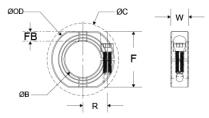




## OF-MCL-30-F

Ruland OF-MCL-30-F, 30mm Shaft Collar With OD Flats And Holes, Black Oxide Steel, One-Piece Clamp Style, 54mm OD, 15mm Width





\*Additional hardware NOT included

## Description

Ruland OF-MCL-30-F is a one-piece shaft collar with a 30mm bore, 54mm OD, and 15mm width. It has OD flats and tapped holes for mounting shaft collars to each other or adjacent components. The clamp style design does not mar the shaft, is easy to remove, and is indefinitely adjustable. OF-MCL-30-F is commonly used for guiding, spacing, stopping, mounting, and component alignment. Equipment manufacturers benefit from the tightly controlled face to bore perpendicularity (TIR of ? .05mm). Perpendicularity is critical for alignment when the shaft collar is used as a load bearing face, mechanical stop, or for mounting components such as gears or bearings. Proprietary processes have been developed by Ruland to maintain superior fit, finish, and holding power. OF-MCL-30-F is stamped with the Ruland name and bore size for ease of identification. Forged screws test beyond DIN 912 12.9 standards to ensure maximum holding power. OF-MCL-30-F is manufactured from solid bar stock sourced from select North American mills and machined to a fine burr free finish. Ruland uses 1215 lead-free steel with a proprietary black oxide finish that produces a fine glossy finish while increasing holding power and resisting corrosion. OF-MCL-30-F is RoHS3 and REACH compliant and manufactured in our Marlborough, MA factory under strict controls using proprietary processes.

## **Product Specifications**

Outer Diameter (OD)54 mmClearance Diameter (C) MAX59.2 mmWidth (W)15 mmWidth Tolerance+0.076 mm / -0.254 mmThreaded Mounting HoleM6Distance Across Flats (F)50 mmFlat to Bore FB10 mmRecommended Shaft Tolerance+0.000 mm / -0.013 mmForged Clamp ScrewM6 x 18Screw MaterialAlloy SteelHex Wrench Size5.0 mmScrew FinishBlack OxideSeating Torque16 NmScrew Location (R)21.49 mmNumber of Screws1 eaMaterial Specification1215 Carbon Steel BarTemperature-40°F to 350°F (-40°C to 176°C)Finish SpecificationHot Process Black Oxide, Impregnated with Naphthe Centrifugally DriedManufacturerRuland ManufacturingCountry of OriginUSAWeight (Ibs)0.366600UPC634529220825Tariff Code8483.60.8000UNSPC31162811Note 1Performance ratings are for guidance only. The user must determine suitability for a particular appliNote 2Additional mounting hardware not included.Prop 65MWARNING This product can expose you to the chemical Ethylene Thiourea, known to the State California to cause cancer and birth defects or other reproductive harm. For more information go to www.P65Warmings.ca.gov.				
Width (W)       15 mm       Width Tolerance       +0.076 mm / -0.254 mm         Threaded Mounting Hole       M6       Distance Across Flats (F)       50 mm         Flat to Bore FB       10 mm       Recommended Shaft Tolerance       +0.000 mm / -0.013 mm         Forged Clamp Screw       M6 x 18       Screw Material       Alloy Steel         Hex Wrench Size       5.0 mm       Screw Finish       Black Oxide         Seating Torque       16 Nm       Screw Location (R)       21.49 mm         Number of Screws       1 ea       Material Specification       1215 Carbon Steel Bar         Temperature       -40°F to 350°F (-40°C to 176°C)       Finish Specification       Hot Process Black Oxide, Impregnated with Naphthe Centrifugally Dried         Manufacturer       Ruland Manufacturing       Country of Origin       USA         Weight (lbs)       0.366600       UPC       634529220825         Tariff Code       8483.60.8000       UNSPC       31162811         Note 1       Performance ratings are for guidance only. The user must determine suitability for a particular appli         Note 2       Additional mounting hardware not included.       For more information go to www.P65Warnings.ca.gov.         Installation Instructions       1. Use the OF-MCL-30-F one-piece shaft collar as it is received.       1. Use the OF-MCL-30-F one-pie	Bore (B)	30 mm	Bore Tolerance	+0.050 mm / +0.012 mm
Threaded Mounting Hole       M6       Distance Across Flats (F)       50 mm         Flat to Bore FB       10 mm       Recommended Shaft Tolerance       +0.000 mm / -0.013 mm         Forged Clamp Screw       M6 x 18       Screw Material       Alloy Steel         Hex Wrench Size       5.0 mm       Screw Finish       Black Oxide         Seating Torque       16 Nm       Screw Location (R)       21.49 mm         Number of Screws       1 ea       Material Specification       1215 Carbon Steel Bar         Temperature       -40°F to 350°F (-40°C to 176°C)       Finish Specification       Hot Process Black Oxide, Impregnated with Naphthe Centrifugally Dried         Manufacturer       Ruland Manufacturing       Country of Origin       USA         Weight (lbs)       0.366600       UPC       634529220825         Tariff Code       8483.60.8000       UNSPC       31162811         Note 1       Performance ratings are for guidance only. The user must determine suitability for a particular appli       Note 2         Prop 65       Additional mounting hardware not included.       For more information go to www.P65Warnings.ca.gov.         Installation Instructions       1. Use the OF-MCL-30-F one-piece shaft collar as it is received.       1. Use the OF-MCL-30-F one-piece shaft collar as it is received.	Outer Diameter (OD)	54 mm	Clearance Diameter (C) MAX	59.2 mm
Flat to Bore FB       10 mm       Recommended Shaft Tolerance       +0.000 mm / -0.013 mm         Forged Clamp Screw       M6 x 18       Screw Material       Alloy Steel         Hex Wrench Size       5.0 mm       Screw Finish       Black Oxide         Seating Torque       16 Nm       Screw Location (R)       21.49 mm         Number of Screws       1 ea       Material Specification       1215 Carbon Steel Bar         Temperature       -40°F to 350°F (-40°C to 176°C)       Finish Specification       Hot Process Black Oxide, Impregnated with Naphthe Centrifugally Dried         Manufacturer       Ruland Manufacturing       Country of Origin       USA         Weight (lbs)       0.366600       UPC       634529220825         Tariff Code       8483.60.8000       UNSPC       31162811         Note 1       Performance ratings are for guidance only. The user must determine suitability for a particular appli       Note 2         Prop 65       Additional mounting hardware not included.       For more information go to www.P65Warnings.ca.gov.         Installation Instructions       1. Use the OF-MCL-30-F one-piece shaft collar as it is received.       I. Use the OF-MCL-30-F one-piece shaft collar as it is received.	Width (W)	15 mm	Width Tolerance	+0.076 mm / -0.254 mm
Forged Clamp Screw       M6 x 18       Screw Material       Alloy Steel         Hex Wrench Size       5.0 mm       Screw Finish       Black Oxide         Seating Torque       16 Nm       Screw Location (R)       21.49 mm         Number of Screws       1 ea       Material Specification       1215 Carbon Steel Bar         Temperature       -40°F to 350°F (-40°C to 176°C)       Finish Specification       Hot Process Black Oxide, Impregnated with Naphthe Centrifugally Dried         Manufacturer       Ruland Manufacturing       Country of Origin       USA         Weight (lbs)       0.366600       UPC       634529220825         Tariff Code       8483.60.8000       UNSPC       31162811         Note 1       Performance ratings are for guidance only. The user must determine suitability for a particular appli         Note 2       Additional mounting hardware not included.         Prop 65	Threaded Mounting Hole	M6	Distance Across Flats (F)	50 mm
Hex Wrench Size       5.0 mm       Screw Finish       Black Oxide         Seating Torque       16 Nm       Screw Location (R)       21.49 mm         Number of Screws       1 ea       Material Specification       1215 Carbon Steel Bar         Temperature       -40°F to 350°F (-40°C to 176°C)       Finish Specification       Hot Process Black Oxide, Impregnated with Naphthe Centrifugally Dried         Manufacturer       Ruland Manufacturing       Country of Origin       USA         Weight (lbs)       0.366600       UPC       634529220825         Tariff Code       8483.60.8000       UNSPC       31162811         Note 1       Performance ratings are for guidance only. The user must determine suitability for a particular appli       Note 2         Prop 65       MARNING This product can expose you to the chemical Ethylene Thiourea, known to the State California to cause cancer and birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.         Installation Instructions       1. Use the OF-MCL-30-F one-piece shaft collar as it is received.	Flat to Bore FB	10 mm	Recommended Shaft Tolerance	+0.000 mm / -0.013 mm
Seating Torque       16 Nm       Screw Location (R)       21.49 mm         Number of Screws       1 ea       Material Specification       1215 Carbon Steel Bar         Temperature       -40°F to 350°F (-40°C to 176°C)       Finish Specification       Hot Process Black Oxide, Impregnated with Naphthe Centrifugally Dried         Manufacturer       Ruland Manufacturing       Country of Origin       USA         Weight (lbs)       0.366600       UPC       634529220825         Tariff Code       8483.60.8000       UNSPC       31162811         Note 1       Performance ratings are for guidance only. The user must determine suitability for a particular appli       Note 2         Prop 65       Additional mounting hardware not included.       For more information go to www.P65Warnings.ca.gov.         Installation Instructions       1. Use the OF-MCL-30-F one-piece shaft collar as it is received.       I. Use the OF-MCL-30-F one-piece shaft collar as it is received.	Forged Clamp Screw	M6 x 18	Screw Material	Alloy Steel
Number of Screws1 eaMaterial Specification1215 Carbon Steel BarTemperature-40°F to 350°F (-40°C to 176°C)Finish SpecificationHot Process Black Oxide, Impregnated with Naphthe Centrifugally DriedManufacturerRuland ManufacturingCountry of OriginUSAWeight (lbs)0.366600UPC634529220825Tariff Code8483.60.8000UNSPC31162811Note 1Performance ratings are for guidance only. The user must determine suitability for a particular appliNote 2Additional mounting hardware not included.Prop 65MWARNING This product can expose you to the chemical Ethylene Thiourea, known to the State California to cause cancer and birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.1. Use the OF-MCL-30-F one-piece shaft collar as it is received.	Hex Wrench Size	5.0 mm	Screw Finish	Black Oxide
Temperature       -40°F to 350°F (-40°C to 176°C)       Finish Specification       Hot Process Black Oxide, Impregnated with Naphthe Centrifugally Dried         Manufacturer       Ruland Manufacturing       Country of Origin       USA         Weight (lbs)       0.366600       UPC       634529220825         Tariff Code       8483.60.8000       UNSPC       31162811         Note 1       Performance ratings are for guidance only. The user must determine suitability for a particular appli         Note 2       Additional mounting hardware not included.         Prop 65       WARNING This product can expose you to the chemical Ethylene Thiourea, known to the State California to cause cancer and birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.         Installation Instructions       1. Use the OF-MCL-30-F one-piece shaft collar as it is received.	Seating Torque	16 Nm	Screw Location (R)	21.49 mm
Impregnated with Naphthe Centrifugally Dried         Manufacturer       Ruland Manufacturing       Country of Origin       USA         Weight (lbs)       0.366600       UPC       634529220825         Tariff Code       8483.60.8000       UNSPC       31162811         Note 1       Performance ratings are for guidance only. The user must determine suitability for a particular appli         Note 2       Additional mounting hardware not included.         Prop 65       MarkINING This product can expose you to the chemical Ethylene Thiourea, known to the State California to cause cancer and birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.         Installation Instructions       1. Use the OF-MCL-30-F one-piece shaft collar as it is received.	Number of Screws	1 ea	Material Specification	1215 Carbon Steel Bar
Weight (lbs)       0.366600       UPC       634529220825         Tariff Code       8483.60.8000       UNSPC       31162811         Note 1       Performance ratings are for guidance only. The user must determine suitability for a particular appli         Note 2       Additional mounting hardware not included.         Prop 65       MWARNING This product can expose you to the chemical Ethylene Thiourea, known to the State California to cause cancer and birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.         Installation Instructions       1. Use the OF-MCL-30-F one-piece shaft collar as it is received.	Temperature	-40°F to 350°F (-40°C to 176°C)	Finish Specification	Impregnated with Naphthenic Oi
Tariff Code       8483.60.8000       UNSPC       31162811         Note 1       Performance ratings are for guidance only. The user must determine suitability for a particular appli         Note 2       Additional mounting hardware not included.         Prop 65       MWARNING This product can expose you to the chemical Ethylene Thiourea, known to the State California to cause cancer and birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.         Installation Instructions       1. Use the OF-MCL-30-F one-piece shaft collar as it is received.	Manufacturer	Ruland Manufacturing	Country of Origin	USA
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	Installation Instructions			
			e-piece shaft collar as it is received.	

- 3. Apply a thin coat of light oil to the shaft.
- 4. Place the collar onto the desired shaft location and tighten it using a 5.0 mm hex wrench until a slight resistance is felt.
- 5. Wring collar into its final position and tighten the screw to the full recommended seating torque of 16 Nm using a 5.0 mm torque wrench.