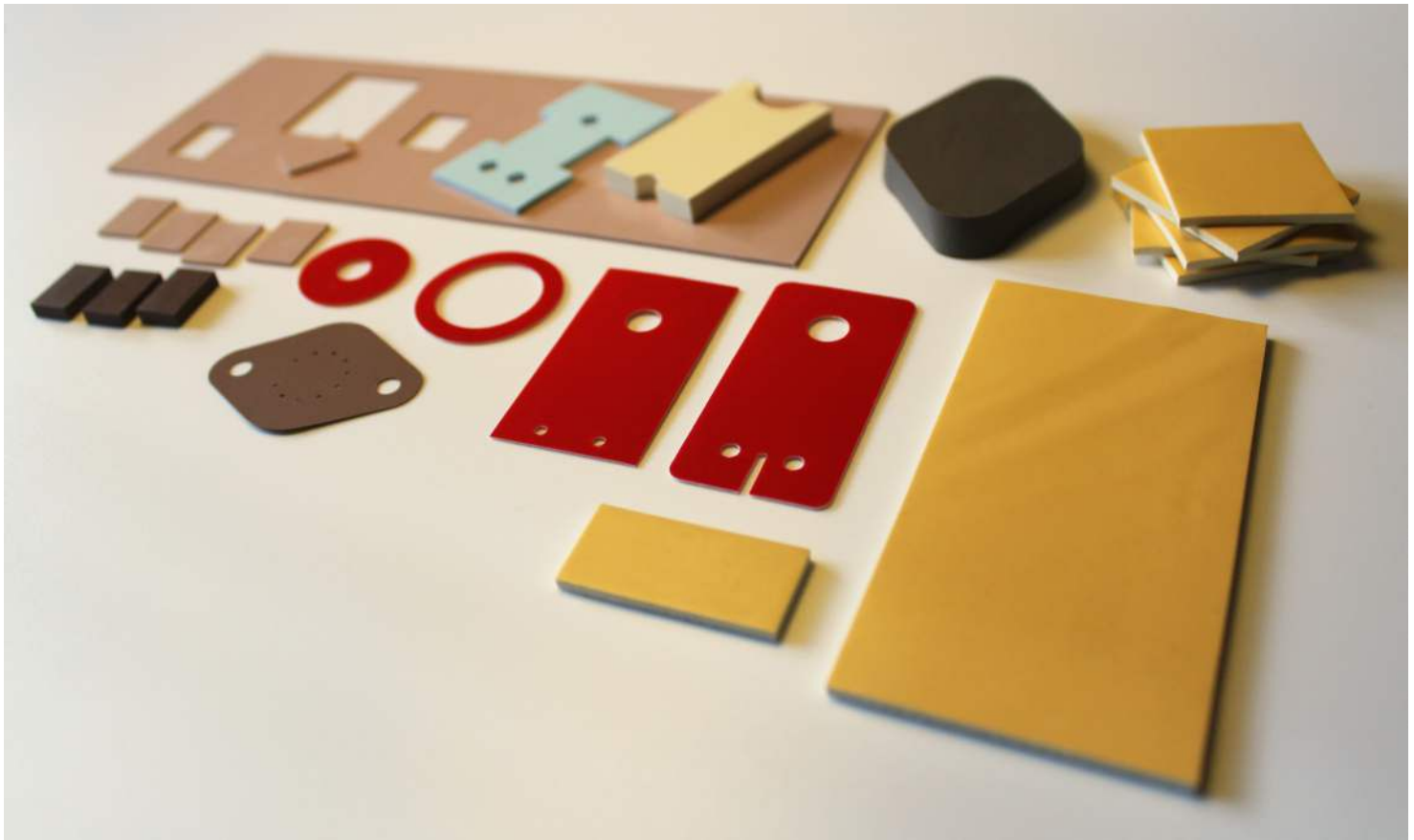


t-Global Die-Cut tolerance guidelines



t-Global Die-Cut Thickness Tolerances	
Thickness (mm)	Tolerance (mm)
0.3	±0.03
0.5	±0.05
0.8	±0.08
1.0	±0.1
1.2	±0.12
1.5	±0.15
2.0	±0.2
2.5 - 3.5	±0.25
4.0 - 4.5	±0.3
5.0	±0.35
6.0 - 8.0	±0.4
9.0	±0.45
10.0	±0.5
→10.0	±0.5

t-Global Die-Cut Dimensional Tolerances	
Dimension (mm)	Tolerance (mm)
1.0 - 10.0	±0.2
11.0 - 30.0	±0.3
31.0 - 50.0	±0.4
51.0 - 70.0	±0.5
71.0 - 100.0	±0.6
101.0 - 150.0	±0.8
151.0 - 200.0	±1.0
201.0 - 300.0	±1.5