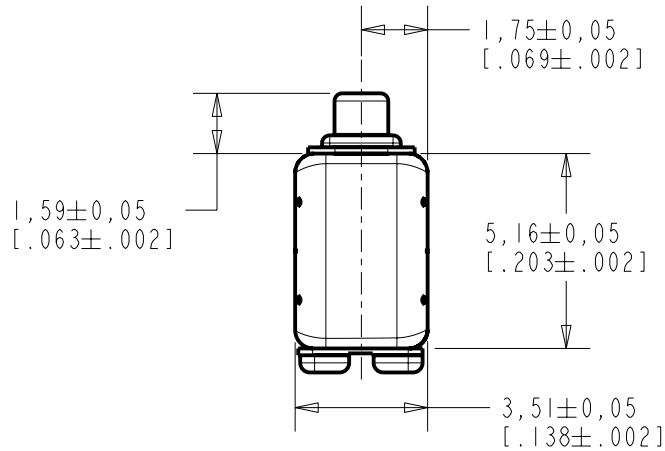

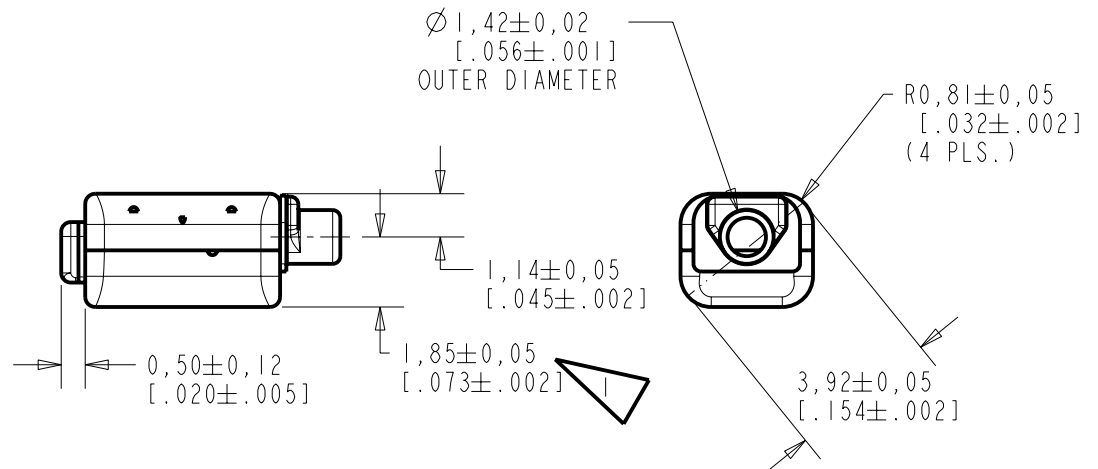
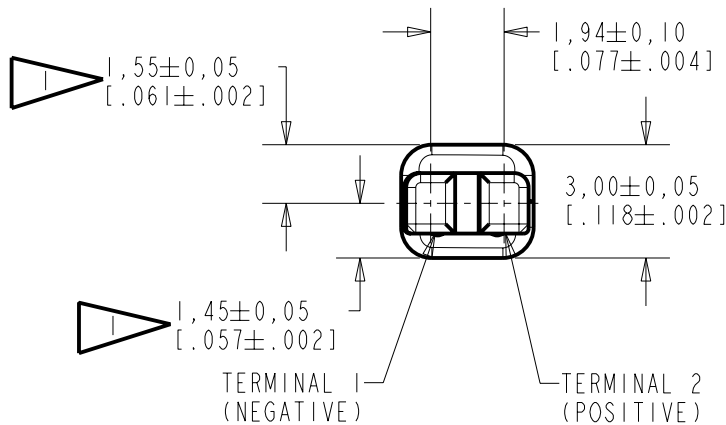


HC-23772-000
SHT 1.1



NOTE:
 LOCATED FROM TWO SURFACES FOR CUSTOMER CONVENIENCE. ONLY APPLICABLE FROM ONE SURFACE, NOT TO BE USED TOGETHER. HORIZONTAL LOCATION FOR TERMINAL CENTERED TO ±0.17 [.007].



SCALE 2:1

NOMINAL WEIGHT
.23 GRAMS

DIMENSIONS IN MILLIMETERS [INCHES]

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Revision	C.O. #	Implementation Date	RELEASE LEVEL	REVISION
C	CI0106784	12-04-07	Released	C
B	CI0103946	2-20-06		
A	CI0103365	11-29-05		

SCALE: 5:1		DR. BY: AB	DATE: 11-29-05
DO NOT SCALE DRAWING			
TITLE: RECEIVER		HC-23772-000	
OUTLINE DRAWING		SHT 1.1	
		CK. BY: GJP	DATE: 12-5-05
		APP. BY: GJP	DATE: 12-5-05

DESCRIPTION

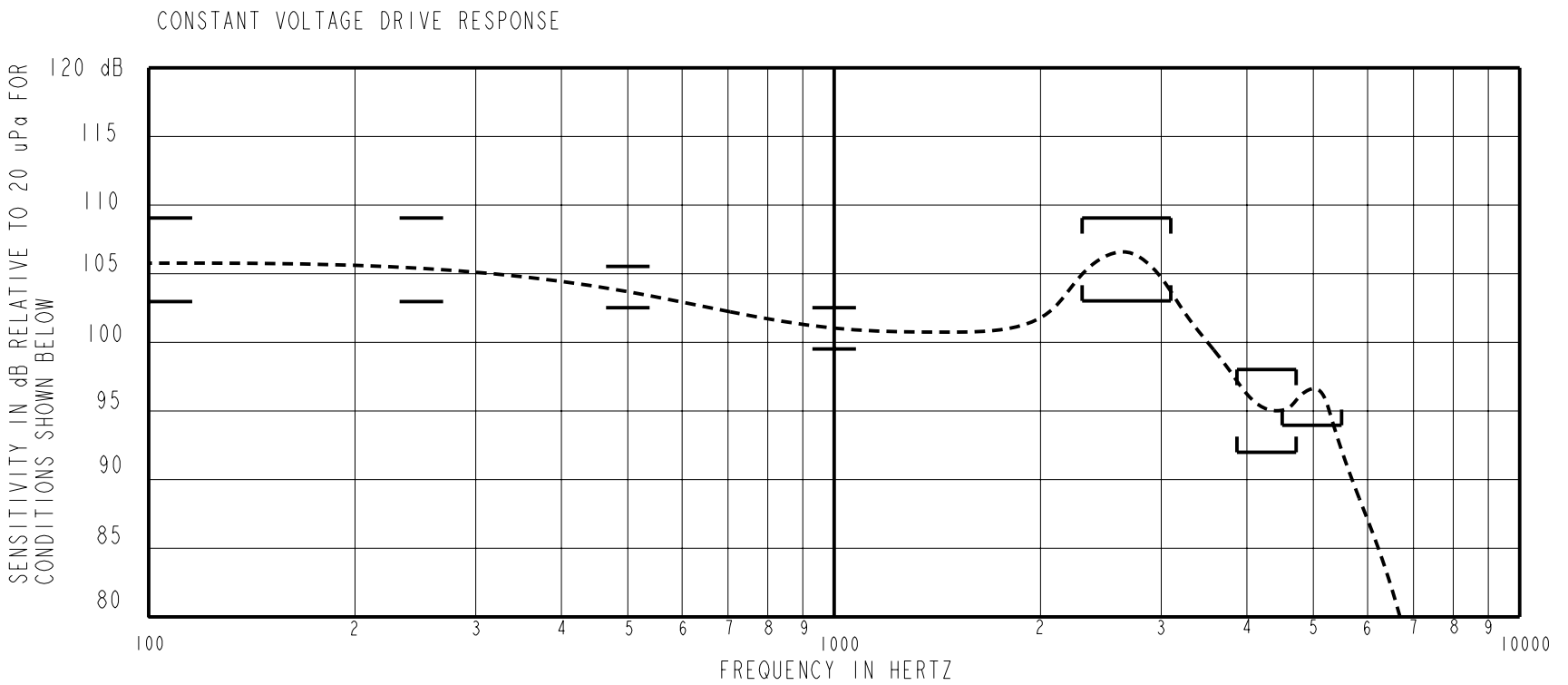
NO DAMPING

HC-23772-000

SHEET 2.1

THE HC-23772-000 IS A MAGNETIC BALANCED ARMATURE RECEIVER INTENDED FOR USE IN ITC AND CIC HEARING INSTRUMENTS. THE HC FAMILY OFFERS 6 dB HIGHER OUTPUT LEVELS IN THE SAME SIZE PACKAGE AS THE FC FAMILY. ALL HC UNITS HAVE SHOCK PROTECTION. THIS MODEL HAS MEDIUM-HIGH IMPEDANCE AND IS UNDAMPED.

NOTE: SPECIFICATIONS FOLLOWED BY AN ASTERISK (*) ARE 100% TESTED.



ACOUSTICAL

SENSITIVITY*

DEVICE WILL PRODUCE THE SPL LISTED BELOW WITH THE TEST CONDITIONS DESCRIBED IN TABLES 3. NOMINAL SENSITIVITY AT 1 kHz IS dB RELATIVE TO 20 uPa. ALL OTHER VALUES IN dB RELATIVE TO THE SENSITIVITY AT 1 kHz.

FREQUENCY (Hz)	MINIMUM	NOMINAL	MAXIMUM
100	+2	+5	+8
250	+2	+5	+8
500	1.5	+3	+4.5
1000	-1.5	101.0	+1.5
2300-3100 PEAK	+2	+5	+8
3890-4750 VALLEY	-9	-6	-3
4500-5500 PEAK	-7	---	---

TABLE 1.

TOTAL HARMONIC DISTORTION*

DEVICE WILL NOT EXCEED TOTAL HARMONIC DISTORTION LEVELS LISTED BELOW.

FREQUENCY (Hz)	DRIVE (V RMS)	DC BIAS (MA)	LIMIT (%)
900	0.475 V	0	5
1350	0.475 V	0	5
500	1.338 V	0	10

TABLE 2.

TEST CONDITIONS

NOMINAL SOURCE VOLTAGE	0.475 Vrms, 0 Vdc BIAS
SOURCE IMPEDANCE	< 1 Ω
TUBING	10 mm (.394) LONG, 1 mm (.039) ID.
COUPLER CAVITY	2 CC SIMULATED ANSI S3.7 TYPE HA-3, (IEC 126)

TABLE 3.

POLARITY *

POSITIVE SIGNAL APPLIED TO TERMINAL 2 WILL PRODUCE A DECREASE IN SOUND PRESSURE AT THE SOUND OUTLET.

ELECTRICAL

DC RESISTANCE	388Ω ±10%	*
IMPEDANCE @ 500 Hz	585Ω ±15%	*
IMPEDANCE @ 1 kHz	1009Ω ±20%	*
INDUCTANCE @ 500Hz	139 ±15%	
CAPACITANCE @ 10 MHz	6pF ±20%	

TABLE 4.

ISOLATION: THE CASE WILL BE ELECTRICALLY ISOLATED FROM THE COIL CIRCUIT*

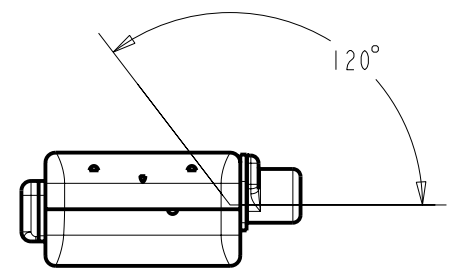
MAGNETIC RADIATION

WORST CASE: FIELD WILL BE LESS THAN LEVEL STATED BELOW AT AMPLIFIER CLIPPING (.920 V).

134 dB re 1μA/m

DISTANCE OF 6.3 mm FROM CENTER OF RECEIVER

ANGLE OF 120 DEGREES FROM TUBE



MECHANICAL

PORT LOCATION: 12C

SOLDER TYPE: 96.5% Sn, 3% Ag, 0.5% Cu (LEAD FREE)

TEMPERATURE

OPERATING: SENSITIVITY WILL NOT VARY MORE THAN +1/-3 dB FROM -17°C TO 63°C

STORAGE: -40°C TO 63°C

RELIABILITY

UNITS WILL SURVIVE ANY OF THE FOLLOWING ACCELERATED LIFE TESTS, REPORT AVAILABLE FROM QA DEPARTMENT

- HALT TEST (8 WEEKS, 63°C, 95% RH, 0.83V, 500 Hz SIGNAL)
- HIGH TEMPERATURE STORAGE (63°C, 72 HOURS)
- LOW TEMPERATURE STORAGE (-40°C, 72 HOURS)
- DAMP HEAT CYCLING (ALTERNATE 25°C TO 63°C, 93% RH, 20 CYCLES)
- THERMAL SHOCK (-40°C TO 63°C, 5 CYCLES)
- SOLDER/DESOLDER CYCLING (5 CYCLES)
- SOLDER PAD STRENGTH (STRENGTH > 1.8 LBS.)
- STRESS TEST (8.88 Vrms AT 2700 Hz SIGNAL, 1 HOUR)
- MECHANICAL SHOCK
- LEAK TEST AFTER AGING (NO LEAK AFTER ANY OF THE ABOVE TESTS)

Revision	C.O. #	Implementation Date	RELEASE LEVEL	REVISION
C	C10106784	12-04-07	Released	C
B	C10103946	2-20-06		
A	C10103365	11-29-05		

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WHEN TEST LIMITS ARE USED TO ESTABLISH INCOMING INSPECTION ACCEPTANCE/REJECTION CRITERIA, CORRELATION OF TEST EQUIPMENT WITH KNOWLES IS ALSO REQUIRED FOR ELIMINATION OF EQUIPMENT AND TEST METHOD VARIATION

TITLE: **RECEIVER**
PERFORMANCE SPECIFICATION

HC-23772-000
SHT 2.1

DR. BY	DATE
AB	11-29-05
CK. BY	DATE
GJP	12-5-05
APP. BY	DATE
GJP	12-5-05