Ruland MDCS51-19-15-A, 19mm x 15mm Single Disc Coupling, Aluminum, Clamp Style, 50.8mm OD, 46.1mm Length

OD

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Description

Ruland MDCS51-19-15-A is a clamp single disc coupling with 19mm x 15mm bores, 50.8mm OD, and 46.1mm length. It is zero-backlash and has a balanced design for reduced vibration at high speeds. The single disc design is comprised of two anodized aluminum hubs and two sets of thin stainless steel disc springs which can accommodate angular misalignment and axial motion, however does not allow for any parallel misalignment. MDCS51-19-15-A is lightweight and has low inertia making it well suited for applications with speeds up to 10,000 RPM. Hardware is metric and tests beyond DIN 912 12.9 standards for maximum torque capabilities. Ruland manufactures MDCS51-19-15-A to be torisionally rigid and an excellent fit for precise positioning stepper servo applications commonly found in semiconductor, solar, printing, machine tool, and test and measurement systems. It is machined from solid bar stock that is sourced exclusively from North American mills and RoHS3 and REACH compliant. MDCS51-19-15-A is manufactured in our Marlborough, MA factory under strict controls using proprietary processes.

Product	Specifications
Dama (D4)	

Disc Springs: Type 302 Stail SteelTemperature-40°F to 200°F (-40°C to 93°C)Finish SpecificationSulfuric Anodized MIL-A-862 II, Class 2 and ASTM B580 Black AnodizeManufacturerRuland ManufacturingCountry of OriginUSAWeight (lbs)0.455800UPC634529152768Tariff Code8483.60.8000UNSPC31163008Note 1Stainless steel hubs are available upon request.Note 2Note 2Torque ratings are at maximum misalignment.Note 3Note 3Performance ratings are for guidance only. The user must determine suitability for a particular applicat normal/typical conditions the hubs are capable of holding up to the rated torque of the disc springs. In cases, especially when the smallest standard bores are used or where shafts are undersized, slippag	Bore (B1)	19 mm	Small Bore (B2)	15 mm		
Length (L) 46.1 mm Hub Width (LH) 20.55 mm Recommended Shaft Tolerance +0.000 mm / -0.013 mm Forged Clamp Screw M5 Screw Material Alloy Steel Hex Wrench Size 4.0 mm Screw Finish Black Oxide Seating Torque 9.5 Nm Number of Screws 2 ea Dynamic Torque Reversing 9.90 Nm Angular Misalignment 1.0° Dynamic Torque Non-Reversing 19.80 Nm Parallel Misalignment 0.00 mm Static Torque 39.6 Nm Axial Motion 0.32 mm Torsional Stiffness 98.0 Nm/Deg Moment of Inertia 7.450 x 10 ⁻⁵ kg-m ² Maximum Speed 10.000 RPM Full Bearing Support Required? Yes Zero-Backlash? Yes Balanced Design Yes Torque Wrench TW:BT-4C-3/8-86 Recommended Hex Key Metric Hex Keys Material Specification Hubs: 2024-T351 Aluminum Disc Springs: Type 302 Stail Steel Temperature -40°F to 200°F (-40°C to 93°C) Finish Specification Sulfuric Anodized MIL-A-862 II, Class 2 and ASTM B580 Maufacturer Ruland Manufacturing Country of Origin USA Weight (lbs	B1 Max Shaft Penetration	22.2 mm	B2 Max Shaft Penetration	22.2 mm		
Recommended Shaft Tolerance +0.000 mm / -0.013 mm Forged Clamp Screw M5 Screw Material Alloy Steel Hex Wrench Size 4.0 mm Screw Finish Black Oxide Seating Torque 9.5 Nm Number of Screws 2 ea Dynamic Torque Reversing 9.90 Nm Angular Misalignment 1.0° Dynamic Torque Non-Reversing 9.90 Nm Parallel Misalignment 0.00 mm Static Torque 39.6 Nm Axial Motion 0.32 mm Torsional Stiffness 98.0 Nm/Deg Moment of Inertia 7.450 x 10°5 kg-m² Maximum Speed 10,000 RPM Full Bearing Support Required? Yes Zero-Backlash? Yes Balanced Design Yes Torque Wrench TW:BT-4C-3/8-86 Recommended Hex Key Metric Hex Keys Material Specification Hubs: 2024-T351 Aluminum Disc Springs: Type 302 Stais Steel Temperature -40°F to 200°F (-40°C to 93°C) Finish Specification Sulfuric Anodized MIL-A-862 II, Class 2 and ASTM B580 Black Anodize Maufacturer Ruland Manufacturing Country of Origin USA Weight (Ibs) 0.455800 UPC 634529152768 Tariff	Outer Diameter (OD)	50.8 mm	Bore Tolerance	+0.03 mm / -0.00 mm		
Screw Material Alloy Steel Hex Wrench Size 4.0 mm Screw Finish Black Oxide Seating Torque 9.5 Nm Number of Screws 2 ea Dynamic Torque Reversing 9.90 Nm Angular Misalignment 1.0° Dynamic Torque Non-Reversing 19.80 Nm Parallel Misalignment 0.00 mm Static Torque 39.6 Nm Axial Motion 0.32 mm Torsional Stiffness 98.0 Nm/Deg Moment of Inertia 7.450 x 10 ⁻⁵ kg-m ² Maximum Speed 10,000 RPM Full Bearing Support Required? Yes Zero-Backlash? Yes Balanced Design Yes Torque Wrench TW/BT-4C-3/8-86 Recommended Hex Key Matric Hex Keys Material Specification Sulfuric Anodized MIL-A-862 II, Class 2 and ASTM B580 on Black Anodize Manufacturer Ruland Manufacturing Country of Origin USA Weight (lbs) 0.455800 UPC 634529152768 Tariff Code 8483.60.8000 UNSPC 31163008 Note 1 Stainless steel hubs are available upon request. Note 3 Note 3 Performance ratings are for guidance only. The user must determine suitability for a particular applica Note 4 Torque ratings for the couplings are based on the physical limitations/failure point of the disc springs. In case	Length (L)	46.1 mm	Hub Width (LH)	20.55 mm		
Screw Finish Black Oxide Seating Torque 9.5 Nm Number of Screws 2 ea Dynamic Torque Reversing 9.90 Nm Angular Misalignment 1.0° Dynamic Torque Non-Reversing 19.80 Nm Parallel Misalignment 0.00 mm Static Torque 39.6 Nm Axial Motion 0.32 mm Torsional Stiffness 98.0 Nm/Deg Moment of Inertia 7.450 x 10 ⁻⁵ kg-m ² Maximum Speed 10,000 RPM Full Bearing Support Required? Yes Zero-Backlash? Yes Balanced Design Yes Torque Wrench TW:BT-4C-3/8-86 Recommended Hex Key Matric Hex Keys Material Specification Hubs: 2024-T351 Aluminum Disc Springs: Type 302 Stai Steel Temperature -40°F to 200°F (-40°C to 93°C) Finish Specification Hubs: 2024-T351 Aluminum Disc Springs: Type 302 Stai Steel Manufacturer Ruland Manufacturing Country of Origin USA Weight (Ibs) 0.455800 UPC 634529152768 Tariff Code 8483.60.8000 UNSPC 31163008 Note 1 Stainless steel hubs are available upon request. Note 2 Torque ratings are at maximum misalignment.	Recommended Shaft Tolerance	+0.000 mm / -0.013 mm	Forged Clamp Screw	M5		
Number of Screws 2 ea Dynamic Torque Reversing 9.90 Nm Angular Misalignment 1.0° Dynamic Torque Non-Reversing 19.80 Nm Parallel Misalignment 0.00 mm Static Torque 39.6 Nm Axial Motion 0.32 mm Torsional Stiffness 98.0 Nm/Deg Moment of Inertia 7.450 x 10 ⁻⁵ kg-m ² Maximum Speed 10,000 RPM Full Bearing Support Required? Yes Zero-Backlash? Yes Balanced Design Yes Torque Wrench TW:BT-4C-3/8-86 Recommended Hex Key Metric Hex Keys Material Specification Hubs: 2024-T351 Aluminum Disc Springs: Type 302 Stais Steel Temperature -40°F to 200°F (-40°C to 93°C) Finish Specification Sulfuric Anodized MIL-A-866 Manufacturer Ruland Manufacturing Country of Origin USA Weight (lbs) 0.455800 UPC 634529152768 Tariff Code 8483.60.800 UNSPC 31163008 Note 1 Stainless steel hubs are available upon request. Note 3 Performance ratings are for guidance only. The user must determine suitability for a particular applica Note 3 Performance ratings are for guidance only. The user must det	Screw Material	Alloy Steel	Hex Wrench Size	4.0 mm		
Angular Misalignment 1.0° Dynamic Torque Non-Reversing 19.80 Nm Parallel Misalignment 0.00 mm Static Torque 39.6 Nm Axial Motion 0.32 mm Torsional Stiffness 98.0 Nm/Deg Moment of Inertia 7.450 x 10 ⁻⁵ kg-m ² Maximum Speed 10,000 RPM Full Bearing Support Required? Yes Zero-Backlash? Yes Balanced Design Yes Torque Wrench TW/BT-4C-3/8-86 Recommended Hex Key Metric Hex Keys Material Specification Hubs: 2024-T351 Aluminum Disc Springs: Type 302 Stai Steel Temperature -40°F to 200°F (-40°C to 93°C) Finish Specification Sulfuric Anodized MIL-A-862 II, Class 2 and ASTM B580 Black Anodize Manufacturer Ruland Manufacturing Country of Origin USA Weight (lbs) 0.455800 UPC 634529152768 Tariff Code 8483.60.8000 UNSPC 31163008 Note 1 Stainless steel hubs are available upon request. Note 3 Note 3 Performance ratings are for guidance only. The user must determine suitability for a particular applica Nord/Lypical conditions the hubs are capable of holding up to the rated torque of the disc springs. normal/typical conditions the hubs are capable of holding up to the r	Screw Finish	Black Oxide	Seating Torque	9.5 Nm		
Parallel Misalignment 0.00 mm Static Torque 39.6 Nm Axial Motion 0.32 mm Torsional Stiffness 98.0 Nm/Deg Moment of Inertia 7.450 x 10 ⁻⁵ kg-m ² Maximum Speed 10,000 RPM Full Bearing Support Required? Yes Zero-Backlash? Yes Balanced Design Yes Torque Wrench TW:BT-4C-3/8-86 Recommended Hex Key Metric Hex Keys Material Specification Hubs: 2024-T351 Aluminum Disc Springs: Type 302 Stai Steel Temperature -40°F to 200°F (-40°C to 93°C) Finish Specification Sulfuric Anodized MIL-A-862 II, Class 2 and ASTM B580 Black Anodize Manufacturer Ruland Manufacturing Country of Origin USA Weight (Ibs) 0.455800 UPC 634529152768 Tariff Code 8483.60.8000 UNSPC 31163008 Note 1 Stainless steel hubs are available upon request. Note 2 Torque ratings are for guidance only. The user must determine suitability for a particular applica Note 4 Note 4 Torque ratings for the couplings are based on the physical limitations/failure point of the disc springs. normal/typical conditions the hubs are capable of holding up to the rated torque of the disc springs. Net ways are available to provide addition	Number of Screws	2 ea	Dynamic Torque Reversing	9.90 Nm		
Axial Motion0.32 mmTorsional Stiffness98.0 Nm/DegMoment of Inertia7.450 x 10'5 kg-m²Maximum Speed10,000 RPMFull Bearing Support Required?YesZero-Backlash?YesBalanced DesignYesTorque WrenchTW:BT-4C-3/8-86Recommended Hex KeyMetric Hex KeysMaterial SpecificationHubs: 2024-T351 Aluminum Disc Springs: Type 302 Stai SteelTemperature-40°F to 200°F (-40°C to 93°C)Finish SpecificationSulfuric Anodized MIL-A-862 II, Class 2 and ASTM B580 or Black AnodizeManufacturerRuland ManufacturingCountry of OriginUSAWeight (lbs)0.455800UPC634529152768Tariff Code8483.60.8000UNSPC31163008Note 1Stainless steel hubs are available upon request.Note 1Note 2Torque ratings are at maximum misalignment.Note 3Note 3Performance ratings are for guidance only. The user must determine suitability for a particular applica normal/typical conditions the hubs are capable of holding up to the rated torque of the disc springs. normal/typical conditions the hubs are capable of holding up to the rated torque of the disc springs. 	Angular Misalignment	1.0°	Dynamic Torque Non-Reversing	19.80 Nm		
Moment of Inertia 7.450 x 10 ⁻⁵ kg-m ² Maximum Speed 10,000 RPM Full Bearing Support Required? Yes Zero-Backlash? Yes Balanced Design Yes Torque Wrench TW:BT-4C-3/8-86 Recommended Hex Key Metric Hex Keys Material Specification Hubs: 2024-T351 Aluminum Disc Springs: Type 302 Stail Steel Temperature -40°F to 200°F (-40°C to 93°C) Finish Specification Sulfuric Anodized MIL-A-862 II, Class 2 and ASTM B580 Black Anodize Manufacturer Ruland Manufacturing Country of Origin USA Weight (lbs) 0.455800 UPC 634529152768 Tariff Code 8483.60.8000 UNSPC 31163008 Note 1 Stainless steel hubs are available upon request. Note 2 Note 3 Performance ratings are at maximum misalignment. Note 3 Note 4 Torque ratings for the couplings are based on the physical limitations/failure point of the disc springs. normal/typical conditions the hubs are capable of holding up to the rated torque of the disc springs. In cases, especially when the smallest standard bores are used or where shafts are undersized, slippag shaft is possible below the rated torque of the disc springs. Keyways are available to provide addition	Parallel Misalignment	0.00 mm	Static Torque	39.6 Nm		
Full Bearing Support Required?YesZero-Backlash?YesBalanced DesignYesTorque WrenchTW.BT-4C-3/8-86Recommended Hex KeyMetric Hex KeysMaterial SpecificationHubs: 2024-T351 Aluminum Disc Springs: Type 302 Stail SteelTemperature-40°F to 200°F (-40°C to 93°C)Finish SpecificationSulfuric Anodized MIL-A-862 II, Class 2 and ASTM B580 Black AnodizeManufacturerRuland ManufacturingCountry of OriginUSAWeight (lbs)0.455800UPC634529152768Tariff Code8483.60.8000UNSPC31163008Note 1Stainless steel hubs are available upon request.Note 3Note 3Performance ratings are for guidance only. The user must determine suitability for a particular applica normal/typical conditions the hubs are capable of holding up to the rated torque of the disc springs. In cases, especially when the smallest standard bores are used or where shafts are undersized, slippag shaft is possible below the rated torque of the disc springs. In cases, especially when the smallest standard bores are used or where shafts are undersized, slippag shaft is possible below the rated torque of the disc springs. Keyways are available to provide addition	Axial Motion	0.32 mm	Torsional Stiffness	98.0 Nm/Deg		
Balanced DesignYesTorque WrenchTW:BT-4C-3/8-86Recommended Hex KeyMetric Hex KeysMaterial SpecificationHubs: 2024-T351 Aluminum Disc Springs: Type 302 Stail SteelTemperature-40°F to 200°F (-40°C to 93°C)Finish SpecificationSulfuric Anodized MIL-A-862 II, Class 2 and ASTM B580 ° Black AnodizeManufacturerRuland ManufacturingCountry of OriginUSAWeight (lbs)0.455800UPC634529152768Tariff Code8483.60.8000UNSPC31163008Note 1Stainless steel hubs are available upon request.Note 2Note 3Performance ratings are for guidance only. The user must determine suitability for a particular applica normal/typical conditions the hubs are capable of holding up to the rated torque of the disc springs. In cases, especially when the smallest standard bores are used or where shafts are undersized, slippag shaft is possible below the rated torque of the disc springs. In cases, especially when the smallest standard bores are used or where shafts are undersized, slippag shaft is possible below the rated torque of the disc springs. In cases, especially when the smallest standard bores are used or where shafts are undersized, slippag shaft is possible below the rated torque of the disc springs. Keyways are available to provide addition	Moment of Inertia	7.450 x 10 ⁻⁵ kg-m ²	Maximum Speed	10,000 RPM		
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Temperature-40°F to 200°F (-40°C to 93°C)Finish SpecificationSulfuric Anodized MIL-A-862 II, Class 2 and ASTM B580 Black AnodizeManufacturerRuland ManufacturingCountry of OriginUSAWeight (lbs)0.455800UPC634529152768Tariff Code8483.60.8000UNSPC31163008Note 1Stainless steel hubs are available upon request.Note 2Note 2Torque ratings are at maximum misalignment.Note 3Performance ratings are for guidance only. The user must determine suitability for a particular applicaNote 4Torque ratings for the couplings are based on the physical limitations/failure point of the disc springs. In cases, especially when the smallest standard bores are used or where shafts are undersized, slippag shaft is possible below the rated torque of the disc springs. Keyways are available to provide addition	Balanced Design	Yes	Torque Wrench	TW:BT-4C-3/8-86		
II, Class 2 and ASTM B580Black AnodizeManufacturerRuland ManufacturingCountry of OriginUSAWeight (lbs)0.455800UPC634529152768Tariff Code8483.60.8000UNSPC31163008Note 1Stainless steel hubs are available upon request.Torque ratings are at maximum misalignment.Note 2Torque ratings are for guidance only. The user must determine suitability for a particular applicaNote 3Performance ratings are for guidance only. The user must determine suitability for a particular applicaNote 4Torque ratings for the couplings are based on the physical limitations/failure point of the disc springs. In cases, especially when the smallest standard bores are used or where shafts are undersized, slippag shaft is possible below the rated torque of the disc springs. Keyways are available to provide addition	Recommended Hex Key	Metric Hex Keys	Material Specification	Hubs: 2024-T351 Aluminum Bar, Disc Springs: Type 302 Stainless Steel		
Weight (lbs)0.455800UPC634529152768Tariff Code8483.60.8000UNSPC31163008Note 1Stainless steel hubs are available upon request.Note 2Torque ratings are at maximum misalignment.Note 3Performance ratings are for guidance only. The user must determine suitability for a particular applicaNote 4Torque ratings for the couplings are based on the physical limitations/failure point of the disc springs.normal/typical conditions the hubs are capable of holding up to the rated torque of the disc springs. In cases, especially when the smallest standard bores are used or where shafts are undersized, slippag shaft is possible below the rated torque of the disc springs. Keyways are available to provide addition	Temperature	-40°F to 200°F (-40°C to 93°C)	Finish Specification	Sulfuric Anodized MIL-A-8625 Type II, Class 2 and ASTM B580 Type B Black Anodize		
Tariff Code8483.60.8000UNSPC31163008Note 1Stainless steel hubs are available upon request.Note 2Torque ratings are at maximum misalignment.Note 3Performance ratings are for guidance only. The user must determine suitability for a particular applicaNote 4Torque ratings for the couplings are based on the physical limitations/failure point of the disc springs.normal/typical conditions the hubs are capable of holding up to the rated torque of the disc springs. In cases, especially when the smallest standard bores are used or where shafts are undersized, slippag shaft is possible below the rated torque of the disc springs. Keyways are available to provide addition	Manufacturer	Ruland Manufacturing	Country of Origin	USA		
Note 1 Stainless steel hubs are available upon request. Note 2 Torque ratings are at maximum misalignment. Note 3 Performance ratings are for guidance only. The user must determine suitability for a particular applica Note 4 Torque ratings for the couplings are based on the physical limitations/failure point of the disc springs. normal/typical conditions the hubs are capable of holding up to the rated torque of the disc springs. In cases, especially when the smallest standard bores are used or where shafts are undersized, slippag shaft is possible below the rated torque of the disc springs. Keyways are available to provide addition	Weight (Ibs)	0.455800	UPC	634529152768		
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Note 4Torque ratings for the couplings are based on the physical limitations/failure point of the disc springs. normal/typical conditions the hubs are capable of holding up to the rated torque of the disc springs. In cases, especially when the smallest standard bores are used or where shafts are undersized, slippag shaft is possible below the rated torque of the disc springs. Keyways are available to provide addition	Note 2	Torque ratings are at maximum misalignment.				
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assistance.	Note 4	normal/typical conditions the hubs are capable of holding up to the rated torque of the disc springs. In some cases, especially when the smallest standard bores are used or where shafts are undersized, slippage on the shaft is possible below the rated torque of the disc springs. Keyways are available to provide additional torque capacity in the shaft/hub connection when required. Please consult technical support for more				



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WARNING This product can expose you to chemicals including Ethylene Thiourea and Nickel (metallic), known to the State of California to cause cancer, and Ethylene Thiourea known to the State of California to cause birth defects or other reproductive harm. For more information go to <u>www.P65Warnings.ca.gov</u>.

Installation Instructions

- Align the bores of the MDCS51-19-15-A single disc coupling on the shafts that are to be joined and determine if the misalignment parameters are within the limits of the coupling. (*Angular Misialignment:* 1.0°, *Parallel Misalignment:* 0.00 mm, *Axial Motion:* 0.32 mm)
- 2. Fully tighten the M5 screw on the first hub to the recommended seating torque of 9.5 Nm using a 4.0 mm hex torque wrench.
- 3. Before tightening the screw on the second hub, rotate the coupling by hand to allow it to reach its free length.
- Tighten the screw on the second hub to the recommended seating torque. Make sure the coupling remains axially relaxed and the misalignment angle remains centered along the length of the coupling.
- 5. The shafts may extend into the relieved portion of the bore as long as it does not exceed the shaft penetration length of 22.2 mm.