

# **Illuminated Pushbutton Switches**



UL CSA

TELLTY

Specification

Operating temperature range

Storage temperature range

**RoHS Compliant** 

# ■ Features

# 1. Low Profile

Ideal for low profile PC mounting or snap-in mounting with tight behind panel dimensions.

### 2. Full Face Illumination

Bright LED provides excellent illumination

# 3. Two Mounting Methods

PC board mount or snap-in panel mount.

# 4. Snap-Action Mechanism

Snap-action mechanism provides tactile feel.

# 5. UL Recognized and CSA Certified Switches are UL recognized and CSA certified.

Rating	Gold plated contact	(Max.) 0.4VA AC/DC  ·Voltage 20mV~48V  ·Current 0.1mA~50mA (Min.) 20mVAC/DC 0.1mA			
Initial conta	act resistance	Gold plated contaccts	$\alpha$ ; 100mΩ max. (1.5mA 200 $\mu$ VAC)		
Dielectric	strength	1,500VAC 1 n	1,500VAC 1 minute		
Insulation resistance		100MΩ min. (500V			
Contact	Bounce	10 msec. max.			
Electrical life Gold plated contact		50,000 operations (50mA 48VAC/DC) 200,000 operations (0.4VA AC/DC)			
Operating force		1 pole	1.47±0.98N		
		2 poles	2.26±0.98N		
Trevel		Total travel	2.3mm		
Travel		Lastatores al alternation	4.5		

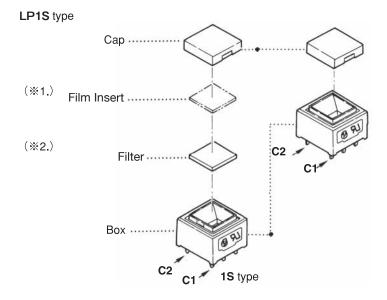
Lock travel alternate | 1.5mm

-15~+60°C

-25~+70°C

# ■Approvals UL File No.E43275 CSA File No.LR38341

# Component -

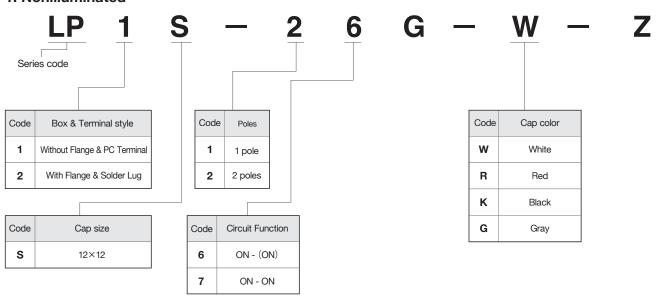


(%1.) : Optional film insert is provided by the customer.

(%1.) (%2.): Legending instructions shown on Page 215.

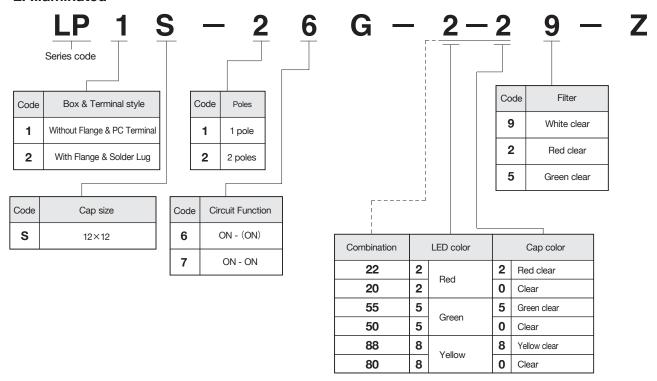
# Part Numbering

# 1. Nonilluminated



# Part Numbering -

### 2. Illuminated



LP

# **■**Terminal Style

	LP1	LP2
Terminal style	STAND OFF スタンドオフ部 0.6 1 t = 0.5	STAND OFF スタンドオフ部 R 0.5
LED terminal style	STAND OFF スタンドオフ部 (**) (**) (**) (**) (**) (**) (**) (**	STAND OFF スタンドオフ部 0.8 R 0.4 C 0.5

# ■LED Specification -

Type	LED Q'ty	Internal LED wiring
LP1S LP2S	Single	(L2) (L1)

Symbol	l Color	le.	V	VR	
Symbo	Color	lF -	Nom.	Max.	VR
2	Red	30mA	2.0V	2.8V	DC4V
5	Green	25mA	2.1V	2.8V	DC4V
8	Yellow	30mA	2.2V	2.8V	DC4V

Current to be applied to the LED must be lower than the forward current (IF) indicated in the LED Specifications of each switches. Resistance value R should be calculated using the following formula.

$$R = \frac{E - V_F}{I_F}$$

• Case of dynamic lighting system.  $R = \frac{E - V_F}{I_{FL}}$ 

$$R = \frac{E - V_F}{I_{FM}}$$

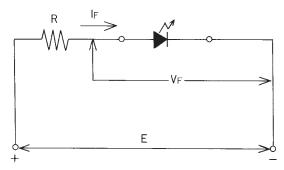
●When LEDs are used by a pulse lighting system

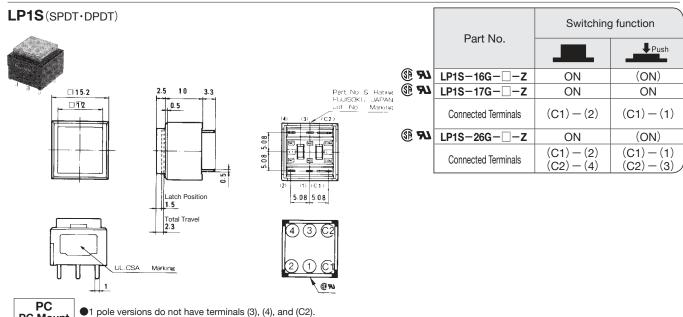
Pw : 0.1 msec. Dr : 1/10

Iгм : 50mA (All colors)

Ε : 5V : 2V

•Calculation Example
$$R = \frac{5-2}{0.05} = 60(\Omega)$$

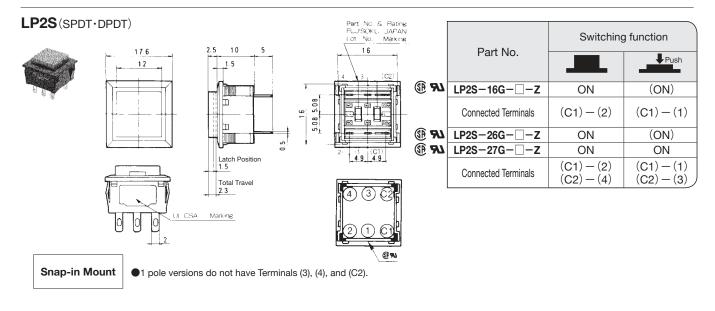




#### ■ Table of Part Numbers

PC Mount

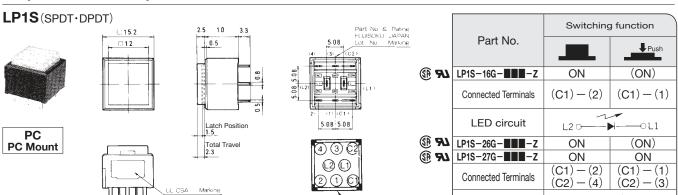
Can color	Gold contacts			
Cap color	1 pole	2 poles		
White	☆LP1S-16G-W-Z	LP1S-26G-W-Z		
Red	☆LP1S-16G-R-Z			
Black	☆LP1S-16G-K-Z			
Gray	☆LP1S−16G−G−Z			
Black	☆LP1S-17G-K-Z			



### **■**Table of Part Numbers

Can color	Gold contacts			
Cap color	1 pole	2 poles		
White	LP2S-16G-W-Z	☆LP2S-26G-W-Z		
Red	☆LP2S-16G-R-Z			
White		☆LP2S-27G-W-Z		

LP(Nonilluminated)



#### •1 pole versions do not have Terminals (3), (4), and (C2).

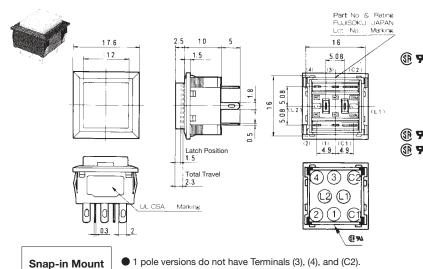
LED circuit

# **■**Table of Part Numbers

LED and Cap color		Red
Gold contacts	2 Poles	☆LP1S-27G-229-Z

LED color		Red	Green	Yellow	Red	Green
Cap color		clear				
Filter color		White clear	White clear	White clear	Red clear	Green clear
Gold	1 Pole		★LP1S-16G-509-Z	★LP1S-16G-809-Z	★LP1S-16G-202-Z	
contacts	2 Poles	★LP1S-27G-209-Z				★LP1S-26G-505-Z





		Switching function		
	Part No.		Push	
<i>77</i>	LP2S-16G- <b>■■■</b> -Z	ON	(ON)	
	Connected Terminals	(C1) — (2)	(C1) - (1)	
	LED circuit	L20 OL1		
77	LP2S-26G- <b>■■■</b> -Z	ON	(ON)	
<i>7</i> 7	LP2S-27G-■■■-Z	ON	ON	
	Connected Terminals	(C1) - (2) (C2) - (4)	(C1) - (1) (C2) - (3)	
	LED circuit	L20	OL1	

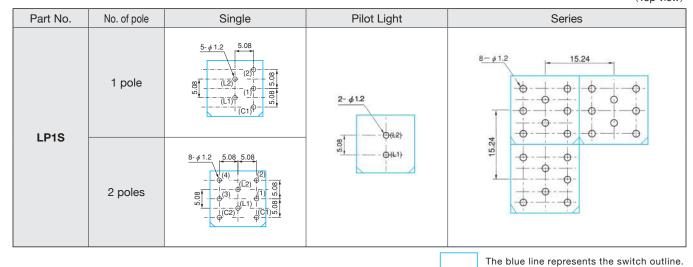
# ■ Table of Part Numbers - < LP2S >

LED an	d Cap color	Red
Gold contacts	2 Poles	☆LP2S-26G-229-Z

LED color		Green Red		Green
Cap color		clear		
Filter color		White clear	Red clear	Green clear
Gold	1 Pole			★LP2S-16G-505-Z
contacts	2 Poles	★LP2S-27G-509-Z	★LP2S-26G-202-Z	

# ■ PC Hole Layouts

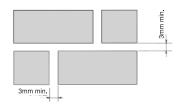
(Top view)



# ■ Panel Cut-Out Dimensions

Part No.	Single	Side by Side Mounting	Panel thickness
LP2S	16.2±0.1	16.2+17.6(n-1)±0.1	1~2.5mm

Note) When the switches are mounted in two or more blocks, the spacing of the cutout hole between each block should be 3 mm minimum.



LP TELLTY

# **■** Optional Accessories

Part Name	Type	Dimensions	Panel cut out dimensions	Panel thickness
Switch Guard	<b>LP2S</b> type	Polycarbonate resin  Switch guard LP-2S (Spring reverse type)  PBT resin Black  PBT resin Black  PBT resin Black	Switch Guard Outline  21.6Min. □16.2±0.1  Switch Guard Outline	- 1∼1.9mm

●The switch guard cannot be used with the PC mount versions.

**■**Packaging Specifications

Stick	1 <u>9.6</u> 13.8	Series	(pcs/stick)	Stick Length
		LP1S	25	400
		LP2S	25	460

• If the order quantity is below the above packaging quantities, the packing style may be in trays.

### Precautions

#### 1. Soldering

(1) Manual soldering

Device: Solder iron

1) 270°C max. 5 sec. max.

(2) Auto soldering

Device: Jet wave or dip type

①  $245 \pm 10^{\circ}$ C 5 sec. max.

- Preheat time shall be 30 seconds max. at 100°C max.
- For the alternate action switches, soldering should be done with the switch in the up position.

#### 3. Acuator(Cap)

- ■To activate the switch, press the cap as far as it goes. If the cap is not fully actuated, switching and/or locking may not occur. The pressing force of the cap should be 9.8 N or less.
- •Use a soft cloth with alcohol to clean the cap surface. Do not allow the liquid to enter the switch body. Do not use thinner, acid, organic solvent, etc., since the caps and filter are made of a polycarbonate resin.
- Engraving or printing is possible on the cap and the filter. The engraving depth should be 0.3 mm maximum and the enamelbased paint should be within the coating thickness of 0.1 mm maximum.
- ●A film insert should be the size of the dimensions as shown in the figure on the left (t=0.1mm).

The film inserts are provided by the customer.

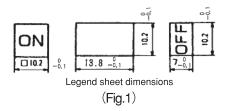
●The cap and the filter are two distinct parts. Removal of the cap should be done with the in the up position to avoid damages to the switch.

#### 2. Flux Cleaning

- (1) Solvent: Fluorine or Alcohl type.
- (2) The **LP** series are not washable. To wash the PC board, clean the soldering surface of the PC board with a brush so that the switch is not exposed to the cleaning solution.
- (3) After soldering, wait until the temperature of the terminals cool down to 90°C or below or until the parts are exposed to room temperature for more than 5 min. before washing.

#### 4. LED's

- •The polarity of the LED is marked on the bottom of the switch. Connection should be made as marked.
- Protective resistors are not built into illuminated switches.
   Protective resistors must be integrated by the customer.
- ●LED specifications are shown on Page 206.

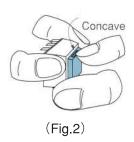


#### Precautions

#### **5.Mounting Procedures**

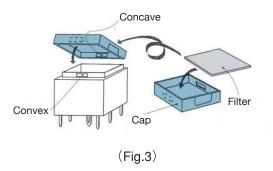
#### (1) Removal of the cap

Use the notch on the side of the cap and pull up. Remove the cap with the switch in the up position.

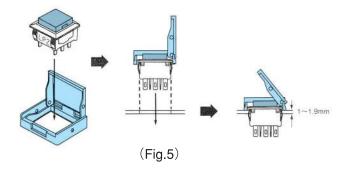


#### (2) Mounting the cap

- A) Insert the **filter** into the **cap**. The **filter** is reversible.
- B) Mate and snap in the two recesses on the inner side of the **cap** to the tabs on the side of the actuator of the switch.



#### (3) Mounting the Switch Guard



#### (4) Panel cutout

When cutting out the panel, press through the panel from the front side. Also make sure to mount the switch from the front side of the panel as shown in the figure below. This will help the mount spring on both sides of the switch latch on to the edge of the hole. Note that the vertical play of the switch when mounted is 0.3 mm max...

