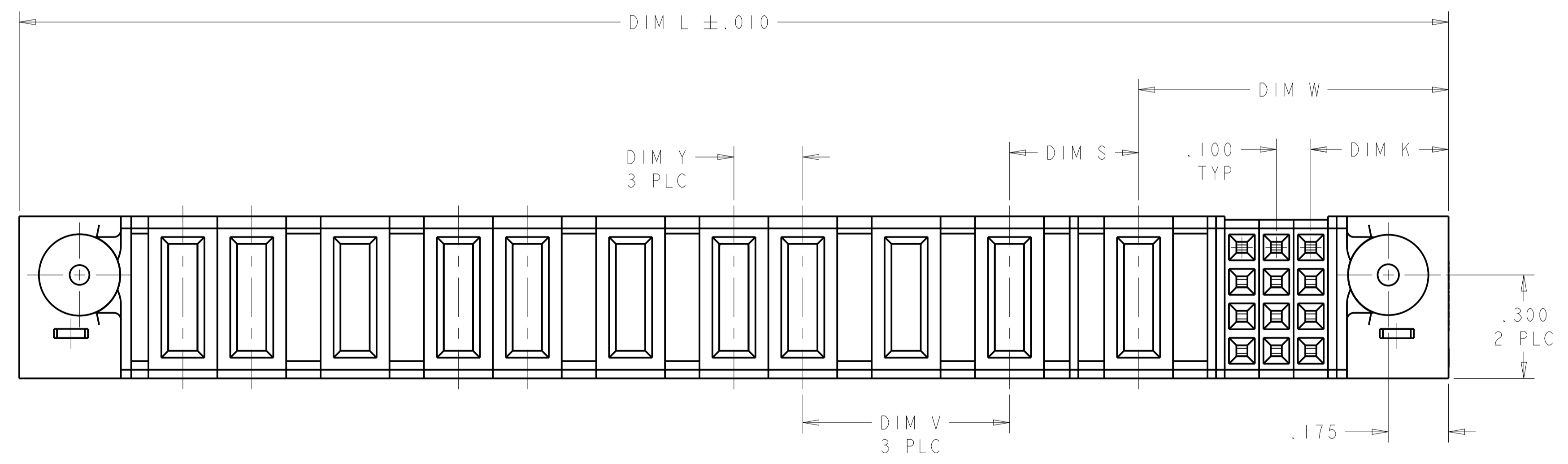
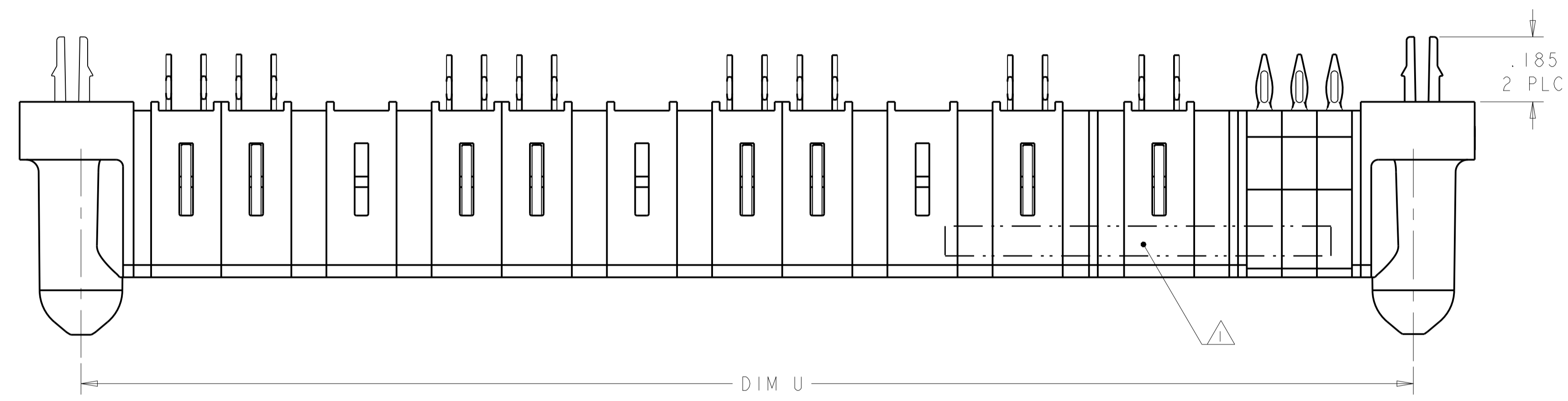
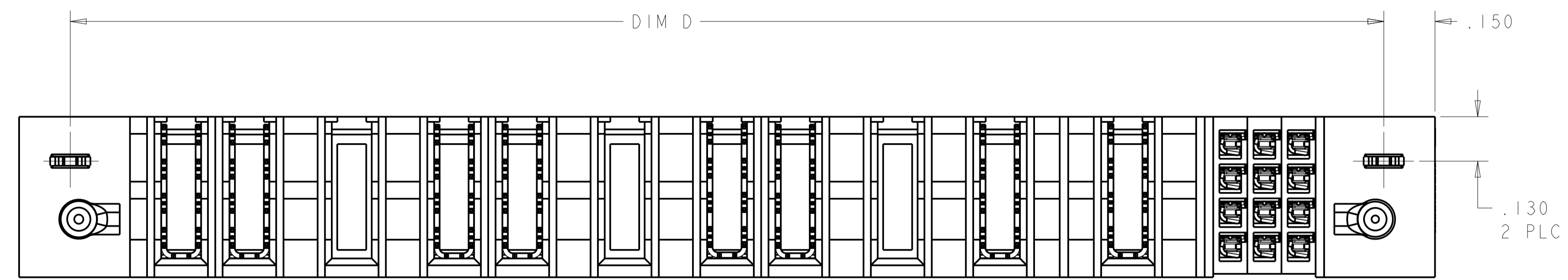
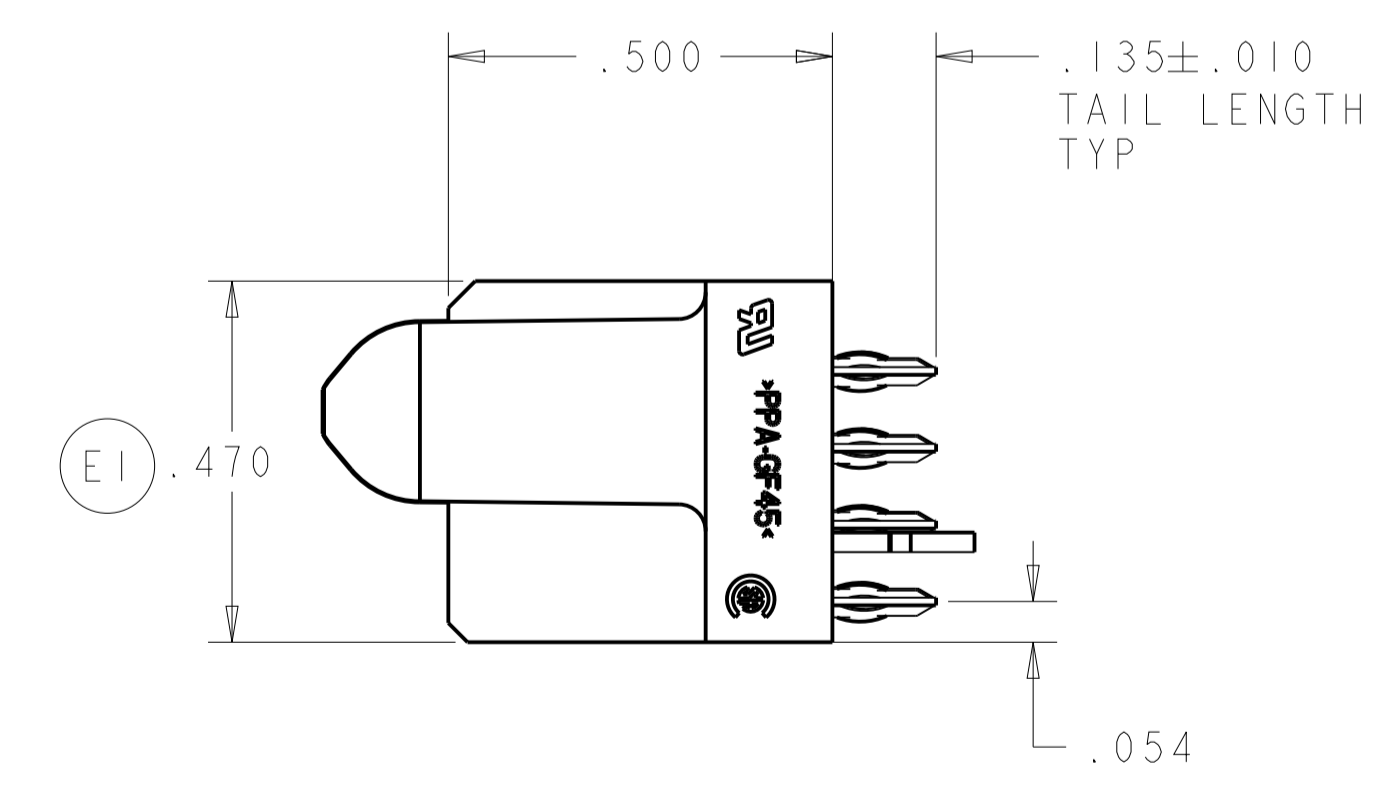


LOC		DIST		REVISIONS			
P	LTN	DESCRIPTION	DATE	DMN	APVD		
GP	00						
E2		ADDED NEW DASH NUMBER 2-5	03MAY2012	CZ	SZ		
E3		REVISED	16FEB2013	ML	SZ		
E4		ADD NEW DASH NUMBER 2-6	09MAY2014	CZ	SZ		



- 1 "AMP", PART NUMBER, AND DATE CODE TO BE MARKED IN AREA SHOWN.
- 2 MATERIAL: HOUSING - GLASS FILLED HIGH TEMP THERMO PLASTIC, UL94 V-O.  
SIGNAL CONTACT - HIGH CONDUCTIVITY COPPER ALLOY  
POWER CONTACT - HIGH CONDUCTIVITY COPPER ALLOY
- 3 CONTACT PLATING: NOBLE METAL PLATED ON THE CONTACT FUNCTIONAL AREA OF POWER AND SIGNAL CONTACTS.
- 4 MECHANICAL CONNECTOR KEEP OUT ZONE.
- 5 DATUM AND BASIC DIMENSIONS ESTABLISHED BY CUSTOMER.
- 6 PCB - ALL HOLE DIAMETERS ARE FINISHED HOLE SIZES.
- 7 PCB - .0453 +/- .0010 DRILLED HOLES PLATED WITH .0003 MIN Sn OVER .001 TO .003 PLATING TO ACHIEVE A .040 DIA. HOLE.
- 8 FOR DETAIL DIM PLEASE REFER TO TABLE


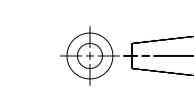


THIS DRAWING IS A CONTROLLED DOCUMENT.		DMN R. GRZYBOWSKI 02MAY05	TE Connectivity												
DIMENSIONS: INCHES		CHK M. PERCHERKE 02MAY05													
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD M. PERCHERKE 02MAY05	NAME VERTICAL RECEPTACLE WITH GUIDES MULTI-BEAM XL												
<table border="1"> <tr><td>0 PLC</td><td>±</td></tr> <tr><td>1 PLC</td><td>±.01</td></tr> <tr><td>2 PLC</td><td>±.01</td></tr> <tr><td>3 PLC</td><td>±.005</td></tr> <tr><td>4 PLC</td><td>±.0020</td></tr> <tr><td>ANGLES</td><td>±.020</td></tr> </table>		0 PLC	±	1 PLC	±.01	2 PLC	±.01	3 PLC	±.005	4 PLC	±.0020	ANGLES	±.020	PRODUCT SPEC 108-1973	SIZE A1
0 PLC	±														
1 PLC	±.01														
2 PLC	±.01														
3 PLC	±.005														
4 PLC	±.0020														
ANGLES	±.020														
MATERIAL		APPLICATION SPEC 114-13038	CAGE CODE DRAWING NO 00779												
FINISH		WEIGHT	RESTRICTED TO												
CUSTOMER DRAWING		SCALE 4:1	SHEET 1 OF 12												

THIS DRAWING IS UNPUBLISHED. RELEASED FOR PUBLICATION 20  
 © COPYRIGHT 20 BY - ALL RIGHTS RESERVED.

LOC		DIST		REVISIONS			
GP	00	P	LTN	DESCRIPTION	DATE	DWN	APVD
-	-	-	-	SEE SHEET 1	-	-	-

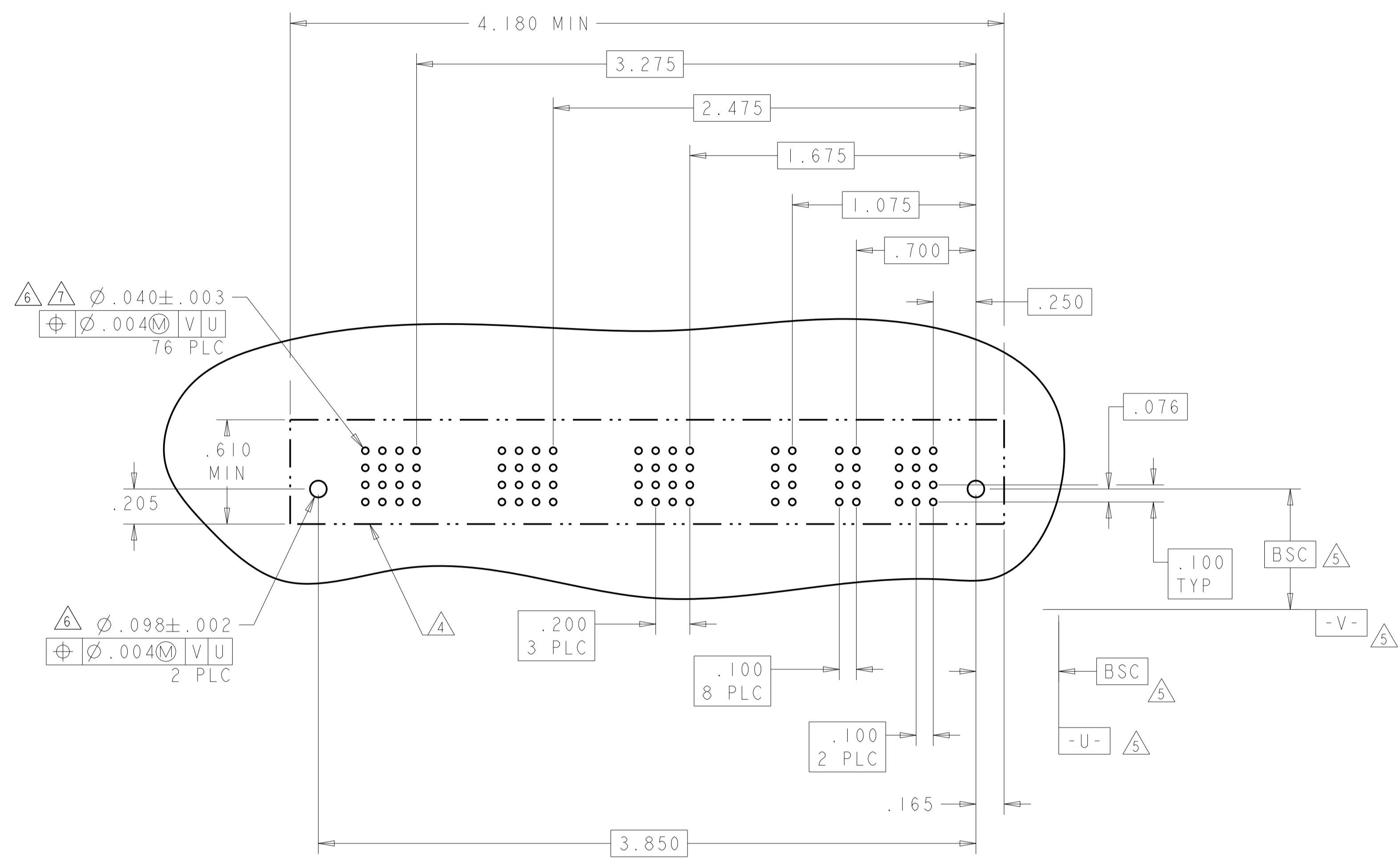
E4	-	-	2.400	.250	.375	2.750	1.050	2.450	24S + 6P	2-6450541-6
	-	-	-	-	.425	2.350	-	2.050	64S	2-6450541-5
	-	-	1.100	-	.375	1.450	-	1.150	32S	2-6450541-4
	-	-	3.800	.250	.375	4.150	3.450	3.850	120S + 2P	2-6450541-3
	-	-	1.500	.250	.375	1.850	0.625	1.550	8S + 4P	2-6450541-2
	-	-	1.600	.250	.375	1.950	0.725	1.650	12S + 4P	2-6450541-1
	-	-	6.075	.200	.375	6.425	1.375	6.125	36S + 24P	2-6450541-0
	-	-	4.025	△	.375	4.375	2.125	4.075	60S + 8P	1-6450541-9
	-	-	2.925	.200	.375	3.275	1.025	2.975	24S + 10P	1-6450541-8
	-	-	2.400	.250	.375	2.750	1.050	-	24S + 6P	1-6450541-7
	-	-	1.750	.200	.375	2.100	.650	-	8S + 6HDP	1-6450541-4
	-	-	0.950	.200	.375	1.300	.650	-	8S + 2HDP	1-6450541-3
	-	-	1.700	.250	.375	2.050	.850	-	16S + 4P	1-6450541-2
	-	-	2.850	.200	.375	3.200	.950	-	20S + 10HDP	6450541-7
	-	-	2.900	.250	.375	3.250	1.050	-	24S + 8P	6450541-5
	-	-	2.400	.250	.375	2.750	1.050	-	24S + 6P	6450541-4
	-	-	1.900	.250	.375	2.250	1.050	-	24S + 4P	6450541-3
	-	-	4.400	.250	.375	4.750	1.050	-	24S + 14P	6450541-2
	.200	.600	3.800	.375	.400	4.150	.900	3.850	12S + 11P	6450541-1
	DIM Y	DIM V	DIM U	DIM S	DIM K	DIM L	DIM W	DIM D	DESCRIPTION	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN R. GRZYBOWSKI 02MAY05	 TE Connectivity	
DIMENSIONS: INCHES		CHK M. PERCHERKE 02MAY05		
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD M. PERCHERKE 02MAY05	NAME VERTICAL RECEPTACLE WITH GUIDES MULTI-BEAM XL	
0 PLC ±. 1 PLC ±. 2 PLC ±.01 3 PLC ±.005 4 PLC ±.0020 ANGLES ±.020		PRODUCT SPEC 108-1973	SIZE A100779	
		APPLICATION SPEC 114-13038	DRAWING NO 6450541	
MATERIAL		FINISH	WEIGHT	RESTRICTED TO
-		-	-	-
CUSTOMER DRAWING		SCALE 4:1		SHEET 2 OF 12 REV E4

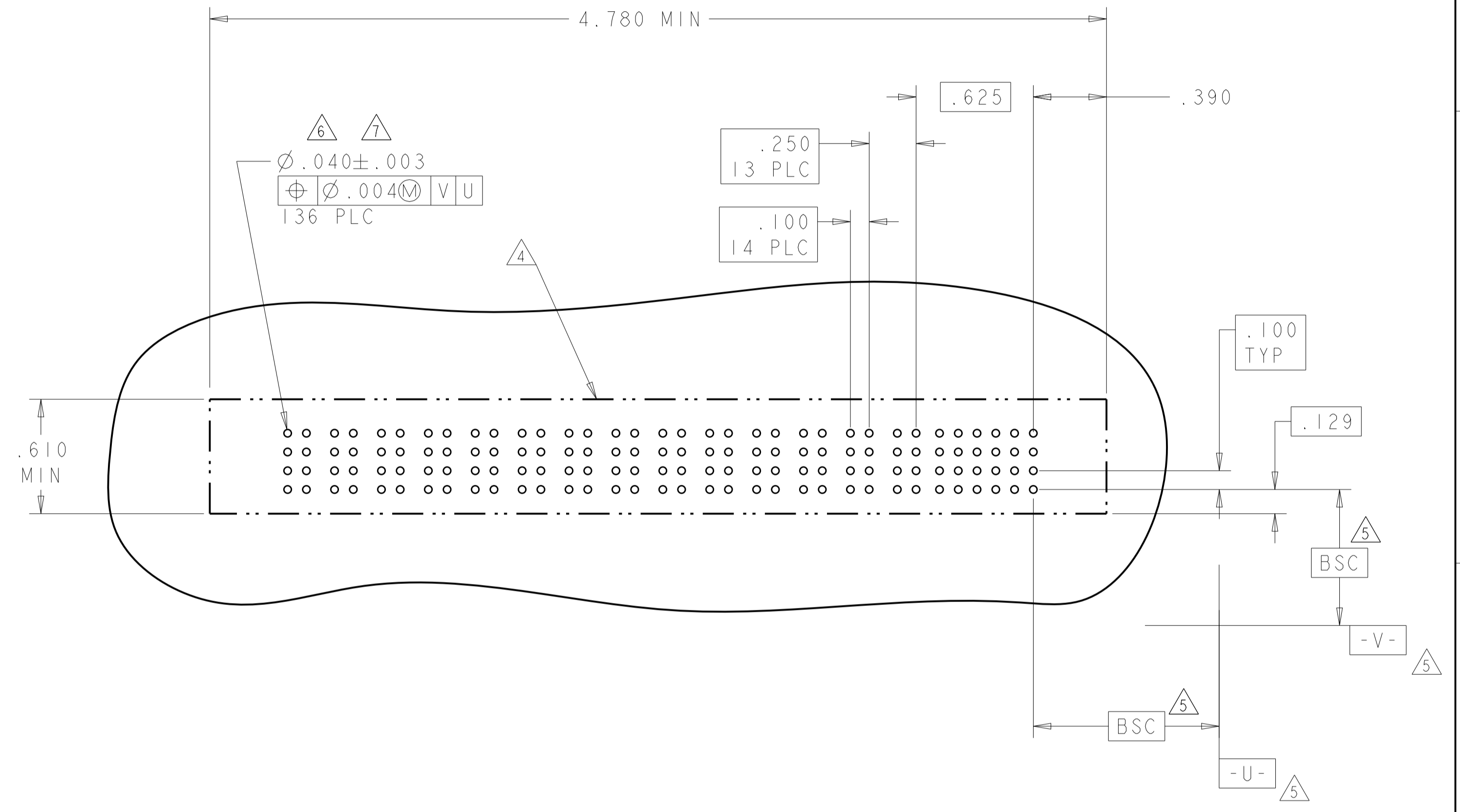
LOC	DIST	REVISIONS			
GP	00	REV	DATE	BY	APPV
		1			
		2			
		3			
		4			

PART NUMBER	ROWS	POWER										SIGNAL		
		P11	P10	P9	P8	P7	P6	P5	P4	P3	P2	P1	3	2
6450541-1	D C B A	GP	GP	GP	GP	GP	GP	GP	GP	GP	GP	AP	AP	AP
												AP	AP	AP
												AP	AP	AP
												AP	AP	AP
12S + 11P														

NO CONTACTS LOADED



ASSY PART NUMBER	ROWS	POWER														SIGNAL												
		P14	P13	P12	P11	P10	P9	P8	P7	P6	P5	P4	P3	P2	P1	6	5	4	3	2	1							
6450541-2	D C B A	GP	GP	GP	GP	GP	GP	GP	GP	GP	GP	GP	GP	GP	GP	GP	GP	GP	GP	GP	GP	GP	AP	AP	AP	AP	AP	AP
																							AP	AP	AP	AP	AP	AP
																							AP	AP	AP	AP	AP	AP
																							AP	AP	AP	AP	AP	AP
24S + 14P																												



TAIL LENGTH	CODE	DESCRIPTION
.165	HS	STD POWER PRESS FIT CONTACT
.165	BP	SIGNAL PRESS FIT CONTACT
.135	GS	STD POWER PRESSFIT CONTACT
.135	GP	MFBL POWER PRESSFIT CONTACT
.135	AP	SIGNAL PRESSFIT CONTACT

CONTACT TABLE

THIS DRAWING IS A CONTROLLED DOCUMENT.

OWN: R. GRZYBOWSKI 02MAY05  
CHK: M. PERCHERKE 02MAY05  
APPV: M. PERCHERKE 02MAY05

DIMENSIONS: INCHES  
TOLERANCES UNLESS OTHERWISE SPECIFIED:  
0 PLC ±.01  
1 PLC ±.01  
2 PLC ±.01  
3 PLC ±.005  
4 PLC ±.002  
ANGLES ±.020

MATERIAL: -  
FINISH: -

PRODUCT SPEC: 108-1973  
APPLICATION SPEC: 114-13038  
WEIGHT: -  
CUSTOMER DRAWING

NAME: VERTICAL RECEPTACLE WITH GUIDES MULTI-BEAM XL  
SIZE: 100779  
CAGE CODE: 6450541  
SCALE: 4:1  
SHEET: 3 OF 12  
REV: E4

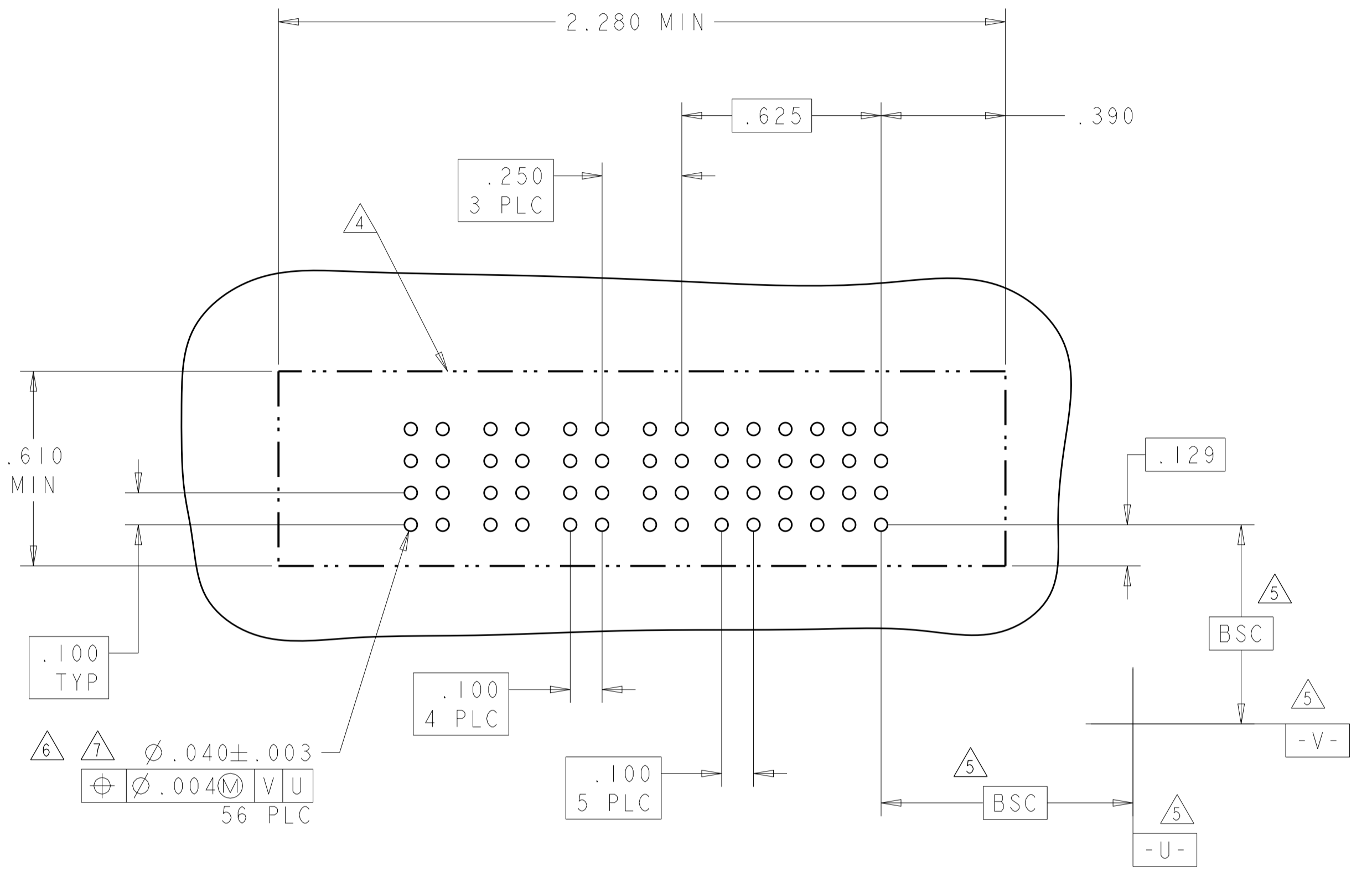
RESTRICTED TO

LOC	DIST	REV	DATE	BY	APPV
GP	00				

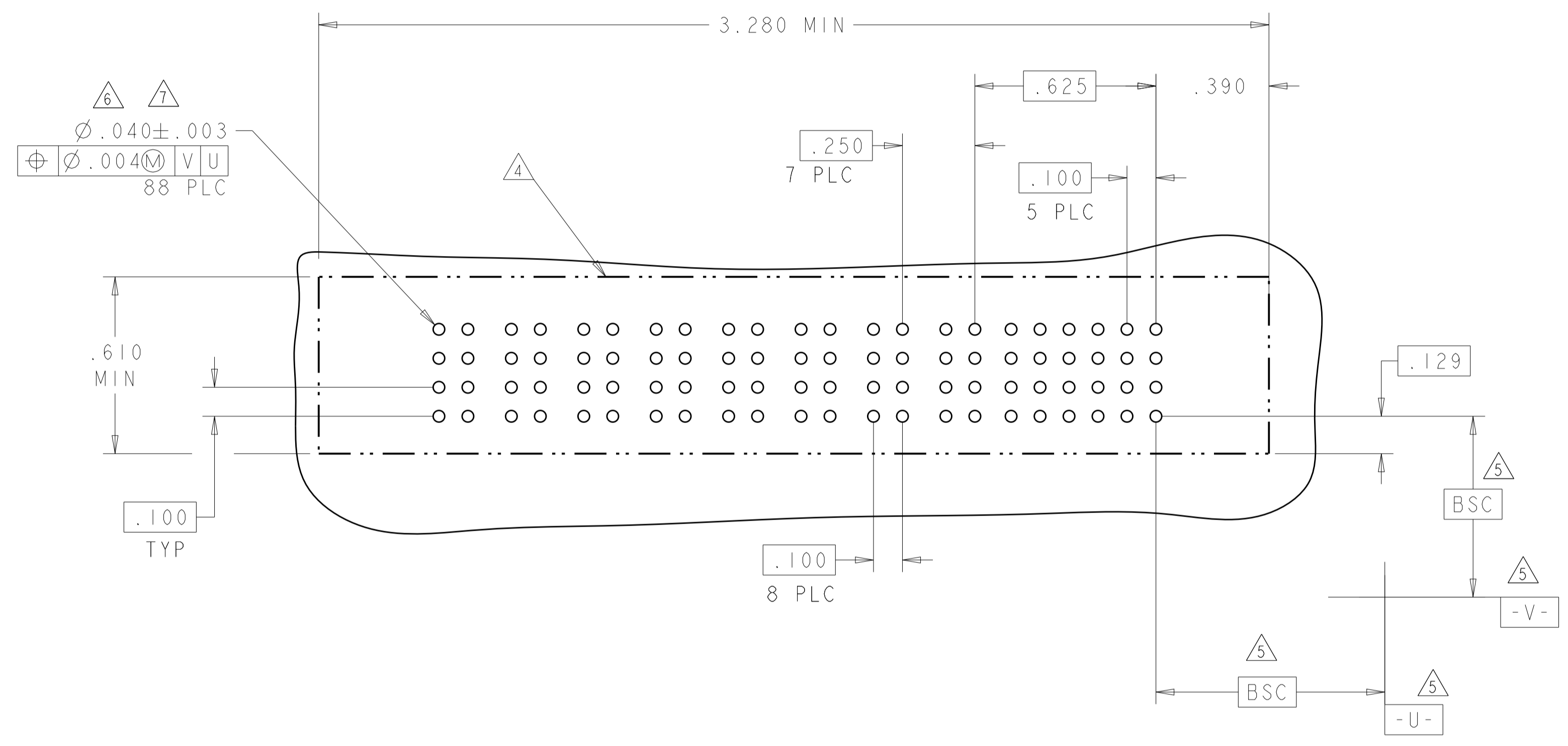
  

REVISIONS			
REV	DATE	BY	APPV
-	-	-	-
SEE SHEET 1			

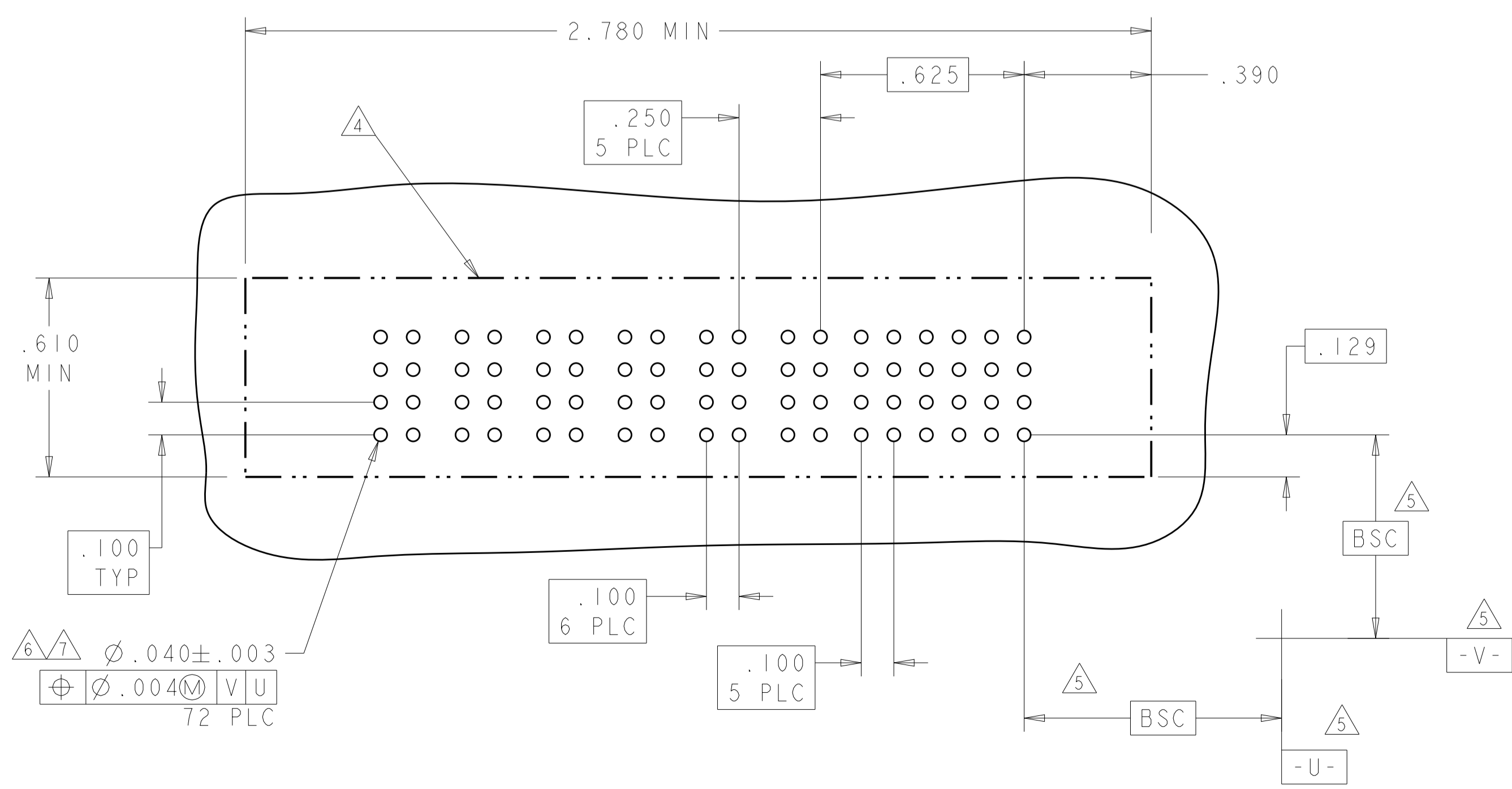
ASSY PART NUMBER	ROWS	POWER				SIGNAL						
		P4	P3	P2	PI	6	5	4	3	2	1	
6450541-3	D C B A	GP	GP	GP	GP	AP	AP	AP	AP	AP	AP	AP
		GP	GP	GP	GP	AP	AP	AP	AP	AP	AP	AP
		GP	GP	GP	GP	AP	AP	AP	AP	AP	AP	AP
		GP	GP	GP	GP	AP	AP	AP	AP	AP	AP	AP
24S + 4P												



PART NUMBER	ROWS	POWER								SIGNAL					
		P8	P7	P6	P5	P4	P3	P2	PI	6	5	4	3	2	1
6450541-5	D C B A	GP	GP	GP	GP	GP	GP	GP	GP	AP	AP	AP	AP	AP	AP
		GP	GP	GP	GP	GP	GP	GP	GP	AP	AP	AP	AP	AP	AP
		GP	GP	GP	GP	GP	GP	GP	GP	AP	AP	AP	AP	AP	AP
		GP	GP	GP	GP	GP	GP	GP	GP	AP	AP	AP	AP	AP	AP
24S + 8P															

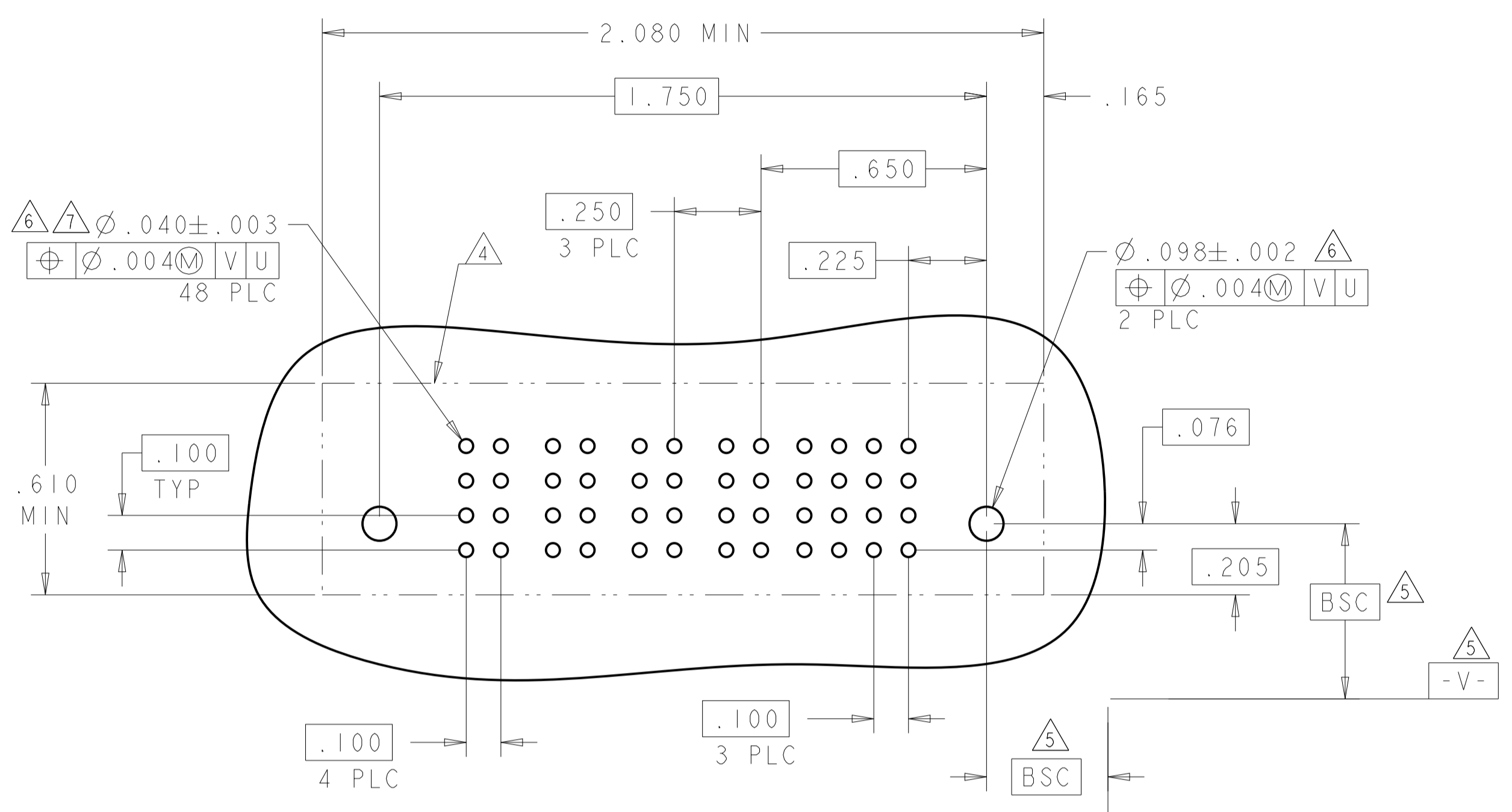


ASSY PART NUMBER	ROWS	POWER						SIGNAL					
		P6	P5	P4	P3	P2	PI	6	5	4	3	2	1
6450541-4	D C B A	GP	GP	GP	GP	GP	GP	AP	AP	AP	AP	AP	AP
		GP	GP	GP	GP	GP	GP	AP	AP	AP	AP	AP	AP
		GP	GP	GP	GP	GP	GP	AP	AP	AP	AP	AP	AP
		GP	GP	GP	GP	GP	GP	AP	AP	AP	AP	AP	AP
24S + 6P													

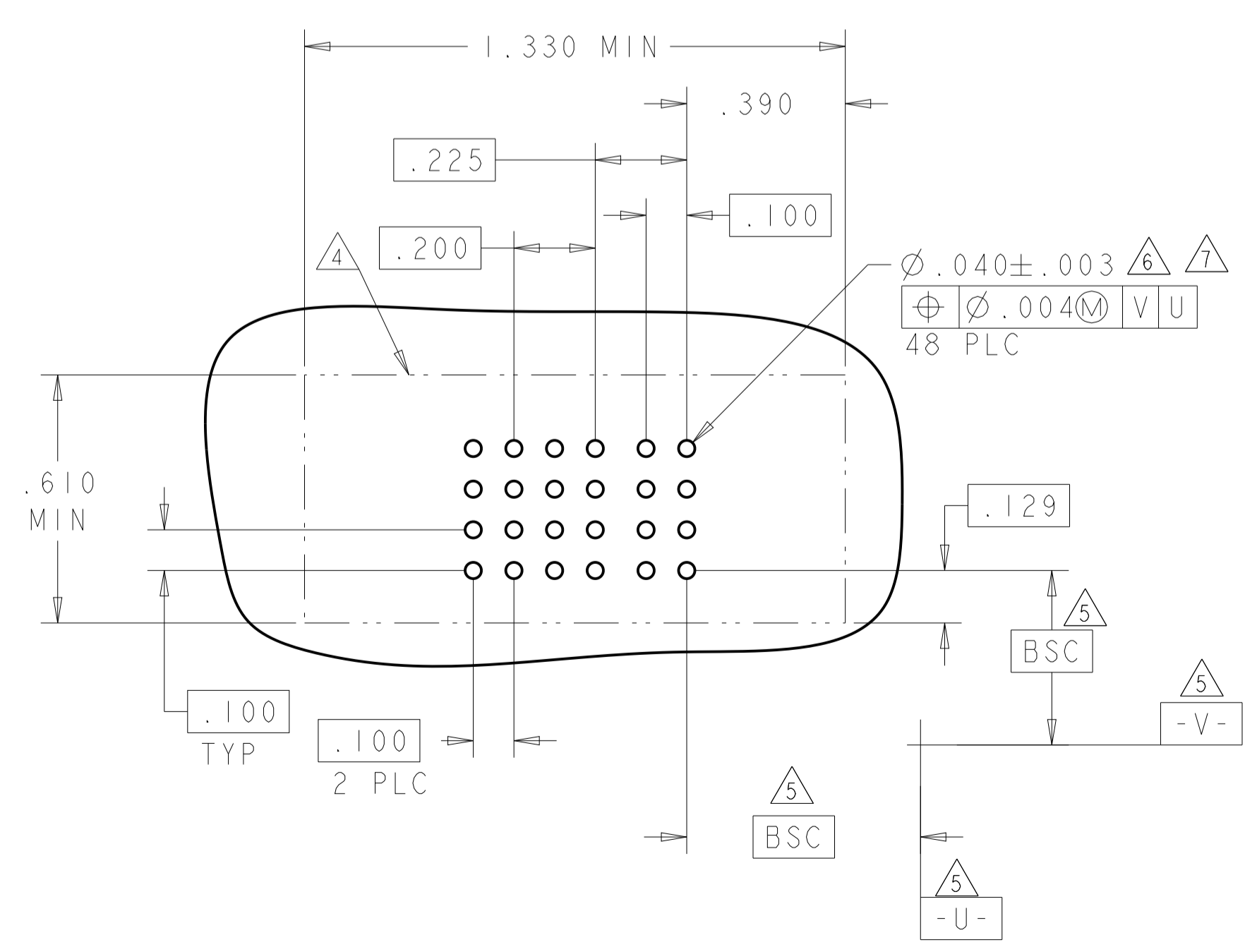


THIS DRAWING IS A CONTROLLED DOCUMENT.		OWN: R. GRZYBOWSKI 02MAY05	TE Connectivity VERTICAL RECEPTACLE WITH GUIDES MULTI-BEAM XL
DIMENSIONS: INCHES		CHK: M. PERCHERKE 02MAY05	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD: M. PERCHERKE 02MAY05	NAME: VERTICAL RECEPTACLE WITH GUIDES MULTI-BEAM XL
0 PLC ±. 1 PLC ±.01 2 PLC ±.01 3 PLC ±.005 4 PLC ±.0020 ANGLES ±.020		PRODUCT SPEC: 108-1973	SIZE: CAGE CODE DRAWING NO: A100779
MATERIAL: FINISH:		APPLICATION SPEC: 114-13038	RESTRICTED TO: C=6450541
		WEIGHT: CUSTOMER DRAWING	SCALE: 4:1 SHEET 4 OF 12 REV: E4

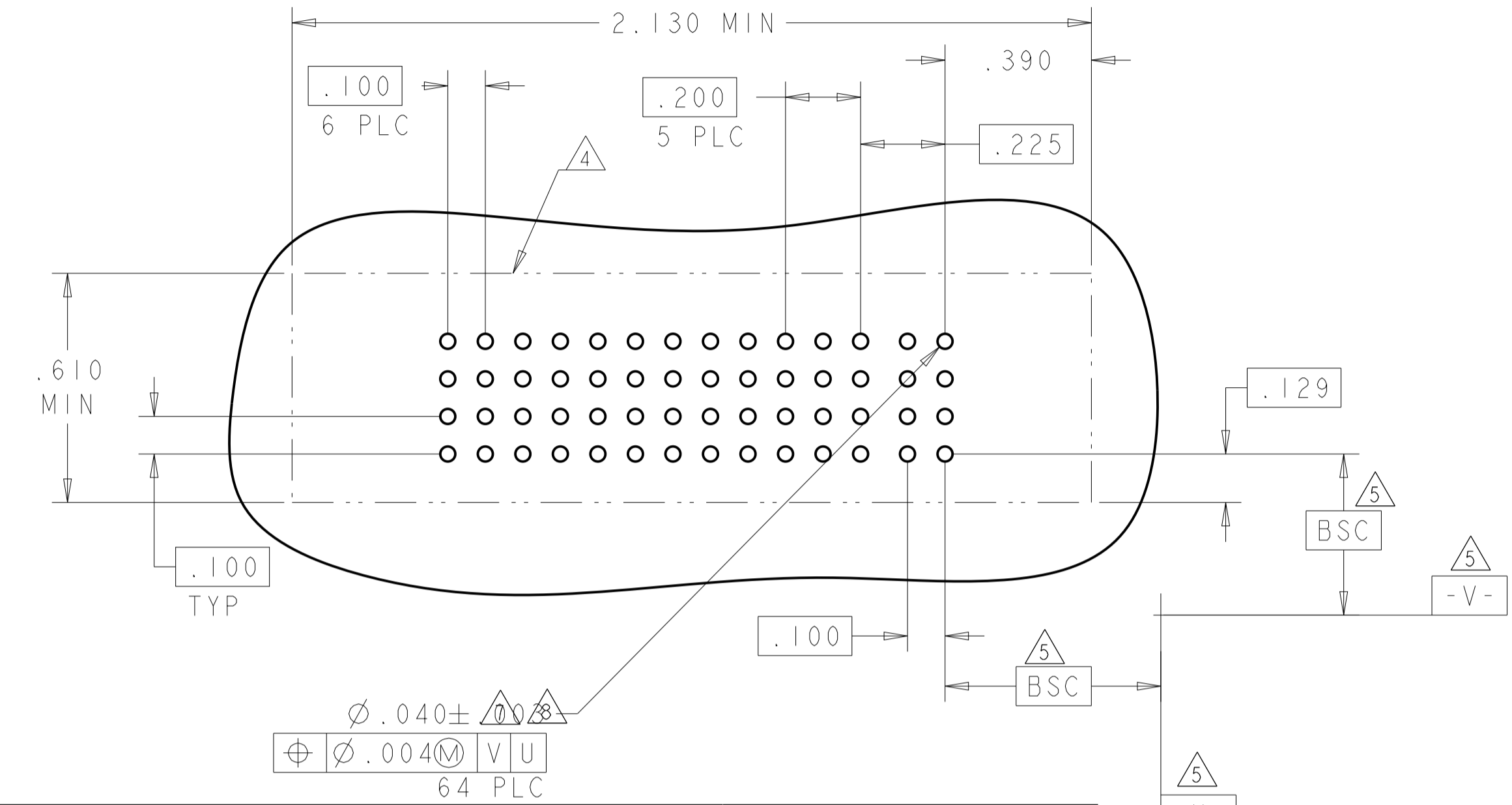
PART NUMBER	ROWS	POWER				SIGNAL			
		P4	P3	P2	P1	4	3	2	1
1-6450541-2	D C B A	GS	GS	GS	GS	AP	AP	AP	AP
						AP	AP	AP	AP
						AP	AP	AP	AP
						AP	AP	AP	AP
16S + 4P									



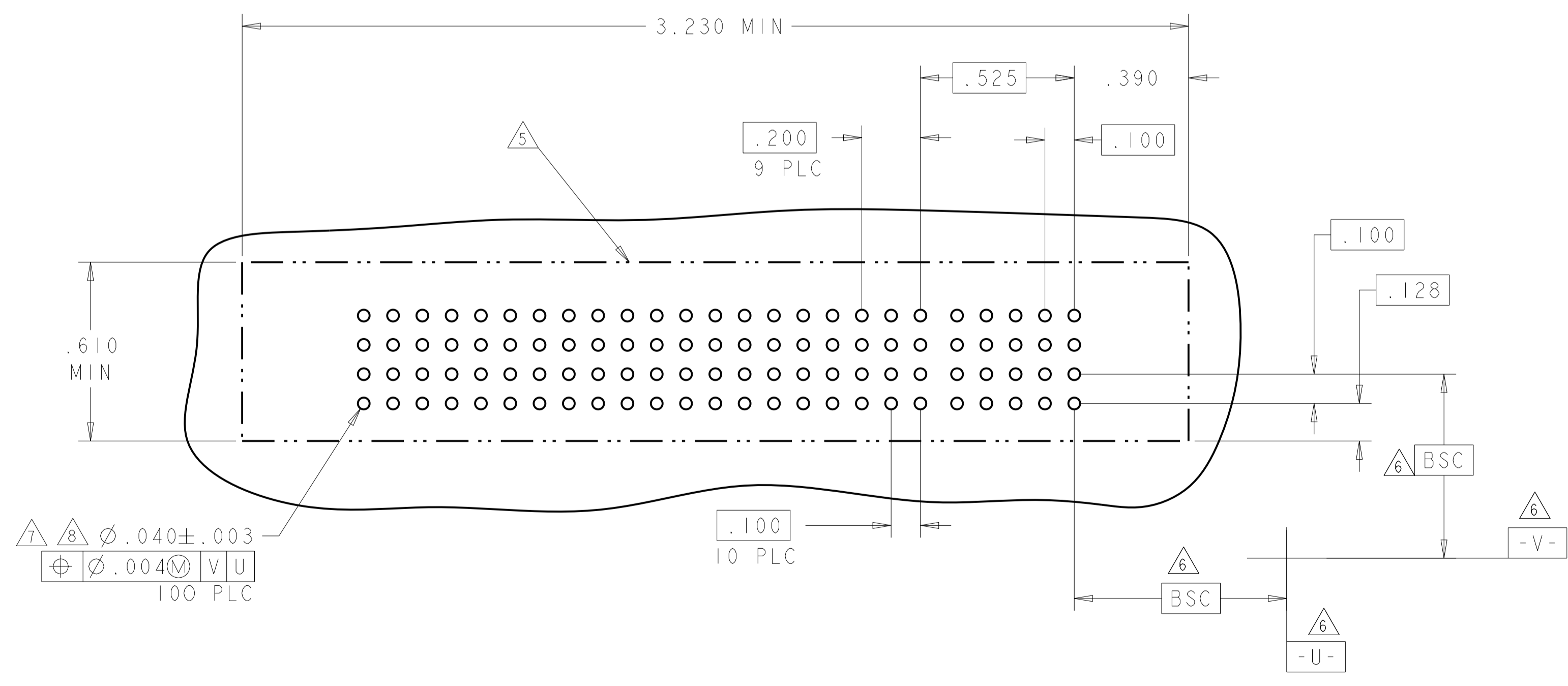
PART NUMBER	ROWS	POWER		SIGNAL	
		P2	P1	2	1
1-6450541-3	D C B A	HS	HS	BP	BP
				BP	BP
				BP	BP
				BP	BP
8S + 2HDP					



PART NUMBER	ROWS	POWER						SIGNAL	
		P6	P5	P4	P3	P2	P1	2	1
1-6450541-4	D C B A	HS	HS	HS	HS	HS	HS	BP	BP
								BP	BP
								BP	BP
								BP	BP
8S + 6HDP									



PART NUMBER	ROWS	POWER										SIGNAL								
		P10	P9	P8	P7	P6	P5	P4	P3	P2	P1	5	4	3	2	1				
6450541-7	D C B A	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	AP	AP	AP	AP	AP
																AP	AP	AP	AP	AP
																AP	AP	AP	AP	AP
																AP	AP	AP	AP	AP
20S + 10HDP																				



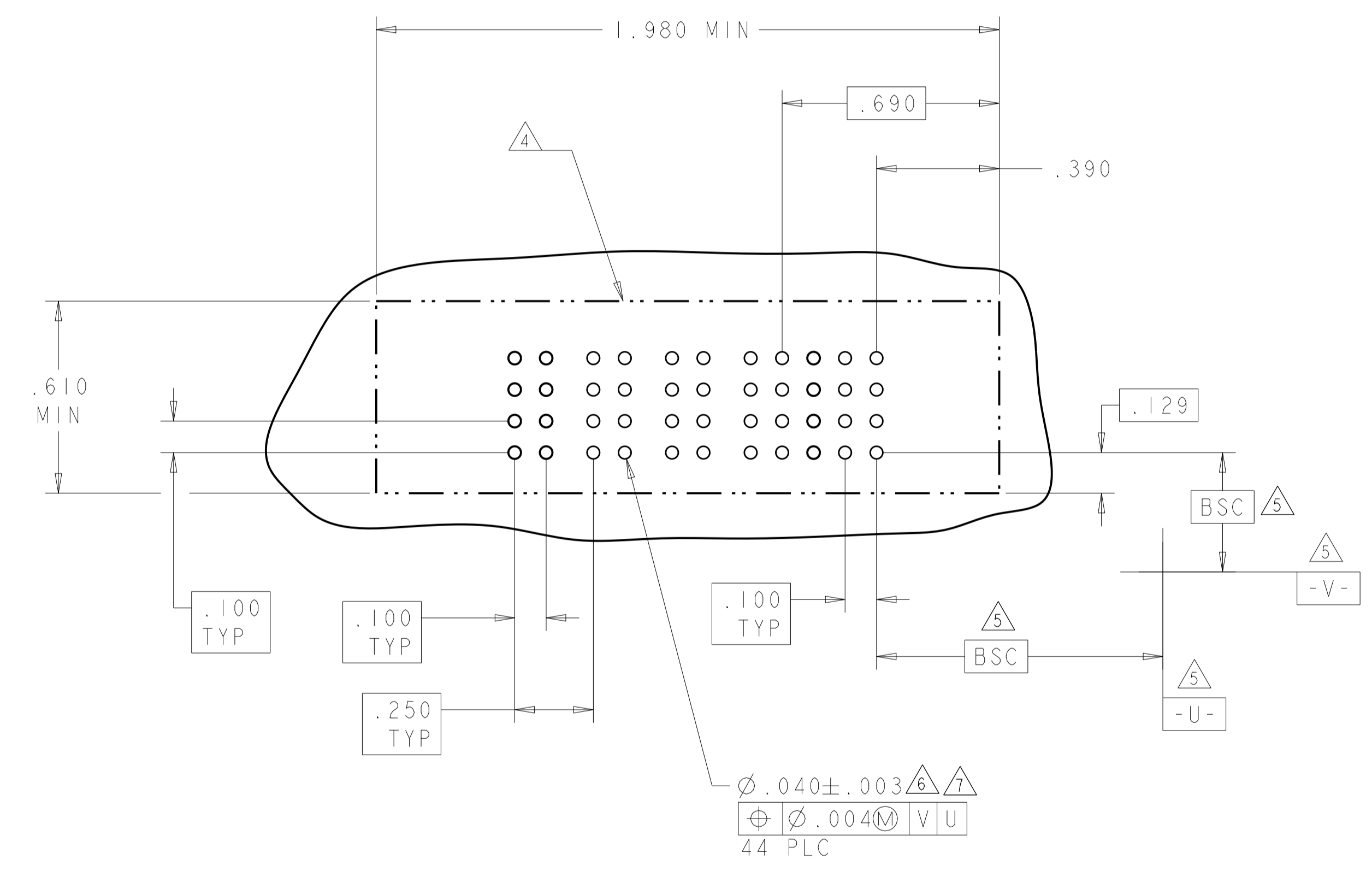
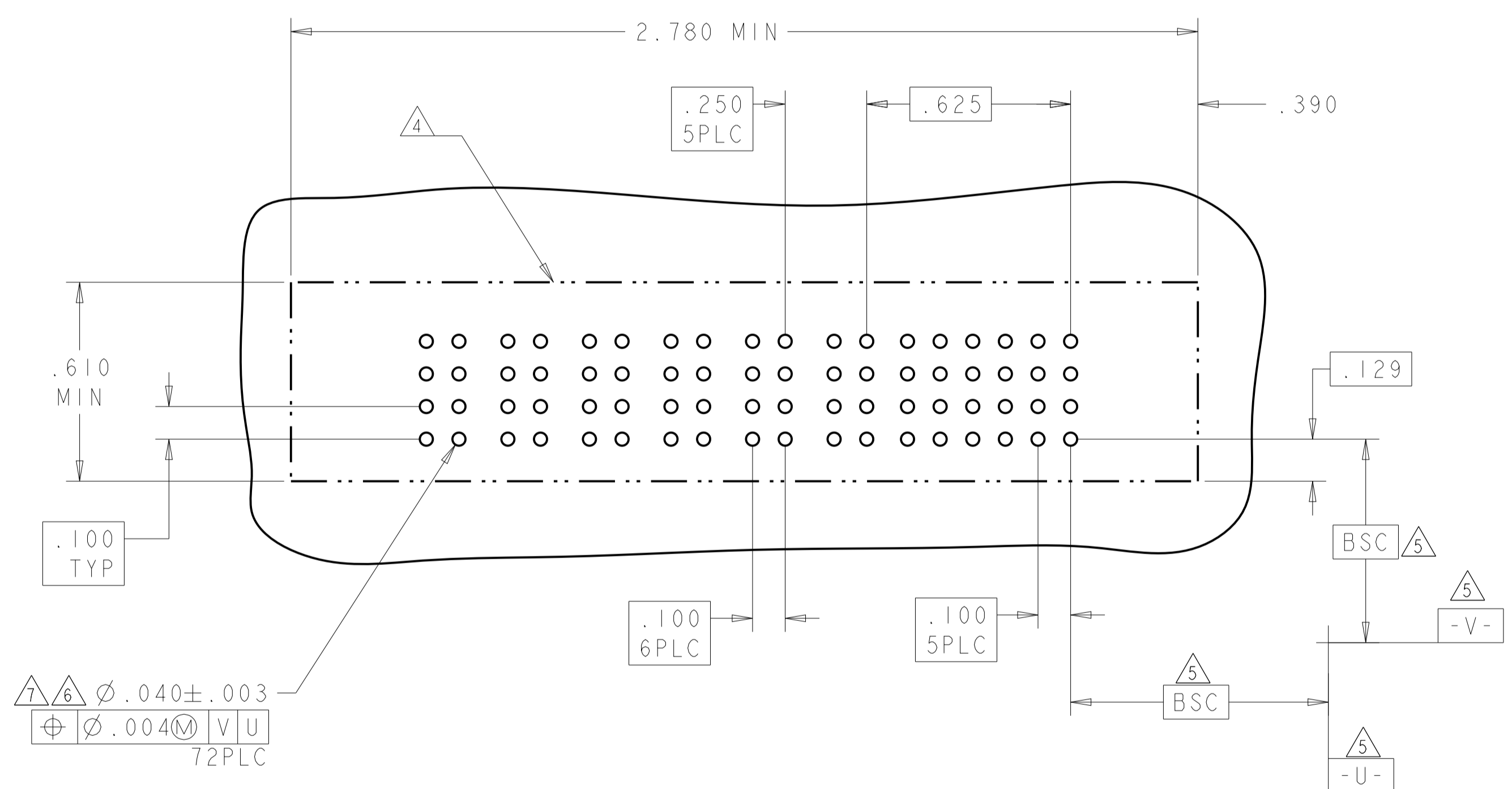
THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS:	TOLERANCES UNLESS OTHERWISE SPECIFIED:	OWN: R. GRZYBOWSKI 02MAY05	CHK: M. PERCHERKE 02MAY05		TE Connectivity
INCHES	0 PLC ±.010	APVD: M. PERCHERKE 02MAY05	PRODUCT SPEC		
	1 PLC ±.010	NAME	VERTICAL RECEPTACLE WITH GUIDES		
	2 PLC ±.010	APPLICATION SPEC	MULTI-BEAM XL		
MATERIAL:	FINISH:	SIZE: CAGE CODE: DRAWING NO:	RESTRICTED TO:		
		A100779C=6450541			
CUSTOMER DRAWING			SCALE: 4:1	SHEET 5 OF 12 REV E4	

LOC	DIST	REVISIONS			
P	LTN	DESCRIPTION	DATE	DMN	APVD
GP	00	SEE SHEET 1			

ASSY PART NUMBER	ROWS	POWER						SIGNAL					
		P6	P5	P4	P3	P2	P1	6	5	4	3	2	1
1-6450541-7	D C B A	GS	GS	GS	GS	GS	GS	AP	AP	AP	AP	AP	AP
24S + 6P								AP	AP	AP	AP	AP	AP

PART NUMBER	ROWS	POWER				SIGNAL		
		P4	P3	P2	P1	3	2	1
2-6450541-1	D C B A	GS	GS	GS	GS	AP	AP	AP
12S + 4P						AP	AP	AP



THIS DRAWING IS A CONTROLLED DOCUMENT. DWN: B. GRZYBOWSKI 02MAY05  
CHK: M. PERCHERKE 02MAY05  
APVD: M. PERCHERKE 02MAY05

**STE** TE Connectivity

NAME: VERTICAL RECEPTACLE WITH GUIDES MULTI-BEAM XL

PRODUCT SPEC: 108-1973  
APPLICATION SPEC: 114-13038

SIZE: A1 CAGE CODE: 6450541 DRAWING NO: 100779

SCALE: 4:1 SHEET 6 OF 12 REV: E4

CUSTOMER DRAWING

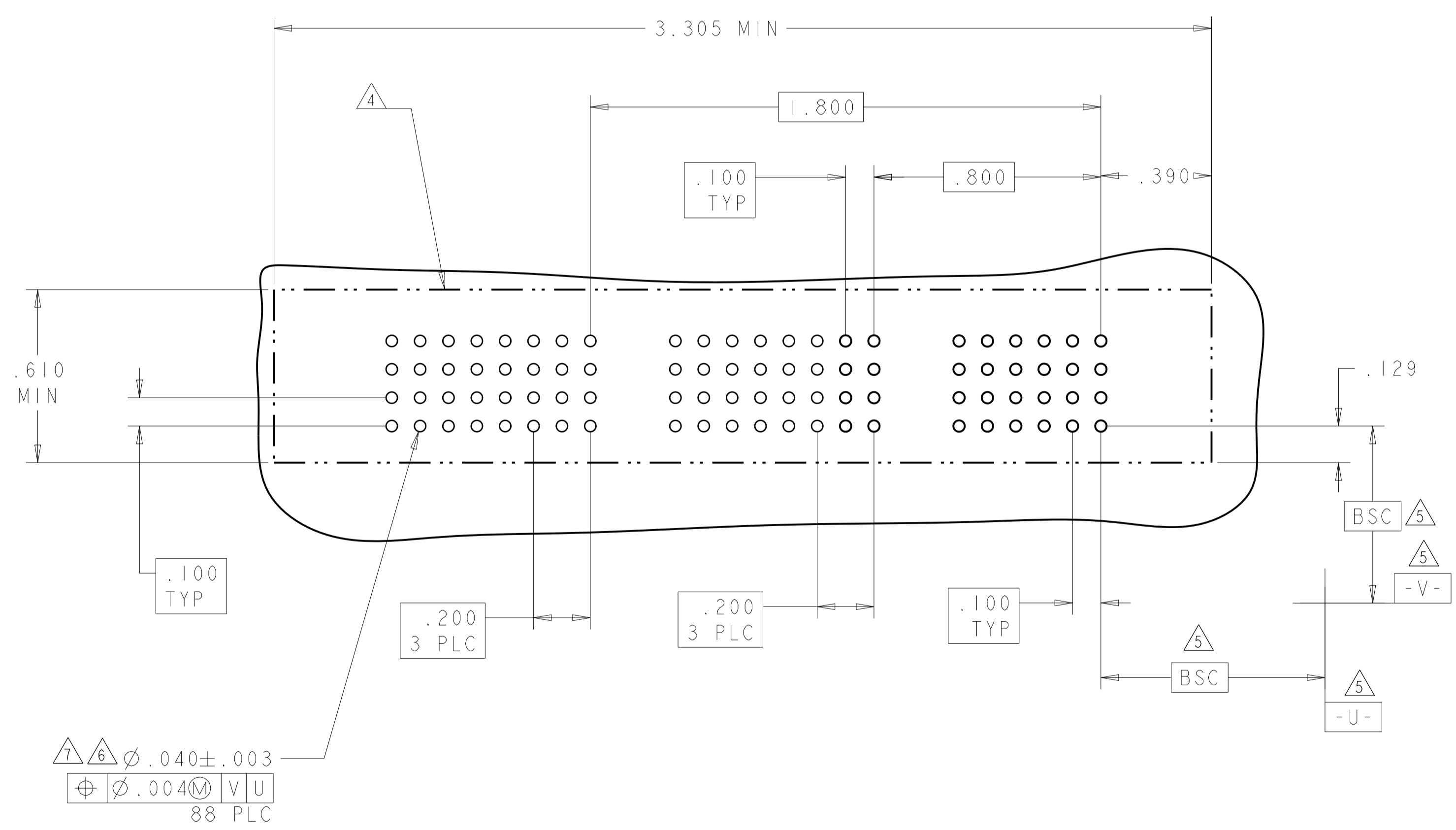
LOC	DIST	REV	DATE	BY	APPV
GP	00				

REVISIONS			
REV	DATE	BY	APPV
-	-	-	-
SEE SHEET 1			

ASSY PART NUMBER	ROWS	POWER										SIGNAL							
		P10	P9	P8	P7	P6	P5	P4	P3	P2	P1	6	5	4	3	2	1		
1-6450541-8	D C B A	GS	GS	GS	GS		GS	GS	GS	GS		API	API	API	API				
												API	API	API	API				
												API	API	API	API				
												API	API	API	API				
24S + 10P																			

NO CONTACTS LOADED



THIS DRAWING IS A CONTROLLED DOCUMENT. DWN: B. GRZYBOWSKI 02MAY05  
 CHK: M. PERCHERKE 02MAY05  
 APPV: M. PERCHERKE 02MAY05

**STE** TE Connectivity

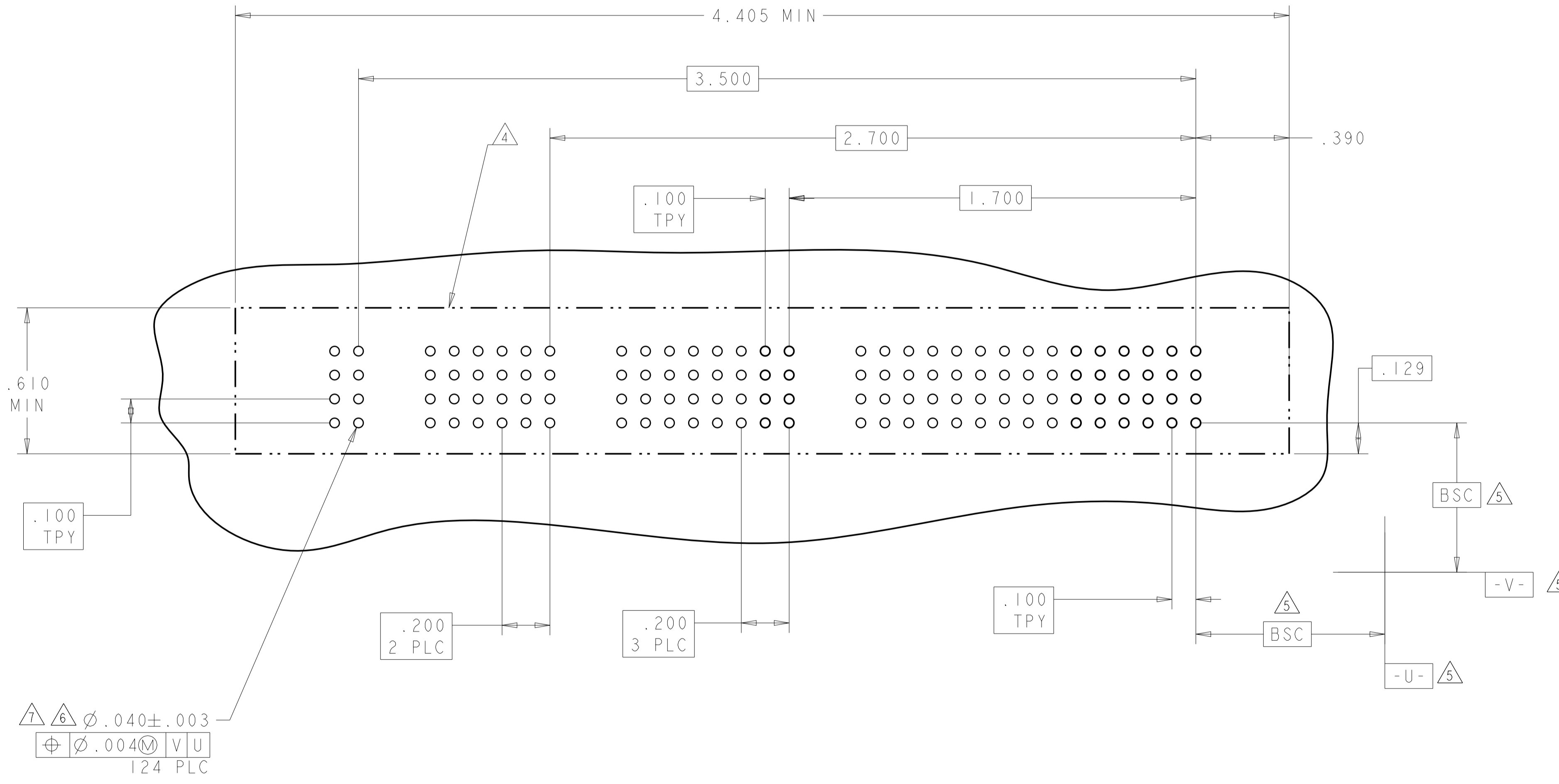
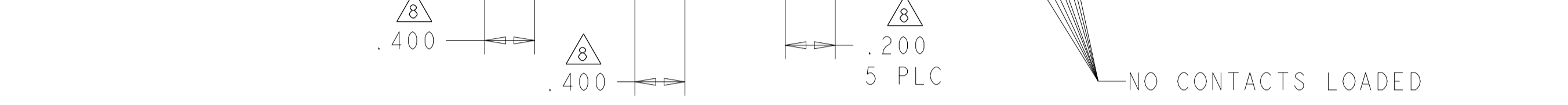
NAME: VERTICAL RECEPTACLE WITH GUIDES MULTI-BEAM XL

DIMENSIONS: INCHES	TOLERANCES UNLESS OTHERWISE SPECIFIED:	PRODUCT SPEC	SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO
	0 PLC ± .01	108-1973	A1	00779	C=6450541	-
	2 PLC ± .01	APPLICATION SPEC				
	3 PLC ± .005	114-13038				
	4 PLC ± .0020	WEIGHT				
	ANGLES ± .07°	FINISH				

CUSTOMER DRAWING SCALE: 4:1 SHEET 7 OF 12 REV: E4

LOC		DIST		REVISIONS			
GP	00	P	LTN	DESCRIPTION	DATE	DMN	APVD
		-		SEE SHEET 1			

ASSY PART NUMBER	ROWS	POWER								SIGNAL															
		P8	P7	P6	P5	P4	P3	P2	P1	15	14	13	12	11	10	9	8	7	6	5	4	3	2	1	
1-6450541-9	D C B A	GS	GS	GS	GS	GS	GS	GS	GS	AP	AP	AP				AP	AP	AP	AP	AP	AP	AP	AP	AP	AP
		GS	GS	GS	GS	GS	GS	GS	GS	AP	AP	AP				AP	AP	AP	AP	AP	AP	AP	AP	AP	AP
		GS	GS	GS	GS	GS	GS	GS	GS	AP	AP	AP				AP	AP	AP	AP	AP	AP	AP	AP	AP	AP
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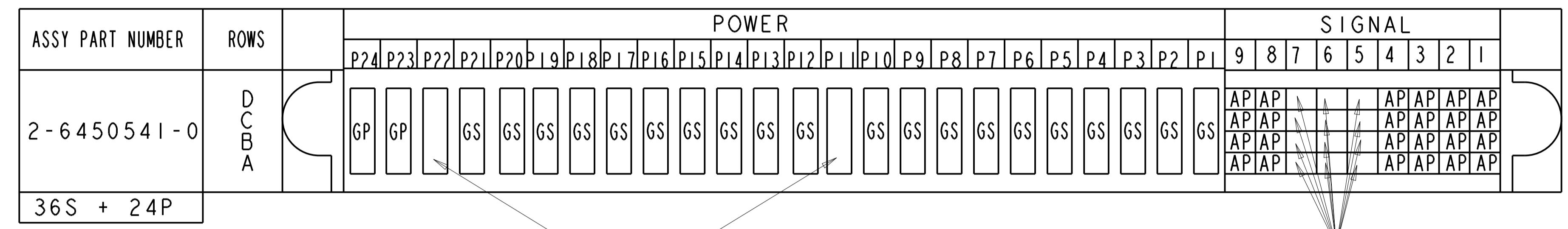
THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS: INCHES	TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ±. 1 PLC ±.01 2 PLC ±.01 3 PLC ±.005 4 PLC ±.0020 ANGLES ±.2°	DMN: R. GRZYBOWSKI 02MAY05 CHK: M. PERCHERKE 02MAY05 APVD: M. PERCHERKE 02MAY05	TE Connectivity <b>VERTICAL RECEPTACLE WITH GUIDES MULTI-BEAM XL</b>
MATERIAL: -	FINISH: -	PRODUCT SPEC: 108-1973 APPLICATION SPEC: 114-13038 WEIGHT: - CUSTOMER DRAWING	

SIZE: A1 CAGE CODE: 6450541 DRAWING NO: 100779 SHEET 8 OF 12 REV E.4

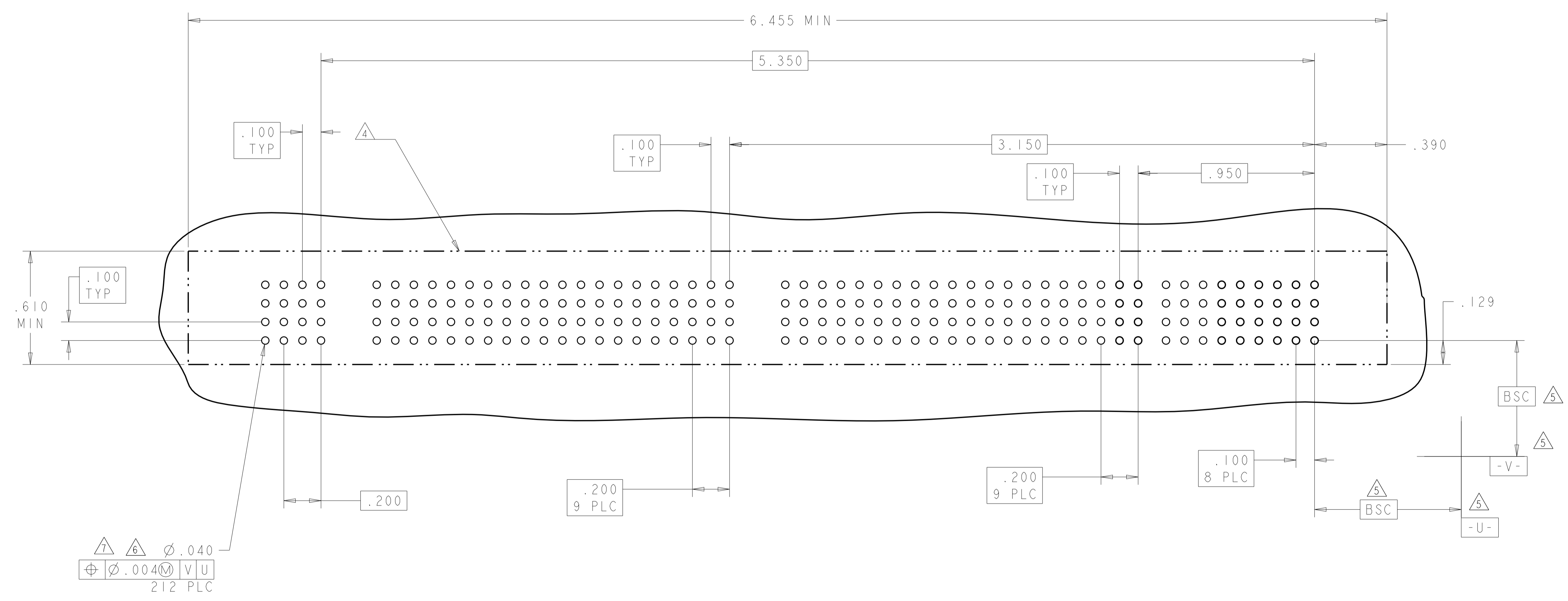


LOC	DIST	REVISIONS			
		REV	DATE	BY	APPV
GP	00	-	-	-	-
		SEE SHEET 1			



NO CONTACTS LOADED

NO CONTACTS LOADED



THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN: R. GRZYBOWSKI 02MAY05	TE Connectivity
DIMENSIONS: INCHES		CHK: M. PERCHERKE 02MAY05	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD: M. PERCHERKE 02MAY05	NAME: VERTICAL RECEPTACLE WITH GUIDES MULTI-BEAM XL
0 PLC ±. 1 PLC ±. 2 PLC ±.01 3 PLC ±.005 4 PLC ±.0020 ANGLES ±.02°		PRODUCT SPEC: 108-1973 APPLICATION SPEC: 114-13038 WEIGHT:	
MATERIAL: FINISH:		SIZE: A100779 CAGE CODE: C=6450541 CUSTOMER DRAWING	RESTRICTED TO:
4805 (3/11)		SCALE: 4:1	SHEET 9 OF 12 REV: E4

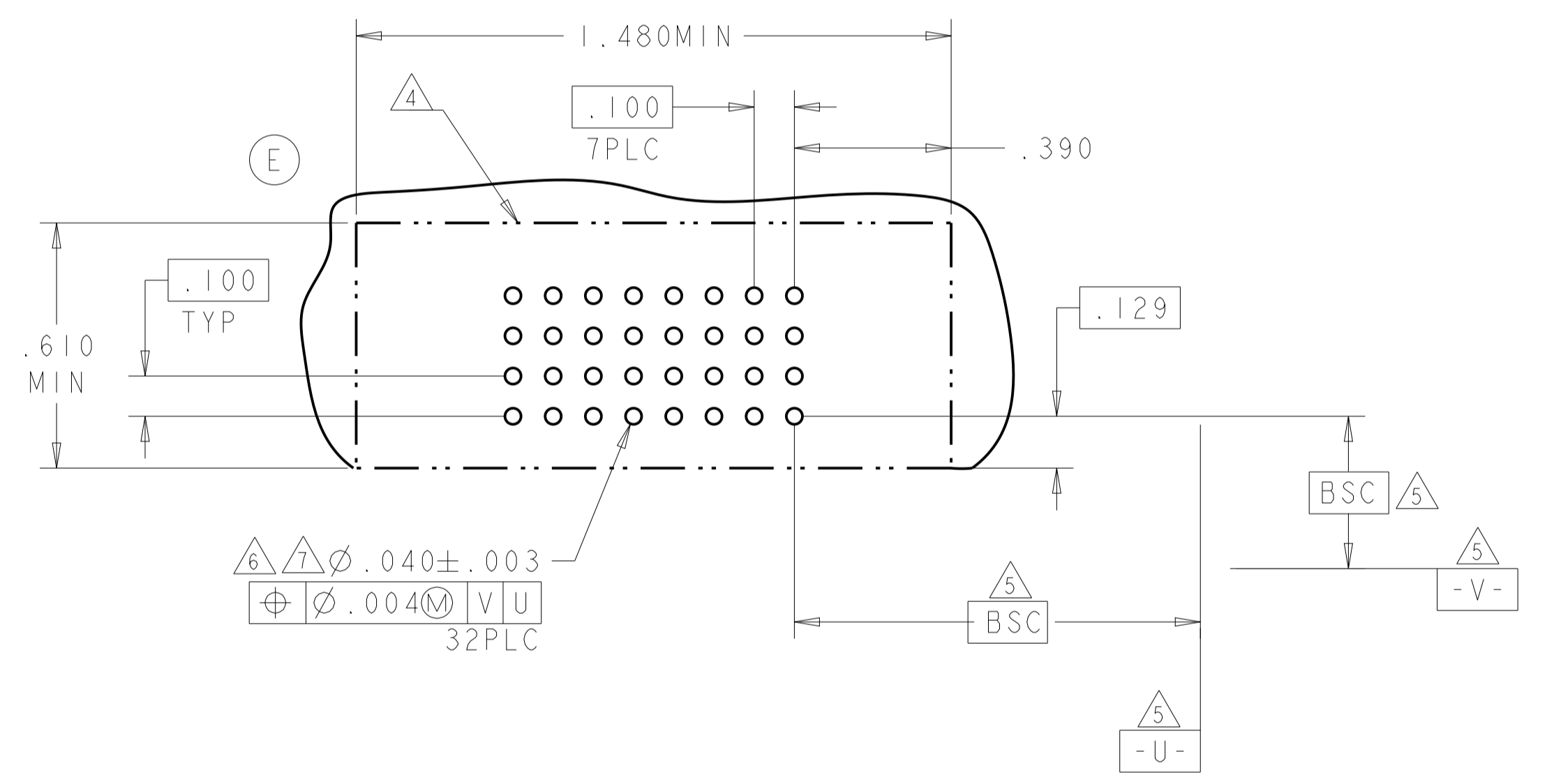
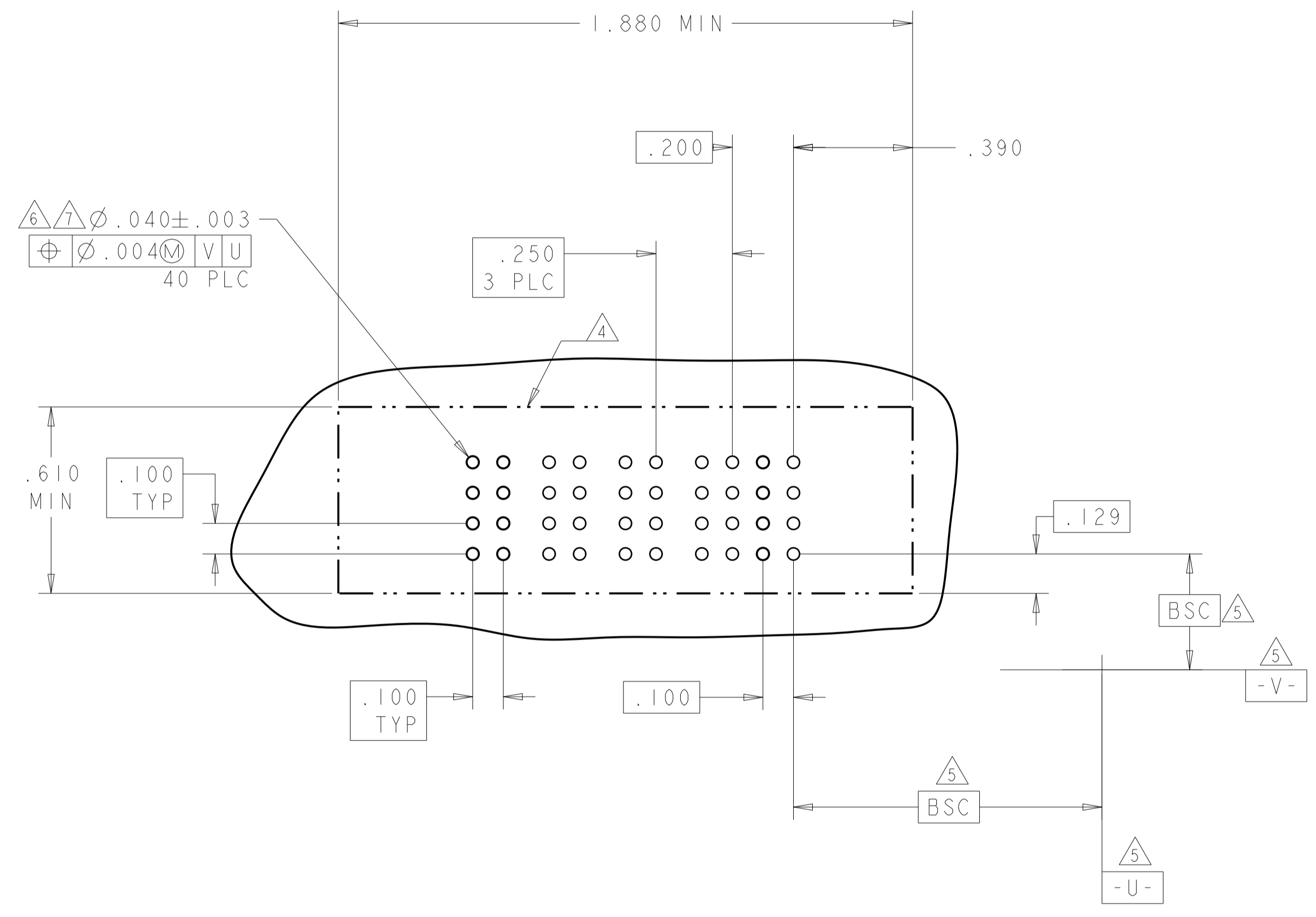
LOC		DIST		REVISONS			
GP	00	P	LTN	DESCRIPTION	DATE	DMN	APVD
		-		SEE SHEET 1			

PART NUMBER	ROWS	POWER				SIGNAL	
		P4	P3	P2	P1	2	1
2-6450541-2	D	GS	GS	GS	GS	AP	AP
	C					AP	AP
	B					AP	AP
	A					AP	AP

8S + 4P

PART NUMBER	ROWS	SIGNAL							
		8	7	6	5	4	3	2	1
2-6450541-4	D	AP	AP	AP	AP	AP	AP	AP	AP
	C	AP	AP	AP	AP	AP	AP	AP	AP
	B	AP	AP	AP	AP	AP	AP	AP	AP
	A	AP	AP	AP	AP	AP	AP	AP	AP

32S

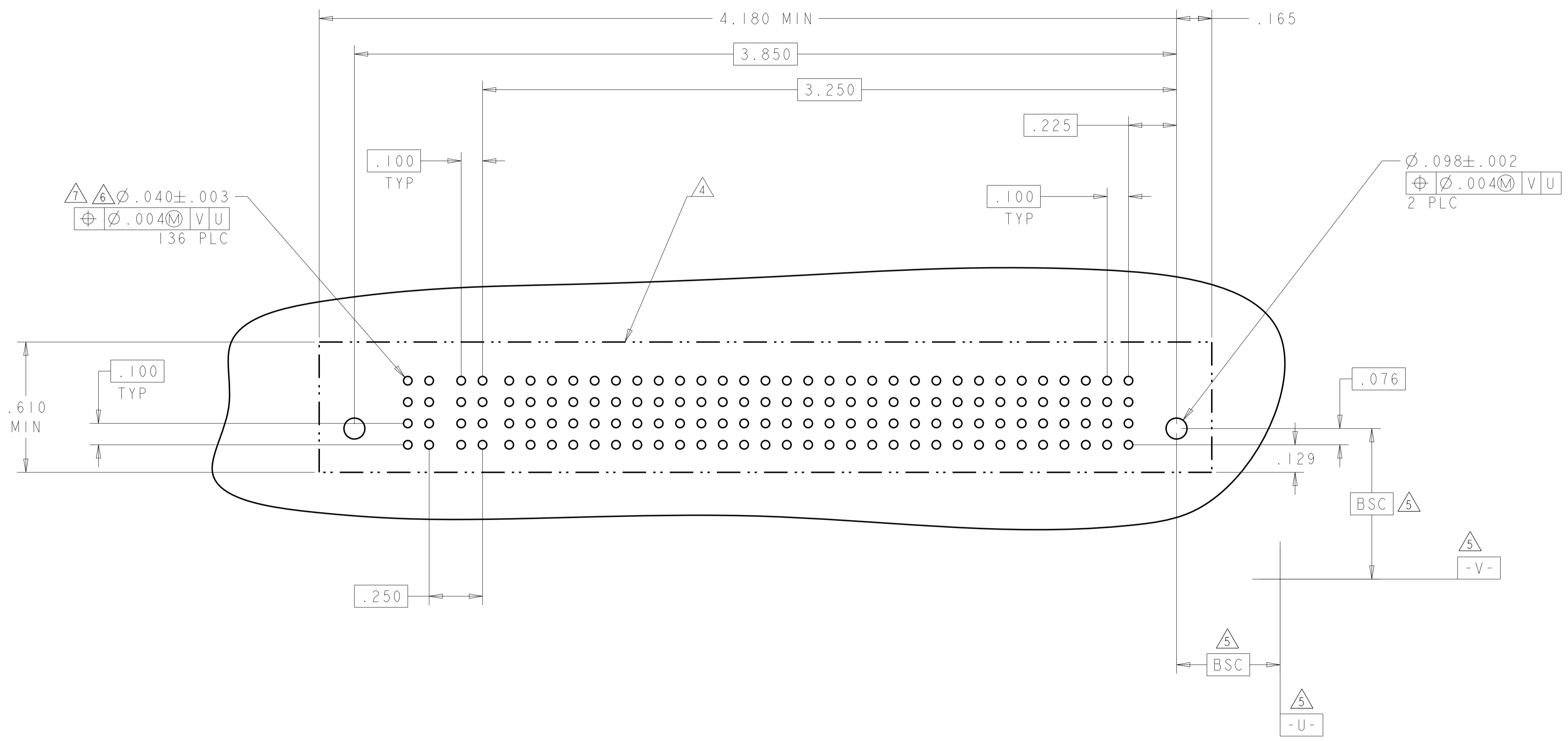



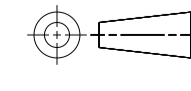
THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS:	TOLERANCES UNLESS OTHERWISE SPECIFIED:	OWN: R. GRZYBOWSKI 02MAY05	CHK: M. PERCHERKE 02MAY05	APVD: M. PERCHERKE 02MAY05	NAME: VERTICAL RECEPTACLE WITH GUIDES MULTI-BEAM XL
INCHES	0 PLC ± 1 PLC ±.01 2 PLC ±.01 3 PLC ±.005 4 PLC ±.002	PRODUCT SPEC: 108-1973	APPLICATION SPEC: 114-13038	WEIGHT: -	RESTRICTED TO: -
MATERIAL: -	FINISH: -	SIZE: A100779	CAGE CODE: C=6450541	SCALE: 4:1	SHEET 10 OF 12

4805 (3/11)

ASSY PART NUMBER	ROWS	POWER		SIGNAL																														
		P2	P1	30	29	28	27	26	25	24	23	22	21	20	19	18	17	16	15	14	13	12	11	10	9	8	7	6	5	4	3	2	1	
		2-6450541-3	D C B A	GS	GS	AP	AP	AP	AP	AP	AP	AP	AP	AP	AP	AP	AP	AP	AP	AP	AP	AP	AP	AP	AP	AP	AP	AP	AP	AP	AP	AP	AP	AP
120S + 2P																																		

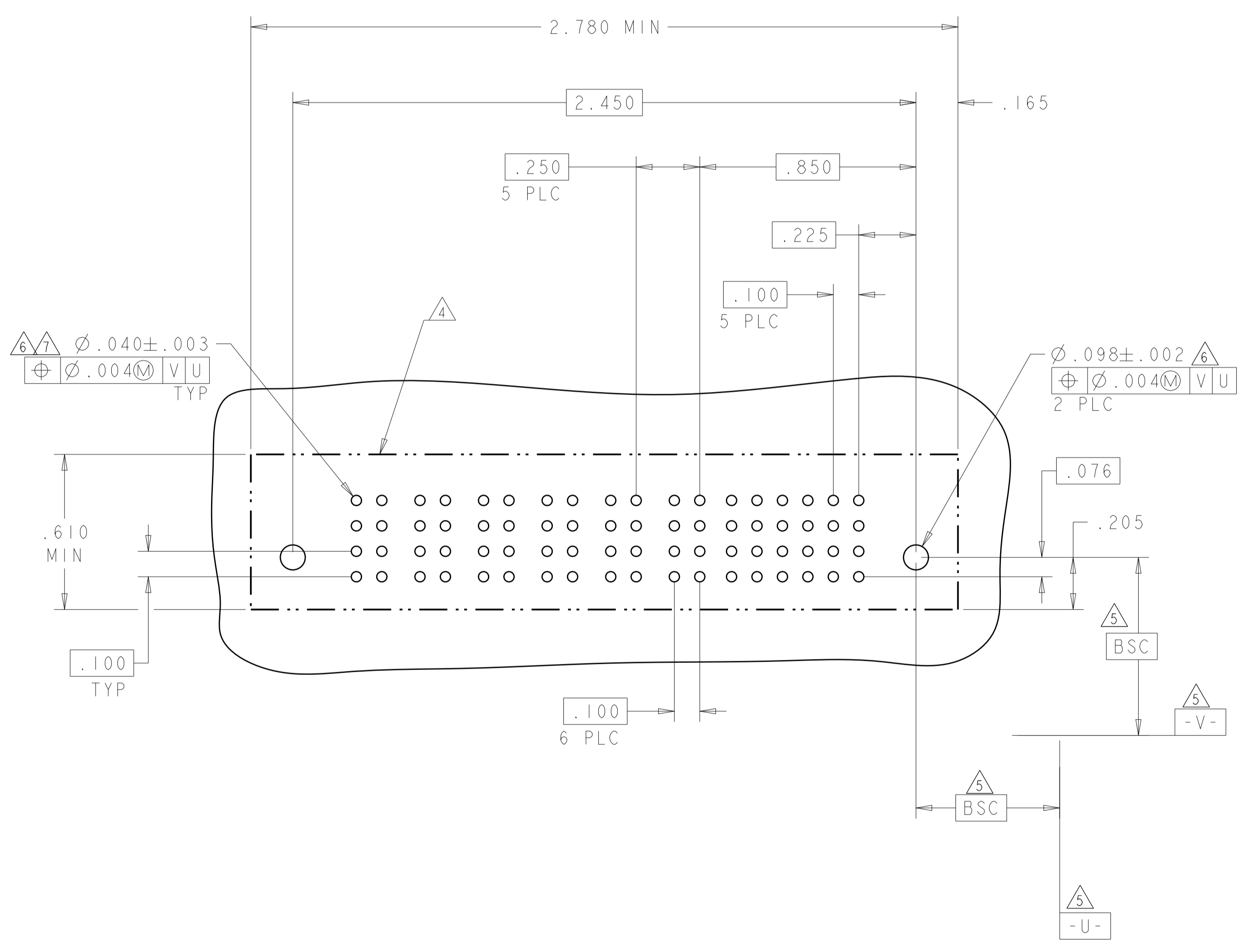
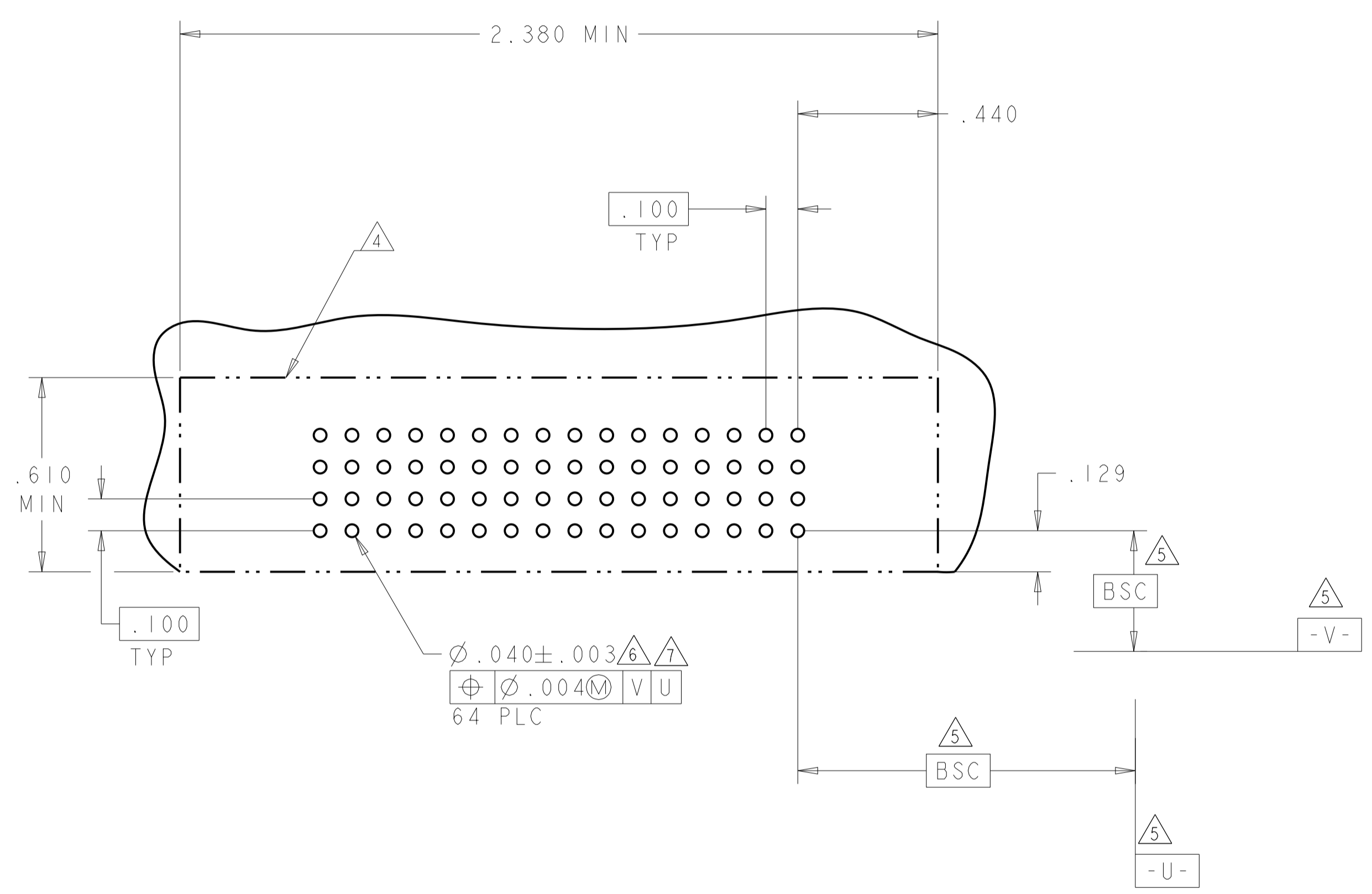


THIS DRAWING IS A CONTROLLED DOCUMENT.		OWN R. GRZYBOWSKI 02MAY05		 TE Connectivity	
DIMENSIONS: INCHES		CHK M. PERCHERKE 02MAY05			NAME VERTICAL RECEPTACLE WITH GUIDES MULTI-BEAM XL
		APVD M. PERCHERKE 02MAY05			
TOLERANCES UNLESS OTHERWISE SPECIFIED:		PRODUCT SPEC		SCALE 4:1 SHEET 11 OF 12 REV E.4	
0 PLC ± 1 PLC ±.01 2 PLC ±.01 3 PLC ±.005 4 PLC ±.002 ANGLES $\pm$ .2°		APPLICATION SPEC 108-1973 114-13038 WEIGHT -			
MATERIAL - FINISH -		CUSTOMER DRAWING			

LOC		DIST		REVISIONS				
P	LYN	DATE	OWN	APVD	DESCRIPTION	DATE	OWN	APVD
GP	00	-	-	-	SEE SHEET 1	-	-	-

ASSY PART NUMBER	ROWS	SIGNAL																							
		16	15	14	13	12	11	10	9	8	7	6	5	4	3	2	1								
2-6450541-5	D C B A	AP	AP	AP	AP	AP	AP	AP	AP	AP	AP	AP	AP	AP	AP	AP	AP	AP	AP	AP	AP	AP	AP	AP	AP
64S		AP	AP	AP	AP	AP	AP	AP	AP	AP	AP	AP	AP	AP	AP	AP	AP	AP	AP	AP	AP	AP	AP	AP	AP

ASSY PART NUMBER	ROWS	POWER						SIGNAL																
		P6	P5	P4	P3	P2	P1	6	5	4	3	2	1											
2-6450541-6	D C B A	GP	GP	GP	GP	GP	GP	AP	AP	AP	AP	AP	AP	AP	AP	AP	AP	AP	AP	AP	AP	AP	AP	AP
24S + 6P		GP	GP	GP	GP	GP	GP	AP	AP	AP	AP	AP	AP	AP	AP	AP	AP	AP	AP	AP	AP	AP	AP	AP



THIS DRAWING IS A CONTROLLED DOCUMENT.		OWN: R. GRZYBOWSKI 02MAY05	TE Connectivity NAME: VERTICAL RECEPTACLE WITH GUIDES MULTI-BEAM XL
DIMENSIONS: INCHES		CHK: M. PERCHERKE 02MAY05	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD: M. PERCHERKE 02MAY05	PRODUCT SPEC: 108-1973
0 PLC $\pm .01$ 1 PLC $\pm .01$ 2 PLC $\pm .01$ 3 PLC $\pm .005$ 4 PLC $\pm .002$ ANGLES $\pm .020$		APPLICATION SPEC: 114-13038	RESTRICTED TO: -
MATERIAL: -		WEIGHT: -	SCALE: 4:1 SHEET 12 OF 12 REV: E4
FINISH: -		CUSTOMER DRAWING	SIZE: A1 CAGE CODE: 6450541