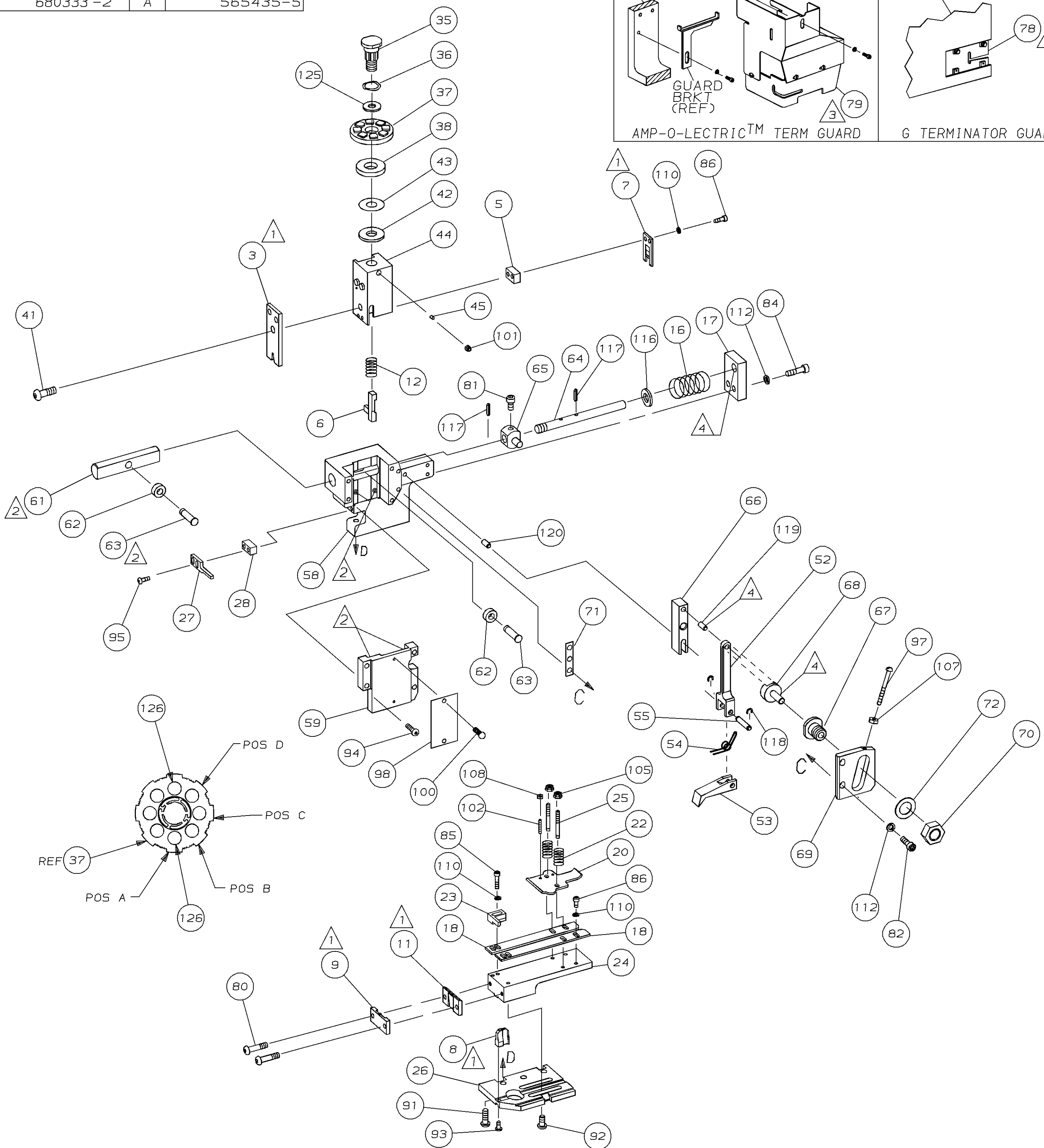
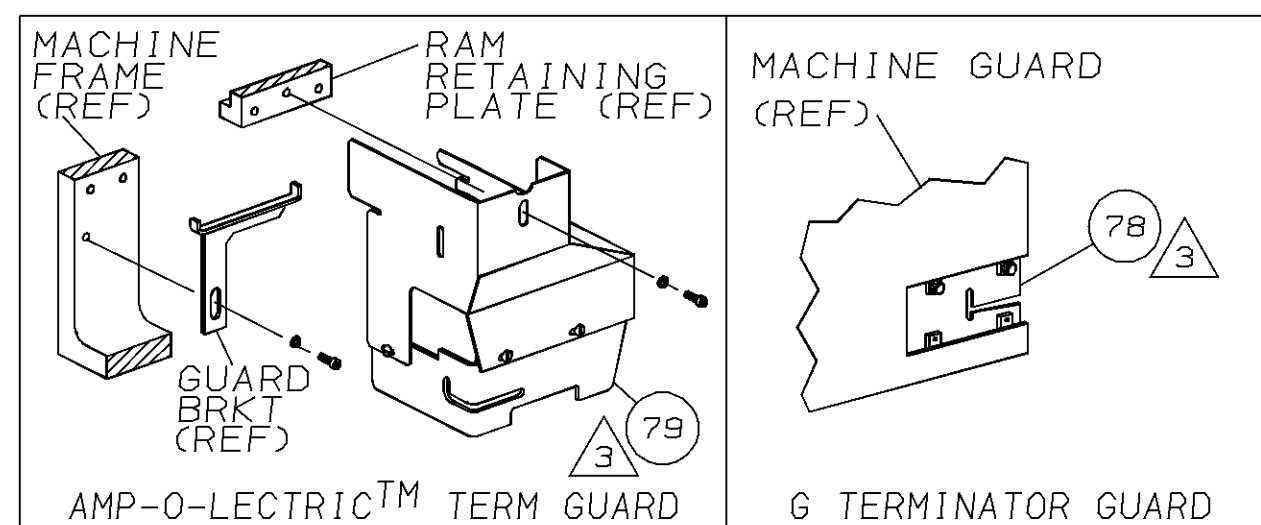


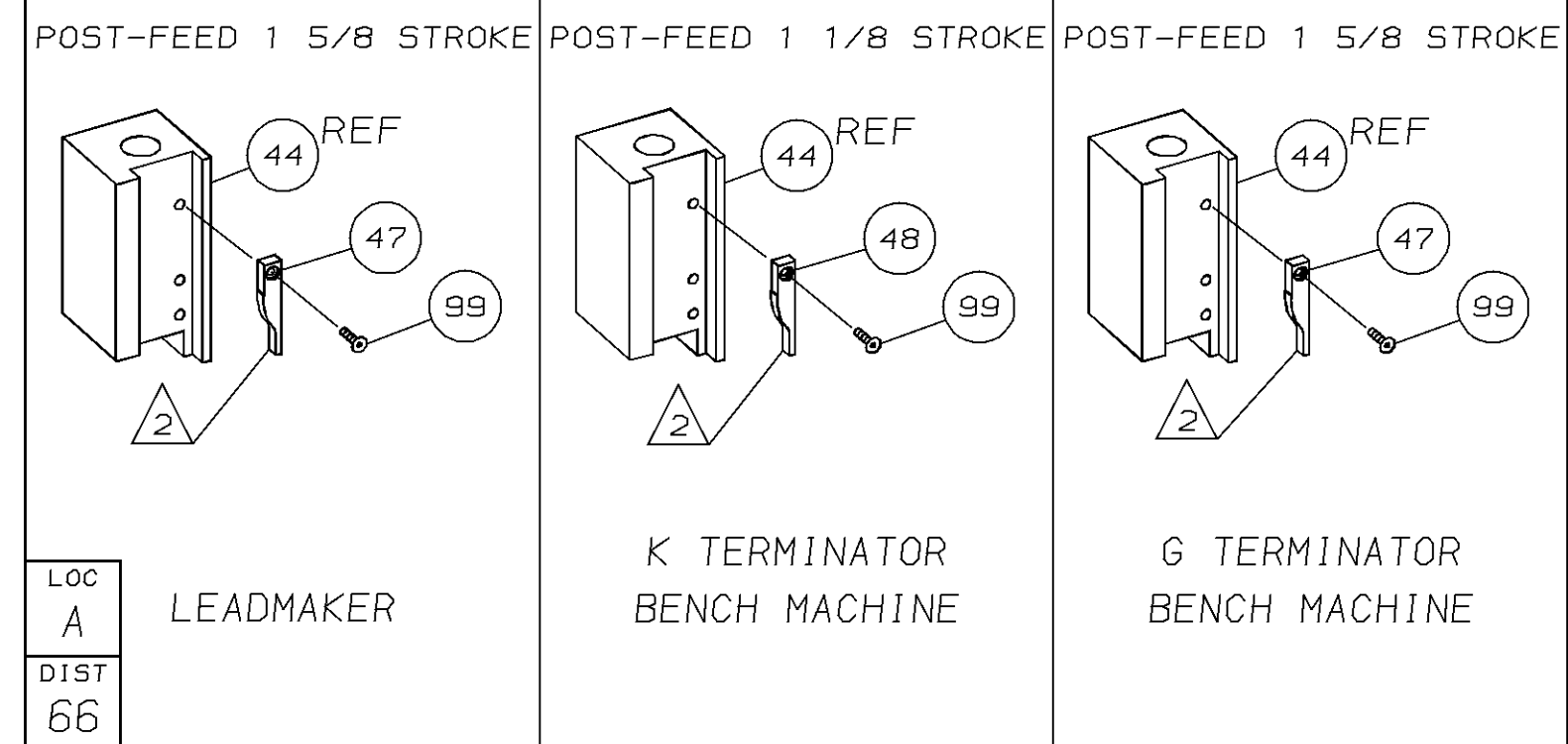
PART NUMBER	REV	FIRST USED
680333-1	A	122500-1
680333-2	A	565435-5



TERMINAL NAME: PIN, INSULATION PIERCING .109					
61674					
CRIMPING DATA					
PAD LTR	CRIMP HEIGHT	WIRE SIZE			
A	.073 ±.002 [1.85 ±0.05mm]	-			
B	NOT	USED			
C	NOT	USED			
D	NOT	USED			
CRIMP	SIZE	TYPE	RANGE		
WIRE	-	-	-		
INSUL	.130 [3.30mm]	BLUNT F	-		
WIRE STRIP LENGTH	TERM APPL SPEC	FEED	APPL INSTRUCTION	SET UP GAGE	LAYOUT
-	114-02080	.655	408-8039	458638-1	L1791

					129	
					128	
					127	
2	2	-	C	8-354778-3	PIN, WIRE DISC (.2910)A	126
1	1	-	A	986950-1	WASHER, FLAT PRECISION	125
1	1	-	A	217238-1	GENERAL INSTRUCTION PACKAGE	124
1	1	-	-	4088039	EF APPL INST 408-8039	123
					122	
					121	
REF	REF	-	A	1-21030-7	PIN, DOWEL (Ø.187x1.50) HSG	120
REF	REF	-	A	1-21030-1	PIN, DOWEL (Ø.187x.50) LEVER	119
REF	REF	-	A	21045-3	RING, RET "C" (Ø.187) FD PIN	118
REF	REF	-	A	5-21028-1	PIN, STD SPRING (Ø.12) FD ADJ ROD	117
REF	REF	-	A	21899-4	WASHER, FLAT (Ø5/16) SCR ADJ	116
					115	
					114	
					113	
REF	REF	-	A	21024-5	WASHER, LOCK (NO.10) FD ROD GDE	112
7	7	-	A	21024-4	WASHER, LOCK (NO.8) SHEAR BL	110
					109	
2	2	-	A	21018-4	NUT, HEX (4-40) DRAG	108
REF	REF	-	A	21018-5	NUT, HEX (6-32) FD ADJ PL	107
					106	
2	2	-	A	21022-2	NUT, HEX SL (8-32) DRAG STUD	105
					104	
					103	
2	2	-	A	2-21006-6	SCR, SKT SET (4-40x.62) DRAG	102
1	1	-	A	21009-2	SCR, SKT SET (1/4-20x.25) RAM	101
2	2	-	A	21017-2	SCR, DRIVE (#2x.19) ID PLATE	100
1	1	-	A	1-21002-7	SCR, BHC (6-32x.38) CAM	99
1	1	-	B	461264-1	PLATE, IDENTIFICATION	98
REF	REF	-	A	6-23715-5	SCR, PAN HD (6-32x1.50) FEED ADJ	97
					96	
2	2	-	A	2-21002-2	SCR, BHC (8-32x.50) STRIPPER	95
REF	REF	-	A	2-21002-9	SCR, BHC (10-32x.75) HSG CAP	94
1	1	-	A	22733-8	SCR, BHC (8-32x.38 LW) ANVIL	93
4	4	-	A	3-21002-3	SCR, BHC (1/4-20x.50) ST ØD PL	92
REF	REF	-	A	2-22733-8	SCR, BHC (1/4-20x.62) BASE PL	91
					90	
					89	
					88	
					87	
5	5	-	A	2-21000-6	SCR, SHC (8-32x.38) STRIP GUIDE	86
2	2	-	A	2-21000-9	SCR, SHC (8-32x.75) R STRIP GUIDE	85
REF	REF	-	A	3-21000-7	SCR, SHC (10-32x.75) FEED ROD GDE	84
					83	
REF	REF	-	A	3-21000-6	SCR, SHC (10-32x.62) FEED ADJ PL	82
REF	REF	-	A	3-21000-4	SCR, SHC (10-32x.38) PIVOT BLOCK	81
2	2	-	A	3-21002-0	SCR, BHC (10-32x.88) SHEAR PL	80
REF	-	-	A	455745-1	GUARD, WINDOW	79
-	REF	-	A	679532-1	INSERT, GUARD	78
					77	
					76	
					75	
					74	
					73	
REF	REF	-	A	458109-1	WASHER, FLAT (SPECIAL)	72
REF	REF	-	A	690517-1	SPACER	71

-1		LEADMAKER & BENCH MODEL G	MECH POST FEED			
-2		BENCH MODEL K	MECH POST FEED			
REF	REF	-	A	22594-8	NUT, HEX	70
REF	REF	-	B	240628-1	PLATE, ADJ	69
REF	REF	-	B	240626-1	SHAFT, PIVOT	68
REF	REF	-	B	240633-1	BUSHING	67
REF	REF	-	A	455680-1	LEVER, INTERMEDIATE	66
REF	REF	-	B	240629-1	BLOCK, PIVOT	65
REF	REF	-	A	240632-2	SCR, ADJ	64
REF	REF	-	B	240659-3	PIN, CAM ROLLER	63
REF	REF	-	B	240658-1	CAM, ROLLER	62
REF	REF	-	B	454398-1	ROD, FEED	61
					60	
REF	REF	-	C	454220-1	CAP, RAM	59
REF	REF	-	D	453736-1	HOUSING	58
					57	
					56	
REF	REF	-	B	240624-1	PIN, FEED FINGER	55
REF	REF	-	B	691499-1	SPRING, FEED FINGER	54
REF	REF	-	B	240635-1	FINGER, FEED	53
REF	REF	-	B	240634-1	LEVER, TERMINAL	52
					51	
					50	
					49	
1	-	-	B	690501-3	CAM, POST FEED 1 1/8 ST	48
-	1	-	B	690501-4	CAM, POST-FEED 1 5/8 ST	47
					46	
1	1	-	A	690191-1	PLUG, NYLON	45
1	1	-	C	455674-1	RAM	44
1	1	-	A	690125-1	WASHER, LAMINATED	43
1	1	-	A	690124-1	WASHER, RAM	42
1	1	-	A	7-21002-9	BOLT, CRIMPER (5/16-24x1.00)	41
					40	
					39	
1	1	-	A	690223-2	SPACER, INSULATION DISC	38
1	1	-	D	354777-1	WIRE DISC, PLASTIC	37
1	1	-	A	22480-5	WASHER, SPRING	36
1	1	-	B	690212-1	POST, RAM	35
					34	
					33	
1	1	-	D	458980-1	APPLICATOR, BASIC (SUB ASSY)	32
					31	
					30	
					29	
1	1	-	B	3-690451-2	SPACER, STRIPPER	28
1	1	-	A	240639-1	STRIPPER	27
REF	REF	-	C	455676-1	PLATE, BASE	26
2	2	-	A	22354-8	DRAG, STUD	25
1	1	-	B	455678-6	PLATE, STRIP GUIDE	24
1	1	-	C	240825-6	PLATE, STRIP HOLD DOWN	23
2	2	-	A	4-22281-1	SPRING, DRAG	22
					21	
1	1	-	A	454177-1	DRAG, STOCK	20
					19	
2	2	-	C	454204-3	GUIDE, STRIP (FRONT)	18
REF	REF	-	A	454178-1	GUIDE, FEED ROD	17
REF	REF	-	A	4-22284-9	SPRING, FEED RETURN	16
					15	
					14	
					13	
1	1	-	A	23846-1	SPRING, HOLD DOWN	12
1	1	-	B	1-240833-0	PLATE, REAR SHEAR	11
					10	
1	1	-	B	318713-1	PLATE, FRONT SHEAR	9
1	1	-	D	454435-5	ANVIL	8
1	1	-	B	690474-6	BLADE, SLUG	7
1	1	-	D	1-455892-0	HOLD DOWN, TERMINAL	6
1	1	-	C	240641-6	SPACER, SLUG BLADE	5
					4	
1	1	-	C	1-459585-5	CRIMPER, INSULATION	3
					2	
					1	



- 1 RECOMMENDED SPARE PARTS.
- 2 GREASE LIGHTLY.
- 3 GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE.
- 4 LUBRICATE DAILY USING NO. 20 MACHINE OIL.
- 5. ITEMS WITH QTY OF REF SPECIFIED (EXCEPT ITEMS 78 AND 79) ARE USED ON ITEM 32.
- 6 ITEM 78 USED WITH G TERMINATOR ONLY.

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