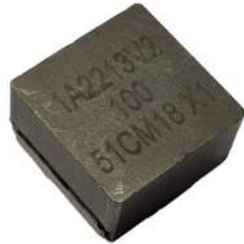


HCM1A2213V2

Automotive grade high current power inductors



Product features

- AEC-Q200 qualified
- High current carrying capacity
- Magnetically shielded, low EMI
- DC-DC converter applications up to 1 MHz
- Filtering applications up to Self Resonant Frequency (SRF) [See product specification table]
- Inductance range from 0.47 μ H to 100 μ H
- Current range from 6.4 A to 100 A
- 22.78 mm x 22.30 mm footprint surface mount package in a 13.0 mm height
- Moisture Sensitivity Level (MSL): 1
- Alloy powder core material

Applications

- Body electronics
 - Central body control module
 - Headlamps, tail lamps and interior lighting and LED lighting
 - Heating ventilation and air conditioning controllers (HVAC)
 - Doors, window lift and seat control
- Advanced driver assistance systems
 - Adaptive cruise control (ACC)
 - Automatic parking control
 - Collision avoidance system/ Car black box system
- Infotainment and cluster electronics
 - Audio subsystem: head unit and trunk amp
 - Digital instrument cluster
 - In-vehicle infotainment (IVI) and navigation
- Chassis and safety electronics
 - Airbag control unit
 - Electronic stability control system (ESC)
 - Electric parking brake
 - Electronic power steering (EPS)/ Anti-locking braking system (ABS)
- Engine and Powertrain Systems
 - Electric pumps, motor control and auxiliaries
 - Powertrain control module (PCU)/ Engine Control unit (ECU)
 - Transmission Control Unit (TCU)

Environmental data

- Storage temperature range (Component): -55 °C to +155 °C
- Operating temperature range: -55 °C to +155 °C (ambient plus self-temperature rise)
- Solder reflow temperature: J-STD-020 (latest revision) compliant



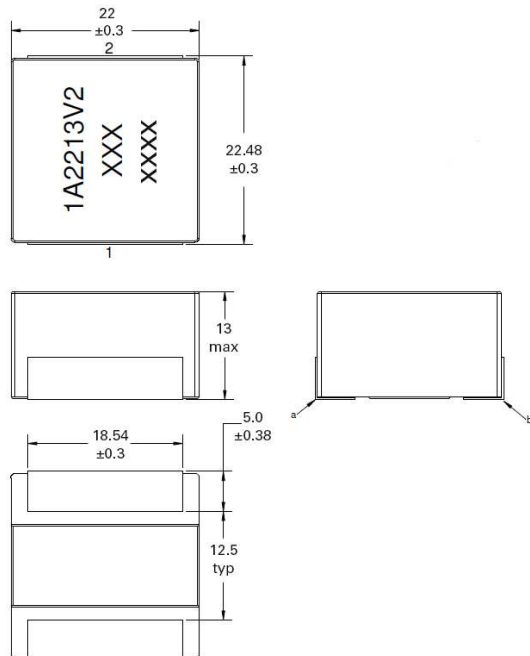
Product specifications

Part number ⁶	OCL ¹ (μH) $\pm 20\%$	FLL ² (μH) minimum	I_{rms}^3 (A)	I_{sat}^4 (A)	DCR (m Ω) typical @ +20 °C	DCR (m Ω) maximum @ +20 °C	SRF (MHz) typical	K-factor ⁵
HCM1A2213V2-R47-R	0.47	0.30	66	100	0.40	0.50	52	111
HCM1A2213V2-1R0-R	1.0	0.64	50	71	0.67	0.84	34	53
HCM1A2213V2-2R2-R	2.2	1.41	42.5	48	1.05	1.25	17	33
HCM1A2213V2-3R3-R	3.3	2.11	34	41	1.6	1.77	12	26
HCM1A2213V2-4R7-R	4.7	3.0	33	37	1.68	1.85	10	28
HCM1A2213V2-6R8-R	6.8	4.35	26.5	36	2.5	3.0	9	20
HCM1A2213V2-100-R	10	6.4	20	32.5	3.7	4.1	7	17
HCM1A2213V2-150-R	15	9.6	17	24	4.92	6.0	5	15
HCM1A2213V2-220-R	22	14.1	13.5	16	8.1	10	4	12
HCM1A2213V2-330-R	33	21.1	11	16	13.2	15.5	3	9
HCM1A2213V2-470-R	47	30.1	10	15	15.2	17.7	2	9
HCM1A2213V2-750-R	75	48.0	7.5	10	27.6	32.5	2	6
HCM1A2213V2-820-R	82	52.5	7.0	9.5	29.9	34.3	2	5
HCM1A2213V2-101-R	100	64.0	6.4	8.0	36.0	39.5	1.9	5

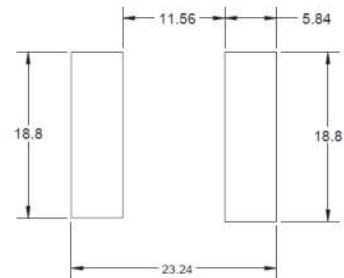
1. Open Circuit Inductance (OCL) Test Parameters: 100 kHz, 0.25 V_{rms}, 0.0 Adc, +25 °C
2. Full Load Inductance (FLL) Test Parameters: 100 kHz, 0.25 V_{rms}, I_{sat}, +25 °C
3. I_{rms}: DC current for an approximate temperature rise of 30 °C without core loss. Derating is necessary for AC currents. PCB layout, trace thickness and width, air-flow, and proximity of other heat generating components will affect the temperature rise. It is recommended that the temperature of the part not exceed +155 °C under worst case operating conditions verified in the end application.

4. I_{sat}: Peak current for approximately 20% rolloff @ +25 °C
5. K-factor: Used to determine B_{pp} for core loss (see graph). B_{p-p} = K * L * ΔI . B_{pp}: (Gauss), K: (K-factor from table), L: (Inductance in μH), ΔI (Peak to peak ripple current in Amps).
6. Part Number Definition: HCM1A2213V2-xxx-R
 HCM1A2213V2 = Product code and size
 xxx= inductance value in μH , R= decimal point,
 If no R is present then last character equals number of zeros
 -R suffix = RoHS compliant

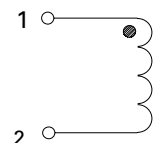
Dimensions (mm)



Recommended pad layout



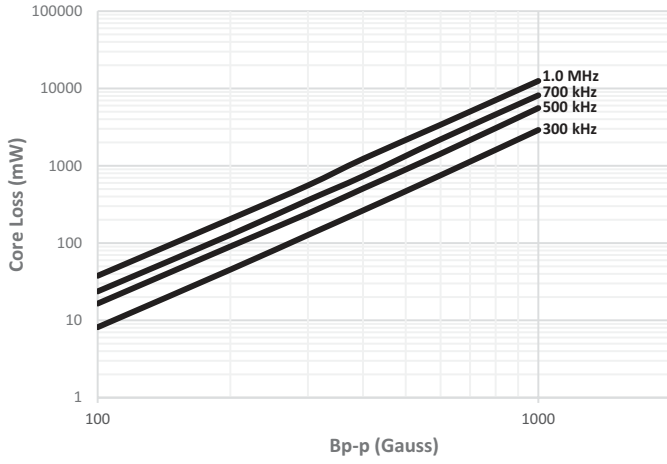
Schematic



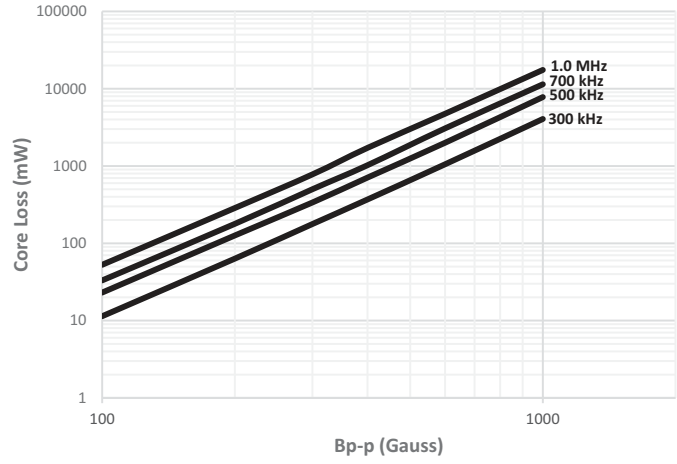
Part marking: 1A2213V2, xxx=inductance value in uH, R=decimal point. If no R is present then last character equals number of zeros. xxxx=Lot code
 All soldering surfaces to be coplanar within 0.1 millimeters
 Tolerances are ± 0.3 millimeters unless stated otherwise
 Pad layout tolerances are ± 0.1 millimeters unless stated otherwise
 DCR measured from point "a" to point "b"
 Do not route traces or vias underneath the inductor

Core loss vs B_{p-p}

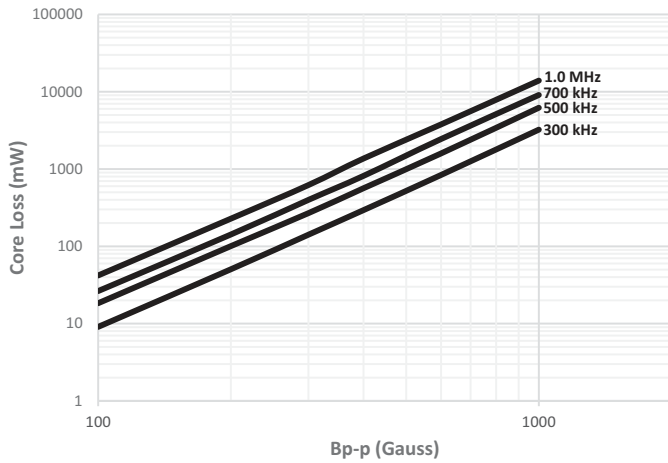
HCM1A2213V2-4R7-R



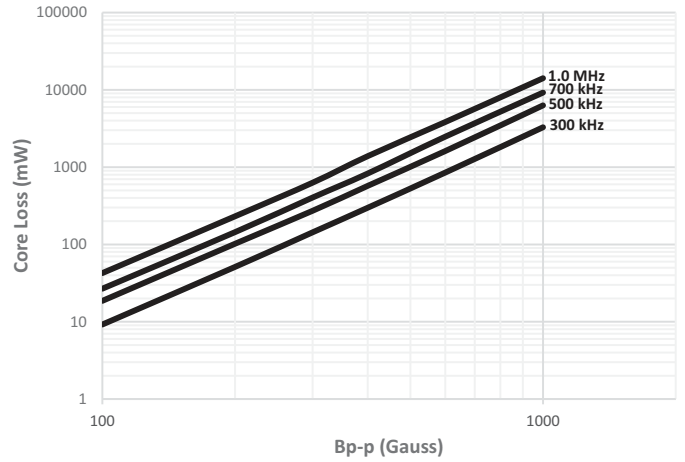
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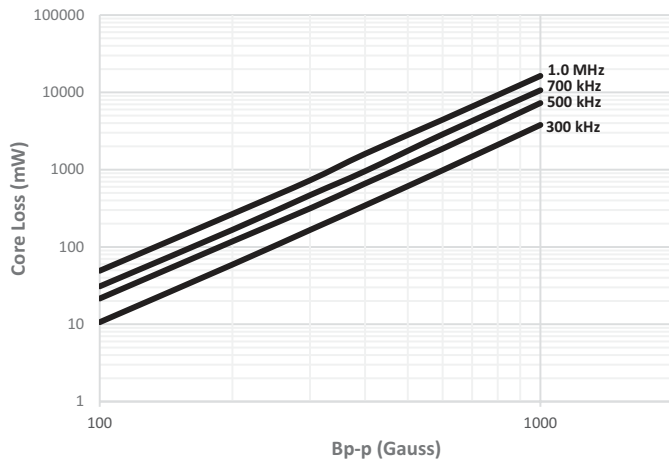
HCM1A2213V2-100-R



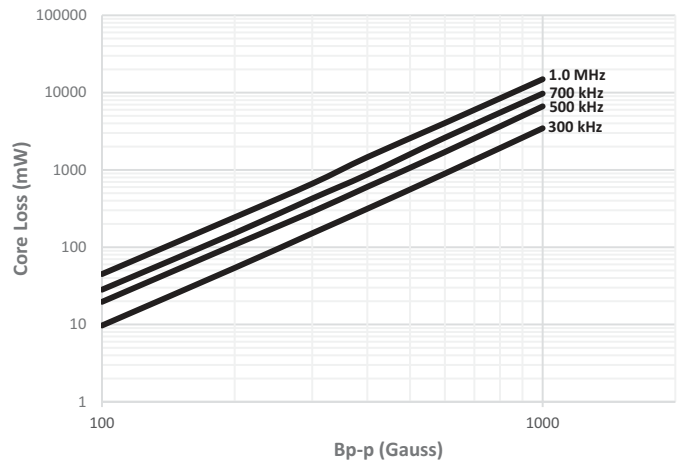
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HCM1A2213V2-220-R

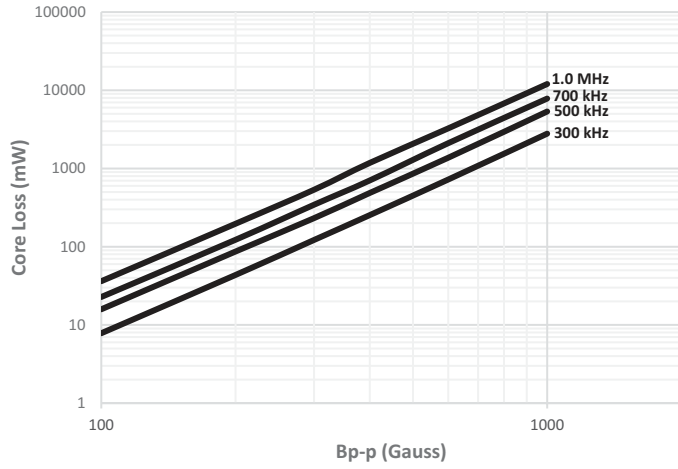


HCM1A2213V2-330-R

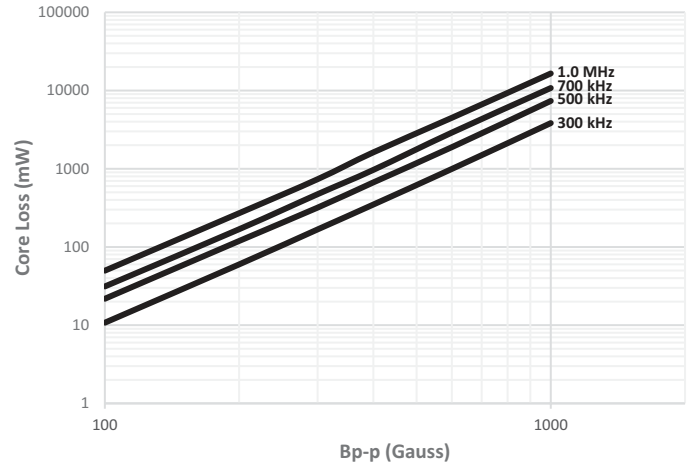


Core loss vs B_{p-p}

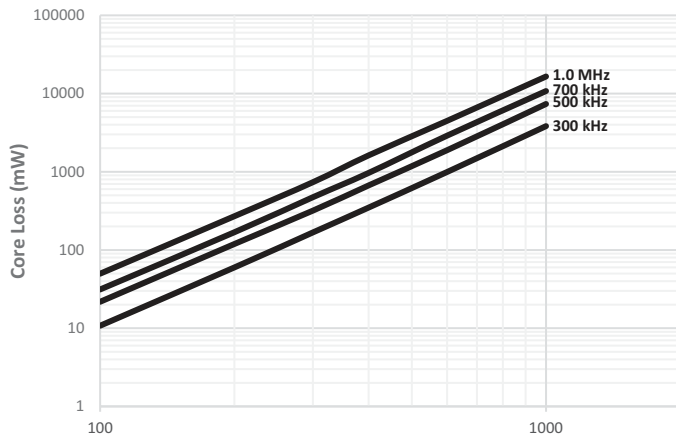
HCM1A2213V2-470-R



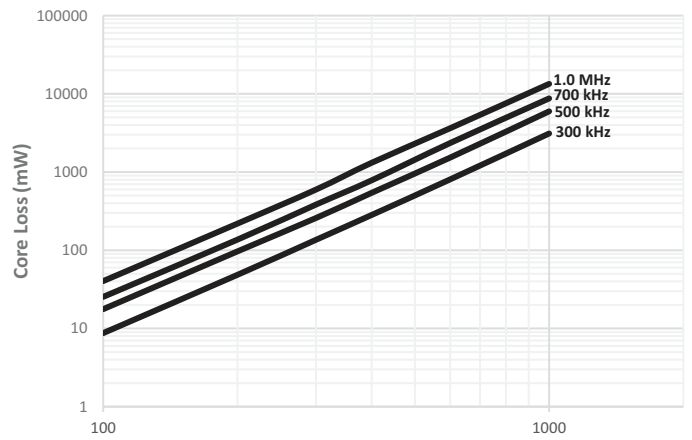
HCM1A2213V2-750-R



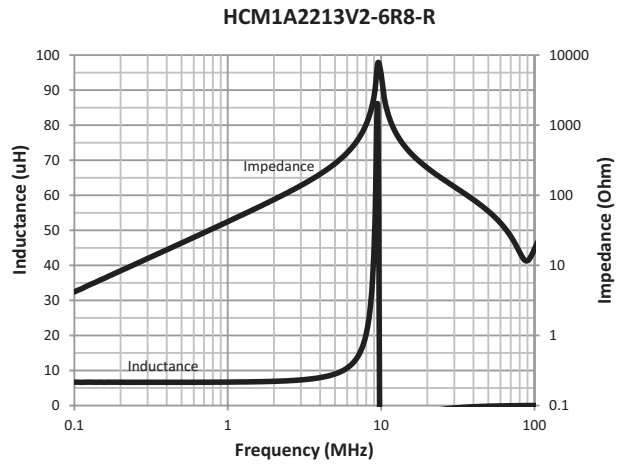
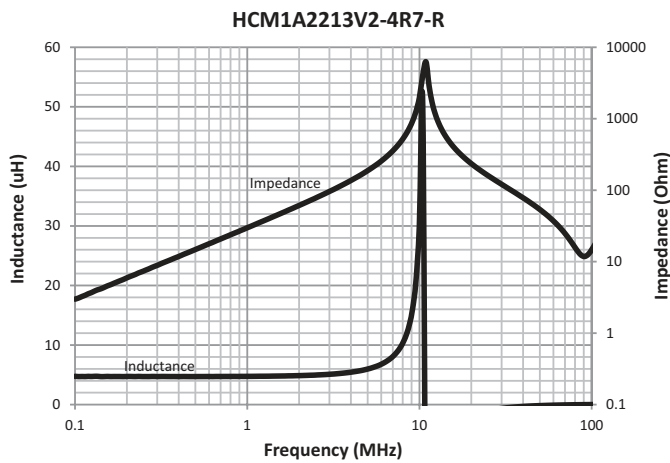
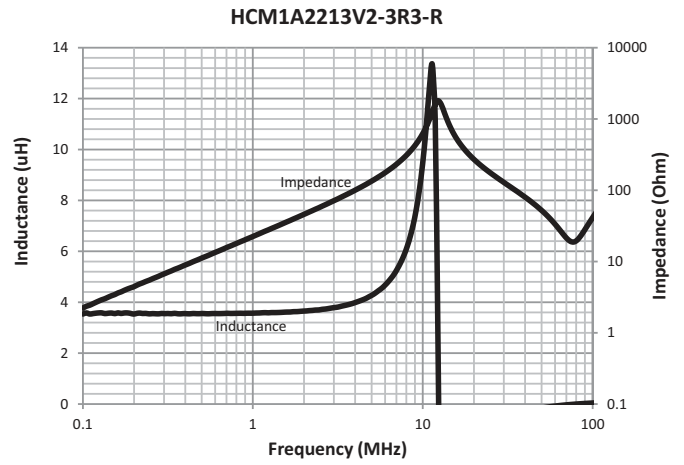
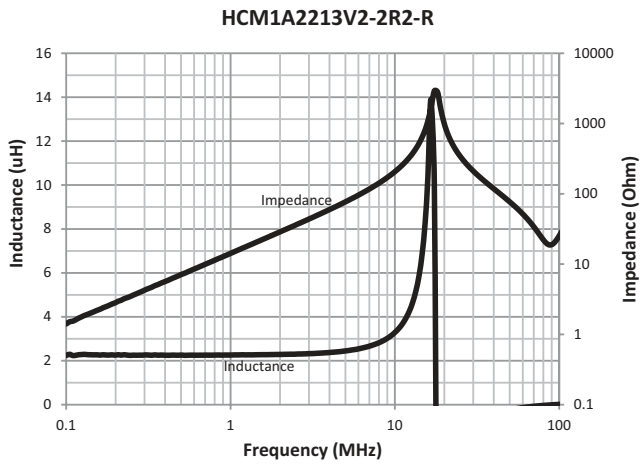
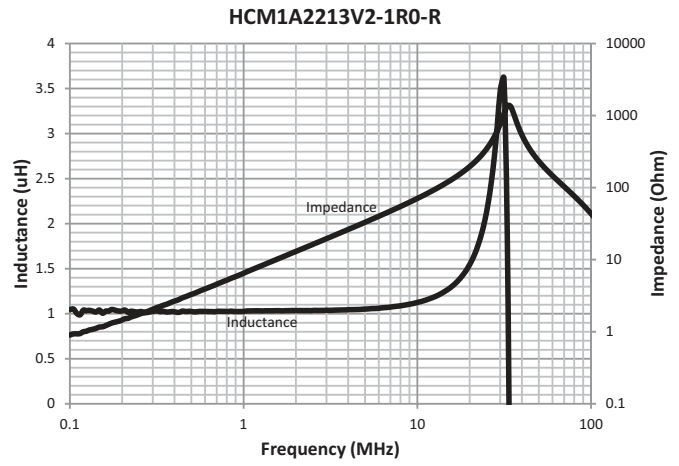
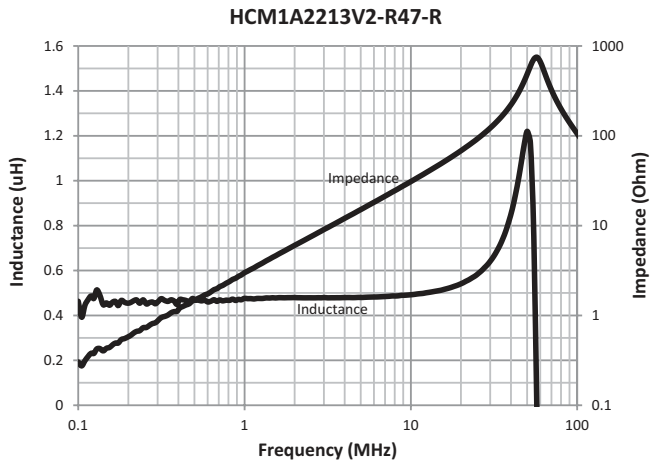
HCM1A2213V2-750-R



HCM1A2213V2-101-R

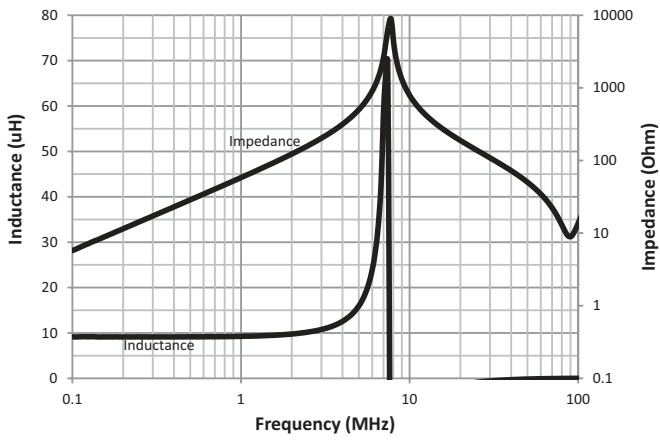


Inductance and impedance vs. frequency

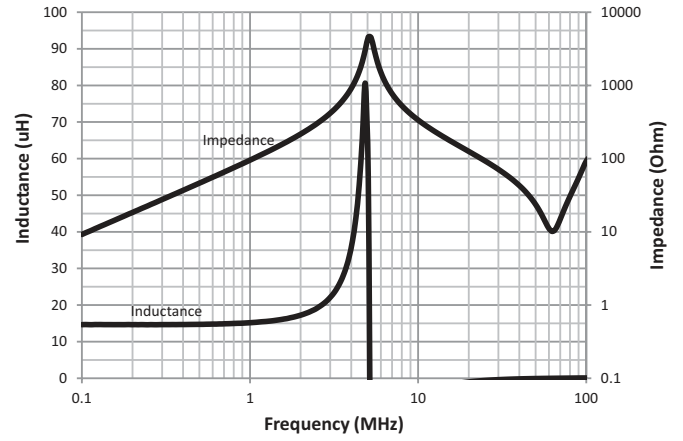


Inductance and impedance vs. frequency

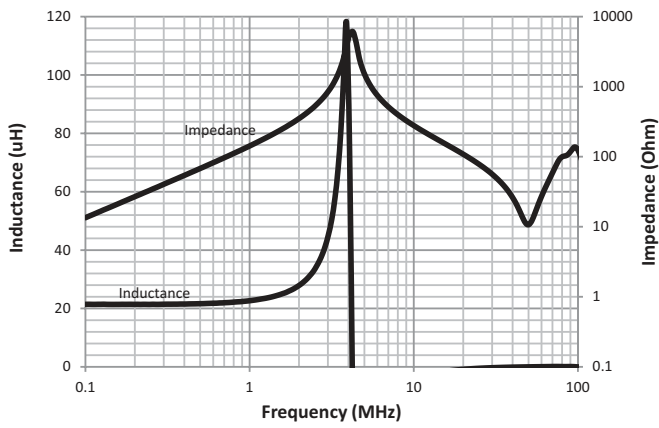
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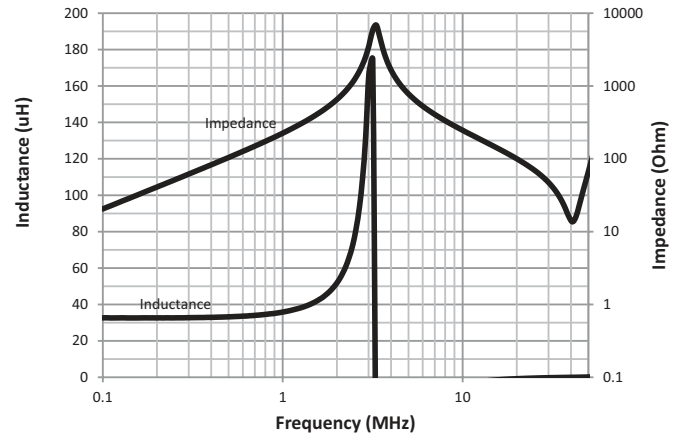
HCM1A2213V2-150-R



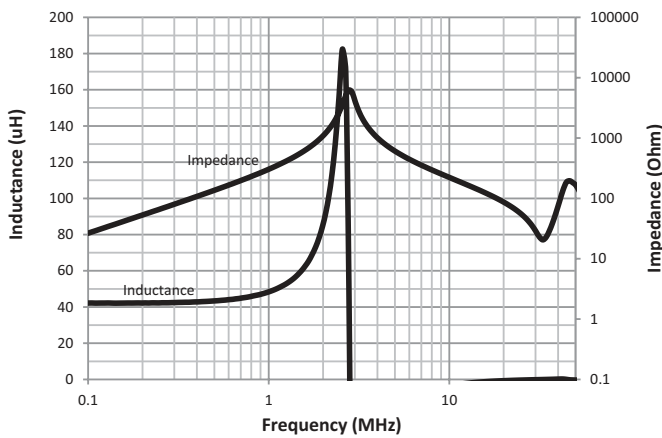
HCM1A2213V2-220-R



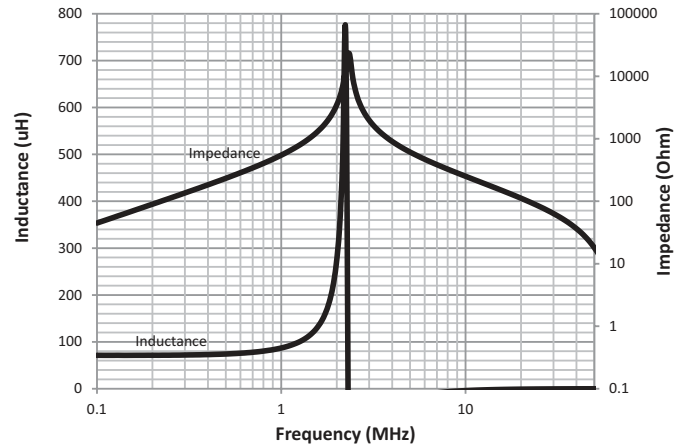
HCM1A2213V2-330-R



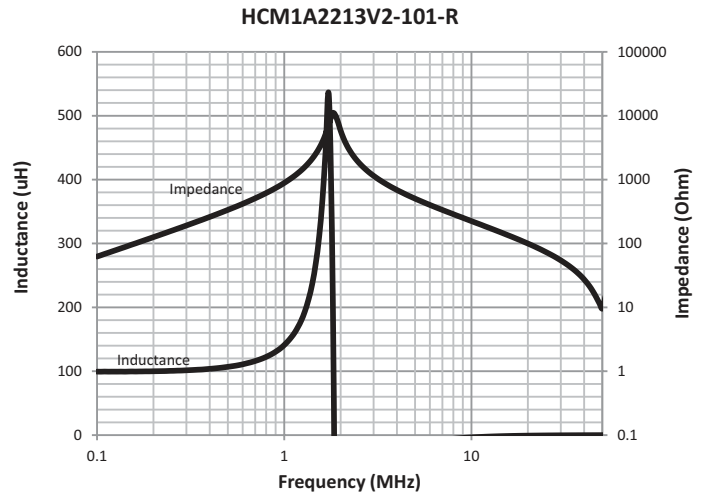
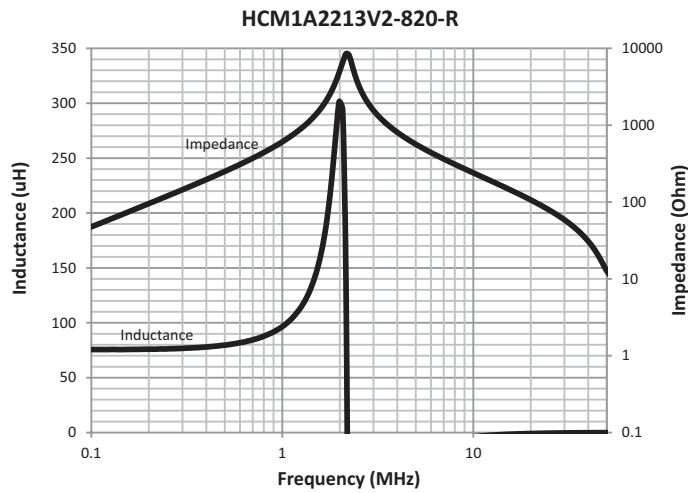
HCM1A2213V2-470-R



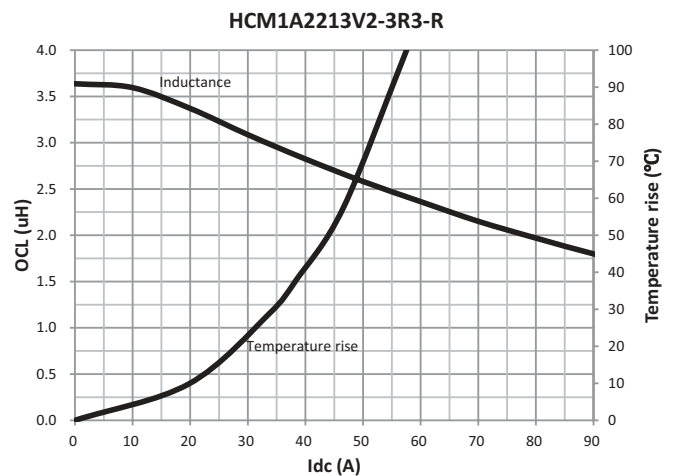
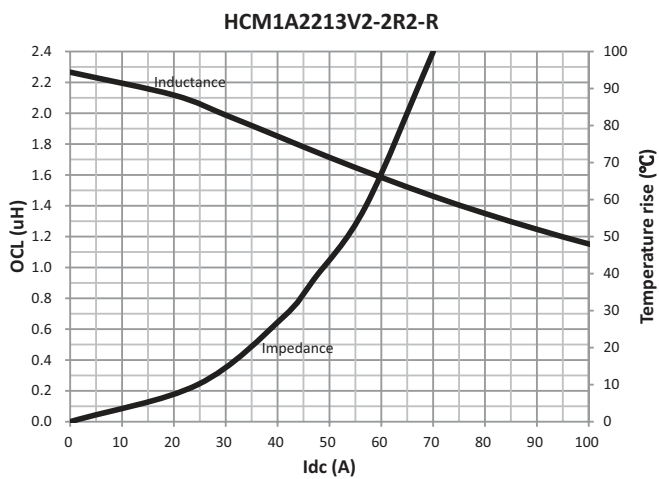
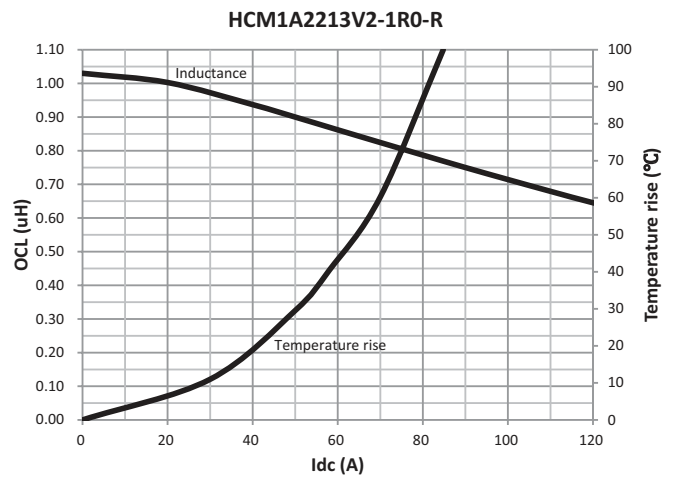
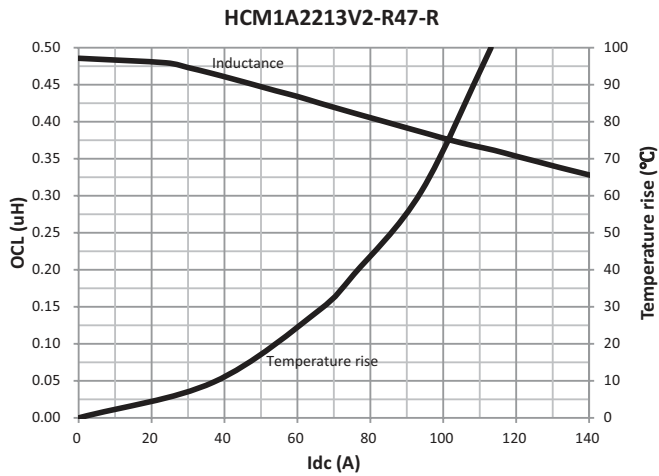
HCM1A2213V2-750-R



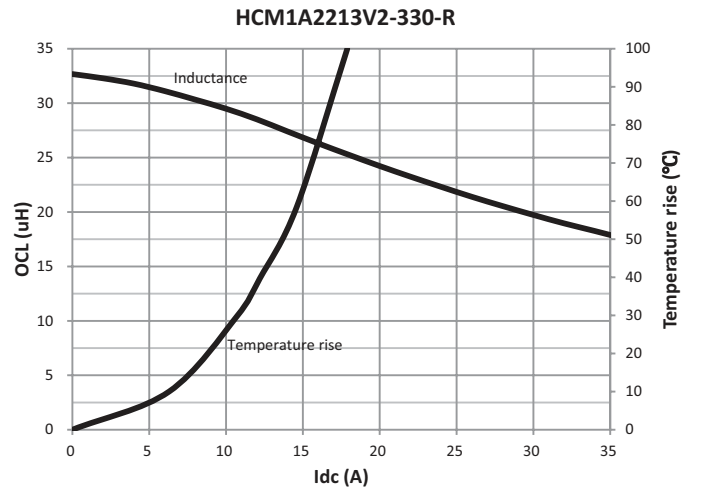
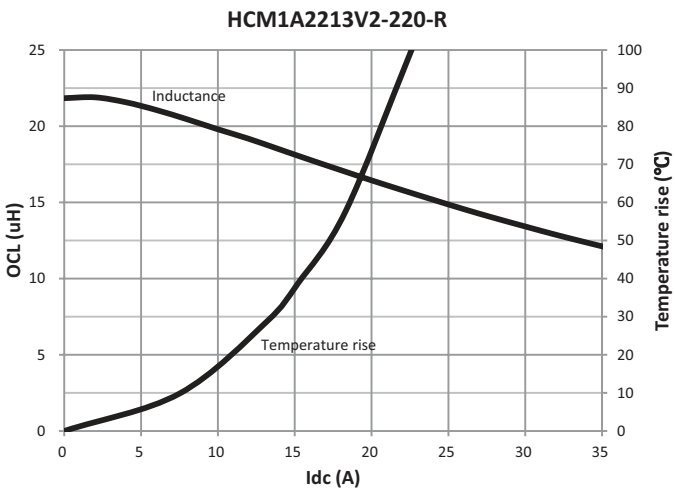
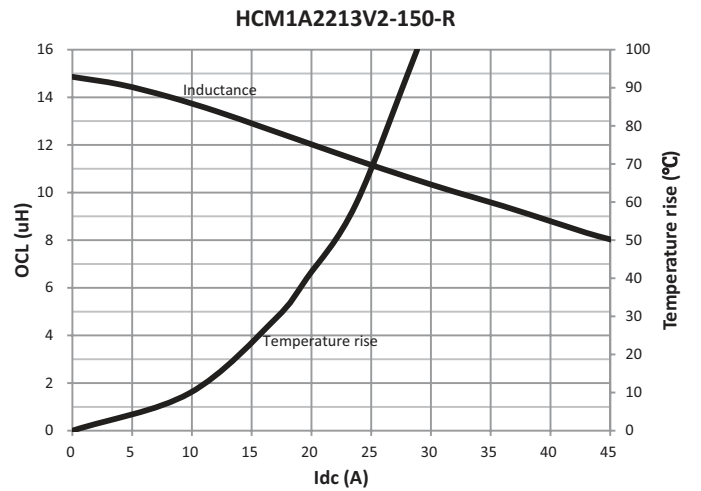
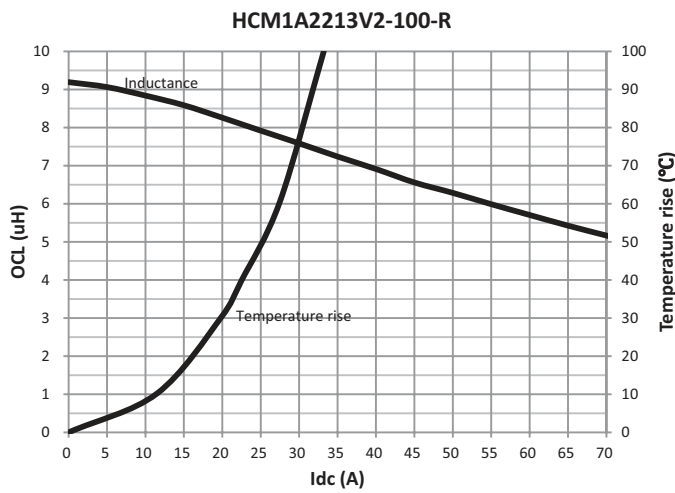
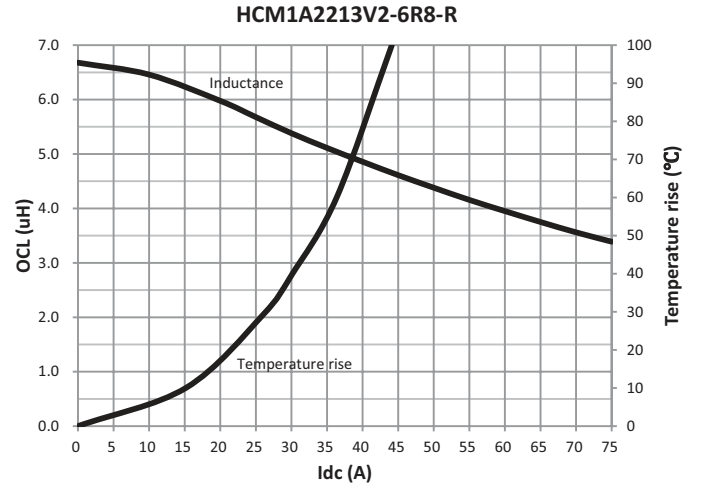
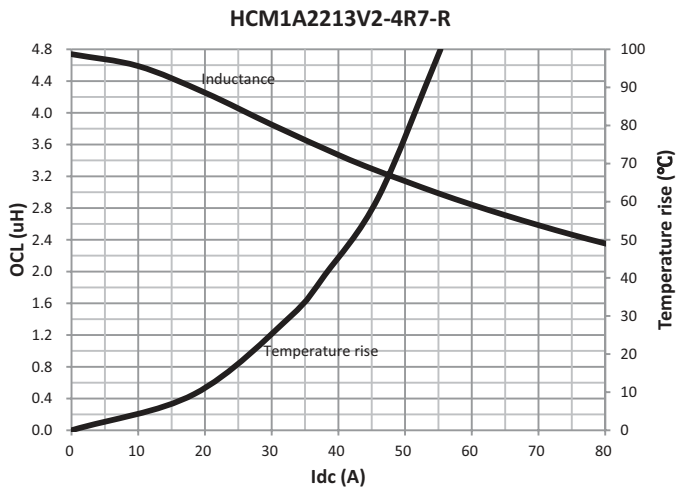
Inductance and impedance vs. frequency



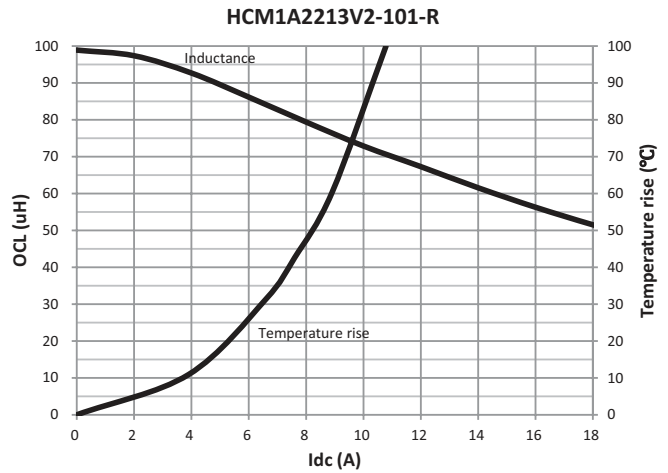
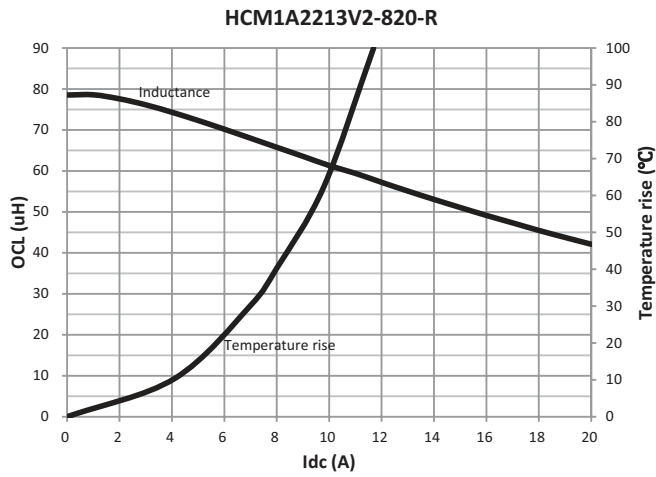
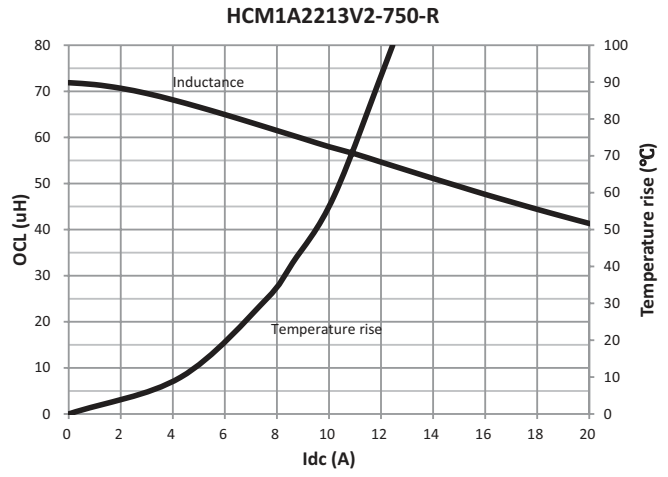
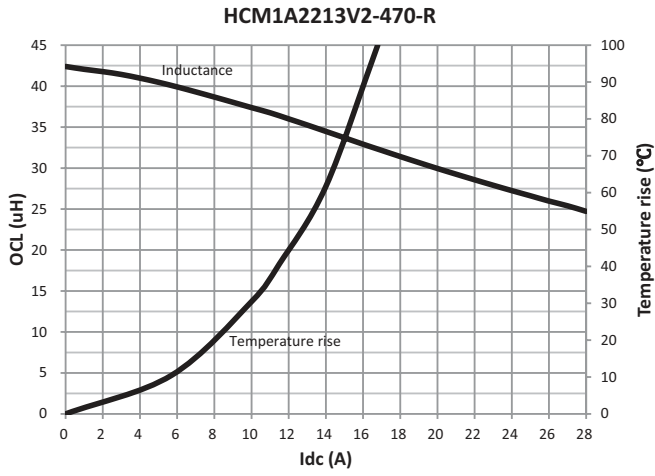
Inductance and temperature rise vs. current



Inductance and temperature rise vs. current



Inductance and temperature rise vs. current



Solder reflow profile

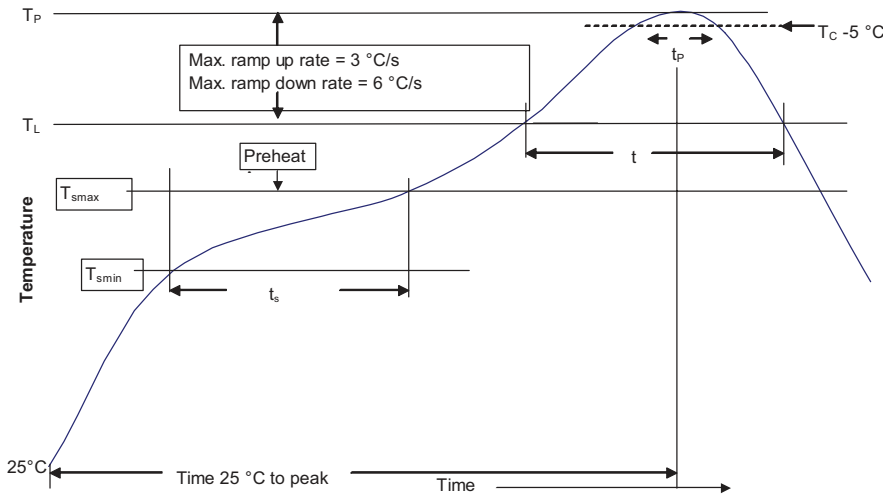


Table 1 - Standard SnPb solder (T_C)

Package thickness	Volume mm ³ <350	Volume mm ³ ≥350
<2.5 mm	235 °C	220 °C
≥2.5 mm	220 °C	220 °C

Table 2 - Lead (Pb) free solder (T_C)

Package thickness	Volume mm ³ <350	Volume mm ³ 350 - 2000	Volume mm ³ >2000
<1.6 mm	260 °C	260 °C	260 °C
1.6 – 2.5 mm	260 °C	250 °C	245 °C
>2.5 mm	250 °C	245 °C	245 °C

Reference J-STD-020

Profile feature	Standard SnPb solder	Lead (Pb) free solder
Preheat and soak		
• Temperature min. (T_{smin})	100 °C	150 °C
• Temperature max. (T_{smax})	150 °C	200 °C
• Time (T_{smin} to T_{smax}) (t_s)	60-120 seconds	60-120 seconds
Average ramp up rate T_{smax} to T_p	3 °C/ second max.	3 °C/ second max.
Liquidous temperature (T_L)	183 °C	217 °C
Time at liquidous (t_L)	60-150 seconds	60-150 seconds
Peak package body temperature (T_p)*	Table 1	Table 2
Time (t_p)** within 5 °C of the specified classification temperature (T_C)	20 seconds**	30 seconds**
Average ramp-down rate (T_p to T_{smax})	6 °C/ second max.	6 °C/ second max.
Time 25 °C to peak temperature	6 minutes max.	8 minutes max.

* Tolerance for peak profile temperature (T_p) is defined as a supplier minimum and a user maximum.
** Tolerance for time at peak profile temperature (t_p) is defined as a supplier minimum and a user maximum.

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Eaton
Electronics Division
1000 Eaton Boulevard
Cleveland, OH 44122
United States
www.eaton.com/electronics

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