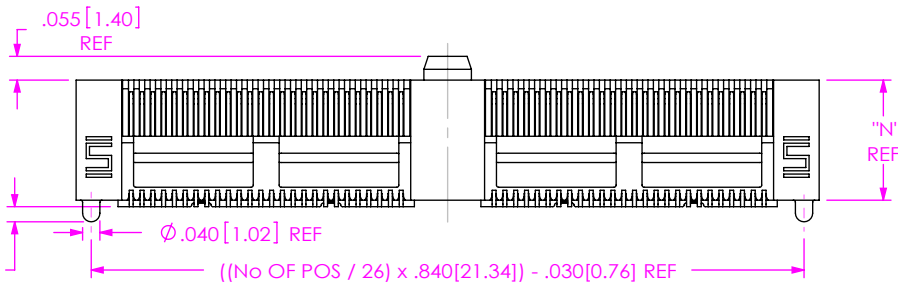
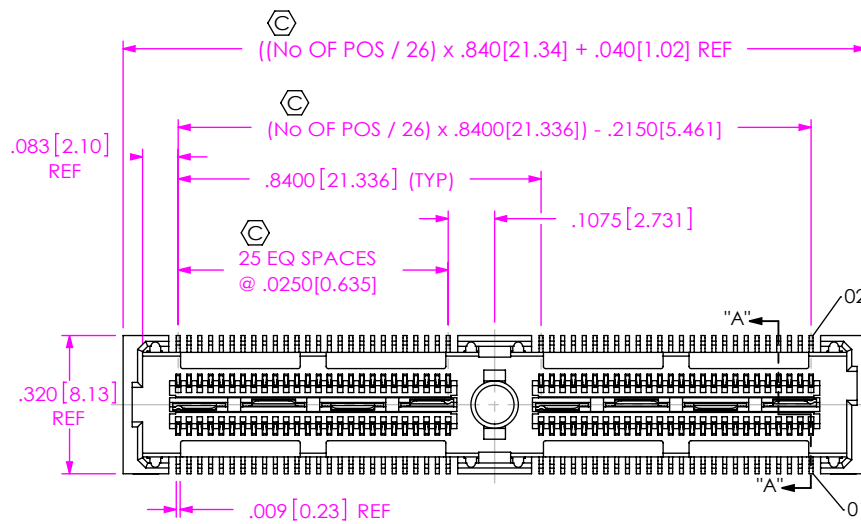


DO NOT SCALE FROM THIS PRINT



No OF POSITIONS
-026, -052, -078, -104, *-130 (PER ROW)

LEAD STYLE
-04.25 (SEE NOTE 9)
-06.25

PLATING SPECIFICATION
-L: 10µ" SELECTIVE GOLD IN CONTACT AREA, MATTE TIN ON TAIL (SEE TABLE 7) (AVAILABLE ON -04.25 LEAD STYLE ONLY)
-H: 30µ" GOLD IN CONTACT AREA, 3µ" GOLD ON TAIL (SEE TABLE 7) (AVAILABLE ON -04.25 LEAD STYLE ONLY)
-S: 30µ" SELECTIVE GOLD IN CONTACT AREA, MATTE TIN ON TAIL (SEE TABLE 7) (AVAILABLE ON -06.25 LEAD STYLE ONLY)
-SL: 10µ" SELECTIVE GOLD IN CONTACT AREA, MATTE TIN ON TAIL (SEE TABLE 7) (AVAILABLE ON -06.25 LEAD STYLE ONLY)

ROW SPECIFICATION
-D: DOUBLE

OPTION
-A: ALIGNMENT PIN
-GP: GUIDE HOLE (SEE FIG 2, SHEET 2) (AVAILABLE ON -04.25 LEAD STYLE ONLY)
-P: PICK AND PLACE PAD (USE PPP-51, SEE FIG 4, SHEET 2)

*** = NOT TOOLED**

PACKAGING OPTION
-TR: TAPE & REEL PACKAGING (-026 & -052 POS'S AVAILABLE IN -04.25 LEAD STYLE WITH ALL OPTIONS) (-026 THRU -078 AVAILABLE IN -06.25 LEAD STYLE WITH NO END OPTIONS) (-078 AVAILABLE WITH NO END OPTIONS) (-104 & -130 NOT AVAILABLE IN -TR)

END OPTIONS
-PC4: 4 POWER POS PER END (.062" THICK BOARD) (SEE FIG 3, SHEET 3)
-PC8: 8 POWER POS PER END (.062" THICK BOARD) (SEE FIG 3, SHEET 3)
-PT4: 4 POWER POS PER END (.093" THICK BOARD) (SEE FIG 3, SHEET 3)
-PT8: 8 POWER POS PER END (.093" THICK BOARD) (SEE FIG 3, SHEET 3)
-RF1: 1 RF POS PER END (SEE FIG 5, SHEET 4)
-RF2: 2 RF POS PER END (SEE FIG 6, SHEET 4)
-RT1: 1 RT POS PER END (SEE FIG 7, SHEET 5)

(-PXX & -RFX NOT AVAILABLE IN COMBINATION WITH -A OR -GP) (END OPTION APPLIES TO BOTH ENDS, COMBINATIONS ARE NOT AVAILABLE)
(-PXX & -RFX AVAILABLE IN POS -026, -052, & -078 ONLY)
(-RT1 AVAILABLE IN -026, -052, -078, & -104 POS WITH -A OPTION ONLY)
(-PXX, -RFX, & -RT1 AVAILABLE ON -04.25 LEAD STYLE ONLY)

LEAD STYLE	"M"	"N"	QFS BODY	CONTACT	GROUND PLANE	MATED TO QMS-XX-XX	MATED HEIGHT
-04.25	.293	.278	QFSS-26-04.25-D-XX-X	C-181-04.25-XX	T-1G20-04.25-L	QMS-05.75	.394[10.00] REF
						QMS-06.75	.433[11.00] REF
						QMS-09.75	.551[14.00] REF
-06.25	.371	.356	QFSS-26-06.25-D-XX-X	C-223-06.25-XX	T-1G28-06.25-L	QMS-05.75	.472[12.00] REF
						QMS-06.75	.512[13.00] REF
						QMS-09.75	.630[16.00] REF

No OF POSITIONS	No OF BANKS	COPLANARITY
-026 THRU -078	1 THRU 3	.004[.10]
-104 AND -130	4 AND 5	.006[.15]

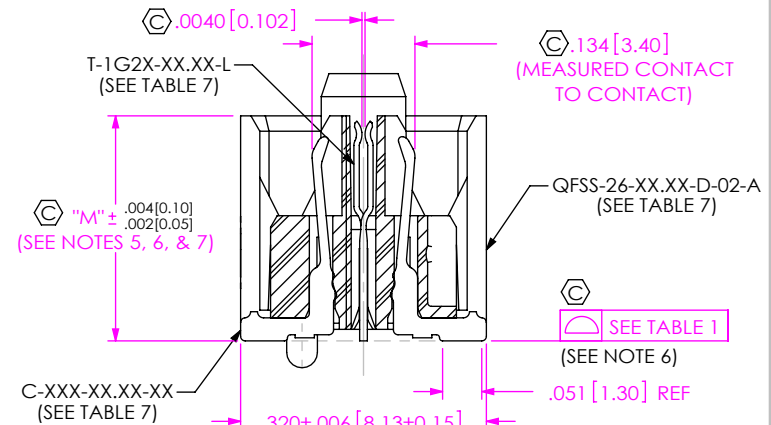
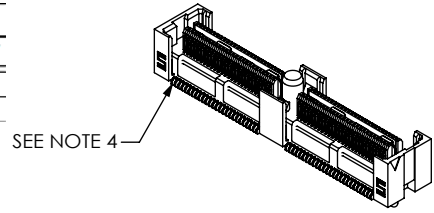


FIG 1
QFS-052-04.25-X-D-A SHOWN

SECTION "A"-A"
SCALE 5 : 1

- NOTES:
- ⊗ REPRESENTS A CRITICAL DIMENSION.
 - MAXIMUM BURR ALLOWANCE: .0015[0.038]
 - MINIMUM PUSHOUT FORCE: SIGNAL: .5 LB, GROUND: 1 LB, POWER: .5 LB, RF: .5 LB.
 - ALL CONTACTS ON THE -04.25 LEAD STYLE WILL BE SHEARED.
 - MAXIMUM VARIANCE OF .002[0.05].
 - DIMENSION APPLIES TO CONTACTS & GROUND PLANE.
 - GROUND PLANE PRESS HEIGHT MUST BE .003[0.08] LESS THAN THE MAXIMUM HEIGHT OR .001[0.03] GREATER THAN THE MINIMUM HEIGHT OF THE TERMINAL.
 - PARTS TO BE PACKAGED IN TRAYS.
 - LEADSTYLE -01 MAY BE SUBSTITUTED IN PART CALLOUT FOR -04.25 FOR EXISTING CUSTOMERS ONLY

<p>UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES.</p> <p>TOLERANCES ARE:</p> <p>DECIMALS ANGLES</p> <p>.XX: ±.01[0.3] 2°</p> <p>.XXX: ±.005[0.13]</p> <p>.XXXX: ±.0020[0.051]</p>	<p>PROPRIETARY NOTE</p> <p>THIS DOCUMENT CONTAINS CONFIDENTIAL AND PROPRIETARY INFORMATION AND ALL DESIGN, MANUFACTURING, REPRODUCTION, USE, PATENT RIGHTS AND SALES RIGHTS ARE EXPRESSLY RESERVED BY SAMTEC, INC. THIS DOCUMENT SHALL NOT BE DISCLOSED, IN WHOLE OR PART, TO ANY UNAUTHORIZED PERSON OR ENTITY NOR REPRODUCED, TRANSFERRED OR INCORPORATED IN ANY OTHER PROJECT IN ANY MANNER WITHOUT THE EXPRESS WRITTEN CONSENT OF SAMTEC, INC.</p>	<p>520 PARK EAST BLVD, NEW ALBANY, IN 47150 PHONE: 812-944-6733 FAX: 812-948-5047 e-Mail: info@SAMTEC.com code: 55322</p>

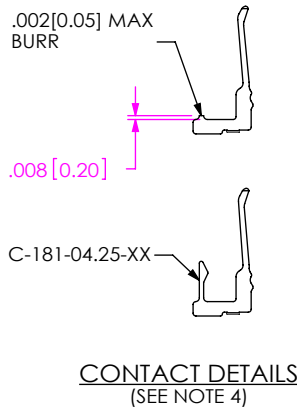
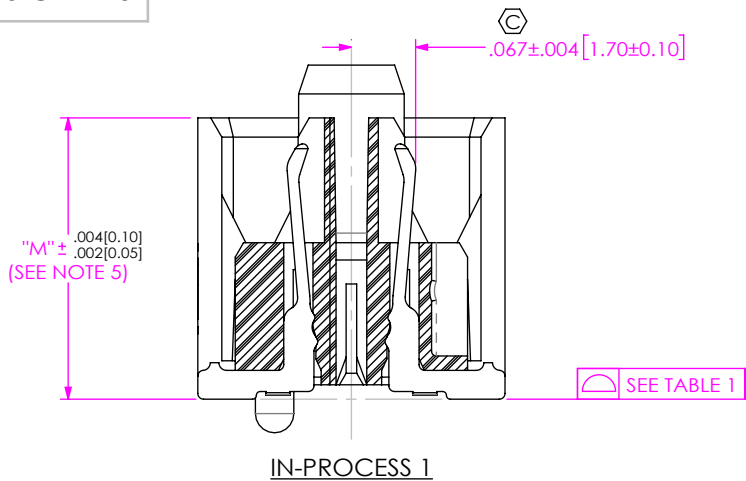


TABLE 2

ASSEMBLY	"A"	"B"
QFS-026-04.25-X-D-A-GP	1.050[26.67]	1.330[33.78]
QFS-052-04.25-X-D-A-GP	1.890[48.00]	2.170[55.12]
QFS-078-04.25-X-D-A-GP	2.730[69.34]	3.010[76.45]
QFS-104-04.25-X-D-A-GP	3.570[90.68]	3.850[97.79]
* QFS-130-04.25-X-D-A-GP	4.410[112.01]	4.690[119.13]

* NOT TOOLED

FIG 2
 -GP: GUIDE HOLE OPTION
 (QFS-052-04.25-X-D-A-GP SHOWN)
 (NOT AVAILABLE WITH -PXX OPTIONS)
 (AVAILABLE ON -.04.25 LEAD STYLE ONLY)

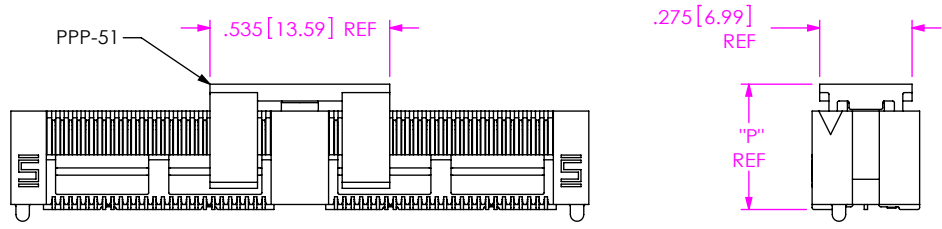
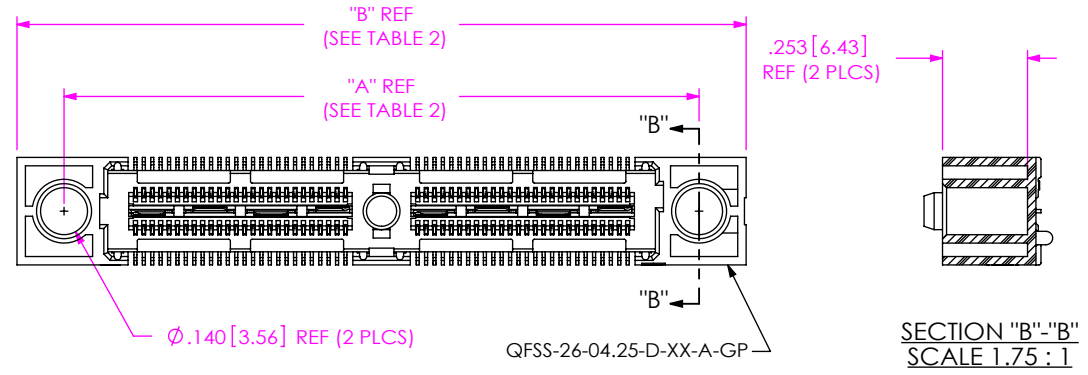
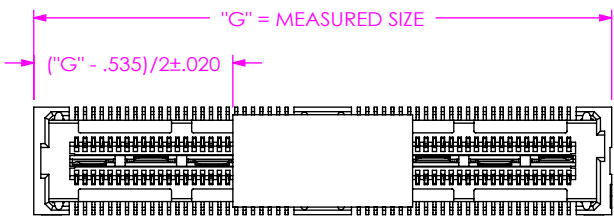


TABLE 8

LEAD STYLE	"P"
-04.25	.373[9.47]
-06.25	.451[11.46]

FIG 4
 -P: PICK & PLACE PAD OPTION

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 e-Mail: info@SAMTEC.com code: 55322

DESCRIPTION:
 .635mm DOUBLE ROW TERMINAL STRIP

DWG. NO.
QFS-XXX-XX.XX-XX-D-XX-XXX-XX

BY: E.L.S. 6/09/2003 SHEET 2 OF 5

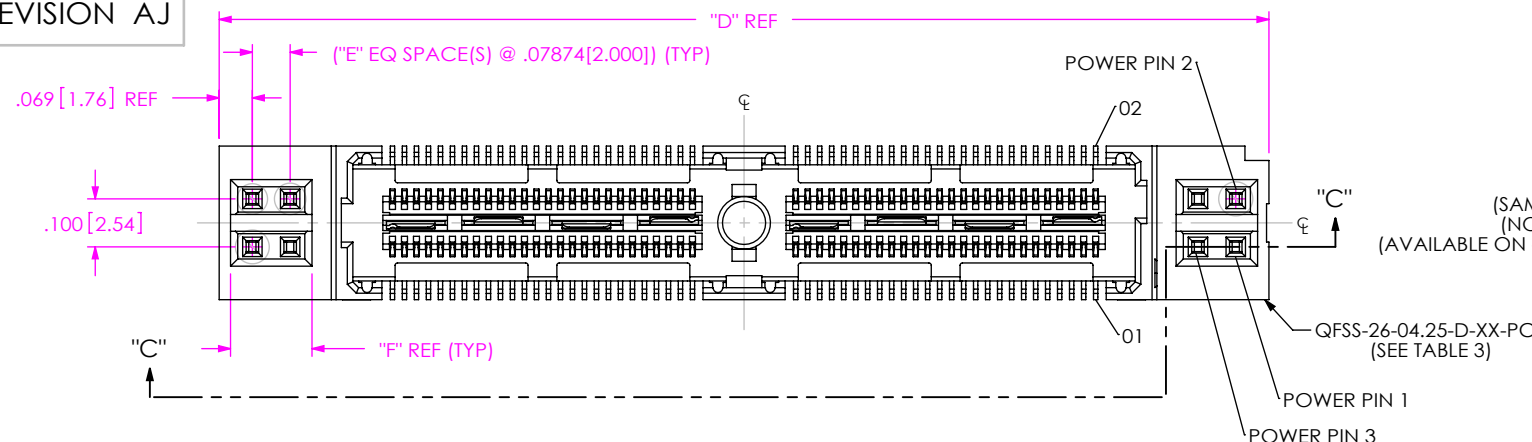
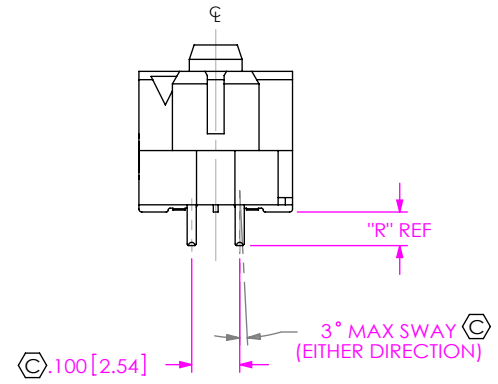
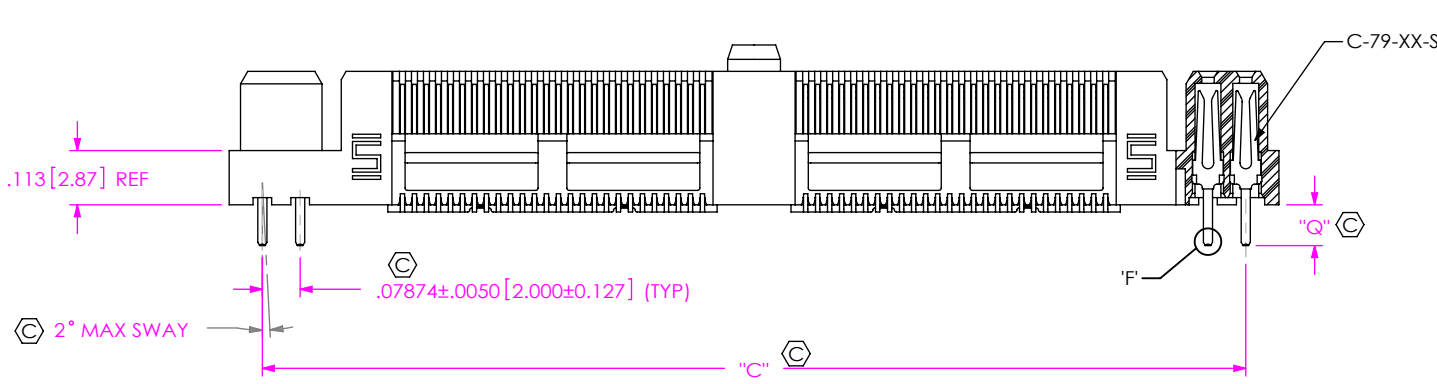


FIG 3
 POWER COMBO OPTIONS
 (QFS-052-04.25-X-D-PC4 SHOWN)
 (SAME AS FIG 1, UNLESS OTHERWISE STATED)
 (NOT AVAILABLE WITH -A OR -GP OPTION)
 (AVAILABLE ON -04.25 LEAD STYLE ONLY, POS -026, -052, -078 ONLY)



SECTION "C"-"C"

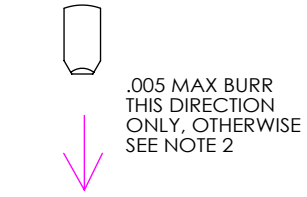
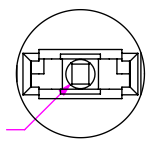
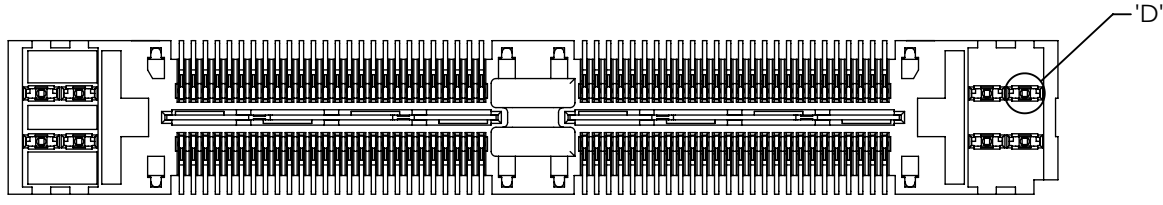


TABLE 9

POWER OPTION	CONTACT	"Q"	"R"
PC4/PC8	C-79-06-S	.085[2.16]	.070[1.78]
PT4/PT8	C-79-09-S	.125[3.18]	.110[2.79]

TABLE 3

ASSEMBLY	QFSS-26-04.25-D-XX-PCX	"C"	"D"	"E"	"F"
QFS-026-04.25-X-D-PX4	QFSS-26-04.25-D-01-PC4	1.209[30.70]	1.347[34.21]	1	.170[4.31]
QFS-026-04.25-X-D-PX8	QFSS-26-04.25-D-01-PC8	1.524[38.70]	1.662[42.21]	3	.327[8.31]
QFS-052-04.25-X-D-PX4	QFSS-26-04.25-D-02-PC4	2.049[52.04]	2.187[55.55]	1	.170[4.31]
QFS-052-04.25-X-D-PX8	QFSS-26-04.25-D-02-PC8	2.364[60.04]	2.502[63.55]	3	.327[8.31]
QFS-078-04.25-X-D-PX4	QFSS-26-04.25-D-03-PC4	2.889[73.37]	3.027[76.89]	1	.170[4.31]
QFS-078-04.25-X-D-PX8	QFSS-26-04.25-D-03-PC8	3.204[81.37]	3.342[84.89]	3	.327[8.31]

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 e-Mail: info@SAMTEC.com code: 55322

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 .635mm DOUBLE ROW TERMINAL STRIP

DWG. NO.
QFS-XXX-XX.XX-XX-D-XX-XXX-XX

BY: E.L.S. 6/09/2003 SHEET 3 OF 5

TABLE 5			
ASSEMBLY	QFSS-26-04.25-D-XX-RFX	"H"	"J"
QFS-026-04.25-X-D-RF1	QFSS-26-04.25-D-01-RF1	1.403[35.64]	1.153[29.29]
QFS-026-04.25-X-D-RF2	QFSS-26-04.25-D-01-RF2	1.903[48.34]	1.653[41.99]
QFS-052-04.25-X-D-RF1	QFSS-26-04.25-D-02-RF1	2.243[56.97]	1.993[50.62]
QFS-052-04.25-X-D-RF2	QFSS-26-04.25-D-02-RF2	2.743[69.67]	2.493[63.32]
QFS-078-04.25-X-D-RF1	QFSS-26-04.25-D-03-RF1	3.083[78.31]	2.833[71.96]
QFS-078-04.25-X-D-RF2	QFSS-26-04.25-D-03-RF2	3.583[91.01]	3.333[84.66]

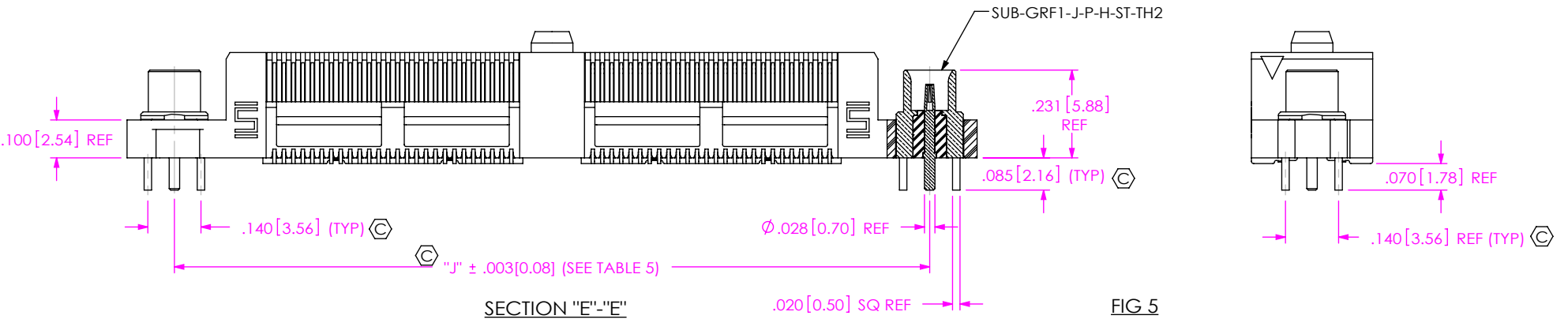
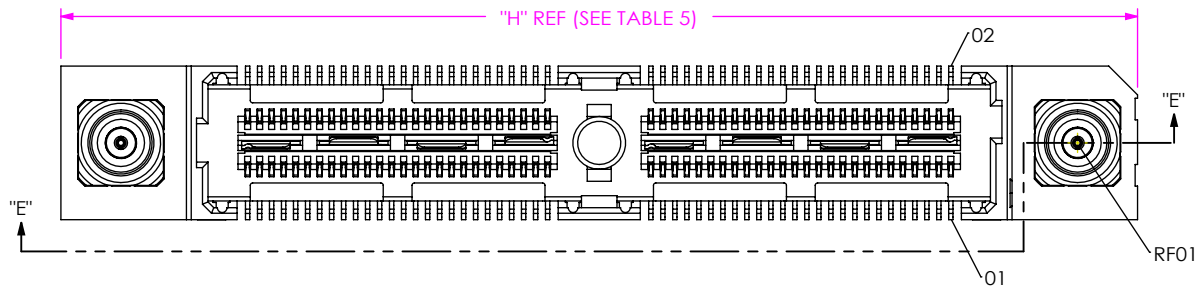


FIG 5
 -RF1 OPTION
 (QFS-052-04.25-X-D-RF1 SHOWN)
 (SAME AS FIG 3, UNLESS OTHERWISE STATED)
 (NOT AVAILABLE WITH -A OR -GP OPTIONS)
 (AVAILABLE ON -04.25 LEAD STYLE, POSITIONS -026, -052, & -078 ONLY)

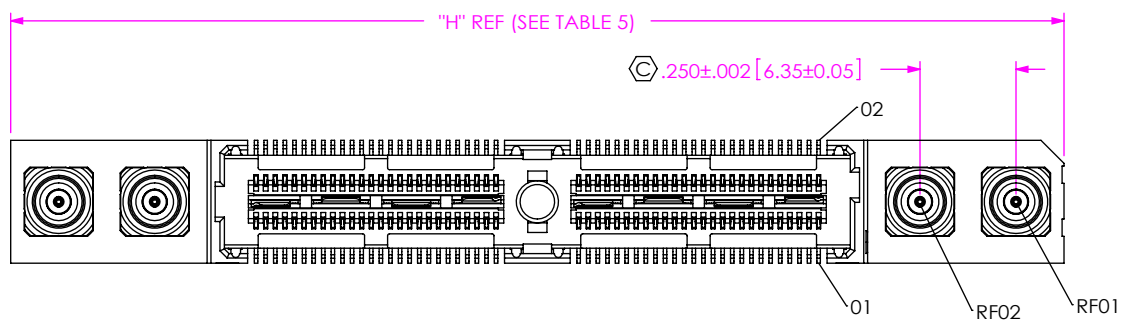
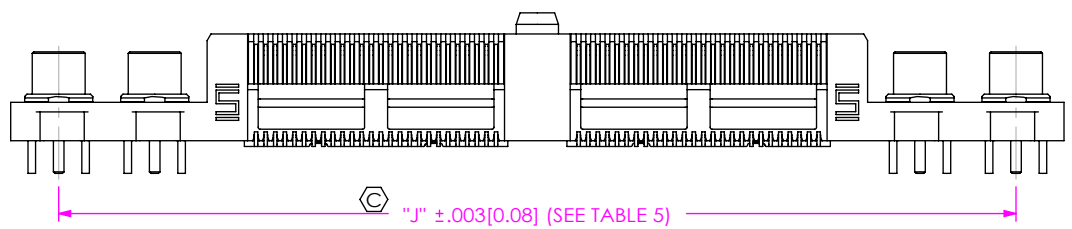


FIG 6
 -RF2 OPTION
 (QFS-052-04.25-X-D-RF2 SHOWN)
 (SAME AS FIG 5, UNLESS OTHERWISE STATED)
 (NOT AVAILABLE WITH -A OR -GP OPTIONS)
 (AVAILABLE ON -04.25 LEAD STYLE, POSITIONS -026, -052, & -078 ONLY)



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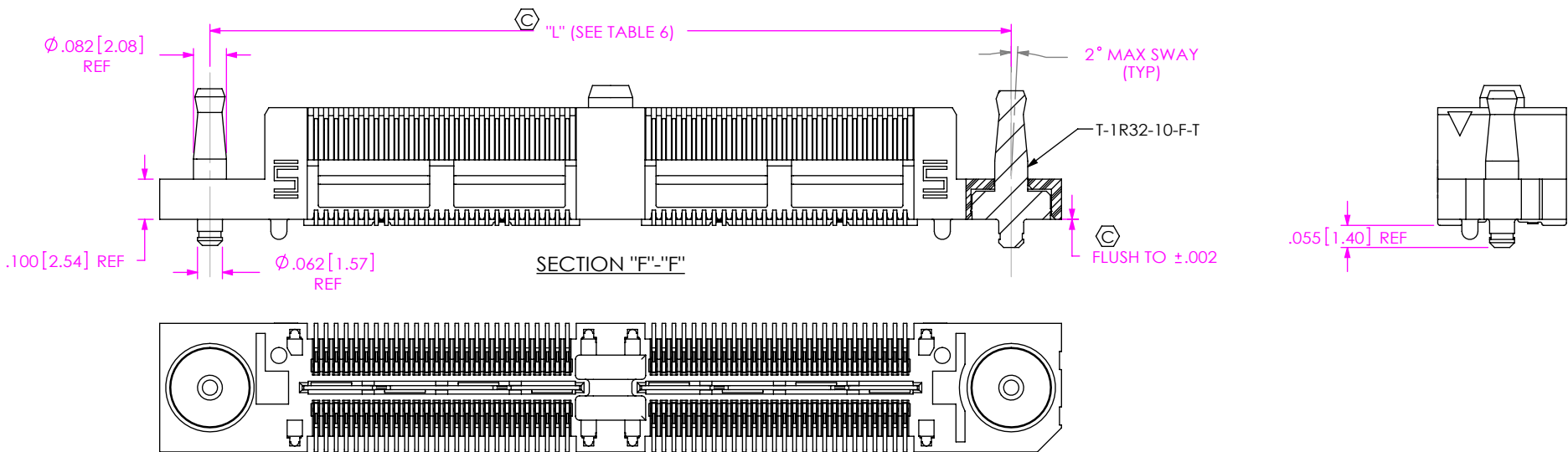
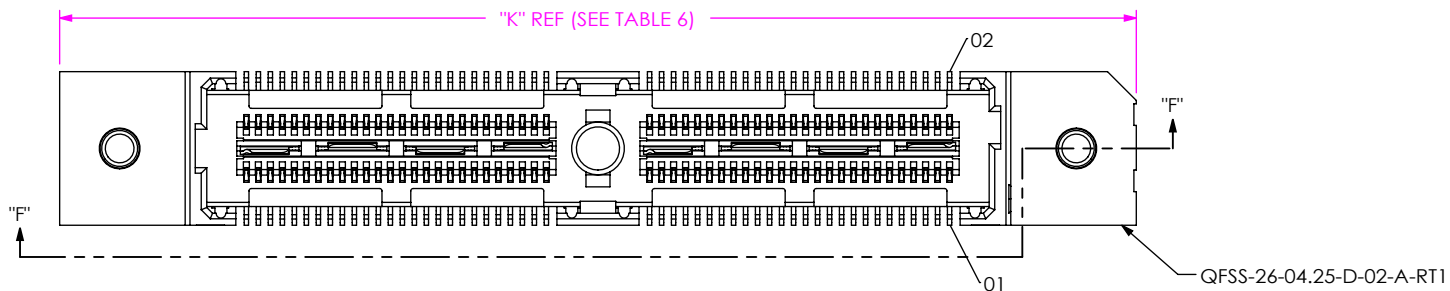


FIG 7
 -RT1 OPTION
 (QFS-052-04.25-X-D-A-RT1 SHOWN)
 (SAME AS FIG 3, UNLESS OTHERWISE STATED)
 (NOT AVAILABLE WITH -GP OR -RFX OPTIONS)
 (AVAILABLE ON -04.25 LEAD STYLE, POSITIONS -026, -052, -078, & -104 WITH -A OPTION ONLY)

ASSEMBLY	QFSS-26-04.25-D-XX-RTX	"K"	"L"
QFS-026-04.25-X-D-A-RT1	QFSS-26-04.25-D-01-A-RT1	1.403[35.64]	1.153[29.29]
QFS-052-04.25-X-D-A-RT1	QFSS-26-04.25-D-02-A-RT1	2.243[56.97]	1.993[50.62]
QFS-078-04.25-X-D-A-RT1	QFSS-26-04.25-D-03-A-RT1	3.083[28.31]	2.833[71.96]
QFS-104-04.25-X-D-A-RT1	QFSS-26-04.25-D-04-A-RT1	3.923[99.64]	3.673[93.29]

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