DRAWING MADE IN THIRD ANGLE PROJECTION

/home/us016926/DMTECmod

PART NUMBER	REV	FIRST USED	TERMINATOR	FEED TYPE	DESCRIPTION
1426136-1	E	-	LEADMAKER	MECH POST FEED	CUTS CARRIER
1426136-2	E	-	BENCH	MECH PRE FEED	CUTS CARRIER
1426136-6	E	-	LEADMAKER	MECH POST FEED	CONTINUOUS CARRIER
7-1426136-1	E	-	LEADMAKER	MECH POST FEED	-1 AND SPARE PARTS
7-1426136-2	E	-	BENCH	MECH PRE FEED	-2 AND SPARE PARTS
7-1426136-6	E	-	LEADMAKER	MECH POST FEED	-6 AND SPARE PARTS
7-1426136-7	A	-	-	-	SPARE PARTS KIT

CRIMP DATA AMP TERMINAL AMP CRIMP SPECS

TERMINAL NAME: MODU RECEPTACLE WITH SPRING

CRIMP	SIZE	TYPE	RANGE
WIRE	1.40 [.055 IN]	F	0.20-0.50mm²
INSUL	1.78 [.070 IN]	O	1.20-1.60 [.047-.063 IN]

WIRE STRIP LENGTH 4.00 [.157 IN]

APPL INSTRUCTION 408-8322

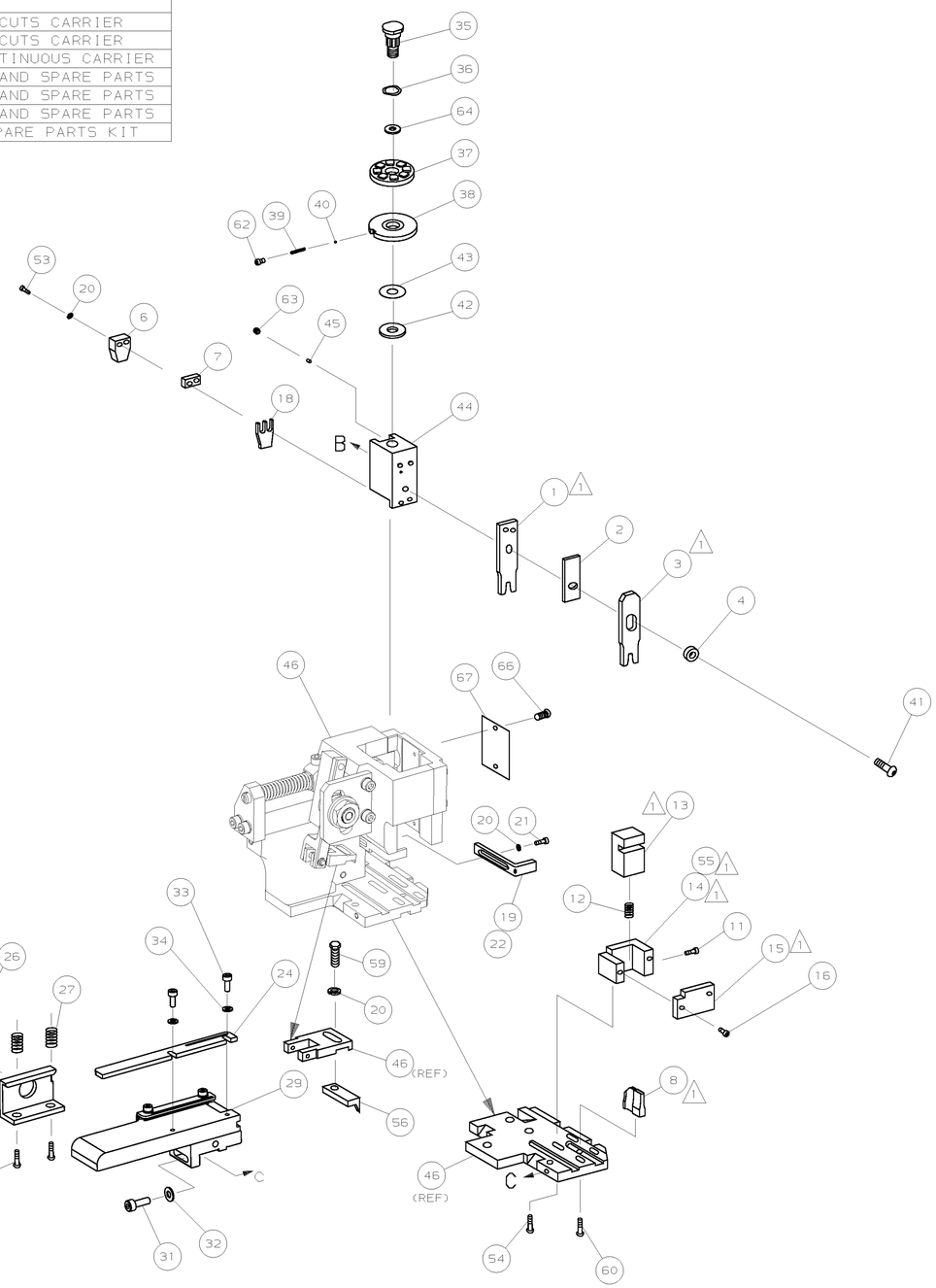
TERMINAL - - FEED

APPL SPEC 114-18022 △4 - 6.50 [.256 IN]

TERMINALS APPLIED

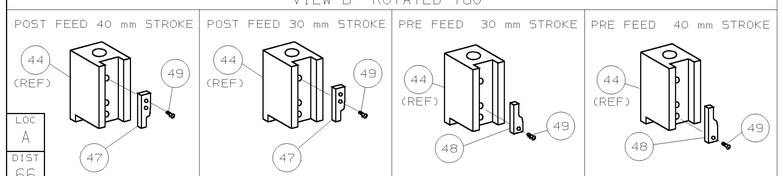
963720	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-

WIRE SIZE mm² AWG	CRIMP HEIGHT	PIN PN & LENGTH [IN]
0.50mm²	0.92 ±0.03 [.036 ±.001 IN]	5-354779-1 [.3245]
0.35mm²	0.84 ±0.03 [.033 ±.001 IN]	5-354779-8 [.3280]
0.25mm²	0.79 ±0.03 [.031 ±.001 IN]	6-354779-3 [.3305]
0.20mm²	0.76 ±0.03 [.030 ±.001 IN]	6-354779-6 [.3320]
-	-	-
-	-	-
-	-	-
-	-	-
-	-	-
-	-	-
-	-	-
-	-	-



△1 RECOMMENDED SPARE PARTS.
2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
△4 REAR CUT-OFF TAB TO BE REFERENCED BY CUSTOMER DRAWING 963720, AVAILABLE ON REQUEST.

VIEW B ROTATED 180°



									73
-	1	1	1	1	1	1	1426136	PRINT, APPLICATOR LOG SHEET	72
-	1	1	1	1	1	1	1338705-1	DOCUMENTATION PACKAGE	71
									70
									69
									68
-	1	1	1	1	1	1	461264-1	PLATE, IDENTIFICATION	67
-	2	2	2	2	2	2	21017-2	SCR,DRIVE(#2x.19)ID PLATE	66
									65
-	1	1	1	1	1	1	986950-1	WASHER, FLAT PRECISION	64
-	1	1	1	1	1	1	3-18031-0	SCR,SKT SET(M6X6)RAM	63
-	1	1	1	1	1	1	18023-9	SCR,SHC(M4X6)INS DISC	62
-	2	2	2	2	2	2	2-18031-8	SCR,SCK SET (M5X20)	61
-	1	1	1	1	1	1	18024-7	SCR,BHC(M4X10)ANVIL	60
-	1	1	1	1	1	1	5-18022-2	SCR,HEX(M4X8)FEED FINGER	59
									58
									57
-	1	1	1	1	1	1	1338683-1	PAWL, FEED	56
△1 -	1	-	-	1	-	-	1338723-1	HOLDER,SHEAR, REAR (NO CUT)	55
-	2	2	2	2	2	2	18024-8	SCR,BHC(M4x12)SHEAR HOLDER	54
-	2	2	2	2	2	2	1-18023-3	SCR,SHC(M4x16)TERM HLD DWN	53
									52
									51
									50
-	1	1	1	1	1	1	18024-3	SCR,BHC(M3X10)CAM	49
-	-	1	-	-	1	-	1338675-1	CAM, PRE FEED 30 & 40 mm ST	48
-	1	-	1	1	-	1	1338676-1	CAM, POST FEED 30 & 40 mm ST	47
-	1	1	1	1	1	1	1320999-3	APPLICATOR BASIC SUBASSY	46
-	1	1	1	1	1	1	690191-1	PLUG, NYLON	45
-	1	1	1	1	1	1	1338660-1	RAM	44
-	1	1	1	1	1	1	690125-1	WASHER, LAMINATED	43
-	1	1	1	1	1	1	690124-1	WASHER, RAM	42
-	1	1	1	1	1	1	2-18024-5	SCR,BHC(M8X20)RAM	41
-	1	1	1	1	1	1	23241-1	BALL, STEEL	40
-	1	1	1	1	1	1	2-22278-7	SPRING, COMPRESSION	39
-	1	1	1	1	1	1	1320922-1	DISC, INSULATION	38
-	1	1	1	1	1	1	354777-1	WIRE DISC, PLASTIC	37
-	1	1	1	1	1	1	22480-5	WASHER, SPRING	36
-	1	1	1	1	1	1	690212-1	POST, RAM	35
-	2	2	2	2	2	2	18025-1	WASHER, FLAT(M4)	34
-	2	2	2	2	2	2	18023-5	SCREW,SHC(M3X12)FRT STRP GDE	33
-	1	1	1	1	1	1	18027-2	WASHER, LOCK(M3)	32
-	1	1	1	1	1	1	1-18023-2	SCR,SKT CAP(M4X12)MOUNT BLOCK	31
									30
-	1	1	1	1	1	1	1633082-2	STRIP GUIDE PLATE ASSY	29
									28
-	2	2	2	2	2	2	1-22284-0	SPRING, DRAG	27
-	1	1	1	1	1	1	356835-1	LEVER, DRAG RELEASE	26
-	1	1	1	1	1	1	240792-1	DRAG, TERMINAL	25
-	1	1	1	1	1	1	1-189124-0	GUIDE, STRIP (FRONT)	24
-	1	1	1	1	1	1	980371-4	SCR,SHC SHLD	23
-	1	-	1	1	-	1	690472-2	STRIPPER	22
-	1	1	1	1	1	1	1-18023-1	SCR,SHC(M4X10)STRIPPER	21
-	4	4	4	4	4	4	18025-2	WASHER,LOCK(M4)STRIPPER	20
-	-	1	-	-	1	-	690472-1	STRIPPER	19
-	1	1	1	1	1	1	1-690518-1	HOLDER, TERMINAL	18
									17
-	2	2	2	2	2	2	18023-2	SCR,SHC(M3X6)REAR SHEAR PL	16
△1 -	1	1	1	1	1	1	1-690464-5	PLATE, SHEAR (REAR)	15
△1 -	-	1	1	-	1	1	1320920-1	HOLDER, SHEAR, REAR (CUT)	14
△1 -	1	1	1	1	1	1	690463-2	SHEAR, FLOAT (REAR)	13
-	1	1	1	1	1	1	5-22280-0	SPRING, SHEAR	12
-	1	1	1	1	1	1	356885-4	STOP, SHEAR	11
									10
									9
△1 1	2	2	2	1	1	1	1-1333201-3	ANVIL	8
-	1	1	1	1	1	1	1-240641-2	SPACER, DEPRESSOR (REAR)	7
-	1	1	1	1	1	1	690468-2	DEPRESSOR, SHEAR (REAR)	6
									5
-	1	1	1	1	1	1	1-238009-2	SPACER, BLOCK CRIMPER	4
△1 1	2	2	2	1	1	1	4-456135-6	CRIMPER, INSULATION	3
-	1	1	1	1	1	1	455888-5	SPACER, CRIMPER	2
△1 1	2	2	2	1	1	1	456402-6	CRIMPER, WIRE	1
-77	-76	-72	-71	-6	-2	-1	PART NO	DESCRIPTION	ITEM NO

← REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION)

QTY REQD PER ASSY — PARTS LIST

P	F	LTR	REVISION RECORD	APP	DATE
		E	ECN 0150-1026-03	TE	9-03
		D	SEE ECN 0150-0798-03	CMR	JUL03
		C	SEE ECN 015A-0812-01	MC	SEP01
		B	ECN 0150-0835-01	TE	8-01
		A	SEE ECN 015A-0221-01	MC	MAR01

DIMENSIONS: mm [INCHES]
DO NOT SCALE PRINT.
TOLERANCES UNLESS OTHERWISE SPECIFIED:
1 PLC DEC ±0.5 [.02 IN]
2 PLC DEC ±-
3 PLC DEC ±-
ANGLES ± -
SURF TEXTURE, √
REMOVE BURRS, BREAK SHARP EDGES R0.38 MAX

MATL - HT TR - FIN -

DR 29JAN01 M.CLIFFORD APP 29JAN01 F.BACKHURST
CHK - REL 09-03-01 M.CLIFFORD

AMP Incorporated Harrisburg, PA 17105-3608

NAME SIDE FEED HD-I APPLICATOR MACHINE REF HD-I APPL

SCALE - SIZE D DWG NO 1426136 SHEET 1 of 1 REV E

CAGE CODE 00779 CUSTOMER AND ASSEMBLY DRAWING RESTRICTED TO —

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LAYOUT L1426136 SET UP GAGE 458637-3

LOC A DIST 66

AMP 1756 REV 3-92 24-SEP-03 09:28:49 us016926

1426136