

**NOTES.**

1. ONLY THE ITEMS WITH QUANTITIES SPECIFIED ON PARTS LIST ARE USED ON THIS APPLICATOR.

△ USED IN PLACE OF ITEM 38 WHEN INSULATION CRIMP IS NOT USED.

△ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN AMP-O-LECTRIC PRESS.

4 PARTS WITH QTY OF REF SPECIFIED (EXCEPT ITEM 79) ARE USED ON ITEM 32.

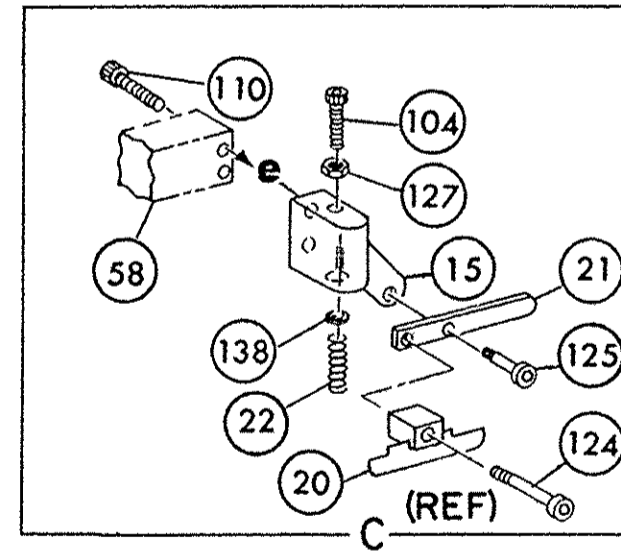
**KEY:**

■ RECOMMENDED SPARE PARTS.

▲ LUBRICATE DAILY USING NO. 20 MACHINE OIL.

● GREASE LIGHTLY.

REF	QTY	PART NO	DESCRIPTION	ITEM NO
REF		21045-3	RING, RETAINING 'C' (.187 DIA) FEED PIN	145
REF		5-21028-1	PIN, SLOT SPG (.12 DIA X .50) FD ADJ ROD	143
REF		1-21030-7	PIN, DOWEL (.187 DIA X 1.50) HOUSING	141
REF		1-21030-1	PIN, DOWEL (.187 DIA X .50) LEVER	140
REF		22260-5	WASHER, FLAT (NO 6) DRAG SPRING	138
REF		21899-4	WASHER, FLAT (5/16 DIA) SCR ADJ	137
REF		21024-5	WASHER, LOCK (NO 10) FEED ADJ PLATE	135
REF	1	7-21002-9	BOLT, CRIMPER	134
REF	2	21024-5	WASHER, LOCK (NO 10) SHEAR PLATES	134
REF	1	690501-4	CAM, POST FEED 15/8 STROKE	133
REF		21024-5	WASHER, LOCK (NO 10) FEED ROD GUIDE	133
REF	4	21024-4	WASHER, LOCK (NO 8) STRIP GUIDE	132
REF	2	21024-4	WASHER, LOCK (NO 8) SHEAR BLADE	131
REF	1	690191-1	PLUG, NYLON	130
REF	1	455674-1	RAM	129
REF	2	21018-4	NUT, HEX MACH (4-40) DRAG	128
REF	1	690125-1	WASHER, LAMINATED	128
REF	1	690124-1	WASHER, RAM	127
REF	1	690223-1	SPACER, DISC	127
REF	2	21022-2	NUT, HEX SELF-LKG (8-32) DRAG STUD	126
REF	1	23241-6	BALL, STEEL	125
REF	1	690170-1	SPRING, COMPRESSION	124
REF	2	21004-7	SCR, SKT HD SHLD (250 DIA X .25) DRAG ARM	124
REF	1	21004-5	SCR, SKT HD SHLD (250 DIA X 1.00) DRAG	123
REF	2	4-21078-8	SCR, SKT SET OVAL POINT (4-40 X .75) DRAG	123
REF	1	455829-7	DISC, WIRE	122
REF	1	21009-2	SCR, SKT SET (1/4-20 X 25) (LOC-WEL) RAM	122
REF	1	22480-5	WASHER, SPRING	121
REF	1	690212-1	POST, RAM	120
REF	1	1-21002-7	SCR, BTN HD SKT CAP (6-32 X .38) CAM	119
REF	1	6-23715-5	SCR, PAN HD MACH (6-32 X 1.50) FEED ADJ	118
REF	1	458980-2	APPLICATOR, BASIC (SUB ASSY)	117
REF	2	2-21002-2	SCR, BTN HD SKT CAP (8-32 X .50) STRIPPER	116
REF	1	2-21002-9	SCR, BTN HD SKT CAP (10-32 X .75) HSG CAP	115
REF	1	22733-8	SCR, BTN HD SKT CAP (8-32 X .38) (LOC-WEL) ANVIL	114
REF	4	3-21002-3	SCR, BTN HD SKT CAP (1/4-20 X .50) STR GDE PL	113
REF	1	17177-1	SCR, BTN HD SKT CAP (1/4-20 X .62) BASE PL	112
REF	1	455676-1	PLATE, BASE	111
REF	2	22354-8	DRAG, STUD	110
REF	1	455678-1	PLATE, STRIP GUIDE	109
REF	2	23030-1	SCR, SKT HD CAP (6-32 X .25) (LOC-WEL) CP DISC	108
REF	2	2-21000-8	SCR, SKT HD CAP (8-32 X .62) SHEAR BLADE	107
REF	3	2-21000-6	SCR, SKT HD CAP (8-32 X .38) STRIP GUIDE	106
REF	1	2-21000-6	SCR, SKT HD CAP (8-32 X .38) STRIP GUIDE	106
REF	1	3-21000-7	SCR, SKT HD CAP (10-32 X .75) FD ROD GUIDE	105
REF	1	3-21000-9	SCR, SKT HD CAP (10-32 X 1.00) DRAG SPRING	104
REF	1	3-21000-6	SCR, SKT HD CAP (10-32 X .62) FD ADJ PLATE	103
REF	1	3-21000-4	SCR, SKT HD CAP (10-32 X .38) PIVOT BLK	102
REF	2	3-21000-8	SCR, SKT HD CAP (10-32 X .88) SHEAR PLATE	101
REF	1	455745-1	GUARD, WINDOW	79
REF	1	465184-9	LUBRICATOR ASSY	78
REF	1	455985-1	OIL, LUBRICATING	77
REF	1	454406-1	SPACER, LUB BRACKET	76
REF	2	21017-2	DRIVE, SCREW	75
REF	1	461264-1	PLATE, IDENTIFICATION	74
REF	1	458109-1	WASHER, FLAT (SPECIAL)	73
REF	1	690603-1	SPRING, ASSIST	72
REF	1	690517-1	SPACER	71
REF	1	22594-8	NUT, HEX	70
REF	1	240628-1	PLATE, ADJ	69
REF	1	240626-1	SHAFT, PIVOT	68
REF	1	240633-1	BUSHING	67
REF	1	455680-1	LEVER, INTERMEDIATE	66
REF	1	240629-1	BLOCK, PIVOT	65
REF	1	240632-2	SCREW, ADJ	64
REF	1	240659-3	PIN, CAM ROLLER	63
REF	1	240658-1	CAM, ROLLER	62
REF	1	454398-1	ROD, FEED	61
REF	1	454398-1	ROD, FEED	60



CRIMPING DATA				APPLICATOR WILL APPLY	
PAD LTR	CRIMP HEIGHT	WIRE SIZE	WIRE LENGTH	ITEM NO	
A	.169	8		42673	
B	.151	10			
C	NOT USED				
D	NOT USED				

CRIMP	SIZE	TYPE	FEED	APPL INST
WIRE	.210	F"		
INSUL	7	7	.852	A18039
WIRE RANGE	#10-#8		INSULATION RANGE	PRESS NO
REMARKS	AMPOMATOR POST FEED			
ID PLATE (REF) 461264-1				

REMARKS	NO	REV
APPL USED ON MACHINE PART NO	TO APPLY TERMINAL	
CUSTOMER NAME	MACH SERIAL NO	
ADDRESS	APPL SERIAL NO	
CITY	PURCHASE ORDER	
	ENG APP	
	DISTRIBUTION	
	ORIGINAL	
	CUSTOMER COPY	
	FIELD ENG COPY	

REV	DATE	DESCRIPTION	BY	CHKD	APP'D
D	4-29	SET UP PAGE 10-1			
C	4-23	458638-11149			
B	4-16	DRY-1-BO APP 8/80			
A	4-16	DRY-1-BO APP 8/80			