

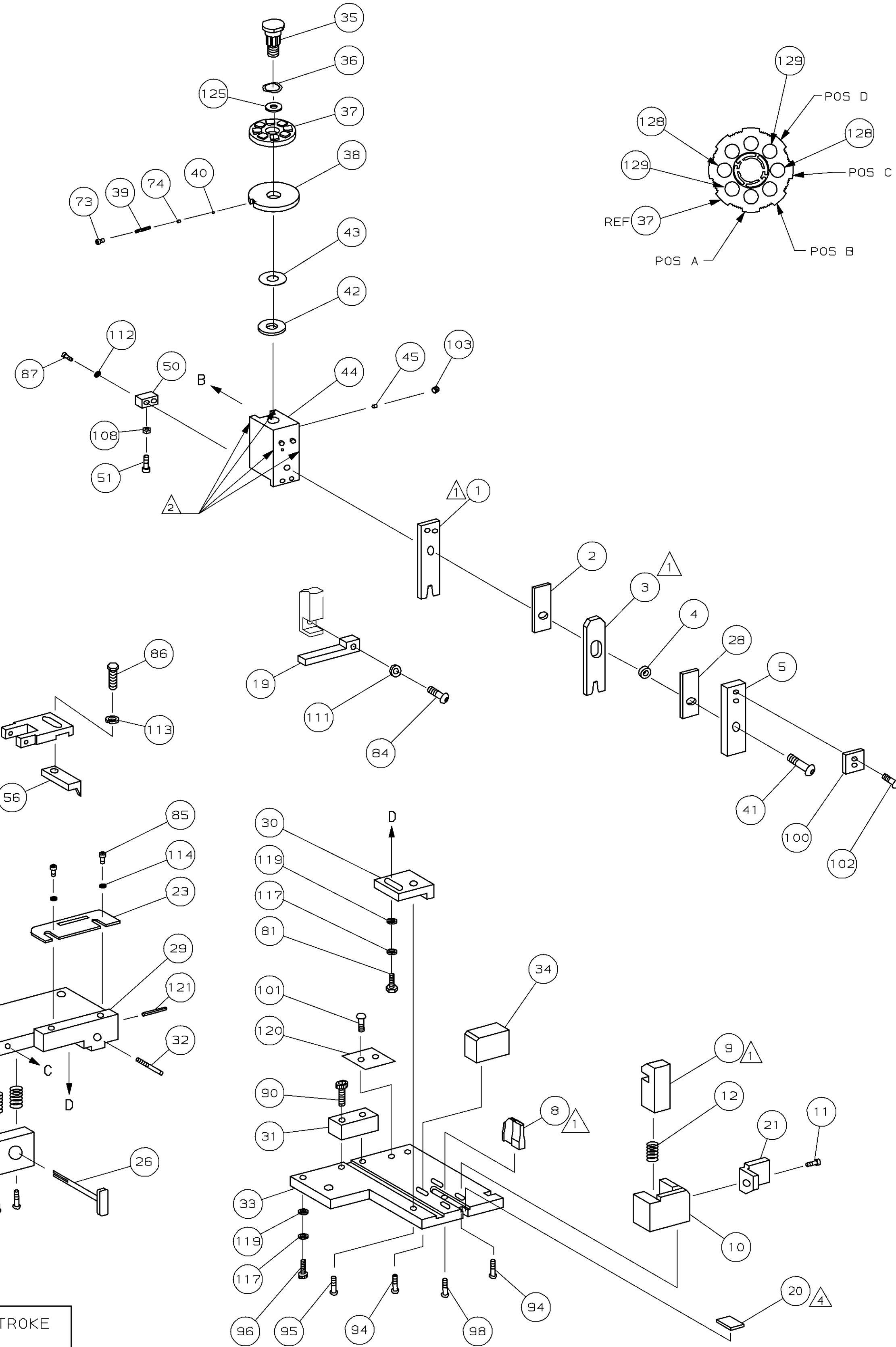
PART NUMBER	REV	FIRST USED
567944 -1	A	854040-3

TERMINAL NAME: DDC TYPE CONNECTOR (CRIMP DATA PER CUSTOMER SPEC)					
WIRE STRIP LENGTH	TERM APPL SPEC	FEED	APPL INSTRUCTION	SET UP GAGE	LAYOUT
CRIMPING DATA					
VISIBLE PAD LTR					
CRIMP HEIGHT			WIRE SIZE		
A	.045 ± .002 [1.14 ± 0.05mm]	0.75mm ²			
B	.041 ± .002 [1.04 ± 0.05mm]	0.5mm ²			
C	NOT	USED			
D	NOT	USED			
CRIMP		SIZE	TYPE	RANGE	
WIRE	.076 [1.93mm]	F	0.5-0.75mm ²		
INSUL	.102 [2.59mm]	F	ø2.29mm MAX		

SIM TO HDM 680191 AND CQM SCA 567858					
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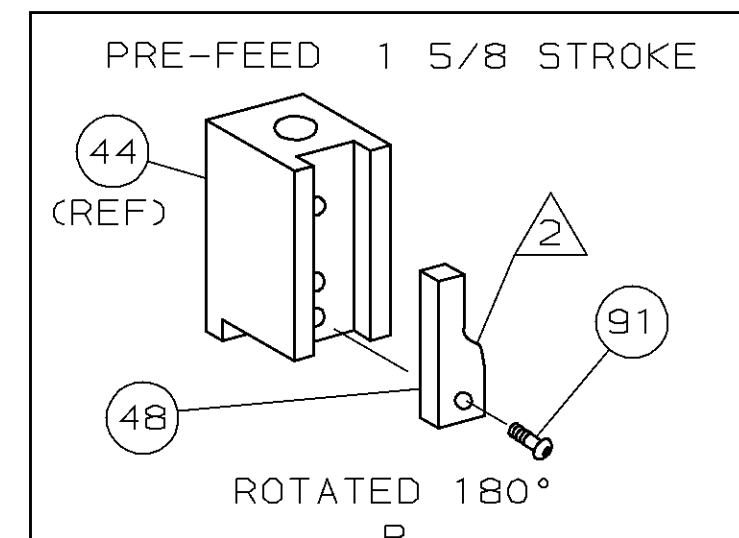
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QTY	REV	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO
2	-	C		5-354779-4	PIN, WIRE DISC (.3260) D	129
2	-	C		4-354779-6	PIN, WIRE DISC (.3220) C	128
						127
						126
1	-	A		986950-1	WASHER, FLAT PRECISION	125
1	-	A		217238-3	GENERAL INSTRUCTION PACKAGE	124
						123
						122
1	-	A		4-21028-0	PIN, SLT SPR (ø.093x.75) ST GDE PL	121
1	-	B		690701-2	PLATE, SERIAL NO.	120
2	-	A		21899-2	WASHER, FLAT (#10) S G ADJ BLK	119
						118
2	-	A		21024-5	WASHER, LOCK (#10) ADJ BLOCK	117
						116
						115
2	-	A		21024-2	WASHER, LOCK (#4) FRONT STP GUIDE	114
REF	-	A		21024-4	WASHER, LOCK (#8) FEED FINGER	113
2	-	A		21024-4	WASHER, LOCK (#8) DEP-HOLD	112
REF	-	A		21024-4	WASHER, LOCK (#8) STRIPPER	111
						110
						109
1	-	A		21018-5	NUT, HEX (#6) HOLD DOWN	108
						107
						106
						105
						104
1	-	A		21009-2	SCR, SKT SET (1/4-20x.25 LW) RAM	103
2	-	A		21017-1	SCR, DRIVE (#2x.12) ID PLATE	102
2	-	A		21017-2	SCR, DRIVE (#2x.19) ID PLATE	101
1	-	B		819347-1	PLATE, IDENTIFICATION	100
2	-	A		3-21002-0	SCR, BHC (10-32x.88) DRAG	99
1	-	A		22733-8	SCR, BHC (8-32x.38 LW) ANVIL	98
						97
1	-	A		3-21000-8	SCR, SHC (10-32x.88) MOUNTING	96
1	-	A		2-21002-7	SCR, BHC (10-32x.50) S G ADJ BLK	95
6	-	A		2-21002-2	SCR, BHC (8-32x.50) SHEAR-TERM SUP	94
						93
						92
1	-	A		1-21002-7	SCR, SHC (6-32x.50) CAM	91
2	-	A		2-21000-7	SCR, SHC (8-32x.50) SCR BLK	90
						89
						88
2	-	A		2-21000-7	SCR, SHC (8-32x.48) DEP-HOLD DOWN	87
REF	-	A		2-22603-0	SCR, HEX HD (8-32x.31) FEED FINGER	86
2	-	A		1-21000-3	SCR, SHC (4-40x.25) F ST GUIDE	85
REF	-	A		22733-9	SCR, BHC (8-32x.50 SL) STRIPPER	84
						83
						82
1	-	A		3-22603-1	SCR, HEX (10-32x.38) S G ADJ BL	81
						80
						79
						78
2	-	B		463310-5	BLADE, STRIPPING (#20)	77
						76
						75
1	-	A		690603-1	SPRING, ASSIST	74
1	-	A		23030-1	SCR, SKT CAP (6-32x.25) CP DSC	73
						72
						71

QTY	REV	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO
1	-	A		463756-1	GUIDE, SCRAP	21
1	-	A		904275-1	SUPPORT, SPRING	20
REF	-	C		462615-1	STRIPPER	19
						18
						17
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						14
						13
1	-	A		5-22280-0	SPRING, SHEAR	12
1	-	B		1-690461-6	STOP, SHEAR (FRONT)	11
1	-	B		462548-3	HOLDER, SHEAR (FRONT) SP	10
1	-	B		462547-3	SHEAR, FLOAT (FRONT) SP	9
1	-	C		1-662520-6	ANVIL	8
						7
						6
1	-	A		462838-3	DEPRESSOR, SHEAR (FRONT) SP	5
1	-	B		238011-6	SPACER, BLOCK CRIMPER	4
1	-	C		5-683453-5	CRIMPER, INSULATION	3
1	-	C		455888-9	SPACER, CRIMPER	2
1	-	C		3-568176-0	CRIMPER, WIRE	1



- 1 RECOMMENDED SPARE PARTS.
- 2 GREASE LIGHTLY.
- 3 ITEM NOT SHOWN
- 4 ATTACH ITEM 20 TO ITEM 33 USING ADHESIVE PART NUMBER 28998-6.
- 5 CUT TO LENGTH AT ASSY

LOC A
DIST 66

567944