

SPECIFICATION CONTROL DRAWING

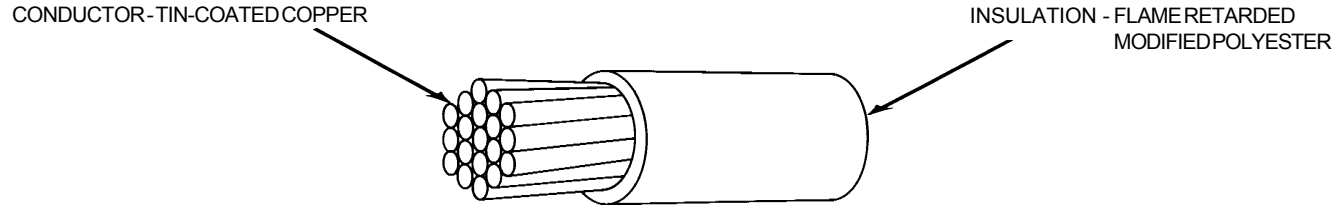
64AC0311

TITLE WIRE, MODIFIED POLYESTER-INSULATED,
TIN-COATED COPPER, 19 STRAND, GENERAL PURPOSE, 600 VOLT

Date 05-22-03

Revision D

This specification sheet forms a part of the latest issue of Raychem Specification 64.



| CONSTRUCTION DETAILS | | | | | | | | | | |
|----------------------|--------------------|---------------------------------------|-----------------------------|--------------|------------------|--|------------------------------------|--------------|------------------|-----------------------------------|
| PART NUMBER 1/ | WIRE SIZE (AWG) | CONDUCTOR STRANDING (number x AWG) | CONDUCTOR DIAMETER (in.) | | | MAXIMUM RESISTANCE AT 20°C (ohms/1000 ft.) | FINISHED WIRE DIAMETER (in.) | | | NOMINAL WEIGHT (lbs/1000 ft.) |
| | | | LOWER SPEC LIMIT | TARGET VALUE | UPPER SPEC LIMIT | | LOWER SPEC LIMIT | TARGET VALUE | UPPER SPEC LIMIT | |
| | | | | | | | | | | |
| 64AC0311-26-* | 26 | 19 x 38 | .0180 | .0185 | .0190 | 41.3 | .032 | .034 | .036 | 1.3 |
| 64AC0311-24-* | 24 | 19 x 36 | .0225 | .0230 | .0240 | 26.2 | .038 | .040 | .042 | 1.9 |
| 64AC0311-22-* | 22 | 19 x 34 | .0285 | .0295 | .0300 | 16.2 | .045 | .047 | .049 | 2.8 |
| 64AC0311-20-* | 20 | 19 x 32 | .0365 | .0375 | .0385 | 10.1 | .053 | .055 | .057 | 4.2 |
| 64AC0311-18-* | 18 | 19 x 30 | .0450 | .0460 | .0475 | 6.35 | .063 | .065 | .067 | 6.4 |
| 64AC0311-16-* | 16 | 19 x 29 | .0515 | .0525 | .0535 | 4.91 | .069 | .072 | .075 | 8.2 |
| 64AC0311-14-* | 14 | 19 x 27 | .0645 | .0660 | .0675 | 3.10 | .085 | .089 | .093 | 12.7 |
| 64AC0311-12-* | 12 | 19 x 25 | .0880 | .0900 | .0920 | 1.96 | .110 | .114 | .118 | 21.1 |

WIRE RATINGS AND ADDITIONAL REQUIREMENTS

TEMPERATURE INDEX: 125°C
 Maximum continuous conductor temperature
 VOLTAGE RATING: 600 volts (rms) at sea level
 CONDUCTOR ELONGATION: 10% for AWG 22 and larger
 6% for AWG 24 and smaller (minimum)
 FLAMMABILITY: 30 seconds (maximum) afterburn,
 3 second maximum duration for any flaming particles,
 3.0 in. (maximum) burn length
 INSULATION ELONGATION AND TENSILE STRENGTH:
 Tensile Strength, 4000 lbf/in² (minimum)
 Elongation, 250% (minimum)

INSULATION FLAWS:
 High Frequency Spark Test: 2.5 kV (rms) at 3 kHz
 Impulse Dielectric: 6.0 kV (peak)
 INSULATION RESISTANCE: 1500 megohms for 1000 ft. (minimum)
 LOW TEMPERATURE-COLD BEND: -65 ± 3°C
 VOLTAGE WITHSTAND TEST (POST ENVIRONMENTAL):
 1500 volts (rms), 60 Hz

PART NUMBER:
 The "*" in the part numbers above shall be replaced by color code designators.
 1/ Example: AWG 22, white: 64AC0311-22-9

Users should evaluate the suitability of this product for their application. Specifications are subject to change without notice. Tyco Electronics also reserves the right to make changes in materials or processing, which do not affect compliance with any specification, without notification to Buyer.

1/ CODES AND SUFFIXES MAY BE ADDED TO THE PART NUMBER, AS NECESSARY, TO CAPTURE ANY ADDITIONAL REQUIREMENTS IMPOSED BY THE PURCHASE ORDER.

DIMENSIONS ARE IN INCHES AND, UNLESS OTHERWISE DESIGNATED, ARE NOMINAL

THIS SPECIFICATION SHEET TAKES PRECEDENCE OVER DOCUMENTS REFERENCED HEREIN.
 REFERENCED DOCUMENTS SHALL BE OF THE ISSUE IN EFFECT ON DATE OF INVITATION FOR BID.



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