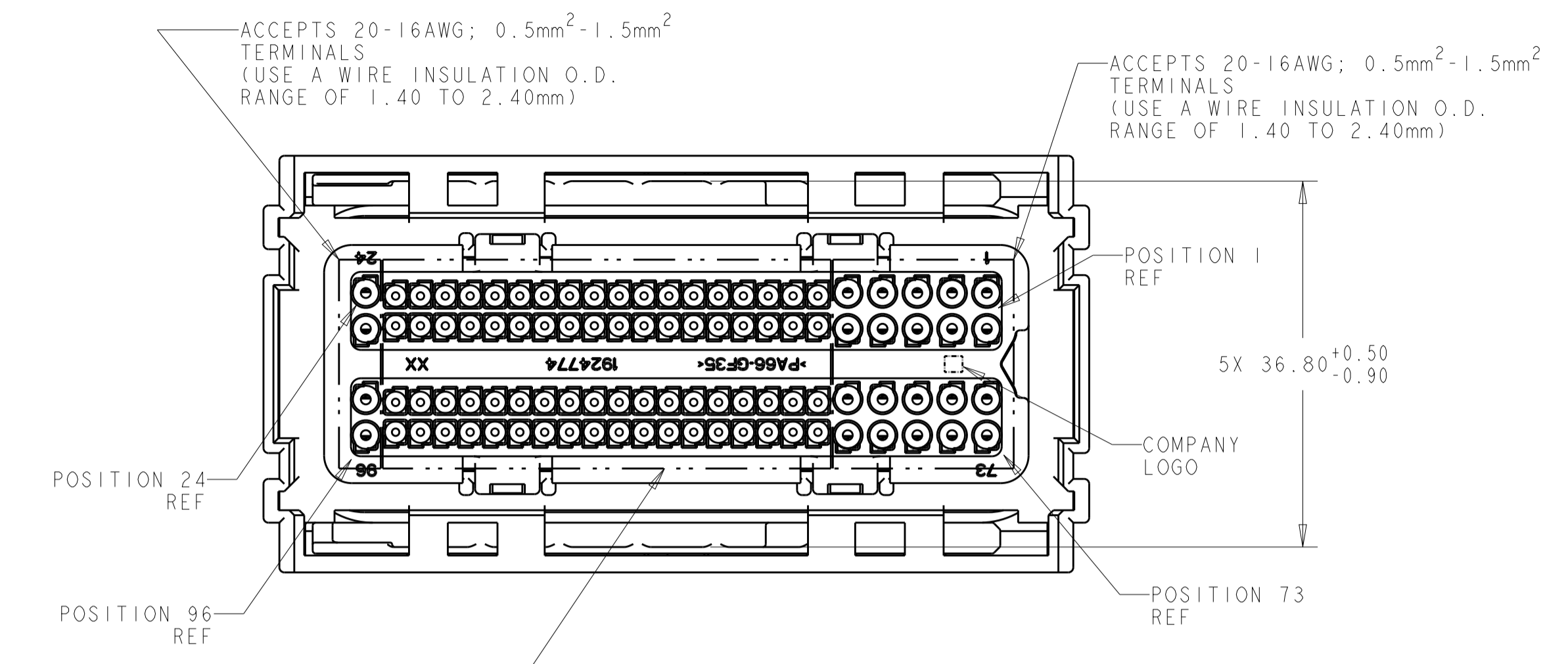
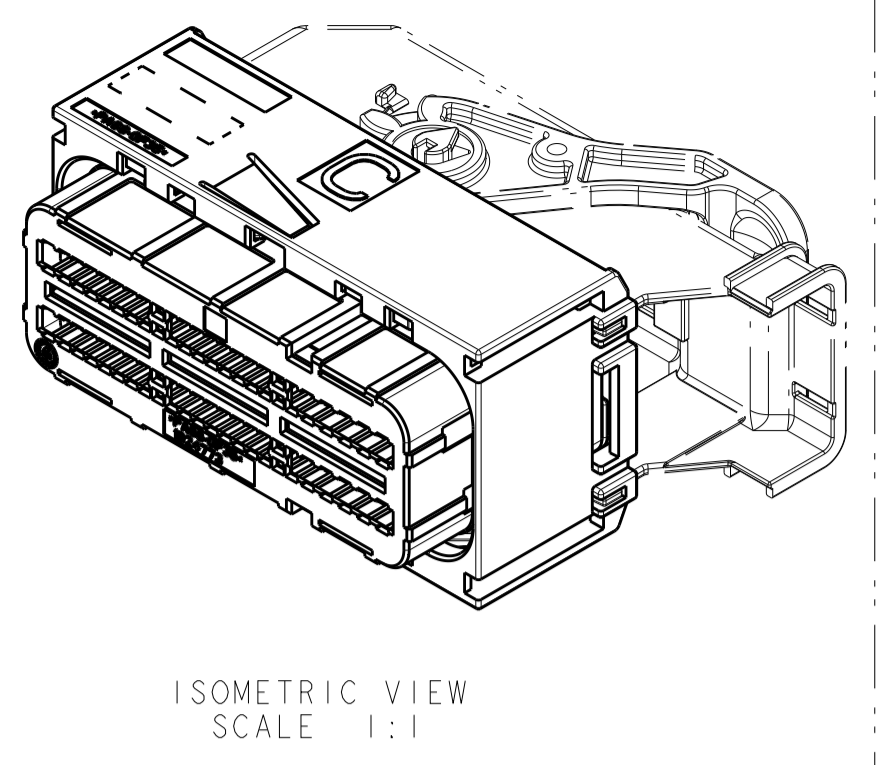
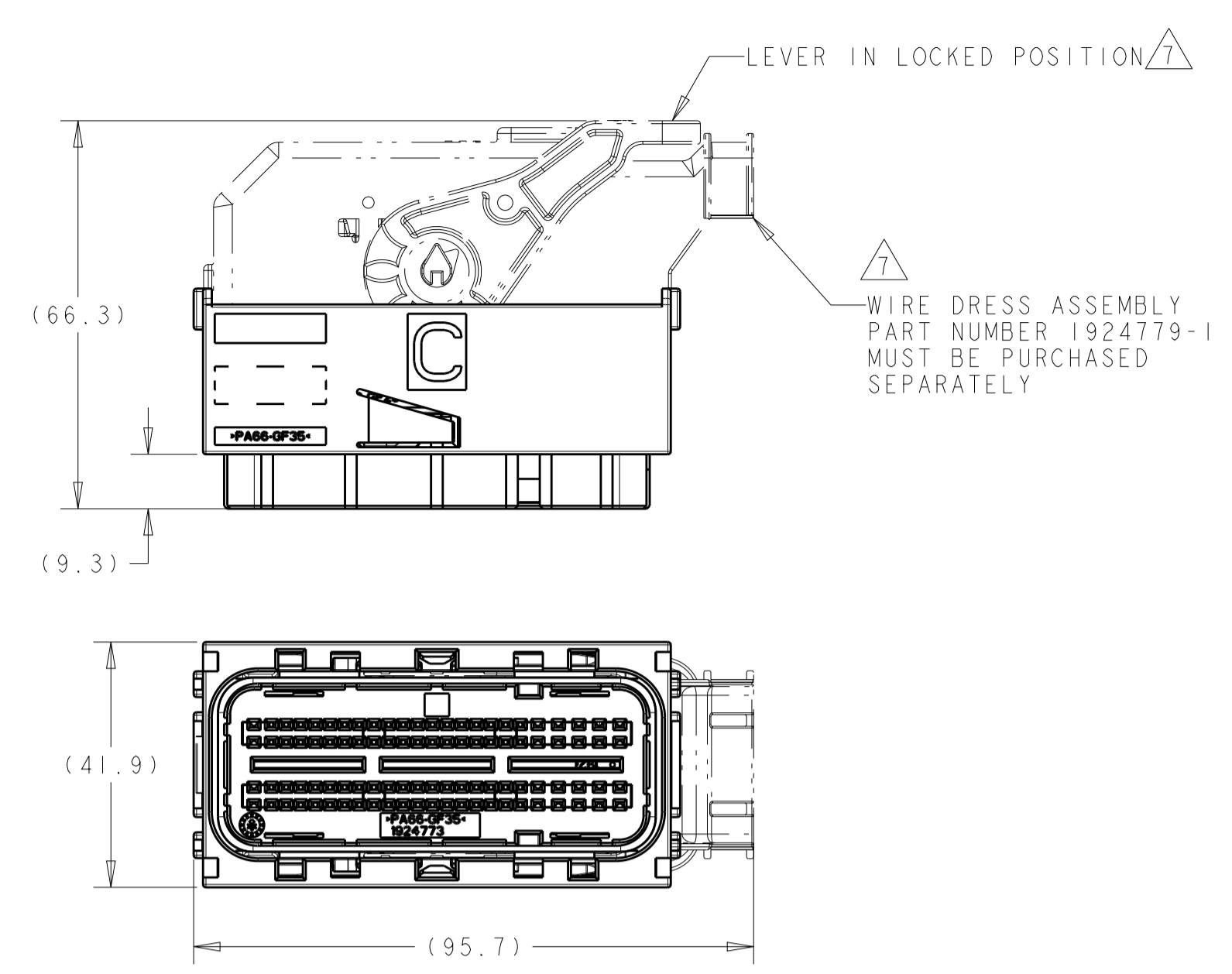
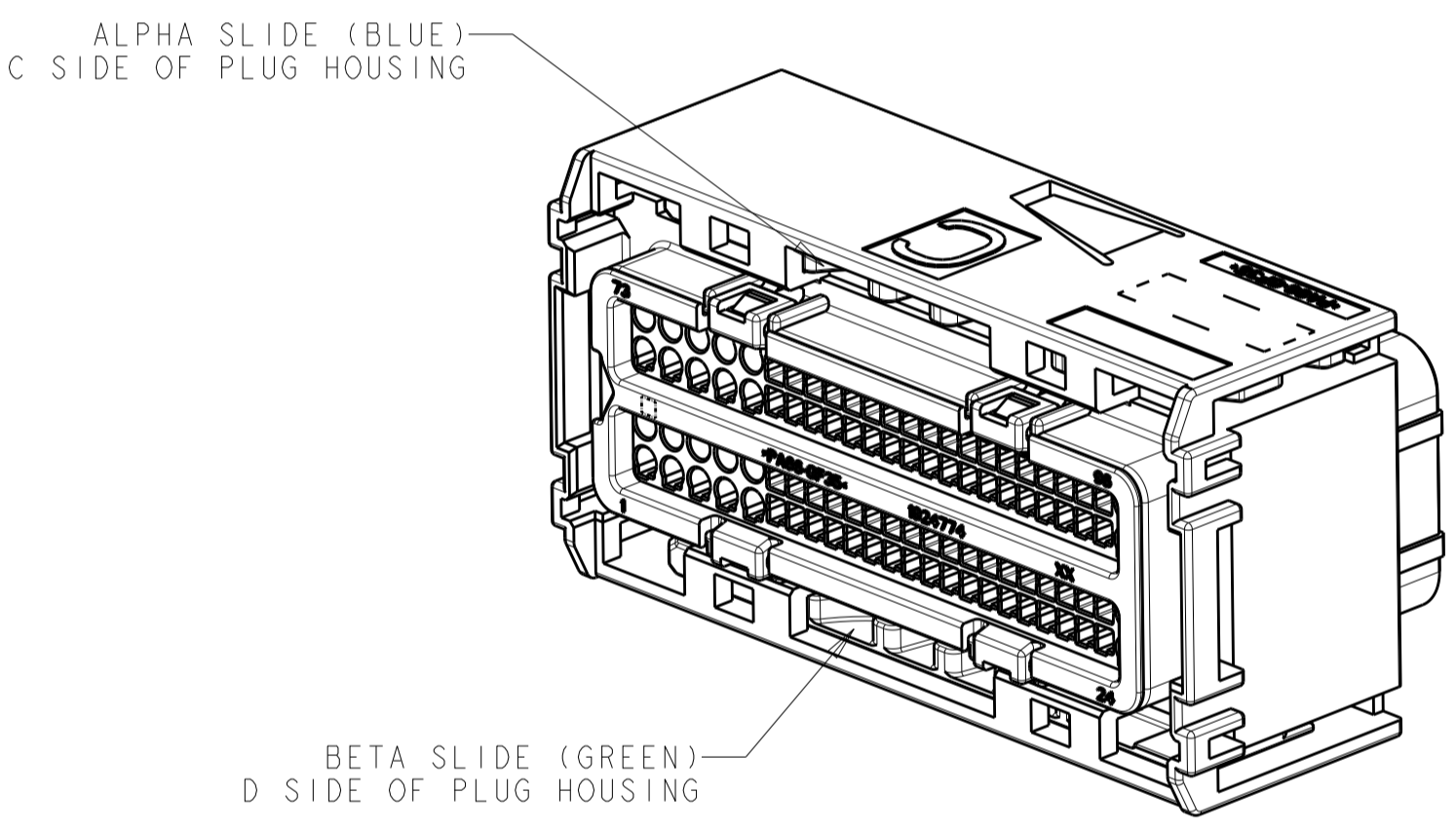
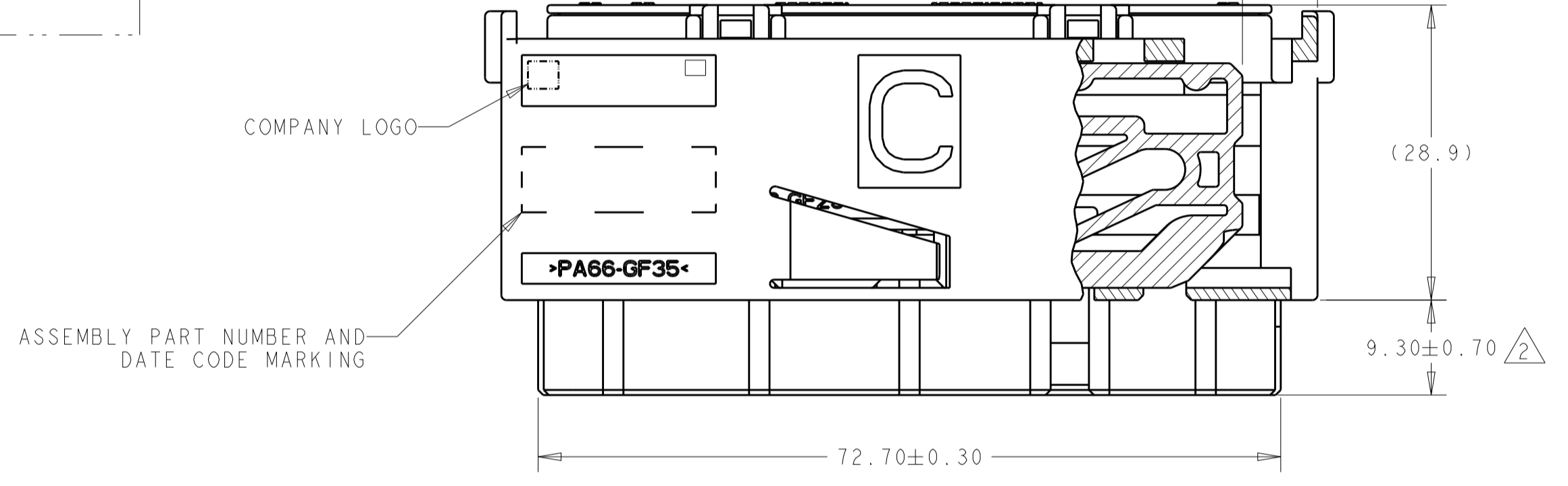


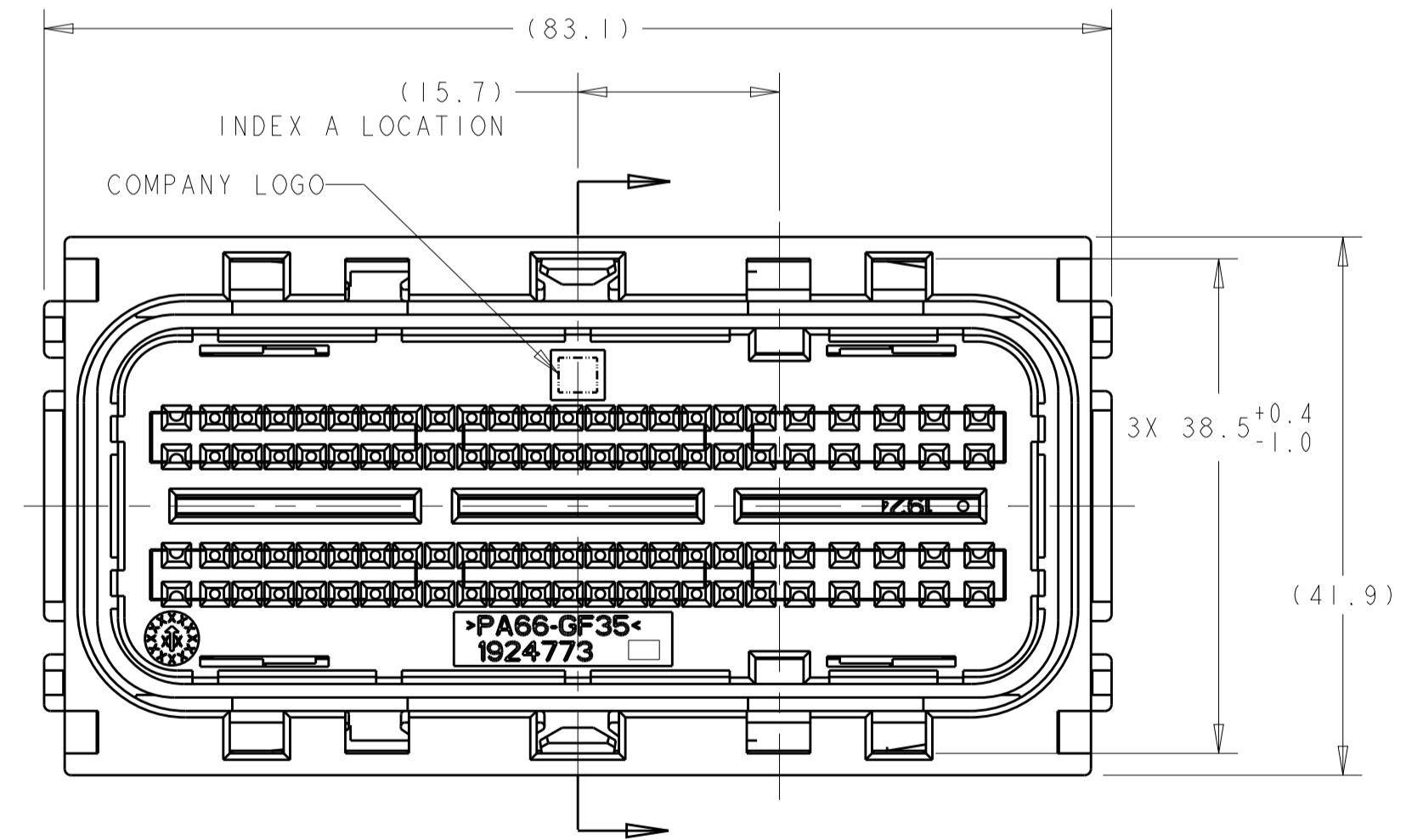
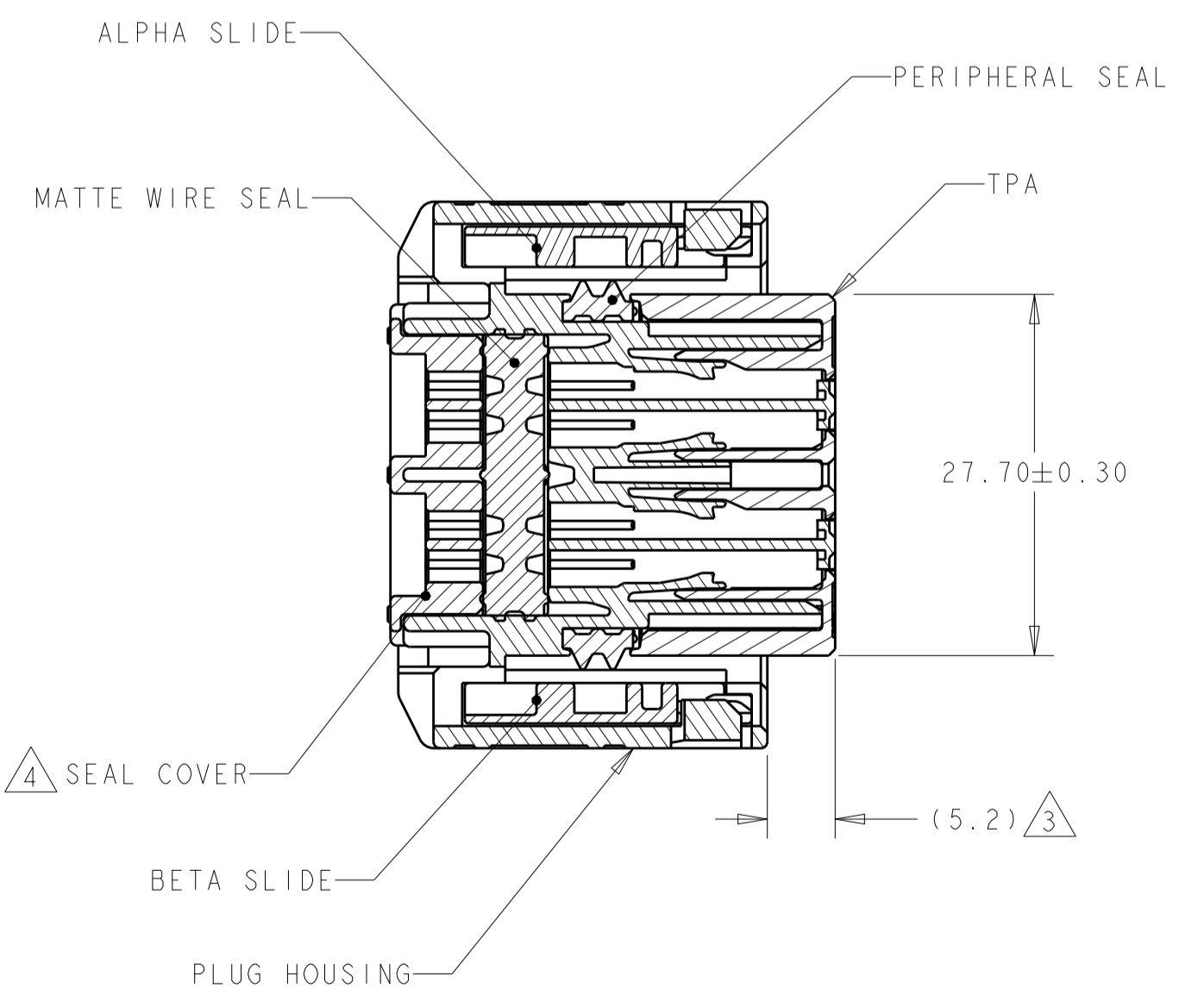
REVISIONS				
P.	LTN	DESCRIPTION	DATE	OWN APVD
C7		REV PER ECO-17-013192	07SEP2017	JMS GK
C8		ECO-17-017519	29NOV2017	KP GK
C9		REVISED PER ECO-18-006949	03MAY2018	JMS GK
C10		REVISED PER ECO-20-011499	14AUG2020	CN HC



RIGHT EXIT PLUG ASSEMBLY SHOWN WITH OPTIONAL WIRE DRESS ASSEMBLY (MUST BE PURCHASED SEPARATELY) SCALE 1:1



(METHOD FOR IDENTIFYING EXIT ORIENTATION)



- 1 PLUG HOUSING AND SEAL COVER: NYLON 6/6, BLACK.  
TPA: NYLON 6/6, COLOR - SEE TABLE.  
MATTE WIRE SEAL: SILICONE, LIGHT BLUE.  
PERIPHERAL SEAL: SILICONE, GREEN.  
ALPHA SLIDE: NYLON 6/6, BLUE.  
BETA SLIDE: NYLON 6/6, GREEN.

- 2 TPA SHOWN IN PRE-LATCHED, AS SHIPPED, POSITION.
- 3 TPA SHOWN IN CLOSED POSITION.
- 4 SEE TABLE ON SHEET 2 AND 3 FOR SEAL COVER PIN OUT CONFIGURATION.

- 5. PLUG ASSEMBLY MATES WITH TE CONNECTIVITY INTERFACE DRAWING 1924771\_INT, POLARIZATION A.
- 6. PLUG ASSEMBLY WILL ACCEPT THE FOLLOWING GET TERMINAL PART NUMBERS: 1393364-1 (GOLD 22AWG; 0.35mm<sup>2</sup>)  
1393365-1 (GOLD 18-20AWG; 0.75mm<sup>2</sup>-0.5mm<sup>2</sup>)  
1924878-1 (TIN/SILVER 22AWG; 0.35mm<sup>2</sup>)  
1924879-1 (TIN/SILVER 18-20AWG; 0.75mm<sup>2</sup>-0.5mm<sup>2</sup>)  
1924782-1 (TIN/SILVER 1.0mm<sup>2</sup>)  
1924880-1 (TIN/SILVER 16AWG; 1.5mm<sup>2</sup>)

- 7 WIRE DRESS ASSEMBLY MUST BE INSTALLED ONTO PLUG ASSEMBLY WITH LEVER IN LOCKED POSITION.
- 8 APPLICATION SPEC'S: 408-10229, 408-10230
- 9. NOTE DELETED.
- 10. FORCE TO SEAT TPA COMPONENT FROM PRE-SET TO LOCKED (FULLY LOADED W/ TERMINALS) TO BE 83N MAX.
- 11. FORCE TO MOVE TPA FROM FULLY LOCKED TO PRE-SET TO BE 115N MAX. FLAT BLADE SCREWDRIVER SUGGESTED FOR REMOVAL OF TPA.

ALL CLOSED	GRAY	A	9-1924939-9
SEE TABLE, SH 3	GRAY	A	7-1924939-1
SEE TABLE, SH 3	GRAY	A	7-1924939-0
SEE TABLE, SH 3	GRAY	A	6-1924939-9
SEE TABLE, SH 3	GRAY	A	6-1924939-8
SEE TABLE, SH 3	GRAY	A	6-1924939-7
SEE TABLE, SH 2	GRAY	A	6-1924939-6
SEE TABLE, SH 2	GRAY	A	6-1924939-5
SEE TABLE, SH 2	GRAY	A	6-1924939-4
SEE TABLE, SH 2	GRAY	A	6-1924939-3
SEE TABLE, SH 2	GRAY	A	6-1924939-2
SEE TABLE, SH 2	GRAY	A	6-1924939-1
SEE TABLE, SH 2	GRAY	A	6-1924939-0
SEE TABLE, SH 2	GRAY	A	5-1924939-9
SEE TABLE, SH 2	GRAY	A	5-1924939-8
SEE TABLE, SH 2	GRAY	A	5-1924939-7
SEE TABLE, SH 2	GRAY	A	5-1924939-6
SEE TABLE, SH 2	GRAY	A	5-1924939-5
SEE TABLE, SH 2	GRAY	A	5-1924939-4
SEE TABLE, SH 2	GRAY	A	5-1924939-3
SEE TABLE, SH 2	GRAY	A	5-1924939-2
SEE TABLE, SH 2	GRAY	A	5-1924939-1
SEE TABLE, SH 2	GRAY	A	5-1924939-0
SEE TABLE, SH 2	GRAY	A	4-1924939-9
SEE TABLE, SH 2	GRAY	A	4-1924939-8
SEE TABLE, SH 2	GRAY	A	4-1924939-7
SEE TABLE, SH 2	GRAY	A	4-1924939-6
SEE TABLE, SH 2	GRAY	A	4-1924939-5
SEE TABLE, SH 2	GRAY	A	4-1924939-4
SEE TABLE, SH 2	GRAY	A	4-1924939-3
SEE TABLE, SH 2	GRAY	A	4-1924939-2
SEE TABLE, SH 2	GRAY	A	4-1924939-1
SEE TABLE, SH 2	GRAY	A	4-1924939-0
SEE TABLE, SH 2	GRAY	A	3-1924939-9
SEE TABLE, SH 2	GRAY	A	3-1924939-8
SEE TABLE, SH 2	GRAY	A	3-1924939-7
SEE TABLE, SH 2	GRAY	A	3-1924939-6
SEE TABLE, SH 2	GRAY	A	3-1924939-5
SEE TABLE, SH 2	GRAY	A	3-1924939-4
SEE TABLE, SH 2	GRAY	A	3-1924939-3
SEE TABLE, SH 2	GRAY	A	3-1924939-2
SEE TABLE, SH 2	GRAY	A	3-1924939-1
SEE TABLE, SH 2	GRAY	A	3-1924939-0
SEE TABLE, SH 2	GRAY	A	2-1924939-9
SEE TABLE, SH 2	GRAY	A	2-1924939-8
SEE TABLE, SH 2	GRAY	A	2-1924939-7
SEE TABLE, SH 2	GRAY	A	2-1924939-6
SEE TABLE, SH 2	GRAY	A	2-1924939-5
SEE TABLE, SH 2	GRAY	A	2-1924939-4
SEE TABLE, SH 2	GRAY	A	2-1924939-3
SEE TABLE, SH 2	GRAY	A	2-1924939-2
SEE TABLE, SH 2	GRAY	A	2-1924939-1
SEE TABLE, SH 2	GRAY	A	2-1924939-0
SEE TABLE, SH 2	GRAY	A	1-1924939-9
SEE TABLE, SH 2	GRAY	A	1-1924939-8
SEE TABLE, SH 2	GRAY	A	1-1924939-7
SEE TABLE, SH 2	GRAY	A	1-1924939-6
SEE TABLE, SH 2	GRAY	A	1-1924939-5
SEE TABLE, SH 2	GRAY	A	1-1924939-4
SEE TABLE, SH 2	GRAY	A	1-1924939-3
SEE TABLE, SH 2	GRAY	A	1-1924939-2
SEE TABLE, SH 2	GRAY	A	1-1924939-1
SEE TABLE, SH 2	GRAY	A	1-1924939-0
SEE TABLE, SH 2	GRAY	A	1924939-9
SEE TABLE, SH 2	GRAY	A	1924939-8
SEE TABLE, SH 2	GRAY	A	1924939-7
SEE TABLE, SH 2	GRAY	A	1924939-6
SEE TABLE, SH 2	GRAY	A	1924939-5
SEE TABLE, SH 2	GRAY	A	1924939-4
SEE TABLE, SH 2	GRAY	A	1924939-3
SEE TABLE, SH 2	GRAY	A	1924939-2
SEE TABLE, SH 2	GRAY	A	1924939-1
SEE TABLE, SH 2	GRAY	A	1924939-0
ALL OPEN	GRAY	A	1924939-1
BLOCKED CIRCUITS	TPA COLOR	INDEX REF	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT. DWN DJ HARDY 29NOV2007  
 CHK AJ VASBINDER 03DEC2007  
 APVD AJ VASBINDER 03DEC2007

DIMENSIONS: mm  
 TOLERANCES UNLESS OTHERWISE SPECIFIED:  
 0 PLC ±  
 1 PLC ±0.25  
 2 PLC ±  
 3 PLC ±  
 4 PLC ±  
 ANGLES ±

MATERIAL: PA66-GF35  
 FINISH: -

WEIGHT: -  
 CUSTOMER DRAWING

NAME: PLUG ASSEMBLY, 96 POSITION, INDEX A - RIGHT EXIT, SEALED, GPEC II  
 SIZE: A100779  
 CAGE CODE: C=1924939  
 DRAWING NO: 1924939-1  
 SHEET 1 OF 3  
 SCALE: 2:1  
 REV: C10

TE Connectivity



