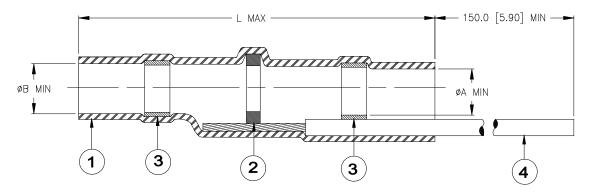
## **CUSTOMER DRAWING**



	Component Dimensions			Cable Dimensions					04
Part Name	øΑ	øΒ	L	øD	øΕ	øF	øG	J±0.5	Qty: Item 2
	min	min	max	max	min	min	max	[J±0.020]	Heill Z
B-155-05-100-18-9	4.3	4.8	29.3	4.8	2.0	1.5	4.3	9.0	1
	[0169]	[0.189]	[1.154]	[0.189]	[0.079]	[0.059]	[0169]	[0.354]	
B-155-07-100-18-9	6.4	7.3	32.5	7.3	3.3	2.8	6.4	11.0	1
	[0.250]	[0.290]	[1.280]	[0.290]	[0.130]	[0.110]	[0.250]	[0.435]	
B-155-11-100-18-9	10.0	11.5	35.5	11.5	4.5	4.0	10.0	13.0	2
	[0.395]	[0.450]	[.395]	[0.450]	[0.175]	[0.155]	[0.395]	[0.510]	
B-155-13-100-18-9	13.0	15.1	45.5	15.1	7.0	6.5	13.0	17.0	3
	[0.510]	[0.595]	[1.790]	[0.595]	[0.275]	[0.255]	[0.510]	[0.670]	3
B-155-17-100-18-9	16.5	19.0	55.0	18.0	9.0	8.0	16.0	23.0	2
	[0.650]	[0.750]	[2.165]	[0.710]	[0.355]	[0.315]	[0.630]	[0.905]	2

## **MATERIALS**

- 1. INSULATION SLEEVE: Heat-shrinkable, transparent clear, radiation cross-linked modified polyolefin.
- 2. SOLDER PREFORM WITH FLUX Qty: see table (one solder washer shown).

SOLDER: TYPE Sn42Bi58 per ANSI / J-STD-006.

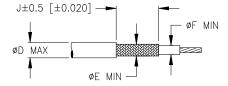
FLUX: TYPE ROM1 per ANSI / J-STD-004.

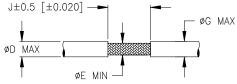
- 3. MELTABLE SEALING RINGS: Thermally stabilized thermoplastic.
- 4. GROUND LEAD: Tyco Electronics / Raychem Zerohal 100G0111-18-9 (AWG18), stranded tin-plated copper. Color: white.

## **APPLICATION**

- 1. These controlled soldering devices are designed for termination of a bare or tin-plated copper shield on a cable having an insulation rated for at least +85°C, and meeting the dimensional criteria listed in the table above.
- 2. Temperature range: -55°C to +125°C.
- 3. When installed properly, it will meet the performance requirements of Tyco Electronics / Raychem Specification RT-1404.
- 4. For installation procedure and application equipment, consult RPIP-688-01.

For best results, prepare the cable as shown:





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Raychem					SOLDERSLEEVE SHIELD TERMINATOR, LEAD-FREE LOW-FIRE-HAZARD WITH PRE-INSTALLED LEAD					
Unless otherwise specified dimensions are in millimeters.  [Inches dimensions are shown in brackets]  TOLERANCES: ANGLES: N/A TE Connectivity reserves the right to amend					DOCUMENT NO.: B-155-XX-100-18-9					
0.00 N/A 0.0 N/A 0 N/A		GHNESS IN	this drawing at an	bility of the product for their	Revision: 2	Issue Date : April 2020				
PREPARED BY: mforonda			DATE: 30-Jun-05	ECO: ECO-20-005386	SCALE:	SIZE:	SHEET: 1 of 1			

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