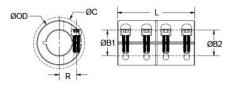




## CLX-4-3-F

Ruland CLX-4-3-F, 1/4" x 3/16" Rigid Coupling, Black Oxide Steel, One-Piece Clamp Style, 5/8" OD, 1" Length





## Description

Ruland CLX-4-3-F is a one-piece rigid coupling with 0.2500" x 0.1875" bores, 5/8" OD, and 1" length. Proprietary Nypatch® anti-vibration coating on hardware allows for even seating of the screw, repeated screw installations, prevents galling, and maintains high holding power. It eliminates the need to treat screws upon receipt greatly reducing installation time. Forged screws test beyond ANSI standards to ensure maximum holding power. Tightly controlled bore tolerance of +.002"/+.0005" is maintained. CLX-4-3-F is made from 1215 lead-free steel with a proprietary black oxide finish that produces a fine glossy finish while increasing holding power and resisting corrosion. It is machined from solid bar stock that is sourced exclusively from North American mills and is RoHS3 and REACH compliant. CLX-4-3-F is manufactured in our Marlborough, MA factory under strict controls using proprietary processes.

## **Product Specifications**

2500 in 500 in 500 in 500 in 0000 in / -0.0005 in 500 Steel with <u>Nypatch®</u> 500 APM 500 APM 500 APM	Small Bore (B2) B2 Max Shaft Penetration Bore Tolerance Clearance Diameter (C) MAX Forged Clamp Screw Hex Wrench Size Seating Torque Number of Screws Moment of Inertia Full Bearing Support Required? Zero-Backlash?	0.1875 in 0.500 in +0.0020 in / +0.0005 in 0.815 in #4-40 3/32 in 15 lb-in 4 ea 0.0046 lb-in <sup>2</sup> No	
B in 0000 in / -0.0005 in oy Steel with <u>Nypatch®</u> ack Oxide 219 in 0 in-lb 000 RPM	Bore Tolerance Clearance Diameter (C) MAX Forged Clamp Screw Hex Wrench Size Seating Torque Number of Screws Moment of Inertia Full Bearing Support Required?	+0.0020 in / +0.0005 in 0.815 in #4-40 3/32 in 15 lb-in 4 ea 0.0046 lb-in <sup>2</sup> No	
n .0000 in / -0.0005 in oy Steel with <u>Nypatch®</u> ack Oxide 219 in 0 in-lb 000 RPM	Clearance Diameter (C) MAX Forged Clamp Screw Hex Wrench Size Seating Torque Number of Screws Moment of Inertia Full Bearing Support Required?	0.815 in #4-40 3/32 in 15 lb-in 4 ea 0.0046 lb-in <sup>2</sup> No	
0000 in / -0.0005 in oy Steel with <u>Nypatch®</u> ack Oxide 219 in 0 in-lb	Forged Clamp Screw Hex Wrench Size Seating Torque Number of Screws Moment of Inertia Full Bearing Support Required?	#4-40 3/32 in 15 lb-in 4 ea 0.0046 lb-in <sup>2</sup> No	
by Steel with <u>Nypatch®</u> ack Oxide 219 in 0 in-lb 000 RPM	Hex Wrench Size Seating Torque Number of Screws Moment of Inertia Full Bearing Support Required?	3/32 in 15 lb-in 4 ea 0.0046 lb-in <sup>2</sup> No	
ack Oxide 219 in 0 in-Ib 000 RPM	Seating Torque Number of Screws Moment of Inertia Full Bearing Support Required?	15 lb-in 4 ea 0.0046 lb-in <sup>2</sup> No	
219 in 0 in-lb 000 RPM	Number of Screws Moment of Inertia Full Bearing Support Required?	4 ea 0.0046 lb-in <sup>2</sup> No	
0 in-lb 000 RPM	Moment of Inertia Full Bearing Support Required?	0.0046 lb-in <sup>2</sup> No	
000 RPM	Full Bearing Support Required?	No	
s	Zero-Backlash?		
		Yes	
15 Carbon Steel Bar	Temperature	-40°F to 350°F (-40°C to 176°C)	
t Process Black Oxide, pregnated with Naphthenic Oil, ntrifugally Dried	Manufacturer	Ruland Manufacturing	
6A	Weight (Ibs)	0.074100	
4529087909	Tariff Code	8483.60.8000	
163009			
Performance ratings are for guidance only. The user must determine suitability for a particular application.			
	<b>AWARNING</b> This product can expose you to the chemical Ethylene Thiourea, known to the State of California to cause cancer and birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.		
	formance ratings are for guidant VARNING This product can exp	formance ratings are for guidance only. The user must determine su VARNING This product can expose you to the chemical Ethylene Th	

- 1. Align the CLX-4-3-F one-piece rigid coupling on the two shafts to be connected. There should be no misalignment.
- Tighten the Nypatch® screws in two stages, starting with the inside screws. Using a 3/32 in torque wrench, tighten the inside screws to 7.5 lb-in which is half the recommended seating torque. Repeat for the outside screws, again tightening to half of the recommended seating torque.
- 3. Tighten the screws to the full recommended seating torque of 15 lb-in following the same pattern, starting with the inside screws first.