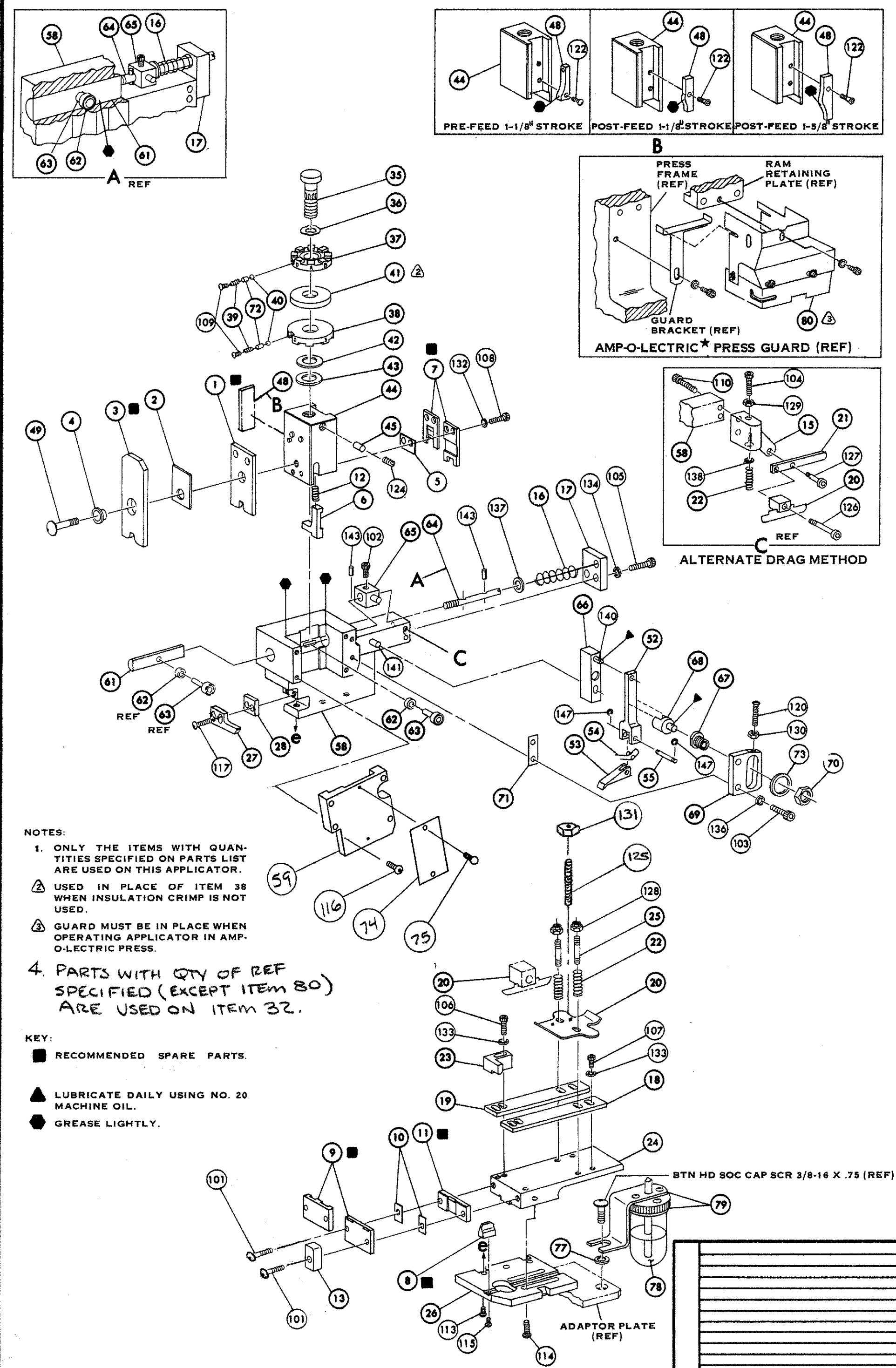


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PRINT 66



- NOTES:**
- ONLY THE ITEMS WITH QUANTITIES SPECIFIED ON PARTS LIST ARE USED ON THIS APPLICATOR.
 - USED IN PLACE OF ITEM 38 WHEN INSULATION CRIMP IS NOT USED.
 - GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN AMP-O-LECTRIC PRESS.
 - PARTS WITH QTY OF REF SPECIFIED (EXCEPT ITEM 80) ARE USED ON ITEM 32.

- KEY:**
- RECOMMENDED SPARE PARTS.
 - ▲ LUBRICATE DAILY USING NO. 20 MACHINE OIL.
 - GREASE LIGHTLY.

*TRADEMARK OF AMP INCORPORATED

REQ.	PART NO.	DESCRIPTION	NO.	REQ.	PART NO.	DESCRIPTION	NO.
				162	REF 690517-1	SPACER	71
				161	22594-8	HEX, NUT	70
				160	240628-1	PLATE, ADJ	69
				159	240626-1	SHAFT, PIVOT	68
				158	240633-1	BUSHING	67
				157	455680-1	LEVER, INTERMEDIATE	66
				156	240629-1	BLOCK, PIVOT	65
				155	240632-2	SCREW, ADJ	64
				154	240659-3	PIN, CAM ROLLER	63
				153	240658-1	CAM, ROLLER	62
				152	REF 454398-1	ROD, FEED	61
				151			60
				150	REF 454220-1	CAP, RAM	59
				149	REF 453736-1	HOUSING	58
				148			57
				147			56
				146	REF 240624-1	PIN, FEED FINGER	55
				145	REF 691499-1	SPRING, FEED FINGER	54
				144	REF 240635-1	FINGER, FEED	53
				143	REF 240634-3	LEVER, TERMINAL	52
				142			51
				141			50
				140	1 7-21002-9	BOLT, CRIMPER	49
				139	1 690501-3	CAM, POST FEED 1- 1/8 STROKE	48
				138			47
				137			46
				136	1 690191-1	PLUG, NYLON	45
				135			44
				134	1 690125-1	WASHER, LAMINATED	43
				133	1 690124-1	WASHER, RAM	42
				132			41
				131	2 23241-6	BALL, STEEL	40
				130	2 690170-1	SPRING, COMPRESSION	39
				129	1 690142-1	DISC, INSULATION	38
				128	1 7-670692-1	SCR, WIRE	37
				127	1 22480-5	WASHER, SPRING	36
				126			35
				125			34
				124			33
				123	1 458980-2	APPLICATOR, BASIC (SUB ASSY)	32
				122			31
				121			30
				120			29
				119	1 3-690451-2	SPACER, STRIPPER	28
				118	1 240639-1	STRIPPER	27
				117	REF 455676-1	PLATE, BASE	26
				116	2 22354-8	DRAG, STUD	25
				115	1 455678-2	PLATE, STRIP GUIDE	24
				114			23
				113	2 4-22281-1	SPRING, DRAG	22
				112			21
				111	1 454177-1	DRAG, STOCK	20
				110	1 1-458030-2	GUIDE, STRIP REAR	19
				109	1 1-458031-2	GUIDE, STRIP FRONT	18
				108	REF 454178-1	GUIDE, FEED ROD	17
				107	REF 4-22284-9	SPRING, FEED RETURN	16
				106			15
				105	1 454665-1	ADAPTOR, DRAG	14
				104			13
				103			12
				102	1 691901-2	PLATE, REAR SHEAR	11
				101	2 1-240645-6	SPACER, SHEAR PLATE	10
				80	1 690783-2	PLATE, FRONT SHEAR	9
				79	1 4-240655-5	ANVIL	8
				78	1 691157-3	BLADE, SLUG	7
				77			6
				76	1 2-240641-8	SPACER, SHEAR BLADE	5
				75	1 238009-1	SPACER, TUBULAR, INS CRIMPER	4
				74	1 1-456134-2	CRIMPER, INSULATION	3
				73	1 455888-2	SPACER, INSULATION	2
				72	1 456409-2	CRIMPER, WIRE	1

TERM APPL SPEC 114-2084

CRIMPING DATA				THIS APPLICATOR WILL APPLY	
PAD LETTER	CRIMP HEIGHT	WIRE SIZE	WIRE STRIP LENGTH		
A	.066	16		41471	
B	.060	18		41472	
C	.057	20			
D	NOT USED				
CRIMP	SIZE	TYPE	FEED	PRESS REF.	
WIRE	120	F	.504	56S435-5	
INSULATION	155	F			
INSULATION RANGE	100-135	WIRE RANGE	20-16	APPLICATOR INSTRUCTION	A8039
REMARKS AMP-O-LECTRIC POST FEED					

SET UP BASE	LAYOUT NO.	AMP INCORPORATED
458638-1	259	HARRISBURG, PENNA.
DATE	APPROVED	LOC
7-27	261-73	A
BY	REVISION	NO.
W. J. WOODRUFF	6-1-73	C 687819-2 F
SCALE	NONE	REV.
MINIATURE QUICK CHANGE APPLICATOR		
END-FEED RING		

LTR	REVISION RECORD	ECN	DATE	LTR	REVISION RECORD	ECN	DATE

687819-2