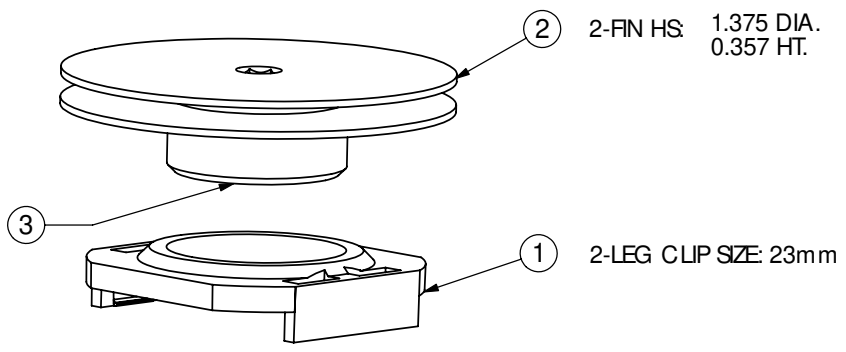
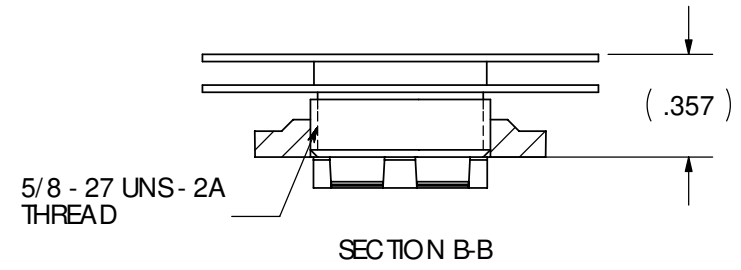
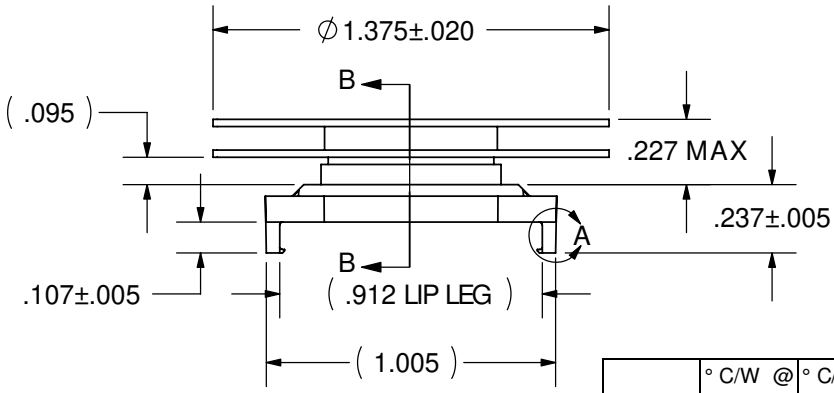
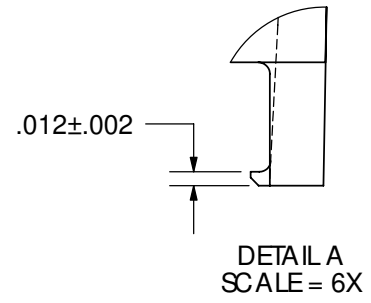


REVISION(S)			
LTR	DESCRIPTION	INIT	APP'D
O	ECN: 0S60-0219-04	E.T 8/31/04	B.P 9/10/04
A	ECR-06-013921	E.T 6/19/06	V.K 6/20/06



- MATERIAL:  
HEAT SINK: ALUM. (BLACK ANODIZE)  
CLIP: BLACK PEI (UL94-V0)
- BEFORE THE HEATSINK APPLICATION, THE USER SHOULD IDENTIFY THE SPECIFICATION OF MAXIMUM LOAD ON THE BGA PACKAGE.  
HEATSINK TORQUE SPECIFICATIONS CONVERTED TO FORCE.  
BARE DIE PACKAGE:  
1.5 POUND-FORCE INCH TORQUE = 8.5 POUND-FORCE (0.17 NEWTON TORQUE = 37.81 NEWTON)  
2.0 POUND-FORCE INCH TORQUE = 11.4 POUND-FORCE (0.23 NEWTON METER TORQUE = 50.71 NEWTON)  
FULL SIZE LID PACKAGE:  
1.5 POUND-FORCE INCH TORQUE = 8.3 POUND-FORCE (0.17 NEWTON TORQUE = 36.92 NEWTON)  
2.0 POUND-FORCE INCH TORQUE = 11.1 POUND-FORCE (0.23 NEWTON METER TORQUE = 49.38 NEWTON)
- REMOVE CLIP WITH REMOVAL TOOL P/N: 1542616-1.
- RoHS COMPLIANT AND CERTIFIED.



Power	° C/W @ Ambient	° C/W @ 200 LFM	° C/W @ 400 LFM	° C/W @ 600 LFM
5 Watts	13.43	7.22	4.85	4.05
10 Watts	12.23	7.08	4.67	3.96
15 Watts	11.26	7.24	4.70	3.92

# CUSTOMER DRAWING

SPECIFICATIONS ARE SUBJECT TO CHANGE WITHOUT NOTICE

ITEM	DESCRIPTION	QTY
1	MOUNTING CLIP	1
2	HEAT SINK	1
3	INTERFACE	1

**tyco** Electronics Attleboro Falls Massachusetts 02763

UNLESS OTHERWISE SPECIFIED TO LEFT REFERENCES ARE:

DRAWN BY: ET	DATE: 8/31/04	MATERIAL: SEE NOTE
ENGINEER: B.PETROCELLI	DATE: 9/10/04	FINISH: SEE NOTE
FILENAME: _____	PROJECT: _____	SYSTEM: _____

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TITLE: 23mm HEATSINK ASSEMBLY (HTS536-U)

DIMENSIONS ARE IN: INCHES	SCALE: 1.5:1	PART NO.: 2-1542003-2	SHEET: 1 OF 1
TYPED ANGLE PROJECTION:	SIZE: A	DWG. NO.: C-2-1542003-2	REV: A