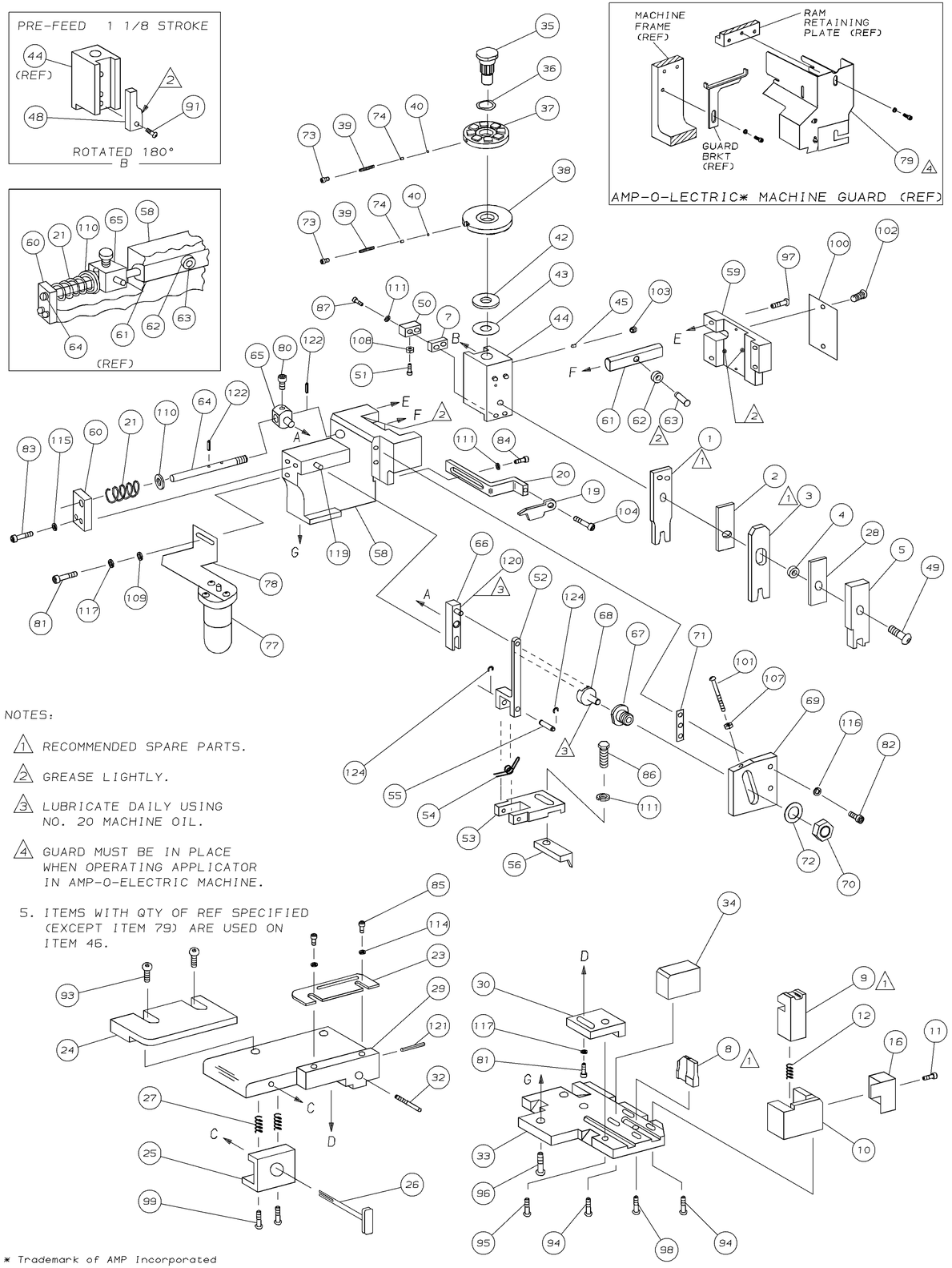

NOTES:

1. RECOMMENDED SPARE PARTS.
2. GREASE LIGHTLY.
3. LUBRICATE DAILY USING NO. 20 MACHINE OIL.
4. GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN AMP-O-ELECTRIC MACHINE.
5. ITEMS WITH QTY OF REF SPECIFIED (EXCEPT ITEM 79) ARE USED ON ITEM 46.

* Trademark of AMP Incorporated

ITEM NO	QTY	DESCRIPTION	PART NO
59	REF	CAP, HOUSING	454220-1
58		HOUSING	454485-1
57	REF	PIN,SLT SPR(.125øx.50)ADJ ROD	5-21028-1
56	1	PAWL, FEED	690542-2
55	REF	PIN,DOWEL(.187øx.50)LEVER	1-21030-1
54	REF	SPRING, FEED FINGER	691499-1
53		FINGER, FEED	690541-1
52	REF	LEVER, TERMINAL FEED ARM	455679-1
51	1	BUMPER, HOLDDOWN	811242-2
50	1	SPACER, TONKER	690753-1
49	1	BOLT, CRIMPER(5/16-24x1.00)	7-21002-9
48	1	CAM, PRE-FEED 1 1/8 STROKE	690602-5
47			
46	1	APPLICATOR, BASIC (SUBASSY)	459456-1
45	1	PLUG, NYLON	690191-1
44	1	RAM	455673-1
43	1	WASHER, LAMINATED	690125-1
42	1	WASHER, RAM	690124-1
41			
40	2	BALL, STEEL	23241-6
39	2	SPRING, COMPRESSION	690170-1
38	1	DISC, INSULATION	690142-4
37	1	DISC, WIRE	2-690141-4
36	1	WASHER, SPRING	22480-5
35	1	POST, RAM	690212-1
34	1	SUPPORT, TERMINAL	690786-1
33	REF	PLATE, BASE	455675-1
32	1	SCREW, ADJUSTMENT	690432-3
31			
30	REF	BLOCK, STRIP GUIDE ADJ	455689-1
29	1	PLATE, STRIP GUIDE	455671-1
28	1	SPACER, FRONT SHEAR DEP	455888-4
27	2	SPRING, DRAG	1-22284-0
26	1	LEVER, DRAG RELEASE	690546-1
25	1	DRAG, STOCK	240792-1
24	1	GUIDE, STRIP (REAR)	8-690504-0
23	1	GUIDE, STRIP (FRONT)	690438-1
22			
21	REF	SPRING, FEED RETURN	4-22284-9
20	1	ARM, STRIPPER	458950-1
19	1	STRIPPER	458949-1
18			
17			
16	1	GUARD, CHIP (FRONT)	691667-1
15			
14			
13			
12	1	SPRING, SHEAR	5-22280-0
11	1	STOP, SHEAR	690461-1
10	1	HOLDER, SHEAR (FRONT)	690459-1
9	1	SHEAR, FLOAT (FRONT) /1	462006-1
8	1	ANVIL /1	1-854014-3
7	1	SPACER, DEPRESSOR (REAR)	240641-7
6			
5	1	DEPRESSOR, SHEAR (FRONT)	2-455889-0
4	1	SPACER, TUBULAR	2-238011-5
3	1	CRIMPER, INSULATION /1	7-456135-8
2	1	SPACER, CRIMPER	455888-4
1	1	CRIMPER, WIRE /1	2-456401-2
ITEM NO	QTY	DESCRIPTION	PART NO
40	REF	RING,RET "C"(.187ø)FEED FINGER PIN	21045-3
39	REF	WASHER,LOCK(NO.10)ADJ BLOCK	21024-5
38	REF	WASHER,LOCK(NO.10)ADJ PLATE	21024-5
37	REF	WASHER,LOCK(NO.10)FEED GUIDE ROD	21024-5
36	2	WASHER,LOCK(NO.4)FRONT STRIP GUIDE	21024-2
35	4	WASHER,LOCK(NO.8)STRIPPER	21024-4
34	REF	WASHER,FLAT(5/16 DIA)SCREW ADJ	21899-4
33	1	WASHER,FLAT(NO.10)LUB ASSY	21899-2
32	1	NUT,HEX(NO.6)HOLDDOWN	21018-5
31	REF	NUT,HEX(6-32)FEED ADJ	21018-5
30			
29	1	SCR,SHLD(.188ø x.125)STRIPPER	456567-1
28	1	SCR,SKT SET(1/4-20x.25LOC-WEL)RAM	21009-2
27	2	SCR,DRIVE(#2x.19)ID PLATE	21017-2
26	REF	SCR,PAN HD(6-32x1.50)FEED ADJ	6-23715-5
25	1	PLATE, IDENTIFICATION	461264-1
24	2	SCR,BHC(10-32x.75)DRAG	2-21002-9
23	1	SCR,BHC(8-32x.38LOC-WEL)ANVIL	22733-8
22	REF	SCR,BHC(10-32x.75)CAP	2-21002-9
21	REF	SCR,BHC(1/4-20x.62)HOUSING	2-22733-8
20	REF	SCR,BHC(10-32x.50)SG ADJ BLOCK	2-21002-7
19	4	SCR,BHC(8-32x.50)SHEAR	2-21002-2
18	2	SCR,BHC(8-32x.38)R STRIP GUIDE	2-21002-1
17			
16	1	SCR,BHC(6-32x.38)CAM	1-21002-7
15			
14			
13			
12	2	SCR,SKT CAP(8-32x.62)DEP-HOLD DOWN	2-21000-8
11	1	SCR,HEX HEAD(8-32x.31)FEED FINGER	2-22603-0
10	2	SCR,SKT CAP(4-40x.25)F STRIP GUIDE	1-21000-3
9	1	SCR,SKT CAP(8-32x.50)STRIPPER	2-21000-7
8	REF	SCR,SKT CAP(10-32x.75)FEED ROD GD	3-21000-7
7	REF	SCR,SKT CAP(10-32x.62)FEED ADJ BLK	3-21000-6
6	2	SCR,SKT CAP(10-32x.38)SG ADJ BL	3-21000-4
5	REF	SCR,SKT CAP(10-32x.38)PIVOT BLOCK	3-21000-4
4	REF	GUARD WINDOW /4	455749-1
3	1	LUBRICATOR ASSY	1-465184-0
2	REF	OIL, LUBRICATING	22014-1

CRIMPING DATA				APPLICATOR WILL APPLY
PAD LTR	CRIMP HEIGHT	WIRE SIZE	WIRE STRIP LENGTH	170377-1
A	.026	26		
B	.024	28		
C	.023	30		
D	NOT	USED		

CRIMP	SIZE	TYPE	FEED	APPL INST
WIRE	.042	F	.256	AI 8040
INSUL	.062	0		

WIRE RANGE	INSULATION RANGE	MACHINE NO
26-30	.039-.055	565435-5

REMARKS

AMP-O-LECTRIC
PRE-FEED

P	F	LTR	REVISION RECORD	APP	DATE
B			ECN 0150-5664-94	CE	10-94
A			ECN A-324091	PM	-

SET UP GAGE 458637-1 | 10-1 L1409
DR 3/7/91 P.MATHIAS | APP 3-8-91 B.WOLFE
CHK 3-8-91 A.CHECKER | REL 10/5/94 B. MORGAN

AMP AMP INCORPORATED Harrisburg, Pa.

LOC A | D | NO 567402-2 | REV B

NAME MINIATURE QUICK CHANGE APPLICATOR SIDE FEED (PIN CONTACT CRIMP-ON, SNAP-IN)

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