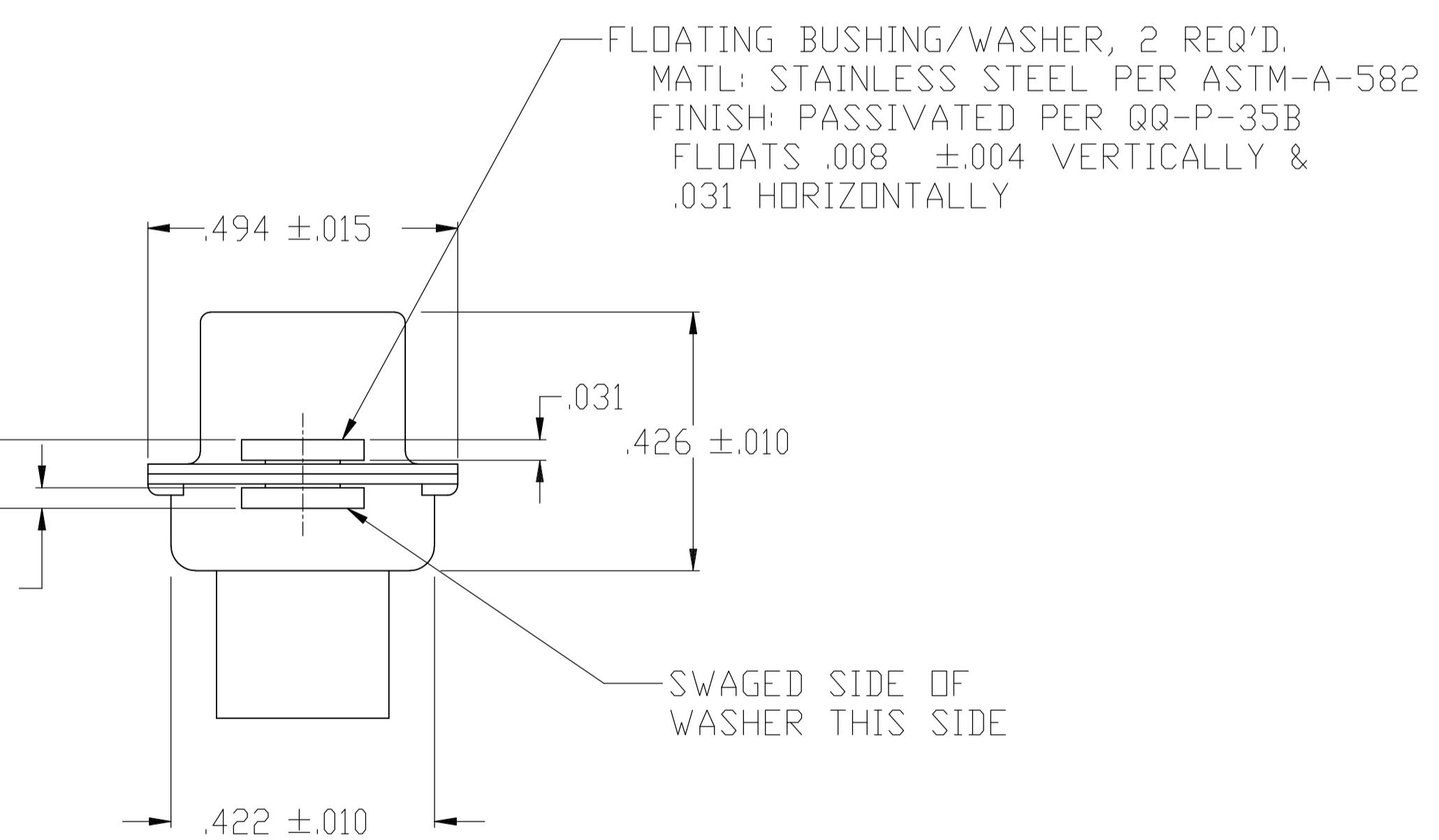


1. THIS PLUG IS DESIGNED TO CONFORM TO THE LATEST ISSUE OF MIL-C-24308
  2. MAX WIRE INSUL. TO BE USED WITH THIS PLUG IS .068 DIA.
  3. STAINLESS STEEL RETENTION CLIPS ARE INCLUDED IN INSERTS.
  4. PACKAGE STAMPED M 24308/4-327F.
  5. THIS PLUG WILL ACCEPT SIZE 20 PIN CONTACT M24308/11 OR AMP # 205089

 6 TE PART NO. STAMPED ON CONNECTOR REPRESENTS KIT NUMBER WITH CONTACTS

 7 UL/CSA DESIGNATION STAMPED IN THIS AREA.



OBSOLETE	BRASS	205414-2
----------	-------	----------

	STEEL PER ASTM-A-109	205414-1
	SHELL MAT'L	TE PART NO

LED DOCUMENT.	DWN C.C.THOMAS	12-SEP-87	 TE Connectivity			
	CHK F.C.BALLEW III	12-OCT-87				
OLERANCES UNLESS ERWISE SPECIFIED:	APVD D.J.M.	12-OCT-87 AMPLIMITE	NAME PLUG FOR PIN CONTACTS HI-DENSITY HDM-20 CONNECTOR			
$\pm$ - $\pm$ - $\pm$ - $\pm$ .005 $\pm$ - $\pm$ 0°30'	PRODUCT SPEC — APPLICATION SPEC —	SIZE 4 (37 POSN) SERIES 109 WITH FLOAT BUSHINGS —				
		SIZE A1	CAGE CODE 00779	DRAWING NO C-205414	RESTRICTED TO —	
	WEIGHT —					
	CUSTOMER DRAWING			SCALE 1:1	SHEET 1 OF 1	REV N