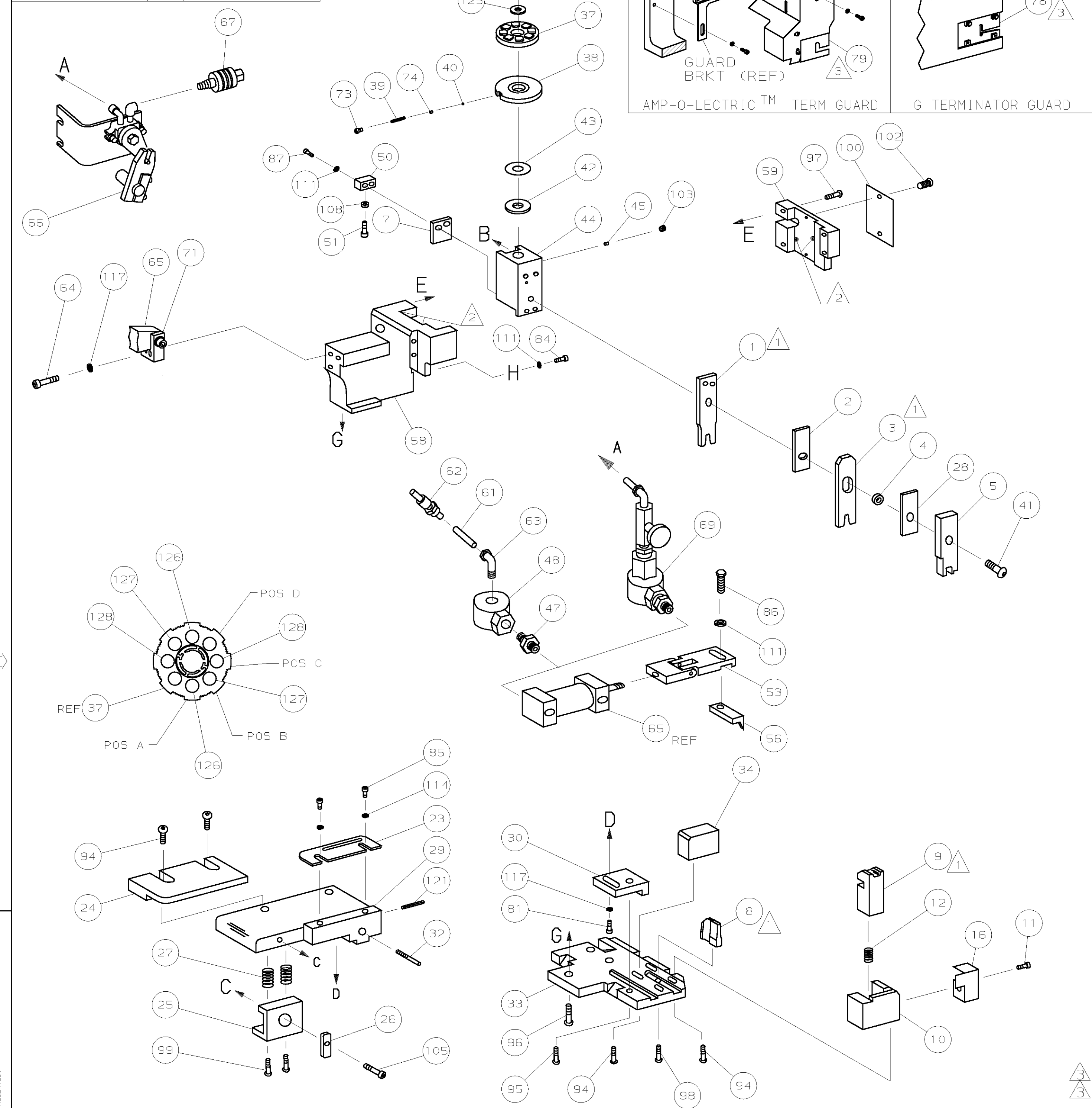
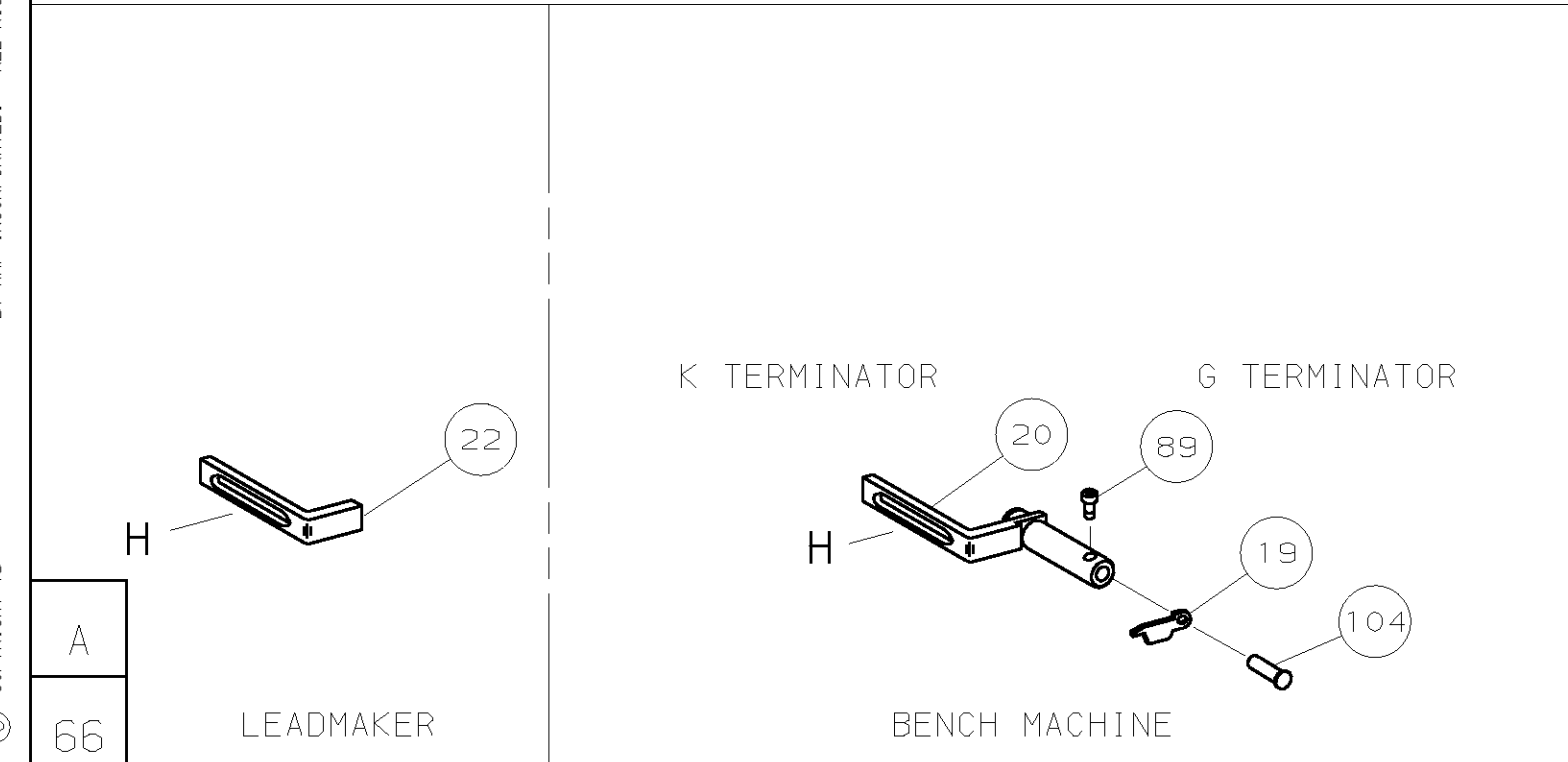


PART NUMBER	REV	FIRST USED
680447-1	C	122500-1
680447	C	565435-5
680447-3	C	354500-1



- 1 RECOMMENDED SPARE PARTS.
- 2 GREASE LIGHTLY.
- 3 GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE.
- 4 SEE DRAWING FOR COMPONENTS



TERMINAL NAME: INNERGY		788109	
CRIMPING DATA			
PAD LTR	CRIMP HEIGHT	WIRE SIZE	
A	.098 ±.002 [2.49 ±0.05mm]	14	
B	.091 ±.002 [2.31 ±0.05mm]	16	
C	.087 ±.002 [2.21 ±0.05mm]	18	
D	NOT USED	USED	
CRIMP WIRE	SIZE	TYPE	RANGE
	.140 [3.56mm]	F	14-18
	.160 [4.06mm]	F	.083-.118
WIRE STRIP LENGTH	TERM APPL SPEC	FEED	APPL INSTRUCTION
.218-.250	114-6051	.730	408-8040
			SET UP GAGE
			458637-1
			LAYOUT
			L1913

QTY	REQD	PER	ASSY	PARTS LIST	DESCRIPTION	ITEM NO		
2	2	2	-	C	4-354778-7	PIN, WIRE DISC (.2730)C	129	
2	2	2	-	C	3-354778-9	PIN, WIRE DISC (.2690)B	127	
2	2	2	-	C	2-354778-5	PIN, WIRE DISC (.2620)A	126	
1	1	1	-	A	986950-1	WASHER, FLAT PRECISION	125	
1	1	1	-	A	217238-1	GENERAL INSTRUCTION PACKAGE	124	
1	1	1	-	-	4088040	SF APPL INST 408-8040	123	
							122	
1	1	1	-	A	4-21028-0	PIN, SLT SPR(φ.093x.75)ST 60E PL	121	
							120	
							119	
							118	
3	3	3	-	A	21024-5	WASHER, LOCK (#10)ADJ BLOCK	117	
							116	
							115	
2	2	2	-	A	21024-2	WASHER, LOCK (#4)FRONT STP GUIDE	114	
							113	
							112	
4	4	4	-	A	21024-4	WASHER, LOCK (#8) STRIPPER	111	
							110	
							109	
1	1	1	-	A	21018-5	NUT, HEX (6-32UNC)	108	
							107	
							106	
1	1	1	-	A	22353-8	SCR, SHLD (φ.187x.25)DRAG LEVER	105	
1	1	-	-	A	992031-1	PIN, CLEVIS	104	
1	1	1	-	A	21009-2	SCR, SKT 5ET (1/4-20x.25 LW)RAM	103	
2	2	2	-	A	21017-2	SCR, DRIVE (#2x.19) ID PLATE	102	
							101	
1	1	1	-	B	461264-1	PLATE, IDENTIFICATION	100	
2	2	2	-	A	3-21002-0	SCR, BHC (10-32x.88)DRAG	99	
1	1	1	-	A	22733-8	SCR, BHC (8-32x.38 LW)ANVIL	98	
4	4	4	-	A	2-21002-9	SCR, BHC (10-32x.75)CAP	97	
3	3	3	-	A	2-22733-8	SCR, BHC (1/4-20x.62)H5G	96	
1	1	1	-	A	2-21002-7	SCR, BHC (10-32x.50)56 ADJ BLK	95	
6	6	6	-	A	2-21002-2	SCR, BHC (8-32x.50)TERM H DWN	94	
							93	
							92	
							91	
							90	
1	1	-	-	A	7-21000-9	SCR, SHC (4-40x.19)STRIPPER	89	
							88	
2	2	2	-	A	3-21000-0	SCR, SHC (8-32x.88)DEP-HOLD	87	
1	1	1	-	A	2-22603-0	SCR, HEX HD (8-32x.25)FEED FINGER	86	
2	2	2	-	A	1-21000-3	SCR, SHC (4-40x.25)F ST GUIDE	85	
1	1	1	-	A	2-21000-7	SCR, SHC (8-32x.50)STRIPPER	84	
							83	
							82	
1	1	1	-	A	3-21000-4	SCR, SHC (10-32x.38)56 ADJ BL	81	
							80	
-	1	-	-	B	462992-7	GUARD ASSY	79	
REF	-	-	-	B	679532-1	INSERT, GUARD	78	
							77	
							76	
							75	
1	1	1	-	A	690603-1	SPRING, ASSIST	74	
1	1	1	-	A	23030-1	SCR, SHC (6-32x.25 SL)INS DISC	73	
							72	
1	1	1	-	B	459610-3	MOUNT, FEED BRACKET	71	
QTY	REQD	PER	ASSY	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO

QTY	REQD	PER	ASSY	PARTS LIST	DESCRIPTION	ITEM NO		
-1				LEADMAKER	AIRFEED	70		
-2				BENCH MODEL K	AIRFEED	69		
-3				BENCH MODEL G	AIRFEED	68		
						67		
						66		
						65		
						64		
						63		
						62		
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						3		
						2		
						1		
QTY	REQD	PER	ASSY	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO

DIMENSIONS IN INCHES. DO NOT SCALE PRINT.		MATERIAL		FINISH	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		HT TR		FIN	
2 PLC DEC ±.25		-		-	
3 PLC DEC ±.125		-		-	
4 PLC DEC ±.0625		-		-	
ANGLES ± SURF TEXTURE: ✓		-		-	
REMOVE BURRS, BREAK SHARP EDGES R.015 MAX		-		-	
REVISION RECORD		DATE		APPROVAL	
C	ECN 0150-0356-03	TE	4-03		
B	0150-8292-98	TB	2-98		
A	RELEASED	CE	8-97		
P	F	LTR	APP		