SAM₃

START_AS YNC_SAM3

INT_SYNC_| INT_GPIO

GPIO1_OU TPUT

PRESL_INT $_$ MASK

VCC_FAIL UC_MASK

GPIO2_OU TPUT

GPIO_INT_ MASK

VCC_FAIL SAM_MASK

GPIO1_INT $MASK$

Register Maps (continued)

33 Asynchronous Mode ATR EARLY
Counter MSB for SAM3

35 Asynchronous Mode ATR MUTE
Counter MSB for SAM3

36 Asynchronous Mode ATR MUTE
Counter LSB for SAM3

34 Asynchronous Mode ATR EARLY | R/W | 00 0000 0000 EARLY_COUNT_LO_SAM
| Counter LSB for SAM3

43 GPIO Settings $\begin{array}{|c|c|c|c|c|c|}\n\hline\n\text{R/W} & \text{xF} & \text{xxxx 1111} & \text{GPIO4}\n\hline\n\end{array}$

44 User Card Interrupt Mask Register R/W 00 000 0000 EARLY_UC

45 SAM1 and SAM2 Interrupt Mask

Register Register R/W 00 0000 0000 M1_MASK

46 SAM3 and GPIO Interrupt Mask

Register Register R/W 00 0000 0000 M3_MASK

Nayhdridhidda Mode XTH Mor Life (Martin 1999) R/W | 74 | 0111 0100 | MUTE_COUNT_LO_SAM3 | MUTE_COUNT_LO_SAM3

42 | Device Settings R/W | 80 | 1000 0000 | DC_DC | | GPIO4 | GPIO3 | GPIO2 | GPIO1

41 Interrupt Status Register R 00 0000 0000 INT_UC INT_SAM1 INT_SAM2 INT_SAM3 INT_OTP INT_SUPL INT_SYNC_

U_T

 $-MA\overline{S}\overline{K}$

M1_MASK

M3_MASK

40 Product Version R 00 0000 0000 PRODUCT_VER

GPIO3_OU TPUT

 $\bar{\mathsf{K}}$

PROT_SAM 2 _MASK

GPIO2_INT $MASK$

OTP_MASK $\overline{}$ SUPL_MAS

Counter MSB for SAM3 R/W AA 1010 1010 EARLY_COUNT_HI_SAM3

3

R/W | A4 | 1010 0100 | NUTE_COUNT_HI_SAM3

GPIO3_INP UT

MUTE_UC_ MASK

MUTE_SAM 1_MASK

MUTE_SAM 3_MASK

GPIO2_INP UT

PROT_UC MASK

PROT_SAM 1_MASK

PROT_SAM 3_MASK

GPIO1_INP UT

SYNC_COM PLETE_MA SK

EARLY_SA M2_MASK

GPIO4_INT $_MA\overline{S}K$

GPIO4_OU TPUT

MUTE_SAM 2_MASK

GPIO3_INT _MASK

Table 12.

Table 13.

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Table 14.

REGISTER ADDRESS	DESCRIPTION	FIELD NAME	BIT	R/W	DEFAULT
0x02	User Card Clock Settings				
0x02	In asynchronous operating mode (START_ASYNC=1) 1: CLKUC is set to ~1.2 MHz 0: CLKUC is set by Bit[6] or Bit[5] or Bit[4:2] In synchronous operating mode (START SYNC=1) Bit is ignored in Sync mode	INTERN CLK UC	7	R/W	1 _{b0}
0x02	In asynchronous operating mode (START ASYNC=1) 1: CLKUC is set to 0 0: CLKUC is set by Bit[5] or Bit[4:2] In synchronous operating mode (START_SYNC=1) 1: CLKUC is set to 0 0: CLKUC is set by Bit5.	CLK0 UC	6	R/W	1 _{b0}
0x02	In asynchronous operating mode (START_ASYNC=1) 1: CLKUC is set to 1 0: CLKUC is set by Bit[4:2] In synchronous operating mode (START SYNC=1) Usable only is CLK_ENABLE_SYNC=0 1: CLKUC is set to 1 0: CLKUC is set to 1	CLK1 UC	5	R/W	1 _{b0}
0x02	In asynchronous operating mode (START_ASYNC=1) 000: CLKUC frequency = CLKIN1 001: CLKUC frequency = CLKIN1/2. 010: CLKUC frequency = CLKIN1/4. 011: CLKUC frequency = CLKIN1/5. 100: CLKUC frequency = CLKIN1/8. 101: CLKUC frequency = CLKIN1/8. 110: CLKUC frequency = CLKIN1/8. 111: CLKUC frequency = CLKIN1/8. In synchronous operating mode (START SYNC=1) Usable only is CLK_ENABLE_SYNC=1 $[111:000]$: CLKUC = CLKIN1	CLK DIV UC	[4:2]	R/W	3'b011
0x03	Asynchronous Mode ATR EARLY Counter MSB for User Card				
0x03	MSB (8-bits) of programmable 10-bit clock counter value. EARLY_COUNT_HI_UC		[7:0]	R/W	8'b10101010
0x04	Asynchronous Mode ATR EARLY Counter LSB for User Card				
0x04	LSB (2-bits) of programmable 10-bit clock counter value.	EARLY COUNT LO UC	[7:6]	R/W	2'b00
0x05	Asynchronous Mode ATR MUTE Counter MSB for User Card				
0x05	MSB (8-bits) of programmable 16-Bit clock counter value.	MUTE COUNT HI UC	$[7:0]$	R/W	8'b10100100
0x06	Asynchronous Mode ATR MUTE Counter LSB for User Card				
0x06	LSB (8-bits) of programmable 16-Bit clock counter value.	MUTE_COUNT_LO_UC	[7:0]	R/W	8'b01110100
0x07	User Card IO Slew Rate Settings				
0x07	3 Bit value defining the rise time of IOUC	IO_TR_UC	[7:5]	R/W	3'b100
0x07	2 Bit value defining the fall time of IOUC	IO_TF_UC	[4:3]	R/W	2'b00
0x08	User Card Clock Slew Rate Settings				
0x08	4 Bit value defining the rise time and fall time of the CLKUC	CLK_SR_UC	[7:4]	R/W	4b1010

Table 15.

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Table 16.

Table 17.

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Table 18.

[TCA5013](http://www.ti.com/product/tca5013?qgpn=tca5013) www.ti.com SCPS253C –JANUARY 2014–REVISED SEPTEMBER 2019

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Table 20.

[TCA5013](http://www.ti.com/product/tca5013?qgpn=tca5013) www.ti.com SCPS253C –JANUARY 2014–REVISED SEPTEMBER 2019

Table 21.

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Table 22.

[TCA5013](http://www.ti.com/product/tca5013?qgpn=tca5013) www.ti.com SCPS253C –JANUARY 2014–REVISED SEPTEMBER 2019

Table 23.

Table 24.

9 Application and Implementation

9.1 Application Information

TCA5013 is a smartcard interface IC that is used in POS terminals that support EMV 4.3, ISO7816 - 3 and ISO 7816 - 10 smartcards. The below application note provides general guidelines for implementing the device in a POS terminal.

9.2 Typical Application

Figure 26. POS Terminal Typical Application

Typical Application (continued)

9.2.1 Design Requirements

For this design example shown below, [Table 25](#page-55-0) shows the input parameters.

Table 25. Design Parameters

9.2.2 Detailed Design Procedure

9.2.2.1 IO Pin Fall Time Setting

The V_{OL} on the IO pin depends on the IO fall time setting shown in [Table 7](#page-29-1). It also shows the different IO fall time settings that are usable for different V_{CC} voltage. Care should be taken to select a register setting such that V_{OL} meets the system requirements.

9.2.2.2 CLK Pin Rise Time And Fall Time Settings

[Electrical Characteristics—Card CLK](#page-6-0) shows the typical rise and fall time of the clock signal for a 30 pF load. Because most applications will not have a typical 30 pF load, the rise and fall time of the clock signal will need to be calibrated for the board. EMV 4.3 specifies that the rise/fall time on the clock signal shall not be more than 8% of the clock period. It is recommended that the slowest fall time setting that meets the EMV requirement be selected. For systems where multiple clock frequencies will be used, it is recommended that a different fall time setting be used for each clock frequency.

9.2.3 Application Curves

10 Power Supply Recommendations

The TCA5013 has two power supplies V_{DD} and V_{DDI} . When the device is powering up, the ramp rates of V_{DD} and V_{DDI} can cause the supervisor fault to be asserted. The supervisor fault at power up can be avoided if V_{DD} is ramped and stable before V_{DDI} is ramped.

10.1 Power-On-Reset

When the voltage on these pins ramps an internal power-on-reset circuit holds the device in reset condition unless the voltage on both pins rises above the VPORR voltage defined [Table 26](#page-56-4). Values in [Table 26](#page-56-4) are ensured by design, but are not tested in production.

11 Layout

11.1 Layout Guidelines

11.1.1 DC-DC Boost Layout Recommendation

Some key guidelines are listed here to be followed for the layout of the DC-DC boost in the TCA5013:

- The inductor must be placed close to the LX pin such that the trace resistance between the LX pin and the inductor terminal is as small as possible.
- The 10 μ F input capacitor on VDD shall be placed close to the inductor terminal and the two shall be connected by a copper pour to minimize resistance as much as possible.
- The other terminal of the 10 µF capacitor should be connected to GNDP plane by multiple vias to provide a low resistance path to ground.
- The 100 nF capacitor should be placed as close to VDD pin as possible.
- The anode of the schottky diode shall be placed as close as possible to the inductor and shall be connected to it by a copper pour to minimize resistance as much as possible.
- The 10 µF output capacitor on VUP should have a very low resistive connection to VUP and GNDP.

11.1.2 Card Interface Layout Recommendations

The card interface layout is important for proper operation of the device and for meeting EMV4.3 electrical requirements:

- If possible two 100 nF capacitors should be connected to VCC. One near the TCA5013 and one close to the card slot.
- If only one 200 nF capacitor is used it should be placed close to the TCA5013.
- If possible the CLK trace should be routed on a separate signal layer different from the layer on which the other card interface traces (IO and RST) are routed. It is also recommended that the two signal layers be separated by a ground plane if possible.
- The GNDS, GNDUC and GND pins should be connected to the ground plane with the shortest trace possible to reduce inductance from the device ground to the ground plane. This is critical in order for the device to meet the 8 kV IEC protection level on the card interface pins.

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11.2 Layout Example VIA to VDD plane Top layer copper pour VIA from top signal layer to bottom signal layer Bottom layer copper pour VIA to GND plane Solder pad for device pin connection VDD $-10uF$ 10uH **GNDP GNDP** LX | VUP I 1uF

Figure 28. Example Layout of DC-DC Boost Section of TCA5013

12 Device and Documentation Support

12.1 Trademarks

All trademarks are the property of their respective owners.

12.2 Electrostatic Discharge Caution

These devices have limited built-in ESD protection. The leads should be shorted together or the device placed in conductive foam during storage or handling to prevent electrostatic damage to the MOS gates.

12.3 Glossary

[SLYZ022](http://www.ti.com/lit/pdf/SLYZ022) — *TI Glossary*.

This glossary lists and explains terms, acronyms, and definitions.

13 Mechanical, Packaging, and Orderable Information

The following pages include mechanical, packaging, and orderable information. This information is the most current data available for the designated devices. This data is subject to change without notice and revision of this document. For browser-based versions of this data sheet, refer to the left-hand navigation.

www.ti.com 10-Dec-2020

PACKAGING INFORMATION

(1) The marketing status values are defined as follows:

ACTIVE: Product device recommended for new designs.

LIFEBUY: TI has announced that the device will be discontinued, and a lifetime-buy period is in effect.

NRND: Not recommended for new designs. Device is in production to support existing customers, but TI does not recommend using this part in a new design.

PREVIEW: Device has been announced but is not in production. Samples may or may not be available.

OBSOLETE: TI has discontinued the production of the device.

⁽²⁾ RoHS: TI defines "RoHS" to mean semiconductor products that are compliant with the current EU RoHS requirements for all 10 RoHS substances, including the requirement that RoHS substance do not exceed 0.1% by weight in homogeneous materials. Where designed to be soldered at high temperatures. "RoHS" products are suitable for use in specified lead-free processes. TI may reference these types of products as "Pb-Free".

RoHS Exempt: TI defines "RoHS Exempt" to mean products that contain lead but are compliant with EU RoHS pursuant to a specific EU RoHS exemption.

Green: TI defines "Green" to mean the content of Chlorine (CI) and Bromine (Br) based flame retardants meet JS709B low halogen requirements of <=1000ppm threshold. Antimony trioxide based flame retardants must also meet the <=1000ppm threshold requirement.

(3) MSL, Peak Temp. - The Moisture Sensitivity Level rating according to the JEDEC industry standard classifications, and peak solder temperature.

(4) There may be additional marking, which relates to the logo, the lot trace code information, or the environmental category on the device.

(5) Multiple Device Markings will be inside parentheses. Only one Device Marking contained in parentheses and separated by a "~" will appear on a device. If a line is indented then it is a continuation of the previous line and the two combined represent the entire Device Marking for that device.

(6) Lead finish/Ball material - Orderable Devices may have multiple material finish options. Finish options are separated by a vertical ruled line. Lead finish/Ball material values may wrap to two lines if the finish value exceeds the maximum column width.

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TAPE AND REEL INFORMATION

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QUADRANT ASSIGNMENTS FOR PIN 1 ORIENTATION IN TAPE

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PACKAGE MATERIALS INFORMATION

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*All dimensions are nominal

PACKAGE OUTLINE

ZAH0048A NFBGA - 1.2 mm max height

PLASTIC BALL GRID ARRAY

NOTES:

- 1. All linear dimensions are in millimeters. Any dimensions in parenthesis are for reference only. Dimensioning and tolerancing per ASME Y14.5M.
- 2. This drawing is subject to change without notice.

EXAMPLE BOARD LAYOUT

ZAH0048A NFBGA - 1.2 mm max height

PLASTIC BALL GRID ARRAY

NOTES: (continued)

3. Final dimensions may vary due to manufacturing tolerance considerations and also routing constraints. For information, see Texas Instruments literature number SSYZ015 (www.ti.com/lit/ssyz015).

EXAMPLE STENCIL DESIGN

ZAH0048A NFBGA - 1.2 mm max height

PLASTIC BALL GRID ARRAY

NOTES: (continued)

4. Laser cutting apertures with trapezoidal walls and rounded corners may offer better paste release.

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